

# UNITED STATES INTERNATIONAL TRADE COMMISSION

---

In the Matter of: )  
XANTHAN GUM FROM AUSTRIA ) Investigation Nos.:  
AND CHINA ) 731-TA-1202 and 1203  
) (Preliminary)

Pages: 1 through 179  
Place: Washington, D.C.  
Date: June 26, 2012

---

## HERITAGE REPORTING CORPORATION

*Official Reporters*  
1220 L Street, N.W., Suite 600  
Washington, D.C. 20005  
(202) 628-4888  
contracts@hrccourtreporters.com



APPEARANCES: (cont'd.)

In Support of the Imposition of Antidumping Duty Orders:

On behalf of CP Kelco U.S. (CP Kelco):

E. CHARLES BOWMAN, Vice President of Marketing, CP Kelco

DIDIER VIALA, Vice President of Innovation & Capabilities, CP Kelco

JAMES P. DOUGAN, Senior Economist, Economic Consulting Services, LLC

MATTHEW J. CLARK, Esquire

MATTHEW L. KANNA, Esquire

NANCY A. NOONAN, Esquire

Arent Fox, LLP

Washington, D.C.

In Opposition to the Imposition of Antidumping Duty Orders:

On behalf of Jungbunzlauer Austria AG (JBL Austria) and Jungbunzlauer Inc. (JBL Inc.):

DANIEL J. RAINVILLE, President, JBL Inc.

PATRICK MAGRATH, Economic Consultant, Magrath & Otis, LLC

FREDERICK P. WAITE, Esquire

KIMBERLY R. YOUNG, Esquire

Vorys, Sater, Seymour & Pease, LLP

Washington, D.C.

On behalf of the Chinese Respondents:

NOEL MARZULLI, Consultant-Agent, Deosen USA, Inc.

BERT ESHAGHPOUR, President, Wego Chemical & Mineral Corporation

GEARY JOHNSTON, Unitech Asia Pacific

WILLIAM H. BARRINGER, Esquire

DANIEL L. PORTER, Esquire

MATTHEW P. McCULLOUGH, Esquire

Curtis, Mallet-Prevost, Colt & Mosle, LLP

Washington, D.C.

APPEARANCES: (Cont'd.)

In Opposition to the Imposition of Antidumping Duty  
Orders: (Cont'd)

On behalf of FMC Corporation (FMC):

THOMAS V. VAKERICS, Esquire  
Barnes, Richardson & Colburn  
Washington, D.C.

I N D E X

	PAGE
OPENING STATEMENT OF MATTHEW J. CLARK, ESQUIRE, ARENT FOX, LLP	7
OPENING STATEMENT OF WILLIAM H. BARRINGER, ESQUIRE, CURTIS, MALLETT-PREVOST, COLT & MOSLE, LLP	11
STATEMENT OF MATTHEW J. CLARK, ESQUIRE, ARENT FOX, LLP	15
STATEMENT OF E. CHARLES BOWMAN, VICE PRESIDENT OF MARKETING, CP KELCO	15
STATEMENT OF DIDIER VIALA, VICE PRESIDENT OF INNOVATION & CAPABILITIES, CP KELCO	28
STATEMENT OF MATTHEW L. KANNA, ESQUIRE, ARENT FOX, LLP	48
STATEMENT OF NANCY A. NOONAN, ESQUIRE, ARENT FOX, LLP	50
STATEMENT OF NOEL MARZULLI, CONSULTANT-AGENT, DEOSEN USA, INC.	111
STATEMENT OF BERT ESHAGHPOUR, PRESIDENT, WEGO CHEMICAL & MINERAL CORPORATION	119
STATEMENT OF GEARY JOHNSTON, UNITECH ASIA PACIFIC	126
STATEMENT OF DANIEL J. RAINVILLE, PRESIDENT, JBL INC.	131
STATEMENT OF FREDERICK P. WAITE, ESQUIRE, VORYS, SATER, SEYMOUR & PEASE, LLP	131
STATEMENT OF PATRICK MAGRATH, ECONOMIC CONSULTANT, MAGRATH & OTIS, LLC	136

I N D E X

	PAGE
STATEMENT OF THOMAS V. VAKERICS, ESQUIRE BARNES, RICHARDSON & COLBURN	144
CLOSING STATEMENT OF MATTHEW J. CLARK, ESQUIRE, ARENT FOX, LLP	167
CLOSING STATEMENT OF FREDERICK P. WAITE, ESQUIRE, VORYS, SATER, SEYMOUR & PEASE, LLP	172
CLOSING STATEMENT OF DANIEL L. PORTER, ESQUIRE, CURTIS, MALLET-PREVOST, COLT & MOSLE, LLP	176



1 are reminded of the applicability of 18 U.S.C. 1001  
2 with regard to false or misleading statements and to  
3 the fact that the record of this proceeding may be  
4 subject to Court review if there is an appeal.

5 Are there any questions?

6 (No response.)

7 MS. DeFILIPPO: Hearing none, we will  
8 proceed with opening statements. Mr. Clark, I believe  
9 you are doing the honors. Welcome, and please begin  
10 your opening statement when you are ready.

11 MR. CLARK: Thank you, Ms. DeFilippo and  
12 members of the Commission staff. Good morning. We  
13 appreciate the opportunity to appear before you today.  
14 For the record, my name is Matthew Clark of the law  
15 firm Arent Fox. I'm joined as counsel today by my  
16 colleagues, Matthew Kanna and Nancy Noonan.

17 Appearing with us as witnesses today are Mr.  
18 Charlie Bowman, the Vice President of Marketing for CP  
19 Kelco, and Mr. Didier Viala, the Vice President of  
20 Innovation & Capabilities. We are also joined by Mr.  
21 Jim Dougan of Economic Consulting Services.

22 The record in this preliminary investigation  
23 that you have already developed and the information  
24 you have received in the form of the petition,  
25 questionnaire responses, the research that you're



1 doing, coupled with the testimony you will receive  
2 this morning, will create a clear outcome for this  
3 preliminary investigation, which is an affirmative  
4 determination that there is a reasonable indication  
5 that a U.S. industry has been materially injured and  
6 is threatened with material injury by reason of the  
7 subject imports of xanthan gum from Austria and from  
8 China and that those imports are not negligible, the  
9 two factors, for a preliminary determination.

10           On this question of negligibility, there's  
11 no debate to be had in terms of the volume, the first  
12 of the statutory factors that you must consider, the  
13 volume of subject imports cumulatively, and you will  
14 evaluate them cumulatively because there is no basis  
15 not to cumulate the subject imports. Those imports  
16 are material. In fact, imports have increased.

17           The evidence of record will establish that  
18 imports have increased absolutely and they've  
19 increased relatively relative to U.S. production and  
20 relative to the growth in the U.S. market, and the  
21 U.S. market has been growing, but imports have grown  
22 faster, which of course means that subject imports  
23 have captured market share at the expense of the  
24 domestic industry.

25           Price. The second consideration among the

1 statutory factors that you will evaluate. The  
2 evidence and the testimony that you will hear today  
3 will establish that there has been widespread price  
4 underselling by the subject imports, that subject  
5 import prices have declined over the period of  
6 investigation, that import prices have declined even  
7 during periods when raw material costs, most  
8 prominently corn, were increasing rapidly, so the  
9 evidence of record will support findings of both price  
10 suppression and price depression.

11           The impact of subject imports. The evidence  
12 you've already adduced and the testimony you will hear  
13 today will establish evidence of the impact of subject  
14 imports in the form of plant closings, the curtailment  
15 of production, the idling of production lines, lost  
16 jobs, decisions to curtail and to cancel capital  
17 investment all in response to subject imports.

18           The testimony will take you through the  
19 history of CP Kelco's involvement with xanthan gum and  
20 the xanthan gum market as the originator, the first  
21 commercial producer of xanthan gum. You'll also hear  
22 testimony today that will tell you of a multi-year  
23 effort to respond in the commercial world to the price  
24 pressure of unfairly traded imports from Austria and  
25 from China and the efforts that CP Kelco has gone

1 through over many years to face ever increasing, ever  
2 accelerating low-priced competition from subject  
3 import to the point where this case was brought  
4 because there are no longer commercial solutions.  
5 This history will be shared with you today during the  
6 course of our presentation.

7           There are a couple of legal points that you  
8 will hear developed as well. Xanthan gum is a  
9 powerful, multi-purpose hydrocolloid. It demonstrates  
10 remarkable functionality across a range of  
11 application, hence its ability to be used concurrently  
12 in oil field drilling, in toothpaste and in  
13 pharmaceutical applications. It is unique among  
14 hydrocolloids, and we will spend some time today  
15 teaching and informing you about the properties of  
16 xanthan gum.

17           Xanthan gum delivers all that functionality  
18 around a single molecular structure. Whatever may be  
19 the application, the molecule is undifferentiated and  
20 it is undifferentiated by country of origin supporting  
21 both cumulation and the reality that there is a single  
22 like product consisting of xanthan gum. Though there  
23 are different end users, those end users are using the  
24 same functionality. They're using the same molecule  
25 without regard to end use category.

1           And finally, we will comment briefly also on  
2 evidence of threat. The record will demonstrate that  
3 in addition to the material injury already suffered  
4 the threat overhanging the industry which has led to  
5 the curtailing of capital investment is real, is  
6 imminent and is material. Thank you for your time.

7           MS. DeFILIPPO: Thank you very much, Mr.  
8 Clark.

9           We will now have opening statements on  
10 behalf of Respondents. Mr. Barringer, I believe  
11 you're doing the honors. Welcome, and please begin  
12 when you're ready.

13           MR. BARRINGER: Thank you, Ms. DeFilippo and  
14 to the Commission staff. I'm Bill Barringer, a  
15 partner in Curtis, Mallet-Prevost, Colt & Mosle  
16 representing the Chinese Respondents in this  
17 proceeding. I'm presenting these opening remarks on  
18 behalf of all of the Respondents in the proceeding.

19           As you know, there are a limited number of  
20 producers of xanthan gum in the U.S., in China and in  
21 Austria. This makes it almost impossible to discuss  
22 detailed data without disclosing confidential  
23 information in a public statement. Consequently,  
24 these remarks will attempt to direct the Commission to  
25 issues of importance without providing the specifics

1 which necessarily must remain confidential. As such,  
2 this identifies issues, but does not attempt to  
3 address these issues fully because to do so would  
4 result in the disclosure of confidential information.

5           Respondents' overriding concern is that the  
6 portrayal of the market by Petitioner is distorted.  
7 This distortion begins with the very concept that the  
8 xanthan gum market is a national market, not a global  
9 market. The largest volume purchasers in both the  
10 U.S. and global markets, both in food and in oil field  
11 markets, all operate globally and purchase xanthan gum  
12 for supply on a global -- not a national -- basis and  
13 pursuant to long-term contracts.

14           Thus, pricing is a global phenomenon, not a  
15 national phenomenon. Even to the extent that sales  
16 are on a national basis, these prices are influenced  
17 by the global purchasers because of competition at the  
18 end user level.

19           Second, Petitioner's portrayal of the market  
20 as being for a homogenous product is a  
21 misrepresentation of reality. There are both product  
22 segments and geographic segments which differentiate  
23 the market and permit producers such as CP Kelco to go  
24 after the high value segments and not the commodity  
25 segment of the market.

1           For example, sales of xanthan gum to Japan  
2 are primarily to the food and beverage market, and the  
3 quality requirements for this market are more  
4 stringent than any other market. At the same time,  
5 the prices in this market reflect the higher quality  
6 requirement.

7           Clarified xanthan gum is a segment of the  
8 market in which costs of production are higher because  
9 of the use of corn syrup rather than corn starch in  
10 production and in which prices are also higher. As  
11 the technology leader in the industry, CP Kelco has  
12 tended to focus on markets for higher value products  
13 rather than on the commodity markets. Thus, a key  
14 issue in this investigation is to what extent CP  
15 Kelco's business strategy of concentrating on higher  
16 value markets rather than commodity markets has  
17 affected the growth in its production and shipments  
18 and market share.

19           While we cannot discuss the details in a  
20 public hearing, there is also a real question as to  
21 the issue of capacity and capacity utilization in the  
22 xanthan gum industry. What we know is that the  
23 increase in capacity primarily in China has been  
24 substantially less than the increase in demand for  
25 xanthan gum.

1           What can also be demonstrated from public  
2 sources is that CP Kelco shut capacity at a plant in  
3 the United Kingdom because the plant was inefficient  
4 and obsolete, shut capacity in San Diego because of  
5 environmental issues and experienced production  
6 problems in Oklahoma because of other events. All of  
7 this was unrelated to imports. We will address how  
8 these events affected its overall performance in our  
9 postconference confidential submission.

10           Ultimately Petitioner's filing of a petition  
11 claiming injury at this time appears to be generally  
12 contradicted by what is going on in the xanthan gum  
13 industry and market. The fact is that the xanthan gum  
14 market is expanding, both in the U.S. and globally,  
15 oil field demand has been increasing rapidly, the  
16 demand for xanthan gum for food and beverage  
17 applications is expanding rapidly in developing  
18 markets and is at least stable in developed markets,  
19 and xanthan gum is being substituted for guar gum as  
20 guar prices have gone from under \$1 to over \$10 a  
21 pound.

22           In short, this is not an industry in  
23 distress. Objective indicators such as production,  
24 capacity utilization, shipments and prices all reflect  
25 positive trends, trends which can be expected to

1 continue in the future. Thank you.

2 MS. DeFILIPPO: Thank you very much, Mr.  
3 Barringer.

4 We will now move to the direct testimony for  
5 Petitioners. Mr. Clark, if you and your group would  
6 join us at the table? Please feel free to begin when  
7 you're ready.

8 MR. CLARK: Good morning. We're going to go  
9 directly into our first witness statement, Mr. Charlie  
10 Bowman.

11 MR. BOWMAN: Good morning, everyone. For  
12 the record, my name is Charles Bowman. I'm the Vice  
13 President of Marketing for CP Kelco. I've been at  
14 this job since 2007 and have worked for CP Kelco since  
15 2005. I've worked my entire career in the  
16 hydrocolloid industry and have been directly  
17 associated with biogums for 22 of them.

18 Kelco hired me straight out of college from  
19 Virginia Tech with a degree of Food Science and  
20 Technology, and I've been challenged with a number of  
21 rolls for CP Kelco from a chemist to a scientist, into  
22 sales, commercial business development, M&A and a wide  
23 variety of different applications.

24 In the world of hydrocolloids, it always  
25 starts with what we call the structure function, and



1 that's something that's very unique within xanthan  
2 gum. This polymer -- and everyone in this room that's  
3 associated with xanthan gum has seen with just a  
4 simple powder and some water you can transform what  
5 was a thin solution into something that can stabilize.  
6 It can thicken. It can suspend rocks.

7           It can be in very adverse environments such  
8 as toothpaste, and ultimately what you're finding is  
9 this suspension and stabilization, this overall shear  
10 thinning structure that comes out, gives the unique  
11 properties that we call xanthan gum.

12           This industry came about as scientists  
13 working at the USDA discovered xanthan gum in 1959 on  
14 a leaf of a cabbage. Later that technology was  
15 licensed by CP Kelco and actually introduced xanthan  
16 gum under the KELZAN brand in 1962. The first  
17 commercial applications were in the industrial market  
18 and were produced in San Diego, California. Later CP  
19 Kelco pioneered and actually being a food ingredient  
20 company actually got xanthan gum approved as a food  
21 additive through the Pure Food Act of 1938.

22           As customers became more familiar with the  
23 benefits of xanthan gum the business grew and  
24 expanded, and in 1973 Exxon actually formulated a  
25 water-based mud, a drilling fluid, which used KELZAN

1 XC, which also expanded this market into the oil field  
2 markets. To meet this demand, in 1977 Kelco  
3 commissioned a greenfield facility in Okmulgee,  
4 Oklahoma, and later in the mid '80s acquired a  
5 fermentation facility in Knowsley, England, to meet  
6 the global expansion of xanthan gum.

7           Then later, in 2000, CP Kelco entered into a  
8 tolling arrangement with their former owner, Merck,  
9 which had a fermentation facility in central  
10 Pennsylvania. CP Kelco supplied its bacteria, its  
11 strain, its know-how, and they utilized this  
12 fermentation equipment to further expand its  
13 capabilities into the xanthan gum market.

14           The xanthan gum market continued to expand  
15 through this. In areas such as the industrial segment  
16 you'll see it contains things like textiles, oil  
17 field, agriculture, pigment and clay suspensions for  
18 paint, coatings and even in highly acidic areas like  
19 cleaners or alkaline areas such as oven cleaners.

20           The food market segment exploded during this  
21 period of time as processed foods expanded. New  
22 beverages and new innovations were coming online with  
23 the use of microwaves, ready-to-drink or consume  
24 beverages, single-serving entrees and even the  
25 ready-to-serve products that all benefitted from that

1 earlier conversation I talked about, that structure  
2 function that xanthan gum brought.

3           Later the consumer market segment started to  
4 expand as the pharmaceutical and personal care and the  
5 oil care markets where these consumer brand companies  
6 were looking to get away from synthetic compounds and  
7 actually formulate with natural chemicals because it  
8 was a consumer preference to have those. All these  
9 factors combined to an expanding market for xanthan  
10 gum, and CP Kelco's role was to continue to invest and  
11 to expand the use and the opportunities. We used to  
12 call it just make the pie bigger. That's the growth  
13 mode that you would come through.

14           Xanthan gum being an all-natural,  
15 biodegradable product fit well within the  
16 biotechnology industry and actually was one of the  
17 pioneers, and it's to the best of my knowledge with  
18 the familiarity that I have with the marketplace, with  
19 my 20 years in the hydrocolloid industry, 20 plus  
20 years.

21           In terms of sustainability and productivity,  
22 CP Kelco is the leader in the hydrocolloid industry.  
23 It is the leading xanthan gum producer. We're more  
24 efficient with the use of our raw materials. We get  
25 higher yields, and we operate in safe environments for

1 our employees and our communities.

2           But by 2005, this robust and healthy market  
3 had started to change. Chinese competitors began to  
4 employ a low-priced strategy in aims of penetrating  
5 and gaining market share in the United States. In  
6 that year there was an onslaught of low-priced Chinese  
7 xanthan gum in the industrial segment, as I defined  
8 earlier. This segment is the oldest and contained  
9 some of the lowest value points for market entry.

10           The food and beverage market is another  
11 segment, but requires additional QC and fitness for  
12 use such as microbial, heavy metals, even kosher and  
13 halal certificates. This market was initially out of  
14 reach for the Chinese producers until Deosen actually  
15 cracked the code and penetrated some global key  
16 accounts that translated into the North American  
17 market.

18           Deosen continued penetration more and more  
19 into these accounts by supplying not CP Kelco, but a  
20 product that was good enough in fitness for use for  
21 the U.S. and beverage market. CP Kelco responded to  
22 this onslaught of low-priced Chinese xanthan gum in a  
23 number of ways, initially by focusing on expanding our  
24 food and beverage businesses at a faster rate while  
25 maintaining our market share. In the industrial

1 segments we even customized private label products,  
2 new products, unique technologies that we had for our  
3 top customers as a means to increase the innovation,  
4 but to expand that market and give our customers a  
5 competitive advantage.

6           Ultimately, CP Kelco began to attempt to  
7 differentiate our xanthan gum products to maintain and  
8 justify our selling prices, but every innovation we  
9 made was countered by a low-priced, foreign-produced  
10 xanthan gum. Over time, both the Austrians and  
11 Chinese replicated our product innovations, while  
12 always using low price as their competitive advantage.  
13 These low prices from Chinese and Austrian producer  
14 Jungbunzlauer fully seized these opportunities and  
15 used their me-too marketing strategies that simply  
16 featured an alternative to the CP Kelco portfolio and  
17 always at lower and sometimes significantly lower  
18 prices.

19           This is evidenced by the branding strategies  
20 of JBL and FuFeng, a leading producer in China, as  
21 neither company attempted to brand their xanthan gum,  
22 but simply promote it as a commodity, xanthan gum with  
23 a low price. In fact, during the period of review  
24 this low-price strategy accelerated in spite of some  
25 pretty high inflationary pressures.

1           For example, the USDA publishes what the  
2 price of corn comes out in their statements. In 2009,  
3 the average price of corn per bushel was \$3.70 a  
4 bushel. By 2011, that price was \$6.20 a bushel. Now,  
5 corn is a key carbon source, as Mr. Viala will talk  
6 through in the technology around the fermentation.  
7 It's the feed. It's the sugar source of the  
8 xanthomonas.

9           During this period of almost a 40 percent  
10 inflation, we actually saw prices go down. We also  
11 saw some pretty heavy other increases in raw  
12 materials, which we'll talk about in a second. But  
13 the largest xanthan gum producer, FuFeng, continued to  
14 drop their prices and said so publicly in their annual  
15 report on numerous quotations that we put into the  
16 petition that confirm what has been said and found to  
17 us to be painfully obvious.

18           Over the past seven years, FuFeng has  
19 adopted one competitive strategy: Even higher  
20 production volumes combined with even lower pricing to  
21 expand and to grow their market share. Their  
22 innovation is to extract from others and not to expand  
23 the market for xanthan gum.

24           As we have been monitoring this situation  
25 over the past five years, we've gradually seen FuFeng

1 make attempts to penetrate the food and beverage  
2 market after they and other Chinese producers  
3 decimated the profitability of the U.S. produced  
4 xanthan gum sales in the industrial and oil field  
5 markets.

6           As far back as 2006, we realized our market  
7 position could not be sustained unless dramatic action  
8 was taken. As Mr. Clark articulated, our efforts  
9 intensified to reduce our cost, to reshift our product  
10 offering. We began a series of actions to maintain  
11 our market share. Our first action was actually to  
12 source xanthan gum from Deosen, from China, as a means  
13 to supplement and to blend in to extend our product,  
14 but to lower the cost. We later licensed and  
15 outsourced some of the leading brands, KELZAN XCD, as  
16 a means to maintain market share and hold onto its  
17 brand reputation in the industry.

18           In the second half of 2006, CP Kelco had  
19 acquired a xanthan gum plant in Wulian, China, in the  
20 hope of realizing the cost advantages that we had been  
21 experiencing in the marketplace. The initial plan was  
22 to mix production in San Diego and Oklahoma facilities  
23 and focus these markets into the food and consumer  
24 segments while producing lower cost xanthan gum for  
25 the industrial segments out of our Wulian, China,

1 plant.

2           That strategy was simply not successful  
3 because of the unrelenting price from competition from  
4 imports as they pushed the Wulian operations  
5 underwater. By the end of 2006, CP Kelco prematurely  
6 ended its tolling arrangements for xanthan gum  
7 production at Merck's Pennsylvania fermentation  
8 facility because the product was no longer competitive  
9 into the marketplace. Shortly thereafter, that  
10 facility ceased production of xanthan gum.

11           In 2008, CP Kelco shut down its Knowsley  
12 facilities in the United Kingdom and shifted all  
13 manufacturing focus for xanthan gum into the U.S.  
14 market while we've tried to fix what was going on in  
15 the Wulian facility to be competitive in that  
16 marketplace. We were essentially forced to abandon  
17 the European xanthan gum market in the face of  
18 predatory prices from JBL. That same year, JBL  
19 announced expansion of its production by approximately  
20 40 percent and subsequently exported its me-too  
21 generic brands around the globe.

22           By 2009, caught in the pincher maneuver of  
23 price of Chinese product and low-priced Austrian, CP  
24 canceled capital investments in both San Diego and  
25 Okmulgee, shut down one of its lines in San Diego



1 which were operating. In addition, personnel were  
2 laid off. Employment levels were simply not able to  
3 be sustained. Ultimately we were forced to cede the  
4 majority of the industrial markets to the Chinese and  
5 the Austrian players. In that same year, Tate & Lyle  
6 completely shut down its xanthan gum facility in  
7 Decatur, Illinois.

8           Even with these reductions in production  
9 capacity, prices continued to decrease, going down so  
10 far that CP Kelco could not even cover production  
11 costs in many instances. In fact, if CP Kelco would  
12 have continued to maintain its market share at these  
13 imported low prices, we've calculated we would have  
14 lost nearly \$85 million.

15           By 2009, the Chinese had aggressively moved  
16 up the value chain, now meeting the regulatory  
17 requirements of the food industry and creating an  
18 industry of good enough products which once served the  
19 leading brand of KELTROL. When faced with customers  
20 who still had concerns about the qualities of Chinese  
21 production, the Chinese simply reduced their price.

22           Additionally, JBL intensified their me-too  
23 market strategy by targeting our customers with their  
24 generic products, using price cutting and underselling  
25 to take our business across all market segments of the

1 industrial, the food and beverage and even in the  
2 consumer markets. Between the period of 2009 and  
3 2011, global raw material costs significantly  
4 increased, not just in corn, but also in energy and in  
5 basic chemicals.

6           But by 2011, we began seeing Chinese imports  
7 of FuFeng and Deosen in the United States markets  
8 priced below the cost of our production in our own  
9 Chinese facility. It was at that point that we knew  
10 we were up against and could not long-term maintain  
11 our market strategy or profitabilities in the face of  
12 this competition. Our position was made even more  
13 tenable by JBL continuously undercutting us on price  
14 at every turn.

15           After having lost the industrial and oil  
16 field market and seeing our share in the food and  
17 beverage market erode after being tenaciously  
18 attacked, it was inevitable that we would eventually  
19 lose the food and beverage market to low-price imports  
20 in spite of new product innovations, market expansions  
21 and continued development. In 2011, for the first  
22 time we lost a consumer account to a Chinese  
23 manufacturer based on low price.

24           We've seen and felt the impact of this  
25 pattern of behavior in the past, repeating itself over

1 and over with the outcome easy to predict. The  
2 Chinese and Austrians will continue to follow us up  
3 the value chain using only their competitive leverage  
4 they have -- low price to gain market share. That is  
5 why we're here today.

6           Ironically, CP Kelco has been on both sides  
7 of this proceeding. We've sat on that side of the  
8 room and now on this side of the room. We do not file  
9 these petitions lightly because we understand this is  
10 really the last option you bring to the table. For  
11 seven years we have fought and used every competitive  
12 tool available to us. We've remixed our product line.  
13 We've changed our mix. We've even changed the  
14 aggressive production strategies to promote new  
15 segments in the industry.

16           We've innovated and expanded the market only  
17 to see our business lost to competitors who follow  
18 behind us with this me-too low-price strategy,  
19 offering nothing more than generic alternatives at a  
20 lower price. We've cut our cost to the bone and made  
21 significant investments in our production only to see  
22 our Chinese competition price their products below the  
23 production cost.

24           We ceded the European market to JBL in order  
25 to focus on our U.S. assets only to see JBL increase

1 its capacity and use the profits and sales in Europe  
2 to undercut its pricing into the U.S. Our best  
3 competitive efforts cannot in the long term maintain  
4 our profitability.

5           If protection against illegally priced  
6 imports from China and Austria is not provided, we  
7 will eventually have to face the inevitable of further  
8 layoffs and the potential closure of San Diego,  
9 eventually the closure of Okmulgee and potentially a  
10 complete exit of CP Kelco from the xanthan gum market,  
11 the company that actually started this business. This  
12 would be a cost of hundreds of jobs for us,  
13 significant asset writeoffs by CP Kelco and would  
14 negatively impact the communities in which we serve.  
15 The only question we have is not when that would  
16 happen. The timing of when that would happen.

17           That's the end of the initial stage of this  
18 presentation. You can go two slides ahead, and any  
19 questions I can answer I'd be more than willing to do  
20 so.

21           MR. CLARK: Our second witness is Mr. Didier  
22 Viala. And just picking up on Charlie's point, the  
23 slides that we gave you, the ones up on the screen,  
24 you have a duplicate in front of you.

25           The first two slides address points that Mr.

1 Bowman made. Then you have a timeline of CP Kelco's  
2 involvement and the competitive dynamic in the market.  
3 The second slide is the so-called value pyramid, the  
4 relationship of the market segments.

5 Behind that Mr. Viala will address some of  
6 the technical characteristics of xanthan gum as a  
7 hydrocolloid, and he'll touch on the points you see in  
8 the slides to come. So with that, I'll turn it over  
9 to Mr. Viala.

10 MR. VIALA: Thank you. Good morning. For  
11 the record, I am Didier Viala, Vice President,  
12 Innovation & Capabilities, for CP Kelco. I have 21  
13 years of experience in the biogums and xanthan gum  
14 industry, and I've been working for Kelco and CP Kelco  
15 since 1991 in various roles from field technical  
16 support to sales management, business development and  
17 marketing.

18 As Vice President of Innovation &  
19 Capabilities, I am currently responsible for product  
20 and process technology, customer applications and  
21 support, with formulations of product into the  
22 applications, quality and regulatory affairs globally.  
23 This morning I'm going to take some time to explain  
24 what is xanthan gum and how it is used in different  
25 applications and in different markets.

1           As Charlie mentioned, Kelco was the first  
2 company to manufacture and commercialize xanthan gum.  
3   So what is xanthan gum? That's a polysaccharide,  
4 meaning a long, complex sugar chain made only of  
5 sugars, which is produced by fermentation using a  
6 carbohydrate source, most of the time corn derived,  
7 and bacteria. The strain, called Xanthomonas  
8 campestris, is unique for xanthan gum and is what  
9 brings the functionality of xanthan gum, which is what  
10 again we sell to the markets and to our customers, and  
11 we'll see a bit later what it means.

12           So this xanthan gum is one of the members of  
13 the larger family of product called hydrocolloids, and  
14 those hydrocolloids are a product that when in  
15 solution into water develop a functional property.  
16 That includes lots of other products such as guar gum,  
17 carboxymethyl cellulose or CMC, carrageenan and  
18 pectins.

19           I want to highlight that CP Kelco actually  
20 produces several hydrocolloids, other hydrocolloids  
21 than xanthan gum, so for us it's key to have a deep  
22 experience and understanding and knowledge of what  
23 xanthan gum brings versus other hydrocolloids and what  
24 is unique to that so that we can promote it and  
25 position it as to the other hydrocolloids.

1           So for xanthan gum itself, of all  
2 hydrocolloids it's really a unique one, and that's due  
3 to a combination of a unique rheology, and that's the  
4 viscosity, the deformation, what it does when you put  
5 it into water, how thick it is, how fluid it gets, how  
6 suspended it is. That's a unique functionality, but  
7 also a unique stability, and that's why we think that  
8 when it is used it can outperform any other  
9 hydrocolloid in the industry in the end use  
10 application.

11           If we look at the slide that we have here,  
12 we are featuring some of the key properties of xanthan  
13 gum. It starts with rheology, as I said, with a very  
14 high viscosity. Go back one slide, please. With a  
15 very high viscosity, a low concentration, but also a  
16 very high viscosity when we don't shear the product,  
17 meaning at rest.

18           So we mentioned that when you want to  
19 stabilize a product it doesn't have a lot of shear  
20 because the product is just there sitting in a bottle  
21 or a product so it's at rest and has a very high  
22 viscosity. Now, if you apply a force to that -- you  
23 want to pump it, you want to spray it, you want to  
24 pour it out of the bottle -- then you apply more shear  
25 to it and then the viscosity drops dramatically so

1 it's easier to pour.

2           But as soon as you stop that, applying this  
3 force, this shear to the product, then the viscosity  
4 recovers, meaning you can spray it and stop having the  
5 high viscosity, but as soon as it gets out of the  
6 nozzle it will recover the viscosity, which stabilizes  
7 the emersion, which suspends the airs. It would be  
8 doing that immediately. This is very, very unique in  
9 the marketplace. None of the other hydrocolloids do  
10 have the same functionality.

11           So when you look at the comparison chart,  
12 and we took that out of some well-known universities  
13 and it's kind of public knowledge. If you look at the  
14 right-hand column, the Pseudoplasticity, which is the  
15 shear thinning of the plastic behavior, we say xanthan  
16 gum is having this characteristic obviously. Some  
17 others, such as CMC, are known to have an equivalent  
18 one, but it's not as remarkable as for xanthan gum.  
19 We are also a manufacturer of CMC, and we know how to  
20 position those and how to compare them. When we need  
21 to look at elasticity or strengthening, we promote  
22 xanthan gum, not CMC.

23           Same comment. If you look at the stability  
24 of it, and these tables show a very high ionic  
25 strength of heat. You can heat treat product. It



1 would be stable and not degrade during that. You can  
2 sterilize it, pasteurize it. Even in cans it will  
3 remain stable. It's stable to pH.

4           Why is it important? You have some products  
5 that are low pH because they have acid in that. If  
6 you take a cleaner you have a descaling property so  
7 you use some acid to actually kind of solubilize the  
8 lime or the carbonate there so that it washes well,  
9 but you want that to be stable in the product itself.  
10 Xanthan gum brings the viscosity so that it clings to  
11 the bath or tub or the toilet bowl, and the acid can  
12 then do the magic and dissolve the calcium carbonate.

13           If xanthan gum were not stable to this low  
14 pH it would degrade. It would be very thin and like  
15 putting water, and then it would wash on and would not  
16 clean. That's one of the key applications to that.  
17 So the same thing. We say xanthan gum is stable.

18           You see there are other products, and if you  
19 look at the guar, the second line, guar gum is known  
20 to be stable as well, but again nothing like xanthan  
21 gum. If you look at high ionic media at low pH, at  
22 temperature, by far xanthan gum is the most stable  
23 hydrocolloid. And again, I mean, that's why we're  
24 promoting it in some applications. That's why  
25 customers liked it. That's why the market has been

1 growing because of this specific functionality. So  
2 again, I mean, a very, very unique product.

3           So what we call this combination of  
4 functionality is what we call the function. And why  
5 is that? It's because of the molecule itself. And  
6 this relation, and you heard Charlie talking about  
7 that. This relation in between the molecule and how  
8 it is and the functionality is what in the industry,  
9 in the jargon, we call structure function, meaning  
10 that a different structure in molecule will not have  
11 the same functionality. So that's another structure  
12 function.

13           All right. And this unique structure  
14 function comes from the bacteria itself, the bacteria  
15 that makes the molecule, and any Xanthomonas  
16 campestris manufacture the same molecule. So this  
17 structure function is really what drives the end  
18 market, what drives the customer adoption and  
19 formulation, and that's why as the pioneer of xanthan  
20 gum that's what we've been promoting over all those  
21 years actually.

22           If you would go to the next slide, please?  
23 So as we say, this offers really unique features from  
24 stability and viscosity at an extremely low use rate.  
25 Typically in an application you're talking about .1

1 to .3 percent, so a very low concentration in that.

2 Some applications are even lower than .1 percent.

3           As we said, this rheology of shear thinning,  
4 absolute plasticity, which is the product getting less  
5 viscous when you apply a force to it or a shear and  
6 then it recovers immediately, it's very unique to  
7 xanthan gum and it regains its original viscosity  
8 immediately when the shear force is removed. And also  
9 because of the stability it maintains its viscosity  
10 and unique characteristic under extreme stress and  
11 different media.

12           Again, no other hydrocolloids or even  
13 synthetic polymers derived from petroleum products and  
14 manufactured by chemical processes, none of those  
15 offer this unique sort of high performance structure  
16 function characteristics. That's what makes xanthan  
17 gum unique. That's what made it successful over the  
18 years.

19           So again, I mean, it comes from the molecule  
20 itself. I don't want to go into many details in there  
21 and bore you to death, but what we have there is when  
22 you look at the backbone itself to the left on the  
23 chart, and I'm talking about this slide here. We have  
24 a cellulosic backbone, so essentially this will be the  
25 same as CMC.

1           Now, what makes xanthan gum unique is here  
2 is the side chains that you see. Those side chains  
3 are made of only three sugars, and that keeps  
4 repeating that so this pattern in the xanthan gum  
5 product repeats like 2,000, 5,000 times, okay, and  
6 that makes it very unique because they are charging to  
7 that. So if you look to the right at a representation  
8 into space in three dimensions you see this big  
9 backbone here and there, but the side chain is  
10 wrapping up around the backbone, and that's what is  
11 protecting it and that's what the bacteria actually  
12 makes.

13           So if I take CMC I've got the backbone, but  
14 I don't have the side chains. So you've got acid  
15 hydrolysis. You've got enzyme attacking it. That's  
16 why CMC is a fragile molecule. Now, when I wrap it  
17 with those side chains I protect it so the enzyme  
18 cannot go and attack and cut the link here in between  
19 the glucose units. The pH can undo the acid  
20 hydrolysis, and the temperature one, it helps keeping  
21 the molecule there.

22           It also when it's at rest there gives very,  
23 very rigid molecules, and that's why the viscosity is  
24 high. When I shear it those molecules can move  
25 because you don't break anything. That's why the

1 viscosity drops. And then you stop and it recovers  
2 immediately. So again, I mean, it comes. We can go  
3 from the molecules to the function and actually from  
4 the bacteria to the molecule to the function.

5           Okay. So really what we see in all markets  
6 is xanthan gum. And regardless of the market in which  
7 it is sold, this is the same functionality so the  
8 specific end use application corresponds to this list,  
9 and this is the same molecule and the same structure  
10 function and the same functionality that we are  
11 delivering.

12           So, I mean, I drew the example of a toilet  
13 cleaner earlier, but whether it is sold in a toilet  
14 cleaner, in a drilling mud, in a salad dressing, in a  
15 low-calorie beverage, in toothpaste -- sorry for those  
16 comparisons -- that's the same, including  
17 pharmaceutical products when you need to suspend  
18 antibiotics. We're just selling the same  
19 functionality, and basically we're using the same  
20 molecule.

21           However, and that's to reassure everyone,  
22 obviously the quality requirements and the compliance  
23 requirements are different depending on the industry  
24 you're selling to, so that's the same molecule with  
25 slightly different specifications. Obviously the

1 different market segments for xanthan gum are  
2 regulated, and those regulations are largely the  
3 results of government offices and regulation. They  
4 are not again the result of performance differences in  
5 between the grades that we're selling. It's just that  
6 the regulations are different.

7           For example, we are selling consumer and  
8 food and beverage applications are grades that could  
9 be used in the oil field, right? You can go from  
10 there to there. However, what we sell in the oil  
11 field or industrial application we could not sell in  
12 food and beverage. I think, I mean, it's logical. We  
13 could formulate the product that would be as stable as  
14 the one, but obviously they would have impurity or  
15 they will have bacteria counts or antigens that you  
16 don't want to have in food and beverage. But the  
17 functionality would be the same. It would work.

18           If you would go to the next slide, please?  
19 If we look at the bottom of the value pyramid with  
20 industrial and oil field applications, those markets  
21 are regulated by the Environmental Protection Agency,  
22 the EPA, and that's essentially because of wastewater  
23 treatment regulation. It's what we do with a product,  
24 where it can go and how it reacts. As Charlie said,  
25 this is a biodegradable product, so it's very widely

1 approved.

2           But the most important distinction between  
3 the xanthan gum normally used in the oil field and  
4 industrial market and the one used in higher value  
5 segments is that there is no minimum requirements for  
6 microbiological counts. What we use in the industrial  
7 and oil field we normally don't even specify to our  
8 customer what the microbiological content is of the  
9 product. Again, people are using preservatives or  
10 they're using very high temperature or they're putting  
11 on the soil where you've got lots of bacteria already,  
12 so that's not an issue, so we don't have to do that.

13           So the xanthan gum manufacturing plant  
14 that's not ideal to good manufacturing practices,  
15 known as GMP or CGMP most of the time or that doesn't  
16 have the similar quality control measures cannot be  
17 used in food and beverage application or toothpaste or  
18 personal care or pharma but obviously can be used in  
19 oil field and industrial.

20           So that's really the first trench and that's  
21 why we put it at the bottom of the pyramid. It's  
22 there is no GMP, no constraint. However, again, it  
23 still provides the same structure function. It's just  
24 that you have potentially additional unwanted  
25 bacteria, contaminants, heavy metals or foreign

1 materials in the product.

2           Now if we move up on this pyramid and go to  
3 the food and beverage, in order to improve the quality  
4 of xanthan gum so that it can be sold and used into  
5 the food and beverage market segments then the  
6 producer must more tightly control the production  
7 process in order to assure that the final xanthan gum  
8 product provides the same structure function, but at  
9 the same time does not contain dangerous extraneous  
10 bacteria, pathogens, yeast and molds, foreign matters,  
11 heavy metals or what the requirements are for food and  
12 for actually regulatory compliance.

13           So it has nothing to do with changing the  
14 functionality of what we call the structure function.  
15 It's only that we need to concentrate on maintaining  
16 a clean production, that we need to test raw materials  
17 better and that we need to have all the standard  
18 operating procedures in place and the expertise to  
19 control the fermentation process, making sure that  
20 only *Xanthomonas campestris* can grow.

21           Imagine that we have a lot of sugars,  
22 carbohydrates in the fermenter, so any bacteria loves  
23 that. So you tend to have other strains that want to  
24 compete and grow in there. To make food grade you  
25 really want to be very, very, very careful and have a



1 noncontaminated fermenter and allow only Xanthomonas  
2 campestris to grow so that you don't have any other  
3 things in there.

4           So that requires kind of to run very clean,  
5 to have some further attention, some more stringent  
6 standard operating procedures, but again the same  
7 basic process, same basic fermentation, same basic  
8 molecule idea. It's more other things that are in the  
9 fermentation broth that you want to control better.

10           And then once you have done the fermentation  
11 and you recover the broth, you obviously want to  
12 control it from this pint going downstream in the  
13 process up until the dry powder form. You don't  
14 introduce any other contamination, being bacteria,  
15 yeast and mold in products. So again extra attention,  
16 but fundamentally the same process.

17           So when we're talking about food and  
18 beverage now, those products are not regulated by the  
19 EPA, but instead by the USDA, the United States  
20 Department of Agriculture, in the case for milk, meat,  
21 poultry and seafood end use applications or directly  
22 by the Food and Drug Administration for food,  
23 beverage, pharma and cosmetic applications.

24           So again, those regulations are in place not  
25 to guarantee the functionality at all. They're just

1 in place to protect the U.S. public from poor quality,  
2 meaning contaminated somehow products. That's why  
3 they are in place, but they're not dealing at all with  
4 the functionality or the structure function of the  
5 product.

6           And now if we move to the top of this  
7 pyramid with what we call the consumer grade xanthan  
8 gum, it requires somehow to be the same as food and  
9 beverage, but more of that. And why is that? When  
10 you go into pharma or personal care products you've  
11 got active drugs or you have some very expensive  
12 cosmetic ingredients that you put in there, some  
13 sensitive formulation in terms of bacteria growth in  
14 there for the final product. So the norms and the  
15 customer requirements are even more stringent for  
16 that.

17           And you've got further microbiological  
18 tests, further impurity criteria or nonpresence of  
19 impurity criteria that have to be met, so that makes  
20 it even more difficult to comply. But again, I mean,  
21 extra attention, extra processing steps to cover  
22 through some standard operating procedures so that you  
23 have the right raw materials so that you make sure  
24 that every stage of the process doesn't include any  
25 impurities or any chance or potential for

1 contamination.

2           Okay. So again, I mean, increased process,  
3 decreased bacteria, yeast and mold counts and  
4 ultimately improved purity. Same function. Same  
5 structure. Same molecule as for the bottom of the  
6 pyramid, the industrial and oil field, and the middle  
7 of the pyramid, the food and beverage.

8           So those applications now, talking about  
9 consumer products, are only and solely regulated by  
10 the Food and Drug Administration and again in place to  
11 protect the U.S. consumer from adulterated products.  
12 So fundamentally that's how we would segment the  
13 market.

14           Now, if you want to look at the different  
15 grades or type of xanthan gum that are promoted there  
16 are different things to adapt to the customer to make  
17 the ease of xanthan gum easy in those applications,  
18 but essentially those are the same tricks that we're  
19 using in all segments. It's just how to put it in the  
20 water, how to formulate it into the products.

21           So those variations, and there are a number  
22 of those. I will go through the major ones, but there  
23 are plenty of them. But those variations I would say,  
24 they can be made to any xanthan gum. They don't  
25 change the structure function, and they are kind of

1 minor tweaks so that we can use the product.

2           For example, you can mill. I said it was a  
3 powder in the commercial form, but you can mill it at  
4 different particle size, exactly like at home you're  
5 using flour from different particle size. The finer,  
6 the quicker it will go in the solution and it will  
7 develop the viscosity, but it may create lumps. So  
8 depending on what equipment in the plant, the  
9 customers have to make it up. Actually they will with  
10 all the different particle size.

11           What you do is just take the fibers out of  
12 the driers and you mill them in different ones. So no  
13 big deal, and we give the customer the choice of what  
14 they want. If you make bakery mix, for example, you  
15 will use a very fine mesh because you blend it  
16 together with the flour and you want that to be evenly  
17 distributed. Again, we just mill it to a finer mesh  
18 particle size on the same equipment. We just decide  
19 which one we want.

20           What you can do is you can also coat the  
21 powder with other products so that in the chemicals  
22 for industrial and oil field, or that can be oil, food  
23 edible oils for food, so that you can put the product  
24 into water and you will hydrate immediately so it's  
25 easier to disperse without making any lumps. So you

1 can do that, but again that's at the very end of the  
2 process. You're having the same product. You take  
3 the powder out of the milling equipment and you add  
4 this coating to it. So that's a tweak that we do at  
5 the very end of the process to help the dispersion.

6           We can also try to tweak a bit the  
7 viscosity, but again that is xanthan gum. If some  
8 customer wants to have a high viscosity because they  
9 want to suspend things or they want to have it be  
10 lower so that it pools a bit better, we can vary that  
11 a bit, but not fundamentally. The pseudoplasticity or  
12 shear thinning will still be very, very dominant in  
13 xanthan gum.

14           We can also, and I think it was mentioned  
15 earlier, have some enzymatic treatment that can be  
16 used to clarify the product. If you take a native  
17 product and it starts out xanthan gum it will give a  
18 cloudy solution. It's okay if you have a milk drink  
19 or if you have a soup. It's not okay if you have a  
20 nice, clear toothpaste or a lotion in personal care.

21           So what we're doing there, and again that's  
22 the same molecule because you want to remove  
23 everything else but the xanthan gum from the  
24 fermentation broth because that's what gives the  
25 opacity. So what we do is when you do a startup

1 xanthan gum type you kill the bacteria obviously, but  
2 you leave the bacteria cells and the bacteria debris  
3 into the fermentation broth, and those small pieces of  
4 bacteria, dead bacteria, give the opacity of the  
5 product.

6           What we do to clarify it, we're using enzyme  
7 to actually degrade those debris so that they're not  
8 in solution anymore, and then you only have xanthan  
9 gum molecules, which are in solution, in the foggy  
10 transparent solution. But again you see that from  
11 starting out xanthan gum to the clarified xanthan gum  
12 this is the same molecule. You're just removing what  
13 is around the xanthan gum so that it's clear, okay?

14           So those are the tweaks that we can do and  
15 those are different commercial available grades that  
16 we've chosen in our sales force and Kelco's other  
17 force are choosing to meet the customer requirement.  
18 But again, I mean, the decision to push xanthan gum is  
19 coming from the structure function. Then we adapt  
20 what is the best type of xanthan gum for their needs  
21 because fundamentally again we're talking the same  
22 molecule and the same functionalities.

23           So that's for the technical part. Now,  
24 historically what have we seen when we consider this  
25 pyramid. Charlie mentioned in 2005 there was a

1 perception in the United States that the quality of  
2 Chinese made xanthan gum maybe was not as consistent  
3 quality or performance-wise as the one from U.S. or  
4 European manufacturers of xanthan.

5           In 2005, that may have been true from actual  
6 batch variation and that, so some were performing  
7 well. Some of them were not performing that well.  
8 But that perception actually changed dramatically over  
9 the past few years as Chinese producers have increased  
10 the quality and the reliability of the products and  
11 also simultaneously massively increased their  
12 production and reduced the price.

13           So what we saw is over and over in the U.S.  
14 actually is customers that were somehow reluctant to  
15 try those material, but actually were induced to test  
16 it because of very low price and found out that  
17 quality was I would say good enough or performance  
18 good enough and eventually converted to those.

19           Some of the customers stopped using U.S.  
20 produced xanthan gum and went directly to Chinese  
21 xanthan gum. Others actually tested Chinese product,  
22 but somehow were still, I would say, hesitant to buy  
23 or reluctant to buy, and that's where they were kind  
24 of still attracted by the lower price, and those were  
25 the customer segment that went to the low-priced

1 Austrian product. So I would say that you had a price  
2 trigger discussion, and depending on the level of risk  
3 or passive risk that those customers were willing to  
4 take they went with Chinese or Austrian based product.

5           But in every market what we saw that the  
6 Chinese have penetrated, again using price to open the  
7 door, we actually saw Austria following up and right  
8 after that offering up their own generic low-price  
9 alternative. You say you don't want Chinese, but you  
10 like the price? I've got Austrian, western-made  
11 product. Take it. That we saw, and we saw that  
12 starting in the industrial and oil field market, and  
13 we saw that going up the pyramid up to the level now  
14 in consumer products. So since 2005 I would say that  
15 was the tipping point, and then we saw that trend  
16 accelerate.

17           So in summary, we saw some xanthan gum  
18 flooding into the U.S. market originating from China  
19 and from Austria and sold into the same markets, the  
20 same customers using the same channels of distribution  
21 and somehow I would say of acceptable quality. That  
22 is the first point.

23           The second point is that the xanthan gum  
24 sold into the oil field and industrial market and the  
25 higher markets, again what makes the difference is not



1 the structure function or the molecule or the xanthan  
2 product itself. It has to do with the purity and the  
3 compliance requirement and the specifications of the  
4 product, not the structure function, and those  
5 specifications are anything like bacteria, total  
6 pellet count, yeast and molds, foreign material.

7           The last point. Most of the product coming  
8 from China and Austria are identical to the product  
9 produced in the United States and more and more  
10 identical, and the only difference that we see in  
11 those are the price.

12           So I thank you for the opportunity to appear  
13 this morning, and I would be happy to answer any  
14 questions you may have.

15           MR. CLARK: Thank you. We have just a few  
16 for closing remarks. My colleague, Mr. Kanna, is  
17 going to speak briefly about cumulation, and then  
18 Nancy is going to speak briefly about threat factors.

19           MR. KANNA: Good morning. For the record,  
20 my name is Matthew Kanna with the law firm Arent Fox.  
21 I just want to briefly discuss the issue of  
22 cumulation.

23           The statute provides for the purposes of  
24 determining material injury the Commission shall  
25 cumulatively assess the volume and effect of imports

1 of the subject merchandise from all countries with  
2 respect to which petitions were filed on the same day  
3 if such imports compete with each other and with  
4 domestic like products in the U.S. market.

5           In this investigation, the petitions against  
6 Austria and China were both filed on the same day, so  
7 we only need to examine the question of competition.  
8 In making the finding regarding competition, the  
9 Commission examines four factors: First, the degree  
10 of fungibility of the products. Second, the presence  
11 of overlapping geographical markets. Third, common  
12 channels of distribution; and, last, simultaneous  
13 presence in the market of the products.

14           Based on the evidence that we provided in  
15 the petitions and the testimony you heard today from  
16 Mr. Bowman and Mr. Viala, and the questionnaire  
17 responses that you have gathered, you will see that  
18 all four conditions have been met.

19           As Mr. Viala explained in his testimony just  
20 now, there is a high degree of fungibility between the  
21 xanthan gum manufactured in China, Austria and the  
22 United States. Producers in all three countries  
23 compete vigorously in the oil field and industrial  
24 market, in the food and beverage market, and now that  
25 competition is extending into the consumer market

1 segment.

2 Producers of subject imports and domestic  
3 like product do compete globally, but within the  
4 United States they do compete against all geographic  
5 regions. Products are sold through similar channels  
6 of distribution. The subject imports and domestic  
7 like product have been and are currently  
8 simultaneously present in the marketplace.

9 Because the statutory criteria for  
10 cumulation has been met, you should cumulate the  
11 subject imports from China and Austria in conducting  
12 your analyses of material injury and threat of  
13 material injury.

14 Thank you for your time, and I'll turn it  
15 over to my colleague, Ms. Nancy Noonan.

16 MS. NOONAN: Thank you. Nancy Noonan from  
17 Arent Fox.

18 We have established that the U.S. industry  
19 is suffering from material injury caused by the  
20 subject imports. I will briefly discuss the evidence  
21 on the record that shows that the domestic industry is  
22 also threatened with material injury by reason of  
23 imports of the subject merchandise.

24 First, the subject countries have unused  
25 production capacity or have imminent substantial

1 increases in production capacity which they will  
2 likely use to substantially increase imports of  
3 subject merchandise into the United States.

4 FuFeng, for example, has publicly announced  
5 its plans to increase its annual xanthan gum  
6 production capacity to 50,000 tons in 2012 to  
7 capitalize on its business opportunities. In our  
8 petition at Exhibit 1-10, we provided FuFeng's 2011  
9 annual report in which they stated that.

10 Deosen has publicly announced on May 18,  
11 2012, that it has reorganized its management structure  
12 to support high growth in xanthan gum sales in the  
13 United States. That article was provided at Exhibit  
14 1-9 of our petition.

15 JBL in Austria has applied for a permit to  
16 expand its glucose production, which it converts to  
17 syrup to feed its citric acid and xanthan gum  
18 production operations.

19 Both subject countries are export oriented,  
20 and neither country has a significant home market.  
21 The United States is the largest market for xanthan  
22 gum in the world. It is likely, therefore, that the  
23 additional production will be directed toward  
24 substantially increasing imports into the United  
25 States.

1           Second, the U.S. producers have lost market  
2 share in a growing market, which indicates a  
3 significant rate of increase of the volume and market  
4 penetration by subject imports. Substantially  
5 increased imports are highly likely in view of the  
6 penetration into other market segments, as discussed  
7 by Mr. Bowman earlier today.

8           Third, imports of the subject merchandise  
9 are entering at prices that are likely to have a  
10 significant depressing or suppressing effect on  
11 domestic prices and are likely to increase demand for  
12 further imports. As we've already discussed, the  
13 subject countries have taken market share solely on  
14 price, and the U.S. producers have lost market share  
15 to subject imports in a growing market.

16           Finally, the subject imports will have  
17 actual and potential negative effects on the existing  
18 development and production efforts of the domestic  
19 industry. Already the U.S. industry has shelved  
20 capital expenditures in the United States and will  
21 continue to be unable to invest in its own industry  
22 unless price discipline is imposed through an order.

23           Prior efforts to develop a derivative or  
24 more advanced version of the domestic like product  
25 have simply led to subject imports undercutting the

1 prices on those products and taking the business.  
2 Both Mr. Bowman and Mr. Viala testified earlier today  
3 that every time CP Kelco innovates and offers a new  
4 product they shortly thereafter see the Austrians and  
5 Chinese producers coming in with a me-too product and  
6 taking the business based on price.

7           If nothing changes, the investment economics  
8 that now face the domestic industry are clear.  
9 Continued loss of market share and volume will  
10 preclude any further capital investment in the  
11 industry and will cause the eventual closure of  
12 current production assets. In short, while the record  
13 shows that the U.S. industry is being materially  
14 injured by subject imports, the record also shows that  
15 the U.S. industry is threatened with material injury.  
16 Thank you.

17           MR. CLARK: And that concludes our direct  
18 testimony. I'm happy to return to you the unused  
19 minutes, and we'll do our best to respond to your  
20 questions.

21           To the extent that your questions will take  
22 us into the area of confidential information, we'll  
23 note that and we'll expand or provide that answer in  
24 the postconference brief.

25           MS. DeFILIPPO: Absolutely. Thank you very

1 much, and thank you to the panel and especially to Mr.  
2 Bowman and Mr. Viala for coming today. It's always  
3 very helpful having the industry witnesses here.

4           Among the many things I learned, I learned I  
5 should have paid more attention in high school  
6 chemistry because the pictures were a little over my  
7 head, but I appreciate your explanation. We will turn  
8 to staff questions and start with Ms. Trainor.

9           MS. TRAINOR: Cynthia Trainor, Office of  
10 Investigations. Mr. Bowman testified that due to --

11           (Construction interruption.)

12           MS. TRAINOR: This is construction on our  
13 second floor bringing us a better facility.

14           That part of the production from San Diego,  
15 if I've gotten this correctly, was moved to the  
16 facility that was purchased in Wulian, China, to serve  
17 the oil well market. Am I understanding that  
18 correctly?

19           MR. BOWMAN: Sorry. Do I have to state the  
20 record?

21           MS. DeFILIPPO: We definitely need the mics  
22 today.

23           MS. TRAINOR: We definitely need the  
24 microphone.

25           MR. BOWMAN: This is Charlie Bowman from CP

1 Kelco. When we purchased the Wulian facility, the  
2 xanthan gum facility in Wulian, China, we had already  
3 had xanthan gum productions both in San Diego and in  
4 Oklahoma.

5 MS. TRAINOR: Understood.

6 MR. BOWMAN: What we did is we shifted our  
7 mix, our production mix around --

8 MS. TRAINOR: Right.

9 MR. BOWMAN: -- to help seize the  
10 opportunity that we believed was there with the  
11 low-cost production in a China facility that we would  
12 be able to have.

13 So we did shift some of the production from  
14 San Diego to Oklahoma, some of the Oklahoma production  
15 to Wulian, and honestly some of the material that went  
16 from Oklahoma was shifted to San Diego to get the  
17 optimization of the production mix.

18 Didier, you helped engineer that. Was there  
19 anything you wanted to add?

20 MR. VIALA: No. That was the plan to try  
21 and fight using the same tools somehow, but it didn't  
22 work.

23 MS. TRAINOR: Okay. You say it didn't work,  
24 and earlier Mr. Bowman cited that -- again, correct me  
25 if I got this wrong -- the Chinese plant was under



1 water --

2 MR. BOWMAN: Uh-huh.

3 MS. TRAINOR: -- currently.

4 MR. VIALA: At that time.

5 MR. BOWMAN: At that time. The strategy of  
6 producing -- excuse me. The strategy of producing  
7 xanthan gum in China for the industrial market was not  
8 sustainable in that facility in those grades that we  
9 were participating in in that industrial segment.

10 MS. TRAINOR: And other than the alleged  
11 pricing issues, are there any other reasons that there  
12 were problems with the issues in China? I mean, you  
13 don't have the EPA to deal with in China so that  
14 should be one regulatory issue removed. I don't know,  
15 but I would assume that the labor costs would be less  
16 and probably energy costs.

17 You probably can't answer this now, but  
18 posthearing could you please further clarify the  
19 problems with the Chinese plant that it was unable to  
20 sustain the strategy that Kelco put in place?

21 MR. BOWMAN: We can. We can address that in  
22 the questionnaire I think it's called.

23 MS. TRAINOR: Well, it's a little --

24 MR. BOWMAN: Postconference. The  
25 postconference questionnaire.

1 MS. TRAINOR: Yes.

2 MR. BOWMAN: We can address that part.

3 MS. TRAINOR: It's a little bit of a  
4 questionnaire, but I would like that flushed out  
5 further.

6 MR. KANNA: May I just add something to  
7 that? Matthew Kanna with Arent Fox.

8 I just wanted to make clear that the  
9 shutdown of the production line in the San Diego  
10 plant, that was not to transfer physical assets to the  
11 Chinese facility. The assets that were idled in San  
12 Diego are still in San Diego and could be brought back  
13 online.

14 MS. TRAINOR: Okay. Thank you very much for  
15 that.

16 MR. VIALA: There's one point that we can do  
17 in the public hearing is your comments about EPA. As  
18 CP Kelco, part of the general company, we would comply  
19 to EPA regulations even if we are making it in China  
20 because we have just one typical quality, and under  
21 the umbrella we would not go to the minimum  
22 requirements.

23 MS. TRAINOR: Okay.

24 MR. VIALA: I just wanted to react to that,  
25 and then we will come back on the rest.

1           MR. BOWMAN: It has to do with as much of  
2 our product quality and with the end use, but also the  
3 safety of our employees and the environments we went  
4 in.

5           We don't have one set of rules for one part  
6 of the world and another for -- we have one set of  
7 rules that we live by, but we'll expand on that in the  
8 postconference.

9           MS. TRAINOR: Okay. Just a second. Okay.  
10 Again, given the Chinese facility and your statement  
11 that again the strategy was to, if I understood it  
12 correctly, supply the oil well drilling market I'm  
13 assuming in the United States from that facility, why  
14 shouldn't CP Kelco be excluded as a related party in  
15 that postconference brief?

16           I believe it was Mr. Viala that was talking  
17 about Chinese quality, that in 2005 it was suspect  
18 vis-à-vis the U.S. and European products and now that  
19 quality was good enough for the price. Toward that  
20 evolution, does not any product have to be qualified  
21 at a customer and meet customer specifications, and  
22 what is the length of time for that qualification?

23           MR. VIALA: It obviously depends on which  
24 part of the pyramid.

25           MS. TRAINOR: A range.

1           MR. VIALA: A range would be that most  
2 customers do have ISO certifications and the raw  
3 material approval would be documented in the ISO  
4 certifications for the customers, but typically they  
5 would ask for five different batches which they need  
6 to try, so they would try a batch and analyze it. If  
7 it's fine they will run one industrial trial and then  
8 full-scale trials.

9           So that would be a monitoring process that  
10 would be anywhere from three months to six months to  
11 convert. And I'm talking about the more stringent  
12 part. If you go in the industrial and oil field  
13 obviously the adoption can be a lot faster.

14           MS. TRAINOR: Okay. Could you provide us  
15 with an estimate of the qualifications for the three  
16 market segments that CP Kelco has captured, has  
17 presented?

18           MR. VIALA: I would say industrial/oil can  
19 be one month on average.

20           MS. TRAINOR: Really?

21           MR. VIALA: It can be very quick, a very  
22 fast adoption cycle. I would say food would be a  
23 minimum of six months.

24           MS. TRAINOR: Okay.

25           MR. VIALA: And consumer products, it would

1 vary a lot. If you're talking about a drug that's  
2 regulated it can be very long. A personal care  
3 product can be about a year I would say.

4 MR. BOWMAN: Yes. Yes. To build on Didier,  
5 this timing also depends upon when the new markets or  
6 products are being introduced into the marketplace,  
7 why the end customer is quantifying these products and  
8 what they're trying to establish.

9 If it's a brand in the food and beverage  
10 that is going to extend geography or go global from  
11 the standpoint they're going to actually start  
12 exporting the material, you may see that adoption a  
13 little longer just to get the supply chain lines set  
14 up from their production facilities. So that three  
15 months to six and then six to 12 and 12 to 18 to 24  
16 months is probably pretty fair for those market  
17 segments.

18 MS. TRAINOR: Okay. You were talking about  
19 new products and innovation just now and in your  
20 testimony, and I believe I heard with our --

21 MS. DeFILIPPO: With our banging.

22 MS. TRAINOR: With our friends here that I  
23 believe you stated that if you come out with a new or  
24 innovative product that it is only a short period of  
25 time, and I'm paraphrasing now, that that would be

1 pirated or ripped off or mirrored, to use your word,  
2 by a Chinese product that would take away some of that  
3 business.

4           Given the times for qualification of a  
5 product, could you please put that into a little bit  
6 more context? If that's confidential you can do it  
7 postconference, but if not please now.

8           MR. BOWMAN: We're willing to put that into  
9 the postconference brief.

10          MS. TRAINOR: Okay.

11          MR. BOWMAN: But just to identify, the first  
12 is we have to understand what the unmet need is, so  
13 there's a lot of conversations with our customers  
14 about what they want to do. That may take to get them  
15 to understand what they're trying to create, and that  
16 goes through a lot of different folks.

17          MS. TRAINOR: But that's your product.  
18 That's your innovation.

19          MR. BOWMAN: That's correct.

20          MS. TRAINOR: Right. And then once that is  
21 done, once you meet whatever the product requirements  
22 are of your customer --

23          MR. VIALA: Correct.

24          MS. TRAINOR: -- there is a time lag of some  
25 period, and then you would see a knockoff --

1 MR. VIALA: Correct.

2 MS. TRAINOR: -- Chinese product. And what  
3 I'm saying is wouldn't that need to be requalified,  
4 that Chinese product?

5 MR. VIALA: That is correct.

6 MS. TRAINOR: So in addition to whatever  
7 technological time or research to generate this  
8 product modification, if not innovation, by the  
9 Chinese added to the time to requalify I would think  
10 the product with the customer, what is the typical  
11 time lag between CP Kelco's new product hitting the  
12 customer and, with all that I just said, Chinese  
13 knockoff?

14 MR. VIALA: And we will provide a lot more  
15 details postconference.

16 MS. TRAINOR: Okay.

17 MR. VIALA: But generally speaking, what we  
18 see is we come with an innovation, formulate it with  
19 the customer in a new product. So depending on the  
20 ramp up curve and the product cycle at the customer,  
21 it takes about six to 12 months during while  
22 manufacturers will not touch the formula. Then they  
23 see if it's successful or if it's not, and then they  
24 will initiate cost reduction.

25 In current days this cycle shortens because

1 manufacturers want to go quicker and go in cost saving  
2 modes faster than they used to, so I would say you may  
3 end up and see Chinese or Austrian, by the way --

4 MS. TRAINOR: Yes.

5 MR. VIALA: -- countertypes.

6 MS. TRAINOR: I'm sorry.

7 MR. VIALA: Yes.

8 MS. TRAINOR: I didn't mean to just focus on  
9 the Chinese.

10 MR. VIALA: Countertypes coming in. So I  
11 would say it would take the six to 12 months plus the  
12 six months reformulation, so you may see --

13 MS. TRAINOR: So that would be 18.

14 MR. VIALA: -- 12 to 18 months' time.

15 MS. TRAINOR: Okay.

16 MR. VIALA: Yes. And that cycle has been  
17 accelerating since we have been in the business a long  
18 time. It used to take years, and then it had been  
19 compressed to three years and two years, and now we're  
20 reaching the limits of this kind of technology.

21 MS. TRAINOR: Right. Technology evolves --

22 MR. VIALA: Correct.

23 MS. TRAINOR: -- and the time --

24 MR. VIALA: Yes. Compresses.

25 MS. TRAINOR: -- compresses.



1 MR. VIALA: Yes.

2 MS. TRAINOR: Right.

3 MR. VIALA: Yes.

4 MR. CLARK: So in the postconference we'll  
5 provide some examples of this. And it runs to the  
6 point that Mr. Bowman addressed, and Didier did as  
7 well, that it's in the last two years where we have  
8 seen an accelerating pattern of incursion into  
9 consumer and the food and beverage market, more of it  
10 more aggressively.

11 And it's coming at a point where once this  
12 transference takes place and we've been dislocated  
13 there isn't a recapture opportunity there other than  
14 through meeting price or, more often now, losing that  
15 business.

16 MS. TRAINOR: There's something I want to  
17 say about the pricing products, but I'm a little bit  
18 concerned about business confidential material. Well,  
19 I'm not going to talk about any companies.

20 I have been asked questions about how to  
21 present pricing products by Respondents because of the  
22 breadth of the pricing products, that even if say a  
23 company does all oil well there's different values for  
24 different products in the oil well, but unfortunately  
25 they're all encompassed in Like Product 3. And then

1 of course you have the whole industrial parts too,  
2 which gives you quite a range of pricing products  
3 within one pricing product.

4           How do you suggest that the Commission  
5 present this to capture these differences and yet stay  
6 true to the pricing product? Again, that's something  
7 you cannot possibly respond to right now, but I would  
8 like your thoughts on that postconference.

9           MR. BOWMAN: Actually this is the way in  
10 which the market has developed and the industry  
11 standards and specifications were developed. We've  
12 been privileged being a part of the beginning of this  
13 business with the KELZAN --

14           MS. TRAINOR: Understood.

15           MR. BOWMAN: -- all the way through to the  
16 newest, XANTURAL, which is in the pharmaceutical  
17 segments.

18           So when we see this this is part, but we'll  
19 come back to you and address this pricing in these  
20 different segments of how it comes. But a lot does go  
21 to how the market and the end users' requirements and  
22 those specifications they ask. We sure will. We'll  
23 address that.

24           MR. CLARK: And just to elaborate slightly,  
25 one of the challenges is the Commission naturally

1 wants to limit the number of pricing products.

2 MS. TRAINOR: Understood.

3 MR. CLARK: In crafting pricing product  
4 definitions that are highly specific, you run an  
5 equally large risk of capturing one competitor, but  
6 missing the other two or three or four or five, so you  
7 end up with a different type of skewing phenomenon  
8 that takes place.

9 And because you have a consistent molecule,  
10 every end market, every customer, is purchasing that  
11 molecule. There will be different gradations of  
12 specification around purity, so if you write your  
13 pricing products around purity levels you will have a  
14 slippery slope of purity definitions.

15 MS. TRAINOR: I wasn't suggesting that as  
16 the level or wasn't making any suggestion as to level.  
17 I was simply asking given what appears to be the  
18 breadth of products within a single pricing product  
19 with the different prices to these products.

20 Rather than present a homogenous product  
21 which is going to contain a whole range of prices, do  
22 you have a suggestion as to how we can present this to  
23 capture a more unique pricing to different products  
24 within a product category? I'm probably not making  
25 any sense.

1           MR. CLARK: We understand what you'd like to  
2 accomplish. We'll give it some thought and try to  
3 offer suggestions in the postconference.

4           MS. TRAINOR: And I would be happy to  
5 discuss my suggestions to Respondents with you offline  
6 later as well. And for this round that concludes my  
7 questioning.

8           MS. DeFILIPPO: I can't multi-task that  
9 well. Thank you, Ms. Trainor. We will now turn to  
10 questions from Ms. Roth-Roffy.

11          MS. ROTH-ROFFY: Good morning. Grace  
12 Roth-Roffy from the Office of General Counsel. I have  
13 a few questions regarding the like product.

14                 This morning your testimony was very helpful  
15 in terms of the manufacturing process. While I  
16 understand the various grade have the same basic  
17 manufacturing process, I also heard about quality  
18 control and tweaking the product.

19                 Now, for the various grades like food versus  
20 consumer and the oil and industrial applications are  
21 they made in the same facilities, on the same  
22 machinery, employees, et cetera?

23           MR. VIALA: Most of them, yes. Remember I  
24 talked about good manufacturing practices? So I can  
25 talk in detail about us postconference, but I can give

1 you examples.

2           Sometimes in the same plant you will have  
3 several lines which are CGMP, so with good  
4 manufacturing practices, so they will be capable of  
5 making any of the products in there, and you may have  
6 one line which will not be CGMP, so they could make  
7 only industrial and oil field products, because  
8 historically that's an old line or the line is not  
9 reliable enough or very tight control.

10           So sometimes you'll have that, or sometimes  
11 you'll have plants that are only CGMP making all sorts  
12 of products. So you have all possibilities, but  
13 basically this is the same equipment. It is just that  
14 they are capable of having more stringent standard  
15 operating procedures and process control.

16           Otherwise this is the same fermenters, the  
17 same recovery, the same milling and drying equipment,  
18 so that would be the very, very same process.

19           MS. ROTH-ROFFY: Okay. Thank you on that.  
20 Also I heard the terms customization, specialized,  
21 specialization and also generic banded about and  
22 commodity in terms of this product.

23           Now, are some more generic grades sold to  
24 particular segments of the market or more segments of  
25 the market require more specialized products?

1           MR. VIALA: I would say you would have the  
2 standard xanthan functionality, which we described,  
3 would be the standard grade for all of the segments.

4           And then you would have a customer that  
5 would say in a personal care product I cannot shear  
6 too much because I don't want to incorporate any air  
7 bubbles in my product, so I want a product that will  
8 go in a solution without making any lumps, but I  
9 cannot shear it a lot because I incorporate air.

10           Others we say I don't care. I can go. So I  
11 want a product that go very, very fast into that  
12 because I want to show cycle time, though it's more I  
13 would say adapting the basic functionality to the  
14 customer plans and process and specific requirement  
15 than anything else.

16           And then you will have differentiation in a  
17 sense that you would say this product is having a  
18 very, very low bacterial count, much lower than what  
19 the regulatory requirement would be. The customer can  
20 say yes, I want that because I have in my product I  
21 have some compounds that are very sensitive to  
22 bacteria degradation, or I don't want any preservative  
23 in the products or I have a neutral pH product or I  
24 keep the product in high temperature, which is more  
25 sensitive.

1           So you've got lots of things that are  
2 opportunities for product differentiation, and that  
3 goes through the sales force understanding the  
4 customer needs and the technical support guys as well  
5 walking through there with the customer and say I want  
6 to develop the basic functionality of xanthan gum.  
7 How can I differentiate a product so that it fits your  
8 formulation and your processing needs? That's more  
9 how you walk.

10           So you go from the standard product type, if  
11 you will, and functionality in the oil field and  
12 industrial or in the food and beverage or in the  
13 consumer and then you differentiate from there  
14 depending on what the customer wants.

15           MS. ROTH-ROFFY: Okay. Thank you for that.  
16 In terms of the various grades -- the food, consumer,  
17 whatever -- is the marketing strategy different? Is  
18 it marketed differently to the various segments of the  
19 market?

20           MR. BOWMAN: We have different brands for  
21 each segment, which goes back to those qualifications  
22 that we've seen the industry ask for us over the  
23 years.

24           From a standpoint of molecule, we sell one  
25 xanthan gum, one structure function that we bring in

1 all the attributes. Then we expand those applications  
2 as we continue to try to grow and expand the  
3 marketplace.

4           What we see is what you said earlier with  
5 Didier is that some customers may have a plant that  
6 today is making toothpaste, but because a new product  
7 expanded or they want to shift something or they  
8 downsized suddenly they want to make toilet bowl  
9 cleaner. And this is an actual example.

10           And so the pumping equipment was different.  
11 The ability to have heat in that facility was not  
12 there because toothpaste is normally made cold. And  
13 so when they went through this different process they  
14 also, because they still made toothpaste on other  
15 lines, they had regulatory concerns within that  
16 facility. All those things come into what that  
17 product needs to be, and customized often comes  
18 specifically for that customer.

19           Other areas in the oil field markets or in  
20 the food markets where a customer approaches us where  
21 they want a slightly different product to give them a  
22 competitive edge in the marketplace, and that's where  
23 we try to compete and that's where those  
24 customizations come through.

25           It can be as simple as a packaging which



1 allows them to open up a bag, use the entire package  
2 for that batch, which would be different than what you  
3 would normally see grade. It's still the same xanthan  
4 gum, but it is a specific product to meet their needs.  
5 And ironic when we talk about packaging, sometimes --  
6 and one large grocery chain actually has four  
7 different packaging depending upon when they built  
8 their plants and what the local regulations are for  
9 them to be able to handle the product.

10           It's still the same product. It's still the  
11 same structure function benefits they're getting out  
12 of the KELTROL molecule. It just meets their needs  
13 for their local OSHA requirements, which had some  
14 difference state to state. So that's some of the  
15 areas we mean about customization.

16           Some truly did go into a lot more detail,  
17 but that's when we actually worked hand-in-hand with  
18 the customer to develop a brand new market. In those  
19 areas there's a lot more development around to tailor  
20 that molecule and that structure to exactly what that  
21 customer is, and that's some of the value I think CP  
22 Kelco brings to the marketplace.

23           MS. ROTH-ROFFY: In terms of the  
24 interchangeability, which you just touched on a bit,  
25 it was testified this morning that a consumer or food

1 could be used in the industrial oil applications.  
2 Could be used, but to what extent is it used? And  
3 what would prevent a customer from using a food-grade  
4 versus oil? I mean, I understand that the consumer in  
5 foods would not be using the oil in the industrial  
6 application.

7 MR. VIALA: Yes. That would not be in  
8 compliance. The thing I would say, you know that  
9 prices are somehow different as well, so obviously  
10 buying un-proposed food and beverage product to use in  
11 oil field application would not make economical sense,  
12 I would say.

13 Now, for us, we try, and we had, as you  
14 understand, migrate to the top of the pyramid, so we  
15 have to tell our plan you need to make consumer  
16 products -- when you want to make consumer products,  
17 you need to make food and beverage product when you  
18 want to make food and beverage. So we tend to really  
19 target product and sell in those industries.

20 You can also have, and I don't want to talk  
21 for others, but a plant that will make lots of Xanthan  
22 gum and then you cherry pick and you decide what you  
23 want to sell. And at the end, you may have too much  
24 of a food type specification that you set in oil  
25 field, but I don't know that.

1           Anything is possible, if you will. It's  
2 just that buying on proposal food and beverage grade  
3 to sell in oil field would not make financial sense.

4           MS. ROTH-ROFFY: Right.

5           MR. BOWMAN: Examples that we've seen happen  
6 is maybe material is getting older in age, sometimes  
7 it will be moved into those other segments as opposed  
8 to let the product go obsolete, so you'll see a  
9 consumer product that will go down into the industrial  
10 and sometimes even in the food.

11           Pet food is one of the areas which is,  
12 really, it's somewhat undefined. It normally should  
13 have the same. We sell in the same specifications as  
14 the food industry because there are folks that from  
15 time to time do consume pet food, so we don't want to  
16 have a chance of something that would happen, but hose  
17 specifications would fall in the industrial spec.

18           And we do know that buyers and customers  
19 looking for low price will often say, well, we'll take  
20 the industrial grade even though it's not going to  
21 human consumption.

22           It's not a good practice, but those are  
23 areas where we've seen people try to interchange, and  
24 that's where you've got to make sure that you  
25 understand what the end customer and regulations are

1 for the product, the fitness of use, and then leverage  
2 that back with the different brands.

3           That's why we have different brands for each  
4 product line because there is a difference in the  
5 fitness of use.

6           MS. ROTH-ROFFY: Okay, well, that finishes  
7 my questions since I'm sure accumulation and related  
8 parties will be addressed in the briefs. Thank you.

9           MS. DEFILIPPO: Thank you, Ms. Roth-Roffy.  
10           Mr. Workman, questions for this panel?

11           MR. WORKMAN: Yes. I have a few questions.  
12 My name is Clark Workman, and I'm from the Office of  
13 Economics.

14           You mentioned -- the focus of the case, of  
15 course, is import competition from China and Austria.  
16 Are there any non-subject countries that also compete  
17 in the United States?

18           MR. VIALA: There are Xanthan manufacturers  
19 in France, two factories in France, and from what we  
20 saw, we did not see the volume or the actions that  
21 necessitated to include that in the case.

22           MR. WORKMAN: So they're very small in the  
23 United States?

24           MR. VIALA: They are smaller -- one of it is  
25 sizable, but again, I mean, the practices, if you

1 will, do not justify considering.

2 MR. WORKMAN: Okay. Now, in terms of -- I  
3 wanted to talk a little bit about costs and material  
4 inputs. I understand from what you've said that the  
5 price of corn is a factor that drives your material  
6 costs very strongly.

7 MR. VIALA: Yeah.

8 MR. WORKMAN: Are there other variables, any  
9 other input costs that are --

10 MR. VIALA: Yea. Depending on the plans and  
11 the countries, and all that, but just to give you a  
12 size, raw material is about 25 percent, and within the  
13 raw materials, carbohydrates, therefore, corn is the  
14 largest one.

15 MR. WORKMAN: Okay.

16 MR. VIALA: Then solvent being IPA or  
17 ethanol depending on the technology that you have  
18 would be the next one.

19 MR. WORKMAN: Oh.

20 MR. VIALA: And the third one would be  
21 caustic that you use to regulate the PH during the  
22 fermentation because when the bacteria degrades to  
23 sugar and makes the Xanthan, that drops the PH, so the  
24 bacteria to keep walking, you need to compensate that.  
25 So yeah, there are a lot of caustic into the

1 fermentation. That would be the third one. So that's  
2 the big input.

3 The next big variable is obviously the  
4 energy.

5 MR. WORKMAN: Okay. So if I were to,  
6 looking at material cost, if I were to draw out of  
7 material, you know, say a cost variable from one of  
8 the Government sources and put it in there, that would  
9 be appropriate putting in a, you know, trends in  
10 prices of corn, for example?

11 MR. VIALA: Uh-huh.

12 MR. WORKMAN: Or ethanol, I guess, either  
13 way.

14 MR. VIALA: Correct. Yes.

15 MR. WORKMAN: Okay. I have one other  
16 question. Talking about, you know, if you're looking  
17 at any aggregate economic variables, are there any  
18 particular things that you would say kind of drive the  
19 demand for Xanthan gum, for example, the gross  
20 national product, consumer expenditure, something of  
21 that sort?

22 MR. BOWMAN: Yeah, I want to clarify the  
23 question. The question is are there other economic  
24 indicators that we can use to predict the growth of  
25 Xanthan gum?

1 MR. WORKMAN: Yeah.

2 MR. BOWMAN: Is that the question?

3 MR. WORKMAN: Yeah, just something you  
4 normally focused on in that area?

5 MR. BOWMAN: To the best of my ability --  
6 and I get asked this question a lot internally, so I'm  
7 going to give you my reference to them -- Xanthan gum  
8 follows consumer spending.

9 MR. WORKMAN: Okay.

10 MR. BOWMAN: And so I believe from my years  
11 of history and my recommendation is the discretionary  
12 income globally -- it doesn't matter in the U.S.  
13 anywhere.

14 The impacts of discretionary income will  
15 impact the growth because whether you're making, as we  
16 said earlier, some form of cleaner in your house,  
17 whether it's an indulgence in the food or rather a  
18 stable food item, a beverage item, whether it is in  
19 you're driving a car and you're getting -- or natural  
20 gas in the extraction, as consumers spend, that  
21 relates best to the growth in the opportunities in the  
22 Xanthan gum market, and that's the areas that we look  
23 at.

24 Now, there are external sites that will  
25 monitor because Xanthan gum in the food and consumer

1 has to go on a label, so there are trackings that tell  
2 you how often Xanthan gum is on the label, but for the  
3 industrial segments, it's a phantom.

4           So in those areas, you have to track in the  
5 applications where Xanthan gum is at, and that's why  
6 some of those applications are very old but they've  
7 been very nice businesses for CP Kelco and others in  
8 this room for years because they're really hid into  
9 the marketplace because there's no real advertisements  
10 of those products.

11           MR. WORKMAN: I see.

12           MR. BOWMAN: But that discretionary income  
13 in GD -- that is the best measurement of the growth of  
14 Xanthan gum.

15           MR. WORKMAN: Okay. Would energy  
16 production, anything of that sort, be applicable too,  
17 do you think, or do you think that's just too small to  
18 be bothered with?

19           MR. BOWMAN: No. That's a great question.  
20 We have debated this internally for decades. The  
21 number of new rig counts, will that correlate with the  
22 expansion into the industrial segment of the oil field  
23 industry, and what we found is, depending upon the  
24 depth, off shore, yes.

25           On shore, the depth of those oil field



1 drilling mechanisms often aren't to the point where  
2 they use Xanthan gum. They'll use something else into  
3 that media.

4           And so, although there was some statements  
5 about Guar gum being substituted for Xanthan gum,  
6 those are typically in those shallow wells. When you  
7 get into over -- there's other experts, but when you  
8 get into a certain level of depth, those are where  
9 Xanthan gum and the properties really come through.

10           We monitor that. The downside is when you  
11 have swings in geopolitical and oil prices swing, you  
12 suddenly see drilling activity slow down, but we still  
13 see the -- those drillings that are already on place  
14 continue so that it doesn't correlate during sudden  
15 swings in market prices in the price of oil and now  
16 with natural gas.

17           MR. WORKMAN: Okay.

18           MR. DOUGAN: Mr. Workman, if I may, just in  
19 response to your earlier question about the raw  
20 materials, in the petition, we did provide some  
21 indices of the key raw material from public sources,  
22 and we conferred with the folks at CP Kelco to see if  
23 those trends were consistent with their experience in  
24 the marketplace and they are, so that may be at least  
25 one place for you to start with respect to IPA, and

1 corn syrup, and other key material inputs.

2 MR. WORKMAN: Okay. I'll look at that.

3 Thank you.

4 Okay. I don't have any other questions now.

5 That answered my questions very well. Thank you.

6 MS. DEFILIPPO: Thank you, Mr. Workman.

7 We'll now turn to Mr. McConnell for questions for this  
8 panel.

9 MR. MCCONNELL: Yeah, thanks. I just had --  
10 Michael McConnell from the Office of Industries. I  
11 just had a couple questions primarily related to the  
12 production process.

13 I guess the first question, in the petition  
14 in your description of the production process of  
15 Xanthan gum, you made mention of a seed take which  
16 kind of came in between the expansion of the strain  
17 and before the fermenter. I was wondering if you  
18 could just clarify a little bit in terms of what the  
19 role of that state of the process was.

20 MR. VIALA: Yes. Very good question. What  
21 you want is, imagine that you start with a very small  
22 flask, a laboratory one, and you end up with a big  
23 fermenter which is the size of a two-story or three-  
24 story house.

25 When you go into the big fermenter to

1 proceed, that's where the fixed cost are, so you want  
2 those fermenters to be used to make Xanthan gum and  
3 only Xanthan gum.

4           So what you want to do is, you've got a  
5 phase during which you would multiply the cell, so you  
6 want the bacteria not to produce Xanthan gum. You  
7 want the bacteria to multiply itself so that you've  
8 got more cells available.

9           And then when you get into the big  
10 fermenters, you want the bacteria not to multiply  
11 anymore. You want them to produce Xanthan gum and as  
12 much as you can.

13           MR. MCCONNELL: So it's really like an  
14 extension of the --

15           MR. VIALA: So the --

16           MR. MCCONNELL: -- of the extension.

17           MR. VIALA: -- the seed time is a way to get  
18 that, the smaller tank which is cheaper in which you  
19 put the processing condition so that the bacteria is  
20 forced to multiply itself and not to produce Xanthan  
21 gum but the question is -- and that's a way to scale  
22 up, if you will, and be as cost-efficient as you can.

23           MR. MCCONNELL: Okay. Thank you. That's  
24 helpful.

25           My second question is related to when

1 talking about the different regulatory requirements  
2 needed. When producing Xanthan gum for -- to meet  
3 particular FDA requirements, are there any additional  
4 staffing or facilities that are needed to be adjacent  
5 to the production line in order to --

6 MR. VIALA: We have QC labs in -- again, us,  
7 but we have QC labs in each and every plant and the  
8 product that tested during the process and the final  
9 one, and they need to then comply to some internal  
10 specifications and external specification which we  
11 share with the consumer to pass and be approved for  
12 sale into food and beverage final.

13 And then there will be FDA compliance or  
14 more, our choice. And sometime we might have  
15 agreement with customers to test for some more  
16 parameters and put out a certificate of analysis, but  
17 yes.

18 There are extra FTA's or laboratory  
19 technicians that are used to test for those products.

20 MR. MCCONNELL: And that's for, would you  
21 have those same QC's for oil field --

22 MR. VIALA: No.

23 MR. MCCONNELL: -- application?

24 MR. VIALA: No. We do a lot less for that.

25 MR. MCCONNELL: And then would there be any

1 fundamental differences in, say, one of your U.S.  
2 production facilities versus your Chinese facility in  
3 terms of how those QC stations would be set up or how  
4 they would be staffed?

5 MR. VIALA: No. For us, that would be the  
6 same tests. Again, when we produce the product, it's  
7 a CP Kelco product, it's got our logo, so the tests  
8 would be the same.

9 MR. MCCONNELL: Okay.

10 MR. VIALA: What we tend to do in China is  
11 that they are applying the test but they're not  
12 developing the test, if you will, but then they are  
13 transferring what they have.

14 MR. MCCONNELL: Next, with regard to your  
15 different production lines, how challenging is it to  
16 switch a production line from different grades? How  
17 much additional time and cost would it take to move  
18 from an oil field application to food, and then back  
19 and forth. I guess, how much flexibility do you have  
20 in your --

21 MR. VIALA: Right.

22 MR. MCCONNELL: -- in your --

23 MR. VIALA: Correct. We try to run as much  
24 as we can, but it's not free. We call -- cleaning, we  
25 call it bake out, you would understand --

1 MR. MCCONNELL: Uh-huh.

2 MR. VIALA: -- so it's kind of, we call it  
3 that way because you sterilize everything. You don't  
4 want any bacteria growth. And when -- we're dealing  
5 with sugar, right, so one tiny amount of bacteria are  
6 left somewhere into the process, in a pipe, or  
7 attached to a steering equipment, or whatever, would  
8 then grow the strain, and that create lots of issues.

9 So we have cleaning procedures. Some of  
10 them that are rotating in between two batches, if you  
11 change from one to the other. Some other that are  
12 mandatory, let's say, everywhere, and I don't want to  
13 go in details there, but because of frequency every  
14 week, every month, then we have those things. But  
15 you've go extensive turnaround times, yes.

16 MR. MCCONNELL: Okay. One thing that's been  
17 brought up, there's a spoilage time for the product?  
18 There's a shelf life for the product? Is there --  
19 would you mind a little more details in terms of --

20 MR. VIALA: So maybe look at it as a best  
21 before date, if you will. The product is a powder, so  
22 it tends to be very stable, but still you've got,  
23 depending upon a product, between 12 and 16 percent  
24 humidity left. So it's not fully inert.

25 So you will have -- you will see a slight

1 decrease in viscosity before you've gone far. So what  
2 we typically do is we guarantee the product for 18  
3 months for food and beverage and 24 months for a  
4 mature in oil field.

5 MR. MCCONNELL: Okay.

6 MR. VIALA: On consumer, it would depend,  
7 but let's say 12 months on average. Now, if a  
8 customer don't have product and, say, I still have  
9 inventory on that, we sometime retest for them, and if  
10 he passes all the specs, the product will not go bad  
11 so it's not a health hazard. It's just that the  
12 functionality, remote structure function, may be a bit  
13 lower than what it was. That's all.

14 MR. MCCONNELL: Okay. And finally, I just  
15 wanted to ask about the global market, and do the  
16 trends in the global market today kind of parallel  
17 what's going on in the United States or are there any  
18 key factors that distinguish what's going on in the  
19 U.S. market versus in International markets?

20 MR. BOWMAN: Yeah, globally, Xanthan at  
21 market has expanded as consumers have expanded their  
22 consumption. So we see the global market, a robust  
23 market.

24 We are as born to the pioneers as the  
25 starters of this business, we have a large global

1 business, export business, from the U.S. operations in  
2 our -- as well as the domestic.

3           What we see that the one area that's really  
4 changed is the price points and the customers. We see  
5 a lot of -- this is the biggest market in the U.S. by  
6 far. The next largest market is the Russian market  
7 for Xanthan gum.

8           And as such, what you're seeing is the  
9 dynamics that go in this market, the price points --  
10 it's a lot more aggressive. You also see a lot more  
11 of this speed as Didier talked about of the me too and  
12 we inno -- it takes time to understand what a customer  
13 needs.

14           It takes time to create that product to  
15 tailor to their equipment, to really work with them to  
16 get it to work, and then to come in and have this  
17 speed in which reformulation has occurred has really  
18 dramatically increased in the last couple years  
19 especially.

20           So what I see here is because of the size  
21 and the fact is the global recession. The U.S. was  
22 one of the first economies to pull out of that. What  
23 I believe is you're seeing more activity to try to  
24 expand sales into this economy. So in that area, we  
25 see some pretty fierce competition.



1           As relates to the overall Xanthan gum market  
2 and the role of consumers, consumers around the globe  
3 love those properties of making products taste better,  
4 of stabilizing, and all the areas that we talked about  
5 in the different consumers, they're also consuming as  
6 well.

7           So in that part, it's a good industry and  
8 everybody in the industry, this is a good business to  
9 be in.

10           MR. MCCONNELL: All right. Thank you.

11           MS. DEFILIPPO: Thank you, Mr. McConnell.

12           Ms. Haines, questions for this panel?

13           MS. HAINES: Elizabeth Haines, Office of  
14 Investigations. I have a few questions.

15           The U.S. producer, Tate & Lyle, that went  
16 out of business, was their machinery moth-balled, or  
17 did anyone purchase that?

18           MR. BOWMAN: Tate & Lyle shut down the  
19 facility initially, and what we understand from the  
20 industry is they did take part of the equipment down  
21 and moved into other spots of their overall facility.  
22 This is just one element of a very large agricultural  
23 manufacturing facility.

24           MS. HAINES: Okay.

25           MR. BOWMAN: But what we don't understand,

1 obviously, as a competitor, we only know what was in  
2 the public domain, is that the fermentation vessels  
3 did remain. What we do not understand is where the  
4 recovery unit and what they've done with that.

5           And often those types of recovery can be  
6 used in other products to produce other ingredients.

7           MS. HAINES: Okay. Do you have an estimate  
8 of how large their capacity or production was for --

9           MR. BOWMAN: They stated in the market it  
10 was going to be 3,500 manded tons, so that's what we  
11 put into the petition because that was in the public  
12 domain.

13           MS. HAINES: Okay. Similarly, your U.K.  
14 facility, was that moth-balled or you just sort of  
15 blended it into other production?

16           MR. BOWMAN: I'll let you take this.

17           MR. VIALA: It's been sold. The idea has  
18 been sold to what I would qualify as an evolved  
19 startup company in the field of biofuels and other  
20 nutricity core, and they were interested in the  
21 fermentation side of it, their proprietary equipment  
22 in the recovery part of it, which we took out before  
23 selling the site.

24           MS. HAINES: Okay. And I think you, Mr.  
25 Kanna said earlier that the San Diego facility, that

1 was not moved, that --

2 MR. VIALA: No. It's still there.

3 MS. HAINES: -- that protection was -- yeah.

4 Okay. I have a question. Is this a product that you

5 would blend because it sounds like you tweak it so

6 specifically, you would never -- would you blend it?

7 Like would a user blend what you've made with the

8 China, yeah, okay.

9 MR. VIALA: Blaming, you mean our Xanthan  
10 gum which is Xanthan gum for China and Austria?

11 MS. HAINES: Right.

12 MR. VIALA: Probably not --

13 MS. HAINES: Yeah.

14 MR. VIALA: -- I would say. There are  
15 several type of plans. Internally for each of the  
16 producer, you can blame one batch and another.  
17 Remember the batch-to-batch viability I talked about?

18 That's the way to get more even the ferments. You  
19 don't want that because you are adding cost, but  
20 that's a possibly. But then what we see is blends of  
21 Xanthan gum and other hydrochlorides not necessarily  
22 by the end users but by other companies that would do  
23 those things and then sell it to manufacturers.

24 MS. HAINES: Okay. That's interesting  
25 because the Xanthan gum was sort of the super one that

1 filled in all of the blocks, but some of the other  
2 colloids were -- so does that make the Xanthan gum  
3 less good if you're blending it with --

4 MR. VIALA: It makes it different.

5 MS. HAINES: Yeah.

6 MR. VIALA: It kind of makes it cheaper.

7 When I say cheaper is the cost in use.

8 MS. HAINES: Yeah.

9 MR. VIALA: So it can be a cheaper cost-in-  
10 use or this radiology is really unique and very superb  
11 radiology, but sometime you need to be -- let's say  
12 you have a process and, during the shear, you don't  
13 want the viscosity to drop that much because it's a  
14 processing aid and you still need to suspend while  
15 you're shearing.

16 MS. HAINES: Okay.

17 MR. VIALA: So you may want to have  
18 something which is called more nutrient as the  
19 rheology, so you would take a guar or a similar thing,  
20 you would blend it with it, and then that will give a  
21 better suspension while you're shearing the lot.

22 Now, if you want to pump or spray the  
23 product, you wouldn't do well, but that would do the  
24 trick for that specific requirement.

25 MS. HAINES: Okay.

1 MR. VIALA: Or if you put in in a dairy  
2 product and you want to make a gel, like a pudding,  
3 Xanthan gum doesn't make pudding.

4 MS. HAINES: Yeah, okay.

5 MR. VIALA: So you would use it together  
6 with a gelling engine, and it would give the right  
7 mouth feel. You will not have water exudating away  
8 from the gel. That's already Xanthan doing it, but  
9 the gel itself will come from another hydrocolloid.

10 MS. HAINES: So it's a --

11 MR. VIALA: That's why you will blend both  
12 of those --

13 MS. HAINES: -- so it's actually common that  
14 you would blend it for something like that.

15 MR. VIALA: -- it happens, yes.

16 MS. HAINES: Okay.

17 MR. VIALA: And it's done either by the  
18 manufacturers that will buy Xanthan gum and another  
19 ingredient and then put that in a population, or it's  
20 done by third-party companies which are just sourcing  
21 the ingredients and in blending plants formulating  
22 those blends and reselling it.

23 MS. HAINES: Oh, okay.

24 MR. VIALA: So you go both.

25 MS. HAINES: As you described how you're

1 tweaking it for each end-user, is it created such that  
2 you then -- it's so tweaked that you have to formulate  
3 it for each specific end-user?

4 MR. VIALA: We try not to because it's  
5 setting a lot of cost and back to the question on  
6 changeover --

7 MS. HAINES: Yeah.

8 MR. VIALA: -- and that's cost. Now, for  
9 very large end-users, that's a possibility, but that's  
10 not the normal practice, if you will.

11 MS. HAINES: Okay. You talked about the  
12 shelf life, so would you, the producers, tend to keep  
13 more inventories or would it be the end-users that  
14 would be keeping more of the inventories?

15 MR. VIALA: At the moment, nobody.

16 MS. HAINES: Okay.

17 MR. VIALA: Because everyone is optimizing a  
18 walking capsule, but typically the chain is pretty  
19 tight I would say and you would have producers,  
20 sometimes distributors and the end-users. End-users  
21 don't have a lot of inventory. Typically they're  
22 running, what, a month?

23 MR. BOWMAN: Yes. I'd say you're seeing the  
24 turn within that six-weeks time of moving that they  
25 get their product wheel to go through and produce

1 their products.

2 MS. HAINES: Okay.

3 MR. BOWMAN: The other side, as Didier said,  
4 depending upon your distribution channel, you'll see  
5 maybe more inventory here that calls -- they have to  
6 ship it, and you have to wait for the shipping times.

7 Just like when we ship material to Europe,  
8 we have a lot of product constantly going on the water  
9 for that exact same reason, so you have material held  
10 up in that transit period to move it around the globe.  
11 So that does impact the inventory some.

12 MS. HAINES: Yeah, well, I've forgotten.  
13 How long does it take you to make a batch to order?

14 MR. VIALA: Typically, we manufacture -- and  
15 again, us.

16 MS. HAINES: Yes.

17 MR. VIALA: That's no secret. We  
18 manufacture to forecast not to order.

19 MS. HAINES: Okay.

20 MR. VIALA: So we anticipate what the needs  
21 will be. Our sales force is giving that to us, and we  
22 make the forecast.

23 MR. BOWMAN: In the post-conference brief,  
24 we'll expand with you a little bit about our turnover  
25 times, and the production times, and the cycles. It

1 also answers the question you had. We'll put that in  
2 some detail.

3 MS. HAINES: Well, yeah. That was my --

4 MR. BOWMAN: We'd like to keep that  
5 confidential, but --

6 MS. HAINES: Right, no, I understand.

7 MR. BOWMAN: -- we will put that in there.

8 MS. HAINES: My very next question was going  
9 to be is there really much of a business cycle. Like,  
10 does it bounce off of the corn harvest, or is there --

11 MR. VIALA: No, because we bringing the raw  
12 material, kind of, almost just in time.

13 MS. HAINES: Okay. Let me see. Do you have  
14 to package it differently for whether it's the  
15 industrial versus the food or consumer --

16 MR. VIALA: Normally not. They may have  
17 different requirements from one to another, but again,  
18 what we want is keep the functional property and to do  
19 that, you need to keep the product in kind of a cool  
20 and specifically dry environment.

21 So our packaging is more to prevent water  
22 contacting the product.

23 MR. BOWMAN: Moisture.

24 MR. VIALA: Whether it's bags, or it's  
25 boxes, or super sacks, it more depends customer to



1 customer depending on what units they have where the  
2 workers are and how equipped they are to unload  
3 different things than the industry itself.

4 MS. HAINES: Okay. Well, I think that's all  
5 I have. Thank you.

6 MS. DEFILIPPO: Thank you, Ms. Haines.

7 I tried to cross of the questions that I've  
8 heard others ask, so I apologize in advance if I  
9 didn't get them all.

10 I'll follow along a little bit with  
11 something Ms. Haines was just asking about. We talked  
12 about sort of the specification tweaking for a  
13 specific customer.

14 Does that happen at the beginning of the  
15 production process, or can you get through the  
16 production process where you've produced a, I don't  
17 know, a customer grade and then it can be tweaked for  
18 various people, or does it depend?

19 MR. VIALA: Every -- and we'll come back  
20 with further details post conference, but practically  
21 every processing step can provide differentiation, so  
22 it depends is the answer, but we can provide more  
23 details on that.

24 MS. DEFILIPPO: Okay. And as Mr. Clark  
25 mentioned, anything that you'd prefer to put in your

1 brief do so as opposed to answering here. When you  
2 just mentioned talking about production to the  
3 forecast or production based on forecast, do you do  
4 that based on the grades so you forecast sort of the  
5 oil field in industrial, or do you do it even more  
6 refined based on specific customers within that. And  
7 again, if you feel more comfortable replying in a  
8 brief.

9 MR. VIALA: I think we're okay. The  
10 forecast for out of queue, so stock keeping unit  
11 level, so very detailed, but it's then in production  
12 planning is aggregated by product family.

13 MS. DEFILIPPO: Okay.

14 MR. VIALA: And essentially those product  
15 families are out of the triangle.

16 MS. DEFILIPPO: Okay. In Mr. Barringer's  
17 opening statement earlier this morning, he referenced  
18 Guar gum and competition and a shift from Xanthan gum  
19 to Guar gum because the current high prices of Guar  
20 gum, and I was just interested whether you had any  
21 comments on that. And if you have seen that, is it  
22 certain segments, or have you seen that across the  
23 board?

24 MR. VIALA: I would say technically first,  
25 there are overlaps. They are limited, as you

1 understand, but there are overlaps and there have  
2 always been.

3 I'll give you an example. When we saw Guar  
4 prices going up as being a player in many  
5 hydrocolloids, frankly, not only Xanthan gum but many  
6 others, can we come to our customers with solutions  
7 and tell them I've got the magic, I turn it into Guar.  
8 I wish we had, but.

9 Then we went and segmented the market and  
10 said knowing the structure function of Xanthan gum,  
11 where does it provide a functionality that is close to  
12 the one Guar is providing in this application. And  
13 that's been documented, so it's no big secret.

14 But the of use choice would be bakery  
15 product buying them for. And I don't want to go a lot  
16 more beyond that. I can go post-conference, but in  
17 bakery products, you can formulate in some conditions  
18 to be a good Guar candidate. That's provided the  
19 larger opportunity for Xanthan gum as a Guar  
20 alternative.

21 Now, Xanthan gum was not used earlier  
22 because of the cost in use, so if Guar prices or  
23 availability is such that manufactures have to find an  
24 alternative, then they have Xanthan gum. But it was  
25 not used, not because of the functionality. It was

1 not used because of cost in use.

2 MR. BOWMAN: Didier is right, and when we  
3 get these opportunities because of some form of  
4 disappearance of supply in the market like what's  
5 occurred for the last couple of years with Guar, you  
6 end up working with your customers to reformulate  
7 because they designed their formulation that they  
8 produce their end-product, say a beverage or a soup,  
9 to use that viscosity that's coming from the Guar and  
10 it is different when you use Xanthan gum.

11 All those products that were up there, even  
12 if they may have viscosity, or stability, or even  
13 emulsion stability, you'll find that they're slightly  
14 different from one to another. So you have to work to  
15 reformulate those because it's not just a direct drop-  
16 in but it's one in which you have to re-tweak the  
17 entire formulation.

18 Often, like with the Guar situation that was  
19 highlighted, and others will expand I'm sure, is that  
20 it is often used in some narrow or shallow well  
21 drilling that we've seen. Even starch from time to  
22 time we've seen used in those areas.

23 But when we get into the use of Xanthan gum  
24 in this, it comes out that the price points of Guar  
25 sold at a very low price, maybe a third or four-times

1 less than what Xanthan gum normally was priced for in  
2 the marketplace.

3           When that suddenly shoots up and is actually  
4 higher, people will take that other alternative and  
5 formulate with it, and that's what we've seen.

6           MS. DEFILIPPO: So are you working to sort  
7 of formulate your Xanthan gum, or is the customer  
8 working to sort of change their formula of their  
9 product, or is it a little bit of both?

10          MR. BOWMAN: Mostly the latter.

11          MS. DEFILIPPO: Okay.

12          MR. BOWMAN: The structure function that  
13 Xanthan gum provides in many of the product lines  
14 across all those segments would meet the need that a  
15 Guar could supply, so then it's a matter of the end  
16 customer tweaking their recipe or formula to that end  
17 product.

18                 In this case, there would not be a tweak of  
19 our molecule for that one. At least, that's the way  
20 CP Kelco would perceive that.

21          MS. DEFILIPPO: So listening to the  
22 discussion this morning on this point, it sounds like  
23 there's almost like a partnership with these companies  
24 where you're really working with your input and what  
25 they're trying to use it on.

1           To me that sounds like a really nice  
2 customer service thing. Are we seeing that with the  
3 Chinese and the Austrian products? Are there -- is  
4 there that partnership or the collaboration from a  
5 customer service perspective?

6           MR. BOWMAN: Maybe best to ask them from  
7 what they get.

8           MS. DEFILIPPO: Sure.

9           MR. BOWMAN: What we see in the marketplace  
10 is what we've developed, and then we see the increased  
11 speed that comes in to come in as a lower-price  
12 alternative. That's what we see, but I think that's a  
13 fair question to ask the others.

14          MS. DEFILIPPO: Okay.

15          Ms. Noonan, earlier you I think described  
16 the market as a growing market, and I just was  
17 wondering if you could elaborate. Are all the  
18 segments viewed as, sort of, growth markets or are  
19 some of the -- is there more or less growth in one  
20 versus another?

21          MS. NOONAN: I'm actually, I'm going to see  
22 if Mr. Bowman or Mr. Viala wants to address that.

23          MR. BOWMAN: The growth in each of these  
24 segments and how that might change?

25          MS. DEFILIPPO: Uh-huh.

1           MR. BOWMAN: What we're seeing is on a --  
2 within that category, the fastest growth segment  
3 without a doubt is the consumer segment. As consumers  
4 have raised the awareness of this synthetic -- and  
5 it's also the smallest market, so growth will happen  
6 faster as a percentage of that.

7           But that segment is exploding into the  
8 marketplace because consumers are asking all the  
9 benefits of a product like an all natural Xanthan gum  
10 that comes forward that can meet.

11           Additional, what we're seeing is a  
12 separation in the food and beverage industry. The  
13 food industry has turned into more of a stable item  
14 and in an indulgence category. In both those areas,  
15 you need stability because of long-shelf life, and  
16 then you want that flavor release that the Xanthan gum  
17 brings.

18           On the beverage side of the business, it's  
19 all around new flavors, new opportunities, new  
20 indulgence, and you can see that in any convenient  
21 store.

22           As you walk through one spot and take a  
23 look, you'll see just rows and rows of new products  
24 for the beverage areas. That's about new product  
25 introductions and wheels and cycles to be a part of.

1           But the stable in the food industry is  
2 around those two separations, and that has been  
3 something that has changed in the marketplace post the  
4 global recession because that consumer and casual  
5 dining has just been squeezed quite a bit into the  
6 marketplace.

7           In the industrial area, you really see it as  
8 it relates back to as the price of oil goes, you will  
9 see some stimulation, but it's pretty consistent  
10 because of the demand and the drilling that's gone on  
11 as a whole. So in those markets, you're getting a  
12 nice steady growth rate. As you move up that pyramid,  
13 you do see a higher growth rate on a year-on-year  
14 basis.

15           The one exception of that rule would be when  
16 the price of oil in 2007 went up to around a buck  
17 forty. It was everywhere it seemed like anyone could  
18 drill, they were drilling.

19           And in those particular areas, the  
20 industrial end market probably grew faster than any of  
21 the other markets just because the opportunity to turn  
22 it to cash and get the oil out of the ground.

23           MS. DEFILIPPO: Offshore oil drilling I  
24 believe has been stopped, right? Or there was some  
25 stoppage on offshore oil drilling, no? Yes?



1 MR. BOWMAN: Could you expand? I'm not  
2 familiar with the question.

3 MS. DEFILIPPO: Following the BP incident at  
4 all?

5 MR. CLARK: I'm not an expert in offshore  
6 drilling, but I do believe the action that was taken  
7 was to suspend the issuance of new permits.

8 MS. DEFILIPPO: Okay.

9 MR. CLARK: But for operating wells,  
10 operating wells continue to --

11 MS. DEFILIPPO: Okay, so it wouldn't have  
12 had an affect on what was already there and working?

13 MR. CLARK: -- in other offshore locations,  
14 and there are others even in the Continental U.S.,  
15 those continue to put holes down. But they have  
16 licenses starting to be written in the Gulf again, I  
17 think about two months ago.

18 MR. BOWMAN: That's right.

19 MS. DEFILIPPO: So no significant impact on  
20 the business of Xanthan gum?

21 MR. CLARK: Not in the --

22 MR. BOWMAN: You know, the one area that's  
23 come in is the horizontal drilling. Instead of going  
24 vertically, but when you go down, bend and go into  
25 different zones.

1 MS. DEFILIPPO: Yeah.

2 MR. BOWMAN: Those expansions and that  
3 drilling mechanism, even to the point of starting to  
4 reach in certain areas of natural gas, and Marcella  
5 Shell has accelerated, but again, that's a new  
6 discovery, new areas of drilling that's come open and  
7 then people being able to exploit that to go out and  
8 get that gas or that oil out of the ground.

9 But for the most part, those are very  
10 consistent and pretty steady industries with the  
11 exception, like I said, that when prices peak and then  
12 they massively drop. But those are you can almost  
13 point them on the markets when something like that  
14 happens.

15 MS. DEFILIPPO: Okay. In looking at pricing  
16 in the market, I haven't looked at data, but to the  
17 extent that there are different prices for each of the  
18 different market segments, do they tend to follow  
19 similar trends, or are there different because there's  
20 different demand factors within the oil field versus  
21 consumer that they -- say since 2009. Have terms been  
22 similar or different among the different segments?

23 MR. BOWMAN: As industries we've seen in the  
24 U.S. market, we've seen the price depression that's  
25 been pushed into the marketplace across all segments.

1 The magnitude of that could be you've seen more price  
2 depression in the industrial segment followed by a  
3 rapid increase in the tail end of 2010 and 11 into the  
4 food and beverage, and we then as we said, we're  
5 starting to see more and more of this into the  
6 customer market as well.

7 MS. DEFILIPPO: Earlier we talked a little  
8 bit about the qualification processes that take place,  
9 and I was just -- I will ask the other side, but are  
10 you all aware of any Chinese or Austrian product that  
11 failed to qualify to U.S. customers since 2009? And  
12 that could be something you submit.

13 MR. VIALA: We'll come back post-hearing.

14 MS. DEFILIPPO: Okay.

15 MR. BOWMAN: We'd like to do that.

16 MS. DEFILIPPO: Thank you. Lastly, during  
17 the period we're looking at since 2009, have you had  
18 and difficulties supplying U.S. customers in the  
19 quantities or qualities that they may have demanded or  
20 wanted to demand, and again, this could be responded  
21 to in a brief if you choose to do so.

22 MR. BOWMAN: We'll give more details in the  
23 briefing when it comes out, but we've met -- and I  
24 think we've even included some of the different areas  
25 in the Respondent's that we'll put forward, but we've

1 met the needs of the market since 2009 when we come  
2 in.

3           We have stated lead times that we go  
4 through, and in the product wheels that we go for as  
5 far as when our production cycles are, and we state  
6 those and we work real well with our customers because  
7 it's to align with what their production cycles are so  
8 that we get those harmonized so there's not  
9 disruptions in supply in these areas.

10           And as Didier said earlier, that's where  
11 you, if you did particularly make a consumer product,  
12 that's what you're tailoring to make, and as we  
13 practice our CG&P, we're going to go make a product in  
14 the pharmaceutical but for whatever reason it failed  
15 within that production cycle as you tested each one,  
16 we could downgrade that material to one of the other  
17 markets and sell it. You just can't upgrade a market  
18 that failed a specification in the others.

19           But in net production cycle, there's quality  
20 tests that are done in all markets as we measure the  
21 health and the breath of our fermentation cycle from  
22 those shake class to C-tanks, all the way through to  
23 the inoculation and ultimately the precipitation and  
24 recovery.

25           So those processes that you see are in every

1 segment of the market. It's just that there's  
2 additional end-product test for those specific markets  
3 which have a specific note like total plate count,  
4 heavy metals, pathogens in the food or personal care  
5 area.

6 MS. DEFILIPPO: Thank you very much. I look  
7 quickly to see if staff at either end of the table  
8 have any more questions. I thank you again -- oh, you  
9 do?

10 All right. I apologize, Ms. Trainor?

11 MS. TRAINOR: We asked in the questionnaire  
12 and you've already provided as attachments to the many  
13 very helpful materials as attachment to the petition,  
14 but we specifically asked for any reports,  
15 consultative reports, business reports that you might  
16 have on this particular industry from such -- we don't  
17 say this specifically in the questionnaire, but I'm  
18 saying from such as SRI, IMR, or any Chinese  
19 consultants if you have those available and could  
20 provide them post conference.

21 MR. BOWMAN: We have. Absolutely. We have  
22 several reports in the marketplace, both the dynamics  
23 of markets that we'll share, but also in the different  
24 areas of Xanthan gum and the world of hydrocolloids  
25 and polysaccharides.

1 MS. TRAINOR: I want to go back for a moment  
2 if I can to Kelco's perceived competitive advantage  
3 that they were going to gain by moving the supply of  
4 the industrial segment to Wulian and vis-a-vis leaving  
5 it in San Diego.

6 And I'm sure you don't want to respond to  
7 that now, but if you could post conference, I'd like  
8 to understand the thought processes that went into  
9 this and I'd like to know what went wrong in China  
10 that made it unsustainable.

11 MR. BOWMAN: We will expand that fully.  
12 Didier reminded me of one thing I need to make sure,  
13 for the data that we share with you, we will make sure  
14 for copyright because there is a copy -- I'm pretty  
15 sure I've got copyright privileges --

16 MS. TRAINOR: Yes.

17 MR. BOWMAN: -- but I just -- there is a  
18 couple that we need to --

19 MS. TRAINOR: Yes, we --

20 MR. BOWMAN: -- acknowledge, and we may have  
21 --

22 MS. TRAINOR: I'll talk to you --

23 MR. BOWMAN: -- to do a thing --

24 MS. TRAINOR: -- about that when --

25 MR. BOWMAN: -- exactly.

1 MS. TRAINOR: -- this is off.

2 MR. BOWMAN: But yes. We can -- we had a  
3 full strategy realignment that went on with the bio  
4 gum business of this failed strategy of the Wulian  
5 facility, and Didier and his team did extensive works  
6 to reshuffle our mix and our capabilities, but we'll  
7 expand on that in a lot of depth.

8 MS. TRAINOR: Thank you.

9 MR. BOWMAN: It also gave us a lot of  
10 insight, Honestly, before we even came here, we  
11 couldn't figure out how certain of these products and  
12 prices were being met into those marketplaces with the  
13 technology we had from our bacteria which is the  
14 engine that truly gives us a point of differentiation,  
15 but we'll most certainly expand on that.

16 MS. TRAINOR: Thank you. That's all.

17 MS. DEFILIPPO: Thank you, Ms. Trainor, and  
18 thank you to this panel, in particular Mr. Viala and  
19 Mr. Bowman for taking time from your, I'm sure, is a  
20 very busy work schedule. I know it's hard to get  
21 away, but it's very helpful for us to get a better  
22 understanding of the product and the industry. So  
23 thank you very, very much.

24 With that, this panel is dismissed. We'll  
25 take a brief 15 minute break so everyone can stretch

1 their legs, and we'll come back at 12:00.

2 (Whereupon, a short recess was taken.)

3 MS. DEFILIPPO: Welcome back, everyone, and  
4 welcome to the panel that's in front of me that we are  
5 ready to hear testimony from those in opposition of  
6 the imposition of anti-dumping duty orders. Looking  
7 around to see who's going to wave to take the lead.

8 Mr. Porter, please proceed.

9 MR. PORTER: Thank you, Ms. DeFilippo.

10 The witnesses will identify themselves, and  
11 in the interests of time, I think we're going to jump  
12 right in and we're going to ask Noel to start.

13 MR. MARZULLI: Good afternoon, and for the  
14 record, my name is Noel Marzulli. I have been working  
15 in this industry for almost 40 years. I started  
16 working at CP Kelco in 1973 and was part of the early  
17 development of Xanthan gum as a new product. I left  
18 Kelco in 1988 and began working as an independent  
19 consultant to companies selling Xanthan gum and other  
20 hydrocolloid products.

21 I started working with Deosen in 2003 and  
22 have been a marketing and technical consultant for  
23 them. My current work with Deosen U.S.A. focuses on  
24 the food and beverage segment and also includes other  
25 consumer and industrial products other than oil field



1 applications. Oil field applications are a distinct  
2 niche that others will address.

3 In my testimony this afternoon, I would like  
4 to discuss a few key issues about the market dynamics,  
5 about Deosen's participation in the U.S. market  
6 particularly in the food and beverage industry.

7 First let me describe a bit about the nature  
8 of the food and beverage segment of the Xanthan gum  
9 market. What does Xanthan gum do and why do companies  
10 buy it?

11 The product is an additive that imparts  
12 various properties to processed food and beverage  
13 products. Take, for example, cake mixes. Xanthan gum  
14 stabilizes the amount of air in a cake mix and thus  
15 allows a cake to bake with more volume and a lighter  
16 taste. It avoids the gummy or sticky qualities of a  
17 flour-based product.

18 Another example considered non-separating  
19 salad dressings such as ranch, french, or blue cheese.  
20 Xanthan gum will help keep the oil and water mixed  
21 together without separating.

22 Xanthan also improves the degree to which  
23 the dressings cling to the salad ingredients instead  
24 of just rolling off them like water and falling to the  
25 bottom of the plate.

1           When added to beverages, Xanthan gum changes  
2 the mouth feel of the product. The beverage takes on  
3 a thicker, more juice-like consistency and is no  
4 longer watery.

5           The beverage is thicker than water but  
6 allows the flavor of the beverage to come through.  
7 Swallowing releases the flavor without leaving any  
8 film on the tongue for improved mouth feel.

9           I won't go into the technical reasons why  
10 Xanthan has these effects, but if you have any  
11 questions, I would be happy to address them later.  
12 Just let me say that Xanthan is a unique product with  
13 some very special characteristics as a food additive.

14           Early today, you heard a lot of testimony  
15 about Xanthan gum as a commodity with purchase  
16 decisions being made solely on price. In fact, the  
17 market realities are a little more complicated than  
18 that.

19           Xanthan gum is actually a high-value added  
20 technical ingredient and customers care about many  
21 factors other than just price. For example, customers  
22 care about hydration rate. How fast can the powder  
23 turn into a solution during the manufacturing process?

24           The faster the powder converts to a  
25 solution, the faster the through-put of the

1 manufacturing process, the faster through-put means  
2 lower cost for the end user.

3           Another key element is the flow properties.  
4 Customers need Xanthan gum that exhibits a smooth type  
5 pouring and is not gloppy as it pours. In this case,  
6 this characteristic adds value to the finished product  
7 by making it more appealing to the ultimate consumer.

8           Customers also need product stability and  
9 batch consistency. The Xanthan stabilized dressing  
10 needs to maintain that stability for at least a year  
11 or longer.

12           In addition, Xanthan needs to impart the  
13 same physical properties from batch to batch so that  
14 the customer can produce a product with the necessary  
15 consistency from batch-to-batch.

16           Beyond these general technical  
17 characteristics that apply to all food and other non-  
18 oil field applications, there are other  
19 characteristics that apply to certain segments of the  
20 market.

21           For example, we estimate that about 10 to 15  
22 percent of the U.S. market for non-food, non-oil field  
23 app -- I'm sorry. There's about 10 to 15 percent of  
24 the U.S. market is for non-oil field, non-food  
25 markets. These applications includes products like

1 toothpaste, cosmetics, pharmaceuticals, and other such  
2 non-food uses.

3           Deosen has not really participated actively  
4 in this segment because of some very specific barriers  
5 to entry and because of certain customer needs in this  
6 segment.

7           First, many of these applications require a  
8 highly clarified Xanthan gum. The Xanthan needs to  
9 have transparency greater than 85 percent. Chinese  
10 producers have had difficulty in producing such  
11 product for a variety of reasons. The differences in  
12 the underlying production process limits the  
13 application of the resulting Xanthan gum.

14           Second, many of these applications require  
15 Xanthan gum produced isopropyl alcohol. Most Chinese  
16 production uses ethanol as a precipitant so it cannot  
17 match customer requirements.

18           So far, only Deosen has the ability to use  
19 either ethanol or isopropyl alcohol as a precipitant  
20 in its process in China, so if a customer insists on  
21 product that meets the standards in 21 C.F.R. 172695,  
22 most Chinese suppliers are unable to meet that  
23 specification.

24           Third, many of the specific applications in  
25 this non-food segment are smaller volume. The

1 customers, therefore, have little incentive to qualify  
2 multiple suppliers or go to the trouble to even  
3 consider other sources. These products are left to  
4 the current supplier with no replacement by others.

5           For all of these reasons, the China  
6 competition in this segment is very limited and U.S.  
7 producers have this segment of the market largely to  
8 themselves.

9           These barriers to entry limit Chinese  
10 competition. Beyond these various technical dynamics,  
11 it is also important for the Commission to understand  
12 the global nature of the contracts with large food  
13 customers.

14           For most of our largest customers, business  
15 is now bid on a global basis. For these customers, we  
16 are not submitting a separate bid for the U.S. market.  
17 Rather, our customers ask for global bids where we  
18 list the X-factory price and the different delivered  
19 prices to each of their global locations.

20           For example, our most recent contract with  
21 Kraft, our largest food segment customer, included  
22 delivered price quotes to more than 12 different  
23 countries. For such contracts, the issue was less  
24 about the relative price in the single market such as  
25 the United States but rather about the ability of a

1 supplier to achieve a lower delivered price to world-  
2 wide locations.

3 I hope this exploration of the dynamics  
4 helps the Commission appreciate that there is a lot  
5 going on in this market and that competition has many  
6 more dimensions other than price.

7 Not every supplier can compete for every  
8 opportunity, and much of the competition is now taking  
9 place outside of the United States. Prices in the  
10 U.S. market are not driving the competitive dynamics  
11 of this business. The competition is more about being  
12 a competitive global supplier to large global  
13 manufacturers.

14 Beyond these points about the role of  
15 pricing in competition, there are two other points I'd  
16 like to discuss. First, it is critical the Commission  
17 understand the dynamics between Xanthan gum and  
18 substitute products in food segments.

19 For many applications, our customers would  
20 prefer to use Guar gum. Traditionally, Guar gum  
21 prices were much lower than Xanthan gum prices, less  
22 than a dollar a pound compared to two to \$3.00 a pound  
23 for Xanthan gum.

24 Guar gum is particularly good in  
25 applications such as sauces, gravies, and dairy

1 applications. Think of McDonald's milkshakes which  
2 have traditionally used Guar gum.

3           During 2011, however, the prices of Guar  
4 surged to such high levels, recently more than \$10.00  
5 a pound, a significant increase from less than \$1.00 a  
6 pound.

7           By the second half of 2011, Guar gum has  
8 become much more expensive than Xanthan. This has  
9 been more evident beginning in late 2011 and early  
10 2012. The volume increases during this period,  
11 therefore, do not reflect lower prices for Xanthan  
12 but, rather, the dramatic price increases for Guar  
13 gum.

14           Second, although there will be growth in the  
15 U.S. market, the real growth for Xanthan is in our  
16 global markets. Demands in U.S. should increase over  
17 time probably between three and four percent a year.

18           Opportunities in other global markets are  
19 much more exciting. In China and other developing  
20 countries, growing populations and growing use of  
21 processed food means dramatic increase in demand for  
22 additives like Xanthan gum.

23           Deosen is adding capacity, but that capacity  
24 is not only for the U.S. market, rather for the  
25 growing demand in Asia and other emerging global

1 countries.

2           At this time, the U.S. market for Deosen  
3 Biochemical only represents about 15 percent of our  
4 total business. This is a small portion of our total  
5 business and clearly represents the fact that its  
6 contracts are global oriented rather than being  
7 determined by U.S. pricing.

8           This concludes my testimony, and I look  
9 forward to responding to any questions from the  
10 Commission. And I thank you for your time.

11           MR. PORTER: Bert.

12           MR. ESHAGHPOUR: Good afternoon. My name is  
13 Bert Eshaghpour. I'm a co-president of Wego Chemical  
14 and Mineral Corp. I have spent my entire professional  
15 career at Wego Chemicals.

16           Wego was founded in 1978 by my business  
17 partner, Edward Khalily, and I joined Wego in 1979  
18 immediately after I received my Ph.D. in chemistry  
19 from Yale University.

20           Wego has been operating for more than 34  
21 years as an international distribution company  
22 providing a large range of chemicals to customers  
23 around the world.

24           Wego is headquartered in New York with  
25 satellite sales offices in Brazil, Italy, Mexico, the



1 Netherlands, Turkey, and China. Last year, we had  
2 sales over \$200 million in North America, South  
3 American, and European markets.

4           While our sales are global, our sourcing is  
5 primarily from the Pacific rim with a strong emphasis  
6 in China, Taiwan, Korea, Japan, India, and Indonesia.  
7 I believe that our strong presence in China with five  
8 strategically placed offices in China gives Wego their  
9 unique ability to meet our customers requirements  
10 around the globe.

11           Wego maintains worldwide logistics and  
12 distribution capabilities with over 40 warehouse  
13 locations globally and a staff of traffic  
14 professionals in New York and Shanghai moving our  
15 products wherever our customers require them safely  
16 and competitively.

17           Our company and I personally along with our  
18 global product managers have been buying and selling  
19 Xanthan gum for nearly 10 years working very closely  
20 with China FuFeng Group, Limited one of the largest  
21 Xanthan gum producers in China.

22           I have come to Washington today to make sure  
23 that the Commission has the truth about the  
24 competitive dynamics of Xanthan gum market. It is my  
25 firm belief that when the Commission understands the

1 true competitive dynamics, the Commission will agree  
2 that CP Kelco's trade case has no merit.

3 I can see from the questionnaire that your  
4 team sent to us that you already understand the fact  
5 that Xanthan gum is sold in very diverse market  
6 segments. From our point of view, China Xanthan gum  
7 is present in two market segments, one, food and  
8 beverage and, two, oil and gas drilling industries.

9 I want to begin my remarks by stating the  
10 obvious. These segments are very different from each  
11 other. I understand that in the process you must  
12 analyze a single Xanthan gum industry, however, please  
13 understand that the competitive dynamics influencing  
14 the purchase and sale of oil and gas drilling Xanthan  
15 gum are much different than those for food grade  
16 Xanthan gum. When you do your analysis, I ask you to  
17 please keep these market segment distinctions in your  
18 mind.

19 One key difference is the distinction  
20 between branded Xanthan gum and private label.  
21 Historically CP Kelco, by far the world's largest  
22 leader for Xanthan gum, was less interested in the oil  
23 and gas drilling segment of the market because the mod  
24 company's customers strongly preferred having private  
25 label Xanthan gum whereas CP Kelco only wanted to sell

1 their own branded Xanthan gum.

2 CP Kelco's position essentially created a  
3 void in the market when demand for Xanthan gum  
4 exploded in the oil and gas drilling industries. The  
5 desire of the drilling fluid companies for private  
6 label was completely understandable.

7 What these companies are selling to their  
8 customers, the major oil companies, is in essence a  
9 combination of services and a highly engineered  
10 product of which Xanthan gum is only one component.

11 Essentially, the drilling fluid companies  
12 are selling a drilling fluid mixture that helps  
13 increase the flow of oil and gas to the surface. As  
14 you can imagine, the drilling fluid companies only  
15 want their name on the complete package of ingredients  
16 that is shipped to the oil companies for making the  
17 mud at the drilling sites. And so when CP Kelco  
18 initially balked at selling their product as a private  
19 label, this allowed other suppliers to fill the void.

20 Another key difference between food and oil  
21 and gas drilling industries are the underlying demand  
22 drivers. In the oil and gas industries underlying  
23 demand for Xanthan gum is driven by oil and gas  
24 drilling activity. This means that in the oil and gas  
25 drilling segment, demand for Xanthan gum fluctuates

1 much more than in the food industry.

2           Indeed, we have witnesses this very  
3 phenomenon in the three year period being examined in  
4 this case. In 2010, oil and gas drilling activity in  
5 the United States increased significantly compared to  
6 2009 which resulted in the large increase in demand  
7 for oil-grade Xanthan gum.

8           On the topic of demand, I also believe it is  
9 important for you to understand that over the past  
10 several years, the underlying demand for Xanthan gum  
11 has also been affected by the dramatic increase in the  
12 price of yet another ingredient named Guar gum for  
13 which Xanthan gum can be a substitute product and vice  
14 versa.

15           Our company, Wego Chemical, is actively  
16 involved in buying and selling Guar gum as well, so  
17 our information is firsthand. The increasing price of  
18 guar gum has been nothing short of remarkable. From a  
19 relatively stable level of about 80 to 90 cents a  
20 pound during 2008 to 2009, the price skyrocketed to as  
21 much as \$12 to \$14 a pound, a nearly 2,000 percent  
22 increase.

23           The increased price was entirely supply and  
24 demand driven. Guar gum is made from guar seeds, a  
25 naturally grown product primarily from India. Over

1 the past two years, because of a variety of weather  
2 issues, there have been horrible shortages of guar  
3 seeds, which has caused the price of guar gum to  
4 skyrocket.

5           Such increased guar gum prices have  
6 dramatically affected the demand for xanthan gum.  
7 Take the food segment. Many of our food customers who  
8 in the past used a blend of guar gum and xanthan gum  
9 have reformulated guar gum out of their production and  
10 added more xanthan gum.

11           Similar possible substitution is being  
12 investigated in the oil and gas drilling industries.  
13 All things being equal for oil and gas exploration by  
14 fracking, guar gum is the preferred ingredient because  
15 the viscosity properties of guar gum make it more  
16 useful than xanthan gum to get the drilling liquid in  
17 the crevices of the rock formation for extraction.

18           However, because of the dramatic increase in  
19 the guar gum prices, many of the companies that  
20 produce the slurry used by the fracking companies have  
21 been actively investigating substituting xanthan gum  
22 for guar gum. This is part of the reason that our  
23 company is forecasting increased prices and tight  
24 supply for xanthan gum for the remainder of 2012 and  
25 2013. We at Wego Chemical have had tremendous trouble

1 with our supplier of xanthan gum since the beginning  
2 of 2012.

3           Another point I want to emphasize is the  
4 fact that xanthan gum is consumed around the globe,  
5 but it is only produced in commercial quantities in  
6 just a handful of countries. Indeed, a good part of  
7 Wego Chemical's overall xanthan gum business is  
8 selling Chinese xanthan gum to other parts of the  
9 world.

10           Many of our customers in Houston, the  
11 multinational drilling fluid companies, also request  
12 that we ship xanthan gum to their facilities around  
13 the globe, directly from China without stopping in the  
14 United States. The globe points are everywhere that  
15 the drilling sites for oil and gas exist, exploration  
16 around the globe. Xanthan gum is truly a global  
17 product.

18           The final point I wanted to make concerns  
19 timing. CP Kelco is proposing to limit supply of  
20 xanthan gum at a time when all in the United States  
21 agree that we are in a virtual shortage situation. I  
22 implore you not to just take my word for it, but call  
23 our customers and ask them yourselves about how much  
24 lead time they are now being quoted for xanthan gum  
25 supply, and whether they are nervous about supply

1 availability for the rest of this year. I am certain  
2 that the customers will tell you they're very  
3 concerned about getting sufficient supply. CP Kelco's  
4 claim of imminent woes in the market are just wrong.

5 Thank you for your attention. I would be  
6 happy to respond to any questions that you have.

7 MR. JOHNSTON: Good afternoon. My name is  
8 Geary Johnston. I'm president of Unitech GBD, LLC, a  
9 global company providing chemical products and  
10 additives for the drilling fluid systems in the oil  
11 industry, including xanthan gum. In the drilling  
12 services sector, Unitech is the exclusive marketing  
13 agent outside of China, outside of the China market,  
14 for one of the Chinese xanthan gum producers, Deosen  
15 Biochemical.

16 I have been involved in the drilling  
17 services sector for more than three decades, and was  
18 previously employed by Baker Hughes and M-I SWACO, two  
19 prominent service companies. My last position in the  
20 industry before moving to Unitech in 2007 was director  
21 of global procurement for M-I SWACO, which is the  
22 largest drilling service company in the world.

23 At Unitech, I market product to both retail  
24 and wholesale customers worldwide. My objective today  
25 is to provide you with a better understanding of the

1 drilling fluid market and the dynamics of the market  
2 based on my 30 years of experience of both buying and  
3 selling products into the oil industry.

4           Let me start with three basic points about  
5 the market for xanthan gum as it relates to the  
6 drilling industry. First, demand for xanthan gum is  
7 global. Xanthan gum is a key component in many types  
8 of water-based drilling mud systems used throughout  
9 the world. Today more drilling takes place outside  
10 the United States than inside the United States. But  
11 whether you're measuring the international or the U.S.  
12 markets, drilling activity presently is up.

13           Under the circumstances, demand for xanthan  
14 gum is also very strong. In mid-2009, a global rig  
15 count and accepted report which indicates drilling  
16 activity, it was less than 2,000 rigs. By May of this  
17 year, the rig count was in excess of 3,300 and pushing  
18 near to record high numbers. With limited  
19 alternatives for xanthan gum, and given the  
20 skyrocketing costs of guar gum, we see this demand  
21 trend for xanthan gum continuing for the foreseeable  
22 future.

23           The U.S. rig count has also increased,  
24 doubling over the same period. But that only tells  
25 half the story of the U.S. market dynamics for xanthan



1 gum. This leads me to a second point. The United  
2 States is unique in that it is home to three of the  
3 largest drilling service companies in the world, and  
4 their procurement activities are executed with  
5 reference to their global operations rather than their  
6 U.S. operation.

7           These three companies are Schlumberger,  
8 Halliburton, and Baker Hughes. Together they account  
9 for more than 25,000 metric tons of xanthan gum  
10 purchases for the purpose of supplying all of their  
11 operations throughout the world. The supply  
12 agreements for the global service companies I just  
13 named are typically negotiated for one-year terms.  
14 And the negotiated price is effectively a global  
15 price.

16           So when you talk about a U.S. price with  
17 respect to these purchasers, the question is more  
18 complicated. U.S. price for these huge buyers is  
19 determined with reference to the overall requirements  
20 and service to various markets, not just the U.S.  
21 market.

22           My third point is that whatever price levels  
23 we may discuss today, the fact is that xanthan gum  
24 prices are rising. And that has as much to do with  
25 the applications outside the oil field as it does with

1 the expected drilling activity. Food applications  
2 outside the United States and developing markets such  
3 as Asia will capture increasing amounts of production  
4 volume, and that will have an effect on the price in  
5 the drilling segment in every market.

6 I've already increased my prices in the oil  
7 sector by 15 percent this year, and probably looking  
8 at more escalation by the end of the year. This is  
9 occurring despite new capacity in China, new capacity  
10 that I believe is really quite rational when you  
11 consider both Chinese and regional demand expectations  
12 for xanthan gum in food and drilling applications.

13 In addition to these three points, let me  
14 also comment on my current situation in the oil  
15 sector, specifically what I'm experiencing personally  
16 today in the marketplace, both in the U.S. and  
17 overseas. First, the demand for xanthan gum in the  
18 drilling services segment is not being met by supply,  
19 both in the United States and abroad. I'm currently  
20 sold out. I'm completely sold out, and have been. I  
21 can only supply the existing accounts that have  
22 previously committed contract levels, and I can't  
23 supply any new business either. I'm turning down  
24 business daily, both here and abroad.

25 Some of the inquiries are also very large.

1 As noted, I have already announced a 15 percent  
2 increase given present conditions. Some of my  
3 customers in the U.S. have already resorted to buying  
4 off-spec product, U.S.-produced, due to the outages  
5 and long delivery times.

6           This product would not have had a home but  
7 for the current market shortage. And the buyers in  
8 question take substantial risk in trying to use this  
9 product in their operations, mainly because of shelf  
10 life. Yet I have not heard directly or indirectly  
11 from the market of any action by Kelco to fill the  
12 void or to take advantage of the current situation.  
13 What is even more curious is that a good part of the  
14 demand in the U.S. is focused in accounts that are  
15 more profitable. These are what we'd call tier two  
16 accounts, often referred to as the independent market.

17           This market cannot leverage the volume like  
18 the big majors, but at times collectively can account  
19 for as much as 40 percent of the xanthan consumed in  
20 the United States drilling sector. I can only  
21 conclude that Kelco does not have the capacity itself  
22 to supply the oil field, or does not have interest in  
23 supplying the oil field with this level of products.

24           I certainly do not believe that the current  
25 pricing -- that this current pricing is not

1 profitable, and will continue to be more profitable  
2 throughout the balance of 2012.

3 I'm not involved in the food industry at  
4 all, and therefore I can only speak direct to the oil  
5 sector. But in summary, what I see in the oil field  
6 today is strong demand in the United States and  
7 worldwide, tight supply, and rising prices. You know,  
8 given this testimony, I have a difficult time in  
9 seeing how that the proceeding is necessary or really  
10 even warranted.

11 Thanks for your time, and I'd be happy to  
12 answer questions.

13 MR. WAITE: Good afternoon, Ms. DeFilippo  
14 and members of the Commission staff. My name is Fred  
15 Waite with the firm of Vorys, Sater, Seymour, and  
16 Pease. My colleague, Kim Young, and I represent the  
17 Austrian industry in this proceeding. The Austrian  
18 industry consists solely of Jungbunzlauer Austria AB.  
19 Our witnesses today are Mr. Daniel Rainville, who is  
20 president of Jungbunzlauer, Inc., which is the United  
21 States sales office for the Jungbunzlauer Group, and  
22 Dr. Patrick Magrath.

23 MR. RAINVILLE: Good afternoon. My name is  
24 Dan Rainville, and I am president of Jungbunzlauer,  
25 Incorporated, located in Newton Center, Massachusetts.

1 Jungbunzlauer, Incorporated, or JBL, Inc., is the  
2 dedicated U.S. sales office of the Jungbunzlauer  
3 Group. I became president of Jungbunzlauer, Inc. in  
4 2006. Prior to that time, I was director of finance  
5 at Jungbunzlauer, and before that I was the financial  
6 consultant to the company. In total, I have worked  
7 for JBL for more than 20 years.

8 Jungbunzlauer is a family-owned, privately-  
9 held company which dates back to 1867. Today, we have  
10 manufacturing operations in Austria, France, Germany,  
11 and Canada. We produce xanthan gum only at our plant  
12 in Pernhofen, Austria. We began producing xanthan gum  
13 in Austria in 1985, and we have sold it to the U.S.  
14 market since 1986.

15 JBL produces only xanthan gum and citric  
16 acid at our Austrian plant. We also internally  
17 produce glucose, which is the feed stock for both of  
18 these production lines. We are expanding our glucose  
19 production so that we can internally meet 100 percent  
20 of our glucose requirements. This expansion has no  
21 effect on our capacity to make xanthan gum or citric  
22 acid. It is entirely a matter of eliminating outside  
23 sourcing of glucose for these plants.

24 JBL sells the majority of our xanthan gum in  
25 Europe, our natural home market, and in North America.

1 The United States is the largest market in the world  
2 for xanthan gum. From 2009 to 2011, the quantity of  
3 our U.S. imports of xanthan gum did increase, but not  
4 as rapidly as the growth of the U.S. market. In fact,  
5 JBL has lost market shares since the beginning of this  
6 period.

7 As you've already heard from the witnesses  
8 from the U.S. industry, xanthan gum is used in a  
9 variety of applications, including as a stabilizer and  
10 thickener agent in the food and cosmetic and  
11 pharmaceutical industries, and as a processing aid in  
12 the chemical, paper, and related industries, and as a  
13 stabilizer and control agent for oil drilling and oil  
14 recovery operations.

15 Most of JBL's U.S. sales of xanthan gum are  
16 in the food and beverage sector. In addition to this  
17 sector, we produce xanthan gum for technical uses.  
18 What the Petitioner is calling industrial for  
19 technical uses, which we call -- which they would call  
20 as industrial. These include detergents and  
21 construction and firefighting applications.

22 JBL also produces small amounts of xanthan  
23 gum for the pharmaceutical and personal care  
24 industries. We have only limited sales in the oil  
25 field sector.

1           The xanthan gum produced by JBL Austria is  
2 ISO-certified and 100 percent GMO-free, meaning that  
3 the carbohydrate source we use, which is corn, is not  
4 genetically modified. We have some customers who  
5 require GMO-free product in the United States. JBL  
6 produces a wide variety of grade and granulations,  
7 formulations of xanthan gum.

8           The U.S. Food and Drug Administration  
9 approved xanthan gum as a safe and effective food in  
10 1969, and the European community did likewise in the  
11 1980s. JBL's food grade product meets these  
12 standards, as well as the purity criteria applicable  
13 for U.S., EC, and World Health Organization standards.

14           Normally, our customers provide us  
15 specification in their estimated requirements, and  
16 they ask us to make an offer. The specification  
17 usually contains parameters such as viscosity under  
18 certain defined test methods, granular size, and  
19 purity. JBL's technical service manager identifies  
20 the Jungbunzlauer grade of material which corresponds  
21 to the given specification, and our sales manager  
22 prepares the appropriate offer.

23           Sometimes a customer may develop a new  
24 product or have problems with existing formulations.  
25 And in those cases, the customer may ask JBL for

1 technical support. Our technical service department  
2 will assist in providing insights about the formula or  
3 the applications, and we will try to find the best  
4 solution for the customer.

5           In terms of customers, JBL sells to both end  
6 customers and distributors, although we sell more to  
7 our end customers than our distributors. Most of our  
8 customers have purchased from JBL for extended period  
9 of times, often more than five years. There are a  
10 number of factors that are important to our customers  
11 when they buy xanthan gum.

12           First, the product must meet strict quality  
13 standards, which JBL xanthan gum does. All of JBL  
14 xanthan gum is 100 percent pure, regardless of the end  
15 use application. Purity refers to such  
16 characteristics as color, transparency, and limits on  
17 metal impurities. Second, customers need reliable and  
18 consistent suppliers. We maintain inventories of  
19 public warehouses throughout the United States in  
20 order to meet our contractual obligations to our  
21 customers.

22           This allows us to provide timely and  
23 convenient services. Our inventories have generally  
24 been steady over the period of investigation, although  
25 they have declined somewhat from 2009 to 2011, and in



1 the first quarter of 2012 compared to the first  
2 quarter of 2011.

3           Third, prices are also a consideration.  
4 Over the past three and a half years, the average  
5 prices to our customers in the food and beverage  
6 industries have increased, including the first quarter  
7 of 2012. JBL is not the low-priced supplier in the  
8 U.S. market. We make a premium product, and we have a  
9 reputation for quality and reliability, and our  
10 customers are willing to pay for that.

11           JBL, Inc.'s imports of xanthan gum from  
12 Austria increased from 2009 to 2010, but then  
13 decreased from 2010 to 2011. Our volumes also fell  
14 slightly in the first quarter of 2011 to the first  
15 quarter of 2012. Overall, JBL shares of imports of  
16 xanthan gum fell from 2009 to 2011.

17           This concludes my statement, and I'll be  
18 happy to answer any questions that you may have.  
19 Thank you very much.

20           MR. MAGRATH: Here we go. Already, we're  
21 goofing up. Good afternoon, members of the  
22 Commission, staff, and ladies and gentlemen. My name  
23 is Patrick Magrath, economic consultant for JBL in  
24 this investigation. I will discuss economic issues in  
25 this case.

1           The first thing I want to do is to point out  
2 what everyone else knows, that there is a limited  
3 number of U.S. producers, actually a duopoly, and only  
4 one producer in Austria. As a result, we cannot  
5 discuss very much factual and numeric data in this  
6 public setting. JBL is the only producer of xanthan  
7 gum in Austria and is responsible for all the xanthan  
8 gum imports from Austria.

9           As others have pointed out, the domestic  
10 industry itself is limited to two producers. But  
11 aside from the fact that there is only one Austrian  
12 producer, there are other facts that differentiate it  
13 as a unique producer in contrast to both the domestic  
14 industry and Chinese producers.

15           JBL is the only supplier of non-GMO xanthan  
16 gum, which is shipped to purchasers that require this  
17 special product. Another fact is that JBL does not  
18 sell into the consumer market segment, so any injury  
19 in that segment cannot be attributed to JBL. And I  
20 think we heard this morning that this was the hot  
21 market, hot market segment, and the fastest growing.  
22 Well, JBL does not ship to that segment.

23           There are other market factors that set JBL  
24 apart from other xanthan gum producers, both domestic  
25 and foreign, that will be in our brief.

1           Contrary to the cursory accusation  
2 concerning capacity expansion in Austria in the  
3 petition, JBL's capacity will not increase in the  
4 imminent or even foreseeable future, as Mr. Rainville  
5 testified. The expansion mentioned in the petition is  
6 for glucose production, which is not even a like  
7 product. Most important, as Mr. Rainville has  
8 testified, is the fact that the extra glucose produced  
9 will merely replace the glucose feed stock that JBL  
10 currently buys from outside sources.

11           The increase in glucose production will not  
12 be used to increase xanthan gum capacity, the scenario  
13 that is posited by Petitioners. JBL also does not  
14 provide an indication of injurious volume of imports  
15 in the U.S. market. Our calculations indicate that  
16 U.S. consumption, that is, total demand, have  
17 increased over the POI. In fact, it has increased  
18 substantially since the recession year of 2009.  
19 Preliminary projections for 2012 indicate the  
20 consumption will match or exceed 2011 levels.

21           Who is gaining market share in this robust  
22 period of growth? Well, it was not Austria. Import  
23 shipments from Austria rose from 2009 to 2010, as did  
24 that of other parties, as demand came back into the  
25 market from the recessionary levels of 2009, but JBL's

1 imports fell in 2011 and also declined in the interim  
2 period of the first quarter of 2012.

3           With other sources, both foreign and  
4 domestic, increasing their shipments and market  
5 shares, the market share from Austria fell in each  
6 period, 2009 to 2010 and 2010 to 2011, and suffered an  
7 especially large decline in the most recent three-  
8 month period.

9           With other xanthan gum producers providing  
10 three or four times that of Austria in terms of  
11 shipments and market share, Austria cannot be the  
12 cause of any significant volume effect on the U.S.  
13 industry or even an indication of that if indeed the  
14 Commission even finds such volume effects.

15           As to the question of price effects, xanthan  
16 gum is not a commodity-type product, the kind of  
17 product that often characterizes the cases that the  
18 Commission investigates. Some producers, including  
19 the Petitioner, have brand names. The questionnaire  
20 responses are replete with references to lengthy and  
21 exacting specifications for use and of having a  
22 plethora of international testing body requirements  
23 before their approval for sale.

24           JBM in its response states that this product  
25 is so complex that even if two suppliers offer the

1 same specification, there is a possibility that  
2 xanthan gum brand works in one customer's operations,  
3 but does not in the other. Because it is not a  
4 commodity product, and the technical specifications  
5 are very important, customers tend to keep the same  
6 set of suppliers once they find a supplier whose  
7 xanthan gum meets their requirements.

8           To test this hypothesis, the staff should  
9 review JBL's customer list as provided in the  
10 questionnaire response with those of U.S. producers in  
11 their questionnaires to see if they share the same  
12 customers, there was an overlap of competition, or  
13 that there is little or no overlap of customers, which  
14 would indicate a lack of direct price competition.

15           Second, attenuated competition is also in  
16 evidence by the fact of Petitioner's four price  
17 increases, and that has not been mentioned so far  
18 today, 10 percent in August 2010, 10 percent in  
19 December 2010, 15 percent or higher in July 2011, and  
20 an additional 6 percent in 2011, four price increases  
21 by Kelco coinciding exactly with the period in which  
22 they allegedly were injured by imports.

23           With such factors as these, as well as the  
24 very limited number of lost sales and lost revenue  
25 allegations with respect to Austria, and JBL's

1 weighted average prices that showed JBL to be a high  
2 quality producer of xanthan gum, which is not  
3 aggressive in terms of price in the U.S. market -- in  
4 fact, you will see upon review that JBL's products are  
5 among the highest price in the U.S. market, and it is  
6 the only source for this non-GMO product.

7           Price data collected by the Commission was  
8 for all three market segments of xanthan gum. Again,  
9 JBL had no shipments in the consumer segment of the  
10 market, so there were no price comparisons. In food  
11 and beverage as well as the oil field segment,  
12 underselling and overselling by JBL and those U.S.  
13 producers has decidedly increased. JBL had no  
14 significant impact on producer prices. Exacting price  
15 comparisons will be included in our brief.

16           Finally, with no indication of significant  
17 impact on volume or prices by JBL that would indicate  
18 no significant impact on U.S. producers' operations --  
19 and so it is. In fact, we do not believe that this  
20 injury is injured at all -- this industry is injured  
21 at all, or at least there have been insufficient  
22 indications of volume and price effects to meet that  
23 affirmative determination.

24           For over 30 years, I have represented many  
25 U.S. industry clients in these proceedings, and I can

1 tell you that the U.S. steel industry, to take just  
2 one example, would consider these data as an industry  
3 doing very well and would not think of filing a case.  
4 So would many other producers that come here with  
5 absolute declines in shipments and sales, absolute  
6 declines in capacity utilization and carrying capacity  
7 utilizations of much less than 50 percent, and other  
8 downward trends. Most would report cost of goods sold  
9 to sales ratio in the nineties, and operating income  
10 to sales negative for all three years, or if positive  
11 in steep decline.

12           These exact numbers as reference to the  
13 domestic industry will be in our post-conference  
14 submission. But summing up, we believe the data  
15 reported throughout the POI, especially the important  
16 indicators of shipments, capacity utilization, the  
17 cost of goods sold sales ratios, and the operating  
18 profit to sales ratios show a growing and healthy U.S.  
19 industry, despite the presence of imports from Austria  
20 and China. The industry plainly has demonstrated no  
21 indication of material injury. In fact, no indications  
22 of injury that meet the statutory standards. Nor is  
23 there any threat of injury by Austria.

24           This is indicated dramatically in this  
25 petition, whose threat section ran on for seven and

1 one half pages for the Chinese and less than one page  
2 for Austria, one page. The lone salient point  
3 concerning JBL was the Austrian government's  
4 solicitation of comments on JBL's expansion of the  
5 glucose plant that we've talked about before that is  
6 to be completed in 2014.

7           Mr. Rainville and I have already shown that  
8 this expansion has absolutely no effect on JBL's  
9 capacity to produce xanthan gum. And I might add that  
10 2014, the finishing date for this glucose plant, is  
11 outside of what we usually term an imminent threat.

12           So what do we have in terms of threat?  
13 Well, what we don't have by the petition's own  
14 omissions vis-à-vis Austria is surging imports,  
15 expansion of like product capacities, unused  
16 capacities, or low and declining prices in the U.S.  
17 market. The petition is silent on the statutory  
18 factors comprising the threat part of the statute for  
19 Austria, even in this preliminary phase.

20           In reference to Austria, there is no  
21 allegation of subsidies. There is no unused  
22 production or capacity allegations for the subject  
23 product. There is no import data showing increased  
24 production or increasing market share from Austria.  
25 There are virtually no presentations of JBL prices



1 that are likely to have an indication of a suppressing  
2 and depressive effect on U.S. prices. There is no  
3 mountain of importer inventories.

4 In sum, we saw this morning Petitioners  
5 trying to argue causation. We would argue that the  
6 U.S. industry is not injured, period, and that there  
7 is no indication of threat to the U.S. industry,  
8 indeed present injury, from imports from Austria. And  
9 may I finally -- my final comment is about the 500-  
10 pound gorilla who has not been mentioned so far in  
11 these proceedings, and that's ADM.

12 They are also a large U.S. producer along  
13 with Kelco. As I said, there are only two producers  
14 in the United States, and I think the staff, looking  
15 at ADM separately as well as cumulating it, you could  
16 say, with Kelco, is going to lead you to the same  
17 conclusions that led me, that is, no indication of  
18 material injury.

19 Thank you very much for your attention.

20 MR. VAKERICS: Good afternoon. Thank you  
21 very much for the opportunity to appear here today.  
22 My name is Tom Vakerics. I'm with the law firm of  
23 Barnes, Richardson, and Colburn. I'm appearing here  
24 today on behalf of FMC Corporation. FMC is a \$3  
25 billion American company with headquarters in

1 Philadelphia, Pennsylvania. The company employs  
2 approximately 5,000 people throughout the world and  
3 operates its businesses in three segments:  
4 agricultural products, specialty chemicals, and  
5 industrial chemicals.

6           The company has been the importer of record  
7 of xanthan from China and is currently purchasing  
8 Chinese xanthan through a U.S. distributor. FMC  
9 purchases xanthan both for internal production of  
10 blending purposes, where FMC will blend xanthan with  
11 its own products and resell the product. And FMC will  
12 also resell the unadulterated powder from the xanthan  
13 powder.

14           With respect to substitutes, we've heard a  
15 lot about guar, which sounds like a horror movie or  
16 something, guar. As a substitute, the Commission  
17 needs to be aware, and I think has been made aware  
18 today, that xanthan is being used in the hydrofracking  
19 natural gas industry as a substitute for guar gum.

20           Starting in 2011, as you've heard today, new  
21 demand in the natural gas industry for guar gum is  
22 leading to a tripling of the price of guar over that  
23 period of time, just a little over a year. Many guar  
24 users have started to use xanthan as a substitute.  
25 This in turn has led to price increases and a tighter

1 supply for xanthan gum in the market.

2           Based on information available to FMC and  
3 our impressions on the market, it appears that CP  
4 Kelco may have decided to ramp down its U.S.  
5 operations and consciously turn its operations in  
6 favor of overseas sales. In that regard, for example,  
7 Kelco, to the best of our knowledge, has never  
8 approached FMC to sale xanthan to the company. And  
9 you have to wonder why, if their efforts are here to  
10 develop a strong U.S. market.

11           Xanthan is a very important food ingredient,  
12 required for the production of a wide range of  
13 processed foods consumed in the U.S. market. As a  
14 global supplier of food ingredients, FMC is very  
15 concerned about this case, as it is without a doubt  
16 very much in the interests of American consumers to  
17 have open, unfettered access to multiple sources of  
18 such ingredients.

19           China is a very important supplier of  
20 xanthan. Our position is restricting China as a  
21 source of xanthan through an antidumping order will  
22 cause injury to American consumers. Thank you.

23           MR. PORTER: Ms. DeFilippo, that concludes  
24 Respondent's presentation.

25           MS. DeFILIPPO: Thank you very much, and

1 thank you very much to all the members of the panel,  
2 particularly those that have come in from their  
3 company business to take the day to spend it with us.  
4 We really appreciate the information you've provided.  
5 It's very helpful.

6 I will first turn to -- do you want to go  
7 first?

8 FEMALE VOICE: No, I don't today.

9 MS. DeFILIPPO: Okay. I'm going to change  
10 up the order then. So I will turn to Ms. Roth-Roffy  
11 for the first round of staff questions.

12 MS. ROTH-ROFFY: Good afternoon, and thank  
13 you for your testimony. Mr. Magrath, you have  
14 mentioned a particular grade that JBL sells  
15 exclusively or produces exclusively. What is it used  
16 for, what particular type of products?

17 MR. MAGRATH: I think Mr. Rainville can  
18 answer that better.

19 MR. RAINVILLE: Jungbunzlauer does produce  
20 grades for the food and beverages. We produce grades  
21 for four industries. Food and beverage is one.  
22 Technical, oil field, and personal care. Currently,  
23 we only sell -- we sell mainly food and beverage in  
24 the United States, and in some volumes less than 5  
25 percent to the technical markets.

1           We do not -- we have yet to sell or we do  
2 not sell any of our personal care products in the  
3 United States, and we sell -- we have sold only trace  
4 amounts of our oil-field grade in the United States.  
5 We are approved for -- we are approved by the large  
6 oil drillers in the United States for our product, but  
7 to this point we have always been told that our price  
8 is too high.

9           MS. ROTH-ROFFY: All right. Thank you.  
10 Also, there was a particular grade that you produced  
11 exclusively. I thought I heard Mr. Magrath's  
12 testimony on that.

13           MR. RAINVILLE: Maybe he referred to GMO-  
14 free grade material.

15           MS. ROTH-ROFFY: Perhaps that -- yes.

16           MR. RAINVILLE: Jungbunzlauer produces --  
17 all the corn that is used in our glucose factor that  
18 is then used to produce our xanthan gum is all grown  
19 in the European Union, and it all is GMO-free,  
20 genetically modified. There is no genetically  
21 modified organisms grown in Austria because of the  
22 restrictions in the European Union.

23           There are some applications in the United  
24 States that require GMO-free material. We see this as  
25 a growing trend across the food industry, not just for

1 xanthan gum, for other ingredients as well. Right now  
2 I'd call it a niche market. How far it will develop,  
3 time will tell.

4 MS. ROTH-ROFFY: All right. Thank you. Mr.  
5 Johnston, you had testimony about your contracts, the  
6 terms of a global price. When you talk about a global  
7 price, you basically mean that the prices -- do you  
8 have different delivered prices for the volume  
9 contracts that you have?

10 MR. JOHNSTON: Basically, the way it works  
11 is you set a price at China and freight on top of that  
12 to the various regions. So our customers, they set a  
13 contract, a global price, and they have the option to  
14 -- and some of the three majors that I mentioned take  
15 that option if they have -- depending on the expertise  
16 of their distribution department and what part of the  
17 world they're going to, they will take the option to  
18 pick it up and handle the freight themselves, or we on  
19 these global contracts offer a prepay and bill  
20 situation, which basically is a courtesy to the  
21 customer to move the product on our freight contracts  
22 with the ocean carriers. And that's the way the  
23 global contracts work.

24 MS. ROTH-ROFFY: All right. Thank you. If  
25 you could just make sure you address the issues of

1 cumulation, et cetera, in your post-conference briefs,  
2 that's all the questions I have right now. Thank you  
3 very much for your testimony.

4 MS. DeFILIPPO: Thank you, Ms. Roth-Roffy.  
5 Mr. Workman, questions for this panel?

6 MR. WORKMAN: I just had one question about,  
7 you know, the demand for oil and drilling activity.  
8 In your opinion, you know, those of you that are  
9 involved in the oil business, do you think rig counts  
10 and measures of that sort of thing are a good  
11 indicator of demand for, you know, xanthan gum?

12 MR. JOHNSTON: At 40,000 feet, yes, probably  
13 so. But xanthan gum is only used in water-based  
14 drilling fluids.

15 MR. WORKMAN: Okay.

16 MR. JOHNSTON: It doesn't have the  
17 temperature stability to get into the oil base, a lot  
18 of the horizontal systems. They can't use it. I  
19 mean, we'd like to have the -- you know, some new  
20 product that will withstand those temperatures. So  
21 for the most part, you have to look at -- and you have  
22 this going on around the world. You have this up and  
23 down. I mean, right now, you know, they were talking  
24 a little bit about some -- you know, all this  
25 fracturing going on in the United States. A lot of

1 that is oil-based, and use xanthan.

2           So you have to understand the drilling  
3 markets around the world. Columbia is a water-based  
4 market. China is a water-based market. Russia is a  
5 water-based market. These are all big xanthan gum  
6 users. The U.S. is a mixed bag. It is switching back  
7 and forth.

8           MR. WORKMAN: I see.

9           MR. JOHNSTON: Offshore, deepwater, like  
10 somebody mentioned earlier about BP, that is a  
11 synthetic system. They weren't using xanthan gum out  
12 there.

13           MR. WORKMAN: Okay. Yes, that answers my  
14 question. Thank you.

15           MR. PORTER: Excuse me, Mr. Workman. I just  
16 want to add a point in response to your direct  
17 question. Of the available metrics out there, we  
18 believe rig count is the best measure of oil drilling  
19 activity.

20           MR. WORKMAN: Okay. Thank you.

21           MS. DeFILIPPO: Thank you, Mr. Workman. Mr.  
22 McConnell.

23           MR. McCONNELL: Yes. I just had one quick  
24 question. With regarding both Austrian and Chinese  
25 production methods and the manufacturing process, in



1 other words, the one example of using non-GMO corn as  
2 an input, are there any other importer distinctions  
3 between the manufacturing process between Chinese or  
4 Austrian producers compared with the U.S.  
5 manufacturing process?

6 MR. MARZULLI: This is Noel Marzulli. The  
7 only other distinction would be that the Chinese  
8 precipitate their xanthan with ethanol, most of the  
9 Chinese manufacturers, while the Western producers and  
10 some of Deosen does both ethanol and isopropyl  
11 alcohol. So your finished product, the morphology of  
12 your finished product is more fibrous if it's  
13 precipitated with ethanol versus IPA.

14 MR. McCONNELL: And that has implications  
15 for the type of --

16 MR. MARZULLI: No. The same applications.  
17 It's just a little different manufacturing process.

18 MR. McCONNELL: Okay.

19 MR. PORTER: Excuse me, Mr. McConnell. I  
20 would add that I think you can assume there are some  
21 differences in the production process because the  
22 Chinese are not in the highest value segment  
23 identified by the Petitioners. They are simply not in  
24 that market. So they're not making that product. So  
25 I assume you can -- you know, so that's because of

1 differences in some type of production process.

2 MR. McCONNELL: And that will be -- well, I  
3 guess it's throughout, but mainly in the recovery  
4 portion?

5 MR. PORTER: You're now getting way beyond  
6 -- we will address that in the post-conference brief.  
7 But I just wanted -- you know, by definition, if  
8 they're not in what Petitioners identified as the  
9 highest value and fastest growing segment, it's  
10 probably because of some sort of production reason.

11 MR. McCONNELL: Okay.

12 MR. WAITE: Mr. McConnell, with respect to  
13 the Austrian industries, since Mr. Rainville is  
14 involved in the sales of the product, not the direct  
15 production of the product, we will attempt to obtain a  
16 response to your question from the technical people in  
17 Austria and include that in our post-conference  
18 submission.

19 MR. McCONNELL: Okay, great. Thank you.

20 MS. DeFILIPPO: Thank you, Mr. McConnell.  
21 Ms. Trainor, please.

22 MS. TRAINOR: I'd like to make the same  
23 request of the Respondents that I did of the domestic  
24 industry, and that is I know we asked in the  
25 questionnaires if there are any business reports,

1 whatever, but if there are any consultancy reports  
2 specifically addressed to China that you might be able  
3 to share with the Commission, I would very greatly  
4 appreciate that, or as focused on Europe, so that we  
5 have a better competitive grasp of the competitive  
6 positions of the regions.

7           And with that in mind -- and this is  
8 directed to the Chinese Respondents. Within China,  
9 certain companies, excuse me, I'm sure have  
10 competitive advantages of one over the other. And  
11 whether it be geographical or energy, whatever,  
12 transportation, I would like you to flush this out to  
13 the extent possible of the positioning of the various  
14 Chinese Respondents or the Chinese market.

15           Further, we've heard about the capacity  
16 expansions this morning from Petitioners concerning  
17 the FuFeng Group, and that would probably be slated  
18 toward export. So my next question has to do with the  
19 Chinese home market and what you would forecast for  
20 consumption of xanthan gum in the future in the  
21 Chinese home market as opposed to export and how that  
22 mix might fall out.

23           Now I can't read my handwriting.

24           MALE VOICE: Do you want to borrow my  
25 glasses?

1 MS. TRAINOR: No. I've got mine on. That's  
2 what is so sad. I guess I'm going to leave that for  
3 this round, and maybe I can decipher what I wrote by  
4 the time it comes around to me the next time.

5 MR. PORTER: Ms. Trainor, this is Dan  
6 Porter. Your questions are very well understood. We  
7 will do our best to give additional information on the  
8 Chinese market. I think I can say a couple of things  
9 now. First, there are, especially compared to sort of  
10 other cases that come before the Commission, a very  
11 small number of Chinese producers of xanthan gum.

12 Honestly, in terms of serious players, I  
13 think you basically only have about four to six. I  
14 think we represent all the four, and then you have CP  
15 Kelco and Cargill as well producing in China in  
16 significant quantities.

17 With respect to FuFeng's capacity expansion,  
18 we got permission before from Fufeng before we came  
19 here that they can state publicly that their exports  
20 to the United States are only 12 percent of their  
21 total production. So again, the idea that anything  
22 that they're doing in capacity expansion is directed  
23 to the United States I think is belied by the actual  
24 figures. Thank you.

25 MS. DeFILIPPO: Let's see what I have to

1 finish up. This question I'll give to sort of Mr.  
2 Marzulli and Mr. Johnston. I can't see with the  
3 lights. Sorry. Everyone is having trouble reading  
4 their own writing. I am, too.

5           We talked about sort of the world contract  
6 prices where the big buyer is having multiple, you  
7 know, contracts for different locations. Do those  
8 customers evaluate a contract on the whole package and  
9 give all the business to one supplier, or would they  
10 parse it out to different ones? So I guess I'm asking  
11 are they single sourcing or are they dual sourcing, or  
12 do you not know?

13           MR. MARZULLI: This is Noel Marzulli. In  
14 the case of the customers we're dealing with, they  
15 give the majority to one source, and they always have  
16 a backup on the second source.

17           MS. DeFILIPPO: Okay.

18           MR. JOHNSTON: This is Geary Johnston. It's  
19 always a dual source in the oil field because I heard  
20 mention by CP about the inventories and, you know,  
21 maybe they were talking about the food. But in the  
22 oil field, you've got inventories pushed out all over  
23 the world, and because it has got to be near the  
24 drilling rig or activity. You can't run out or you're  
25 going to end up putting it on a 747 and shutting the

1 rig down.

2 I mean, service is hugely important. And in  
3 line with that, you can have a problem in plant. I  
4 mean, you know, in my past life, the French xanthan  
5 plant went down for almost a year to contamination,  
6 killed us. If you don't have backup in the oil  
7 business -- and that didn't just go for xanthan, but  
8 all your products. You have to dual source, you know,  
9 whatever that is.

10 So, yes, the majors are definitely dual  
11 source. I mean, they hold themselves out all over the  
12 world, so they're very exposed. They have to have  
13 that backup, supply line, so to speak.

14 MS. DeFILIPPO: Okay. Thank you. That's  
15 helpful. There has been talk this morning, and I've  
16 heard the term branded products. Do the Chinese or  
17 the Austrian producers sell branded products in the  
18 U.S. market, or private label? Or I'm trying to  
19 remember the other terms that were used today. And if  
20 any of these -- as I mentioned to the domestics, any  
21 questions that you prefer to answer in a post-  
22 conference brief, just indicate that.

23 MR. RAINVILLE: Speaking for -- this is Dan  
24 Rainville speaking for Jungbunzlauer. No, we do not  
25 have branded products as far as xanthan gum is

1 concerned.

2 MR. MARZULLI: This is Noel Marzulli.

3 Deosen does have a branded product line called Zibozan  
4 for the xanthan market.

5 MS. DeFILIPPO: Okay.

6 MR. ESHAGHPOUR: This is Bert Eshaghpour.  
7 FuFeng also has its product line, but we also have  
8 private label for our customers.

9 MS. DeFILIPPO: Okay.

10 MR. JOHNSTON: Geary Johnston. Yeah, also  
11 in the oil industry in general, private label is  
12 hugely important, and has been for -- you know, since  
13 the beginning. And I'd go a step further to say that  
14 private labeling was one of the things that in my  
15 prior life that helped me source from not just the  
16 Chinese, but the French because I went through a  
17 period where Kelco suspended the private label,  
18 withheld it, didn't want a private label anymore. So  
19 the company I represented quickly looked for options.  
20 So it's huge because their systems are private label  
21 or their products are private label because of the  
22 image. And they're different. They're different  
23 systems. So okay?

24 MS. DeFILIPPO: Okay. Thank you. That's  
25 helpful. Mr. Johnston, I'll stay with you to clarify.

1 I think in your direct testimony you talked about the  
2 prices of xanthan gum in the oil field segment. And I  
3 thought you said that they were -- that prices for  
4 xanthan gum were rising in sort of all the markets,  
5 and you were going to -- that there was the  
6 implication being that there was sort of some linkage  
7 between the prices of xanthan gum in the oil field and  
8 the other ones. So if you were seeing increases in  
9 the consumer products or the food products, that you  
10 were going to see that in yours.

11 Did I hear that correctly?

12 MR. JOHNSTON: Yes, you did. I mean, there  
13 is -- obviously, if you've moved into a very tight  
14 market, as other testimony has said today, there is  
15 food formulator -- reformulations that now can switch  
16 from guar to xanthan gum. That is going to have a  
17 direct impact on price and supply.

18 MS. DeFILIPPO: So would it be fair to say  
19 that the price linkages or similarities come from the  
20 supply side? Because it sounded like someone also  
21 said there were different underlying demand factors in  
22 each of the sort of market segments that would affect  
23 the different market segments. So it sounds like what  
24 you're saying is the price movements in the different  
25 markets can be similar if the total supply of xanthan



1 gum is getting tighter. But can there be different  
2 movements in the different markets because different  
3 factors are affecting those prices because there is  
4 different demand conditions, different products being  
5 ultimately using the xanthan gum?

6 MR. PORTER: If I may, the answer is of  
7 course. Obviously, oil drilling, oil fluids, and food  
8 are very different products. What I think the  
9 witnesses were attempting to convey is sort of two  
10 ideas which might appear to be a little bit sort of  
11 not in tandem, but I think we can bring them together.

12 The first idea is that because of the  
13 dramatic sort of up and down in the oil market, you're  
14 going to have much more volatility than in food. Food  
15 basically -- except we'll talk about guar gum in a  
16 second -- is basically a mature market. I mean,  
17 people don't all of a sudden double their consumption  
18 of salad dressing. That's generally not what happens.  
19 However, very much so, you can have a doubling of  
20 consumption of oil fluids because of dramatically  
21 increased oil drilling activity.

22 So on one side, on the demand side, you can  
23 have very different demand drivers. What I believe  
24 Mr. Johnston was talking about is they are sort of  
25 interrelated, that if you have, for example, on the

1 guar gum, you have a lot of substitution demand going  
2 on, on the food, well that, you know, there is sort of  
3 a certain sense of finite capacity. That means there  
4 is going to be less supply available for the oil or  
5 food market, and that's the linkage I believe he was  
6 trying to get at.

7 MS. DeFILIPPO: Okay. That was helpful.  
8 Thank you. Sticking with the topic of the guar gum --  
9 and I'll just throw this out to whoever wants to  
10 answer. We talked about this large increase in the  
11 guar gum and what that did in terms of shifting  
12 consumption to the xanthan gum, and talked a little  
13 bit about reformulation.

14 Do you have any estimates on how involved  
15 would that reformulation be? Is it an easy shift for  
16 an end user to move from using guar gum into xanthan  
17 gum, or is there sort of a length of time that the  
18 reformulation may take before they can do that shift?

19 MR. MARZULLI: This is Noel Marzulli. In  
20 the food area, take, for example, where they're using  
21 guar and xanthan in a synergistic way. It's very  
22 difficult to replace more of that guar process because  
23 the ideal percentage may be 70 percent guar, 30  
24 percent xanthan, or vice versa. In something like  
25 cake mixes, xanthan can replace guar fairly easy,

1 fairly easy. But in something like sauces and  
2 gravies, where guar gum is used quite a bit because of  
3 its high viscosity, 1 percent of viscosity for guar  
4 gum can be 5,000 centipoise. One percent for xanthan  
5 is only about 1,200 to 1,500. So you'd have to use  
6 more xanthan.

7           There would be concerns about label changes  
8 and things like that. So that would delay that. But  
9 it would not be terribly difficult. And a big market  
10 for guar gum is also in the dairy, the frozen  
11 desserts, where it is used in combination with xanthan  
12 gum and locust bean gum. So there is a lot of work  
13 going on there to try to replace some of the guar with  
14 xanthan and also other gums like teragum.

15           MR. McCULLOUGH: Ms. DeFilippo, if I could  
16 add something, and maybe some of our witnesses can  
17 discuss this, either or Noel or Geary. It's also the  
18 order of magnitude of consumption between the two. My  
19 understanding is the guar market is a much bigger  
20 market. And so any amount of substitution with  
21 xanthan is going to be quite significant. And I'm  
22 wondering if they could speak to that quickly.

23           MR. JOHNSTON: Geary Johnston. I'm in the  
24 drilling fluid sector, okay? I'm not in the  
25 fracturing and acidizing sector. That's where all

1 this guar is used, and it's tremendous amounts. And  
2 due to price, due to supply, all your major companies,  
3 the ones that I mentioned, have committed money into  
4 research because unlike maybe the food industry, it is  
5 extremely difficult. You're dealing with two  
6 different animals, the nature of the two products,  
7 extremely difficult to substitute xanthan for guar in  
8 the fracturing.

9           But with other products, it's being looked  
10 at, all right? It's being looked at.

11           MS. DeFILIPPO: I think the discussion  
12 indicated that the prices of the guar gum sort of  
13 spiked in 2011. Are they still high? Is the forecast  
14 for them to remain high, or do you see prices of guar  
15 coming back down and shifts being made the other way,  
16 back -- you know, people that may have shifted to  
17 xanthan may shift back to guar.

18           MR. ESHAGHPOUR: This is Bert Eshaghpour.  
19 We are involved in guar gum purchase and sale as well,  
20 and we have seen guar go from a low of \$1,500 to  
21 \$2,000 maybe a year and a half ago, to a peak of  
22 \$26,000 to \$27,000 a ton. So it's a tremendous,  
23 tremendous percentage change. Along the way,  
24 depending on requirements of the market, the  
25 pressures, as well as the pressures of growth seasons

1 that they have, we have seen bumps in the price as  
2 much as 10, 20 percent, what seems to be arbitrary  
3 from the eye of the beholder here, you know, watching,  
4 but there are real reasons for it. It's not  
5 arbitrary. And so we find fluctuations are  
6 significant. You know, everybody along the supply  
7 chain is quite fearful of the volatility because the  
8 volumes are immense, the dollars are immense. And so  
9 in the last three months, we have seen a slight drop  
10 in the price. But the forecasts are that come  
11 September-October, with some uncertainty at the new  
12 crop that's coming up, price will go back up again.

13           So there is a tremendous uncertainty around  
14 the product.

15           MS. DeFILIPPO: Okay. Thank you. That's  
16 helpful. I think Ms. Roth-Roffy mentioned this, but  
17 in particular I wanted to pass this over towards Dr.  
18 Magrath. Are you arguing that Austrian and Chinese  
19 products should not be cumulated, or can you address  
20 that in your brief?

21           MR. WAITE: This is Fred Waite. And since  
22 it's a legal question --

23           MS. DeFILIPPO: And I'm an economist by  
24 training, so I went to him first.

25           MR. WAITE: I understand your prejudices,

1 Ms. DeFilippo. Yes, we will address that.

2 MS. DeFILIPPO: Okay.

3 MR. WAITE: At the present time, we do not  
4 intend to make a decumulation argument, but there is  
5 still, what, 72 hours between now and the brief being  
6 due?

7 MS. DeFILIPPO: Plenty of time.

8 MR. WAITE: Thank you.

9 MS. DeFILIPPO: Thank you. And the last  
10 question for Mr. Porter. I just wanted to clarify in  
11 your discussion on the Chinese product with regard to  
12 the -- what is the top one -- consumer. I think you  
13 said that they were not making any xanthan gum that  
14 could be used in the consumer -- is it not making or  
15 not selling?

16 MR. PORTER: Let me be very clear. I have  
17 the same sort of data that you have, which is the  
18 questionnaire responses. And the questionnaire  
19 responses indicate they are not selling in the United  
20 States any of that category, the top high value added  
21 category. Because you did not ask and I didn't follow  
22 up, I don't know whether they are technically making  
23 it and selling elsewhere, but I know they're not  
24 selling it in the United States, and have not for the  
25 entire POI.

1 MS. DeFILIPPO: Okay. Any additional  
2 information that you might have on that would be  
3 helpful. I've exhausted my questions, but I see Ms.  
4 Trainor has not.

5 MS. TRAINOR: And this is for Mr. Vakerics.  
6 You said earlier that in some form Kelco is ramping  
7 down its U.S. operations to focus on overseas.

8 MR. VAKERICS: Correct.

9 MS. TRAINOR: And I wonder if you could in  
10 your post-conference brief expand on the rationale  
11 behind that statement.

12 MR. VAKERICS: I'd be happy to. Thank you.

13 MS. TRAINOR: Okay. That's it for me.

14 MS. DeFILIPPO: Any other questions from  
15 staff for this panel?

16 (No response.)

17 MS. DeFILIPPO: With that, I say thank you  
18 again for taking the time to come in and meet with us  
19 and present all the helpful information that you have.  
20 We greatly appreciate it. With that, this panel is  
21 dismissed. Would both sides be okay with a five-  
22 minute break between to do closing? It's 1:20. We'll  
23 take a five-minute break until 1:25, and then resume  
24 for closing statements. Thank you.

25 (Whereupon, a short recess was taken.)

1 MS. DeFILIPPO: We will begin with closing  
2 remarks from the Petitioner. Mr. Clark, are you  
3 having the pleasure of? Please take your time getting  
4 seated and start when you're ready. Thank you.

5 (Pause.)

6 MR. CLARK: Let me join everyone else in  
7 trying to make sure I can read the notes that I  
8 scrawled here. Really. And with the amount of  
9 keyboarding that takes place today, there is no  
10 question that penmanship -- mine was never great, but  
11 it hasn't improved with the passage of time.

12 A few points that we want to make. One of  
13 the more obvious ones, there was testimony by the  
14 representative from FMC that FMC was surprised that  
15 they had not been approached by CP Kelco to sell  
16 xanthan gum. In fact, CP Kelco does sell xanthan gum  
17 to FMC, and we'll elaborate on that in the post-  
18 hearing brief.

19 There was quite a lot of discussion around  
20 substitution, in particular as regards guar. But the  
21 statements were all phrased along the lines of,  
22 everyone is trying to find a way to substitute. CP  
23 Kelco, of course, is not just in the xanthan gum  
24 business. We produce a range of hydrocolloids, and CP  
25 Kelco is part of the exercise to look with our clients



1 and our customers at alternative formulations. It's  
2 not easy. The formulations can be quite demanding.

3           Let's take the oil field sector by way of  
4 example. We described the molecular functioning of  
5 xanthan gum as being as powerful as it is because of  
6 the stability property. And you can put it into very  
7 difficult environments, and the molecule doesn't break  
8 down. In the world of hydraulic fracturing, one of  
9 the things you're trying to do is drive the fluid  
10 down, and then have it expand and fill cracks to push  
11 out the embedded gas that's in the pores inside the  
12 sedimentary rock.

13           Xanthan gum can't do that. The very  
14 property of stability that prevents it from exploding  
15 when those extended arms wrap around the backbone and  
16 give it stability prevents xanthan from doing exactly  
17 what guar does. People are working on it. It would  
18 be a wonderful thing if we can find a way to crack our  
19 own backbone, but so far it's not working. So is  
20 there an aspiration? Yes, there is an aspiration. Is  
21 there success? There is not success.

22           So the testimony was -- and please don't  
23 misconstrue it -- there is lots of attempt and  
24 exercise to try to find ways to move other products  
25 into guar, xanthan just being one of them. But there

1 is many attempts. There is not successes.

2 MR. BOWMAN: May I add one thing?

3 MR. CLARK: Oh, sure.

4 MR. BOWMAN: This is Charlie Bowman. Back  
5 to the first comment with the FMC. I just want to  
6 clarify so we're all on the same page, and that is  
7 we're a supplier of hydrocolloids, our CMC, our  
8 pectin, our jelling gums, xanthan, et cetera. One of  
9 the product lines, carrageenan, we sell periodically  
10 to FMC. And in that, we sell our full portfolio. So  
11 we offer to the industry the complete portfolio, not  
12 just one product or one exclusions. And we try to  
13 have a relationship with the customers.

14 But I just wanted to clarify the points  
15 about the products that we sell and the others, just  
16 so we're all on the same page.

17 MR. CLARK: There was a lot of testimony,  
18 Mr. Johnston in particular, around the proposition  
19 that CP Kelco was not interested in the private label  
20 market in the oil field sector. This is a surprise to  
21 us because we're actually quite active in the private  
22 label sector, both with respect to xanthan gum and  
23 also CMC and other products, the example where we were  
24 on the other side of the table.

25 Products like Drispac, which we manufacture

1 for one of the drilling companies, is their private  
2 label. We manufacture that. It's for oil  
3 applications, which Mr. Johnston alluded to, but it's  
4 private label. CP Kelco does private label, has  
5 always done private label. The only issue in the oil  
6 field sector has been with the prices that are  
7 available from Chinese suppliers and from JBL, they've  
8 not been interested in having us do their private  
9 label work at the price.

10           So it is not an aversion whatsoever to doing  
11 private label work. We do do private label work, and  
12 we have done it for decades.

13           The suggestion was made -- it was Mr.  
14 Porter's comment -- and then clarified later that the  
15 Chinese producers are not participating -- have not  
16 participated in the consumer segment of the market.  
17 As Mr. Bowman testified earlier, in fact in late 2011,  
18 we lost a major customer in the consumer care sector  
19 to Chinese supply. So it may be that Mr. Porter's  
20 clarification that he was relying on the questionnaire  
21 responses is accurate as to his testimony. But in the  
22 marketplace, in the most demanding sector, we've  
23 actually lost sales and a high-volume client to  
24 Chinese producers. And we'll put that in the post-  
25 conference brief.

1           On the question of price, again Mr. Johnston  
2 testified that the decision to buy is driven by who  
3 delivers the lowest delivered price. And that is the  
4 answer to the price-based question, at least in the  
5 oil field sector, and we don't see evidence of it  
6 differentiating the other market sectors. Price wins.

7           Mr. Marzulli started off by talking about  
8 the quality of the Deosen product and the different  
9 sectors they supply, including food and beverage. We  
10 heard the same thing from JBL. There has been no  
11 criticism of CP Kelco's quality, so if everyone's  
12 quality is level, what at the end of the day is going  
13 to be the difference maker in the sale? It's going to  
14 be the price. And if you look at the price  
15 information that you do have on the questionnaire  
16 responses, notwithstanding issues about the relative  
17 breadth of them, look at the average unit values for  
18 the different suppliers across the different market  
19 segments, and you'll see the impact that price is  
20 having there.

21           There was testimony by JBL in an effort to  
22 characterize itself as being unique because of GMO  
23 capability. Ironically enough, CP Kelco's Wulian  
24 plant in China is actually GMO ready, but there is not  
25 a sufficient market for GMO supply outside of Europe

1 to warrant isolating your supply sources bringing  
2 material into the plant in the first instance. GMO or  
3 non-GMO is a preoccupation in certain European  
4 markets. We've not seen that as a driver, certainly  
5 not as a critical distinction in the marketplace in  
6 the United States or in the rest of the world outside  
7 of Europe.

8           Okay. I think that will do it. Thank you  
9 for your time and attention. We appreciate the  
10 opportunity to be appear before you this morning.

11           MS. DeFILIPPO: Thank you very much, Mr.  
12 Clark. We will now move to closing remarks from  
13 Respondents. Mr. Waite and Mr. Porter, are you both  
14 heading up?

15           (Pause.)

16           MS. DeFILIPPO: Welcome back. Please  
17 proceed when you're ready.

18           MR. WAITE: Thank you, Ms. DeFilippo. This  
19 is Fred Waite again on behalf of the Austrian  
20 Respondent. My closing comments are going to be in  
21 three areas, and they will tend just to be a laundry  
22 list of issues and matters that I think warrant the  
23 attention of the staff as well as the commissioners.

24           First with regard to our client,  
25 Jungbunzlauer of Austria, as you heard, it is the only

1 producer of xanthan gum in Austria. It is also the  
2 only supplier of GMO-free xanthan gum among the  
3 parties to this proceeding. You also heard testimony  
4 from Mr. Rainville about the allegations made by  
5 Petitioner in its petition about the expansion of  
6 glucose production at the Pernhofen plant of  
7 Jungbunzlauer in Austria, and how that expansion has  
8 no effect at all on the capacity or any increase in  
9 capacity in that plant's ability to produce either  
10 xanthan gum or the other product produced at that  
11 plant, which is citric acid.

12           I was thinking -- my wife likes pickled  
13 herring. I don't know whether xanthan gum is used in  
14 preparing pickled herring. But the Petitioner's  
15 argument that somehow an increase in a feedstock  
16 capability leads automatically to an increase in the  
17 downstream production capacity strikes me as simply  
18 being a red herring. The focus of Jungbunzlauer is on  
19 the food and beverage industry, as you have heard, and  
20 on technical grades in the U.S. market. With regard  
21 to the U.S. market, I think there was unanimity among  
22 all witnesses that demand is increasing. It has  
23 increased over the POI. It is increasing. I would  
24 only mention again that while the U.S. market is  
25 growing, JBL's share of the market has been shrinking

1 during the POI, including during the most recent  
2 interim period of the POI.

3           You've also heard what you might believe is  
4 conflicting testimony about whether xanthan gum is a  
5 commodity product. Actually, I think if you parse the  
6 testimony of the Petitioners' witnesses this morning,  
7 you'll see that it is not a commodity product, that it  
8 contains many special characteristics and factors.  
9 Tweaking of the product in innumerable ways for  
10 product segments and for customers is quite common.  
11 And indeed, the market itself appears to have a number  
12 of distinct market sectors, food and beverage, oil  
13 field, consumer products.

14           Petitioners include what they call  
15 industrial and oil field. You heard Mr. Rainville  
16 testify about the technical applications of the  
17 Jungbunzlauer product, which probably would be  
18 considered industrial, but they are very different.  
19 And the dynamics in that market are very different,  
20 and the pricing in that market is very different from  
21 the oil field sector.

22           You also heard that Jungbunzlauer has only  
23 trace sales in the oil field sector in the United  
24 States and none at all in the consumer sector. That  
25 leads me admittedly, Ms. DeFilippo -- I'm not an

1 economist. I don't pretend to be, or, Mr. Workman.  
2 But it leads me to that term that I know strikes fear  
3 into the hearts of all petitioners, attenuated  
4 competition. And I'm sure you'll hear more about that  
5 as this case proceeds.

6           Finally, just a few comments about the U.S.  
7 industry. Dr. Magrath alluded to a number of price  
8 increase announcements by Kelco during the period of  
9 investigation. We have copies of those. We will  
10 provide those with our post-hearing submission. Dr.  
11 Magrath also asked the question, where is ADM. I  
12 would ask that, too, and I would urge the staff to  
13 look very carefully at ADM's questionnaire responses  
14 to see if in fact its experience tracks with the other  
15 producer in the U.S. market.

16           And then finally -- and I'm stumbling now  
17 because I was reading Ms. Young's writing, which is  
18 very clear. Now I'm moving into my writing. And my  
19 final point is it's very curious this morning, we  
20 didn't hear a lot about the typical injury factors or  
21 indicators that petitioners normally talk about during  
22 an investigation, such as employment, such as cost of  
23 goods sold over the period of investigation, such as  
24 profitability over the period of investigation, and  
25 the relationship of profitability to cost of goods



1 sold, the relationship of operating profits to sales.  
2 And I would urge the staff to look very carefully at  
3 those factors, even if the Petitioners are not  
4 offering them to you in their submissions.

5 Thank you very much.

6 MR. PORTER: Thank you. Fred did such a  
7 good job, even with poor handwriting, that I have very  
8 few things to add. By way of rebuttal, I just want to  
9 kind of put up their chart here of their time line.  
10 And it's kind of very curious to me because almost all  
11 of their so-called adverse impacts that they're  
12 alleging is before the POI. And so I find that, let's  
13 say, interesting, to say the least, and I think  
14 actually somewhat indicative of their case.

15 I also want to highlight a point that was  
16 made during our affirmative presentation, but I'm not  
17 sure highlighted enough, and it is the fact that  
18 demand for Chinese xanthan gum is growing sort of  
19 faster than they are adding capacity. Again, this is  
20 something that is a little different than I think has  
21 come before the Commission in other cases.

22 Again, Petitioners attempt to portray the  
23 additional capacity as directed at the U.S. market,  
24 but I ask that you look at all the suppliers to the  
25 U.S. market from China and compare their exports to

1 the United States or production to total exports, to  
2 total shipments, and you'll see that that's not true.

3           And finally, I do want to echo what Mr.  
4 Waite said about correlation. I think this is a big  
5 part of the analysis, and look at the data that you  
6 have. I know that you will. And, you know, is there  
7 a correlation with increased imports and the so-called  
8 suffering by the domestics. I think when you look at  
9 that closely, you will see that the correlation  
10 doesn't exist, which suggests that their claim of  
11 material injury from imports from China and Austria  
12 really have not been met.

13           Thank you.

14           MS. DeFILIPPO: Thank you, Mr. Waite and Mr.  
15 Porter. On behalf of the Commission and the staff, I  
16 would like to thank the witnesses who came here today,  
17 as well as counsel, for helping us gain a better  
18 understanding of the product and the conditions of  
19 competition in the xanthan gum industry.

20           Before concluding, please let me mention a  
21 few dates to keep in mind. The deadline for  
22 submission of corrections to the transcript and for  
23 submission of post-conference briefs is Friday, June  
24 29th. If briefs contain business proprietary  
25 information, a public version is due on Monday, July

1 2nd. The Commission has tentatively scheduled its  
2 vote on these investigations for Thursday, July 19th,  
3 and it will report its determinations to the Secretary  
4 of the Department of Commerce on Friday, July 20th.  
5 Commissioners' opinions will be transmitted to  
6 Commerce on Friday, July 27th.

7 Thank you all for coming. And with that,  
8 this conference is adjourned.

9 (Whereupon, at 1:40 p.m., the preliminary  
10 conference in the above-entitled matter was  
11 concluded.)

12 //

13 //

14 //

15 //

16 //

17 //

18 //

19 //

20 //

21 //

22 //

23 //

24 //

25 //

**CERTIFICATION OF TRANSCRIPTION**

**TITLE:** Xanthan Gum from Austria and China

**INVESTIGATION NO.:** 731-TA-1202 and 1203

**HEARING DATE:** June 26, 2012

**LOCATION:** Washington, D.C.

**NATURE OF HEARING:** Preliminary Conference

I hereby certify that the foregoing/attached transcript is a true, correct and complete record of the above-referenced proceeding(s) of the U.S. International Trade Commission.

**DATE:** June 26, 2012

**SIGNED:** LaShonne Robinson  
Signature of the Contractor or the  
Authorized Contractor's Representative  
1220 L Street, N.W. - Suite 600  
Washington, D.C. 20005

I hereby certify that I am not the Court Reporter and that I have proofread the above-referenced transcript of the proceeding(s) of the U.S. International Trade Commission, against the aforementioned Court Reporter's notes and recordings, for accuracy in transcription in the spelling, hyphenation, punctuation and speaker-identification, and did not make any changes of a substantive nature. The foregoing/attached transcript is a true, correct and complete transcription of the proceeding(s).

**SIGNED:** Rebecca McCrary  
Signature of Proofreader

I hereby certify that I reported the above-referenced proceeding(s) of the U.S. International Trade Commission and caused to be prepared from my tapes and notes of the proceedings a true, correct and complete verbatim recording of the proceeding(s).

**SIGNED:** Gabriel Gheorghiu  
Signature of Court Reporter