

THE UNITED STATES INTERNATIONAL TRADE COMMISSION

In the Matter of:)	Investigation Nos.:
)	701-TA-472
CERTAIN STANDARD STEEL)	731-TA-1171-1172
FASTENERS FROM CHINA AND)	(Preliminary)
TAIWAN)	

Wednesday,
October 14, 2009

Courtroom B
U.S. International
Trade Commission
500 E Street, S.W.
Washington, D.C.

The preliminary conference commenced, pursuant to Notice, at 9:30 a.m., at the United States International Trade Commission, GEORGE DEYMAN, Supervisory Investigator, presiding.

APPEARANCES:

On behalf of the International Trade Commission:

GEORGE DEYMAN, SUPERVISORY INVESTIGATOR
JOSHUA KAPLAN, INVESTIGATOR
MARY JANE ALVES, ATTORNEY/ADVISOR
ELIZABETH DUALL, ATTORNEY/ADVISOR
GERALD BENEDICK, ECONOMIST
JOHN ASCIENZO, AUDITOR
GERALD HOUCK, INDUSTRY ANALYST

APPEARANCE: (Cont'd.)

In Support of the Imposition of Antidumping and
Countervailing Duties:

On behalf of Nucor Fastener:

TOM MILLER, Vice President and General Manager,
Nucor Fastener

J.J. MCCOY, Controller,
Nucor Fastener

JIM WITUCKI, Sales Manager,
Nucor Fastener

JIM GIALAMAS, Technical Services Director,
Nucor Fastener

DAVID AMAN, National Sales Manager,
Sems & Specials

ALAN H. PRICE, Esquire
DANIEL B. PICKARD, Esquire
ADAM GORDON, Esquire
Wiley Rein LLP
Washington, D.C.

In Opposition to the Imposition of Antidumping and
Countervailing Duties:

On behalf of Bossard North America, Earnest Machine
Products Co., Fastener Co., Fasteners and Automotive
Products, LLC, Heads and Threads International, The
Hillman Group, Indent Metals, LLC, Porteous Fastener
Co., Soule, Blake & Wechsler, Inc., Stelfast, Inc., and
XL Screw Corp.

BARRY PORTEOUS, President,
Porteous Fastener Company

MICK HILLMAN, CEO,
The Hillman Group

STEEN HANSEN, CEO,
Bossard North America

APPEARANCE: (Cont'd.)

On behalf of Bossard North America, Earnest Machine Products Co., Fastener Co., Fasteners and Automotive Products, LLC, Heads and Threads International, The Hillman Group, Indent Metals, LLC, Porteous Fastener Co., Soule, Blake & Wechsler, Inc., Stelfast, Inc., and XL Screw Corp.

STEVE SCHONHOLTZ, President
Indent Metals

MING-JOU CHEN, Chairman,
Taiwan International Fastener Institute

MATTHEW T. MCGRATH, Esquire
STEPHEN W. BROPHY, Esquire
Barnes Richardson & Colburn
Washington, D.C.

On behalf of Chun Yu Works & Co., Ltd. and Chun Yu Works (U.S.A.) Inc.:

DAN LEE, Project Manager
Chun Yu Works (U.S.A.) Inc.

LIZBETH R. LEVINSON, Esquire
Garvey Schubert Barer
Washington, D.C.

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P R O C E E D I N G S

(9:30 a.m.)

MR. DEYMAN: Good morning and welcome to the United States International Trade Commission's conference in connection with the preliminary phase of countervailing duty investigation No. 701-TA-472 and antidumping investigation No. 731-TA-1171 and 1172 concerning imports of certain standard steel fasteners from China and Taiwan.

My name is George Deyman. I am the supervisory investigator assigned to the investigation and I will preside at this conference. Among those present from the Commission staff from my far right are: John Ascienzo, the auditor; Joshua Kaplan, the investigator; Elizabeth Duall, the attorney/advisor; Mary Jane Alves, the attorney/advisor; Gerald Benedick, the economist; and Gerald Houck, the industry analyst.

I understand the parties are aware of the time allocations. I would remind speakers not to refer in your remarks to business proprietary information and to speak directly into the microphones. We also ask that you state your name and affiliation for the record before beginning your presentation.

1 Are there any questions?

2 (No response.)

3 MR. DEYMAN: If not, welcome, Mr. Price.
4 Please proceed with your opening statement.

5 MR. PRICE: Good morning, Mr. Deyman and
6 Commission staff.

7 First, I would like to start this morning by
8 expressing my thanks to the staff for all of their
9 work to date and for the work that is yet to be done.
10 This investigation may require more effort by the
11 staff than a normal preliminary. This is due, in
12 part, to the fact that the Commission has not
13 previously examined the standard fastener industry.

14 This case is also complicated by the lack of
15 clean HTS categories and the enormous and extremely
16 fragmented nature of the Chinese and the Taiwanese
17 fastener industries. The lack of clean HTS categories
18 makes it difficult to obtain meaningful foreign
19 production and import data in the absence of
20 comprehensive questionnaire responses from foreign
21 producers and importers.

22 Unfortunately, many of the questionnaires
23 that have been submitted to this Commission may have
24 been tainted by a well organized effort by a Taiwanese
25 producer. We know that written bullet points were

1 circulated to importers by e-mail by a Taiwanese
2 producer along with a suggestion, to quote it, "Don't
3 trust U.S. Government officials to think this through
4 properly."

5 I would note that the Commission has
6 previously looked with disfavor on efforts to coach
7 customers, especially when it concerns written
8 suggestions to respond.

9 The first legal issue that I'd like to
10 address concerns the domestic like product definition.
11 The domestic like product should be defined co-
12 extensive with the scope. This case focuses on
13 standard fasteners. These type of fasteners include
14 structural bolts, cap screws, tension control
15 assemblies and nuts. These fasteners do not include
16 the types of merchandise that typically go into
17 automotive and aerospace manufacturing. Automotive
18 and aerospace fasteners are different products, and
19 this distinction is acknowledged by the producers and
20 consumers alike.

21 In fact, the Industrial Fastener Institute,
22 which is the industry's leading trade association, has
23 three divisions: industrial, which essentially is the
24 standard fasteners; automotive; and aerospace.

25 Second, with respect to the domestic

1 industry due to the injurious effects of subject
2 imports over a very sustained period of years there
3 are far fewer players and producers today than there
4 were several years ago. The industry is now composed
5 of only a handful of producers with Nucor by far being
6 the largest.

7 Third, imports from China and Taiwan should
8 be cumulated. In fact, we will provide evidence of
9 cross-ownership in our post-conference briefs,
10 demonstrating that Taiwanese producers control certain
11 producers in China, and there is evidence that
12 demonstrates that the Taiwanese also own significant
13 distribution interests in the United States.

14 The nature of these products also supports
15 cumulation. The covered merchandise meets consensus
16 standards and is typically sold into general
17 distribution. There should be very little doubt
18 regarding whether there is a reasonable overlap in
19 competition. As you will hear today, the major
20 distributors have traditionally sold both domestic and
21 imported merchandise.

22 Fourth, the evidence collected will show,
23 and the domestic industry witnesses will testify that
24 subject imports have competed aggressively for market
25 share and that they have been doing this on the basis

1 of price. Indeed, as one of Mr. Connick's clients
2 said in writing to its customers outside the context -
3 - actually Mr. McGrath's clients said to his customers
4 outside the context of this investigation, While
5 customer service and quality consideration were
6 important, the most important competitive factor --
7 I'm going to quote here "selling product at the lowest
8 possible price." The domestic industry is getting
9 beaten up by dumped and subsidized subject imports.

10 This case is not being filed at the first
11 signs of the injurious effects from imports, but when
12 the industry is on the verge of extinction. As in
13 other cases that the Commission has seen, imports
14 originally came in at the lowest quality levels of the
15 commodity product, frequently referred to as Grade 2s.
16 Grade 5s are the next rung of the quality ladder. As
17 Chinese and Taiwanese Grade 5s gained market share,
18 U.S. producers began to go out of business. Grade 8s
19 are the last major area of the standard fasteners
20 market where the U.S. producers maintain decent share.
21 However, this position is now being threatened as
22 imports target the Grade 8 market. Without quick
23 action the Grade 8 market will go the way of fives and
24 twos and the U.S. industry will be gone.

25 Fifth, the Commission should consider not

1 only the material injury that the U.S. industry has
2 already sustained, but the further threat of material
3 injury. It is clear that imports are poised to
4 increase and to continue their market share gains, and
5 to further continue to erode the profits, production,
6 sales and employment of the U.S. industry.

7 Six, but for the unfair imports the domestic
8 industry would have been doing materially better. How
9 could dumping margins in excess of 70 percent in a
10 commodity product fail to cause injury?

11 Finally, it's obvious to all of us that we
12 are in a down economy, the Great Recession, whatever
13 we want to call it. But in that market dumped and
14 subsidized imports are even more injurious. In tough
15 markets competition is fiercer and the harm from
16 unfairly priced imports is even more painful as
17 capacity is chasing a smaller market. Thank you.

18 MR. DEYMAN: Thank you, Mr. Price. Mr.
19 McGrath.

20 MR. MCGRATH: Good morning, Mr. Deyman, and
21 members of the staff. I am pleased to be here. I am
22 Matt McGrath of Barnes Richardson & Colburn. I'm
23 representing today a coalition of importers and
24 distributors. I'll introduce the individuals when it
25 comes time for us to testify. They are importers of

1 both subject merchandise and of other fasteners and
2 hardware products. The subject merchandize will the
3 subject of a lot of further discussion, as I'm sure.

4 One of the drawbacks of handling a case and
5 presenting a comprehensive presentation to you at this
6 point is that we don't have a final statement of what
7 the scope of this investigation is just yet. It has
8 changed twice since the petition was filed. We've
9 done our best to respond to the questionnaires and
10 provide data along the lines of how we understand the
11 scope to have been described at the moment we did the
12 questionnaire responses. That did change, so we will
13 be talking about that in our testimony.

14 We submit that there is no reasonable
15 indication of material injury or threat of material
16 injury to the domestic fastener industry, however that
17 industry is defined. Both public data and
18 questionnaire submissions will bear this out.

19 First of all, I would like to point out that
20 there are two very important like product distinctions
21 that we will make and we will support with testimony
22 here today.

23 One, that we submit that the Commission
24 should find separate like products for fasteners made
25 to OEM part numbers versus other subject merchandise.

1 The Petitioners have made a strong case in separating
2 automotive and aerospace part number fasteners and
3 excluded them from the scope of this petition in the
4 last version of the description that was submitted
5 last week.

6 We submit that we will demonstrate that
7 other OEM manufacturers and fasteners made to other
8 OEM part numbers, not just automotive and aerospace,
9 fit all of the same six criteria for differentiation
10 and should be determined to be a separate like product
11 and analyzed separately from all other fasteners.

12 Secondly, we submit that the Commission
13 should find there to be separate like products from
14 the low carbon commercial fasteners versus medium and
15 high carbon and alloy fasteners which are stronger and
16 made to different specifications.

17 This distinction is also supported under the
18 traditional six criteria that you analyze for
19 determining like products, and we will discuss those
20 as well in our testimony. We have members of the
21 industry who are in both market segments and will be
22 talking about them individually.

23 We submit that there is no reasonable
24 indication of injury here, however the industry is
25 defined, because the data demonstrate otherwise.

1 Subject imports, you will find, have simply followed
2 the market in all respects in this extraordinary
3 economy, with gains in average unit value, some tonal
4 value in some categories, and gains in volume during
5 the demand expansion of 2006 to 2008, something
6 experienced by everyone in the market, including
7 Nucor. Increased steel input costs in 2008 reflected
8 in higher fastener prices for both domestic and
9 imported fasteners, and the decline in demand with the
10 recession in 2009. This is a factor everyone has
11 lived with.

12 Nucor's experience followed very much the
13 same pattern. In fact, this company's financial
14 performance was strong by any measure. It has been
15 depicted as being on the verge of extinction. When
16 you take a look at their data, I think you're going to
17 conclude otherwise. In fact, one is going to wonder
18 why the argument is being made that the company is
19 almost gone. It encountered the same recession that
20 struck all manufacturing and construction sectors in
21 2009, and continues to deal with recovering from that
22 just as importers and all other producers.

23 Nucor has based an allegation of injury here
24 on increased import values in a single HTS U.S. basket
25 category which simply reflected increased steel costs

1 and ignored import declines in certain other
2 categories. We have a number of categories, when you
3 look at HTS data, that show declines in imports.
4 They've based it on a drop in sales. It simply
5 mirrors the drop in demand and import decline this
6 year, and they've based it on an unsupported
7 allegation of lost market share, which is demonstrable
8 incorrect.

9 The fact is, as we'll demonstrate, that
10 Nucor, which is a relatively smaller supplier in the
11 market and only supplies a portion of what they seek
12 to cover in the scope definition in this
13 investigation, is unable to demonstrate any causal
14 relationship between imports and their current
15 condition.

16 Finally, we will argue that there is no
17 threat of injury posed by the subject imports. The
18 Taiwan industry is here today to testify to their
19 declining production and exports to the U.S., their
20 growth in alternative markets, and their decline in
21 inventories, eliminating much of what is purported to
22 be threat to the domestic industry, but it does not
23 exist.

24 The facts of this case will support
25 segmentation of the like products as I've suggested

1 and a negative finding in this investigation, and we
2 look forward to presenting our witnesses and our
3 testimony. Thank you very much.

4 MR. DEYMAN: Thank you. Those in support of
5 the imposition of antidumping and countervailing
6 duties please come forward.

7 Mr. Price and Mr. Pickard, please proceed.

8 MR. PICKARD: I'd like to start off by
9 introducing Mr. Miller. Tom.

10 MR. MILLER: Good morning. My name is Tom
11 Miller. I am Vice President and General Manager of
12 Nucor Fastener in St. Joe, Indiana. I've been with
13 Nucor Fastener for four and a half years, and in the
14 steel industry for 10 years in all.

15 The products subject to these investigations
16 are standard cap screws, bolts, structural bolts,
17 tension control bolts and nuts. These products are
18 used in applications such as nonresidential
19 construction, bridges, heavy trucks, and for farm use.
20 They are made to standard specifications such as ASTM.
21 They are physically standardized and interchangeable
22 and can be used in any number of applications.
23 Because they are so standard, they are usually sold
24 through distributors who can then offer them to any
25 number of customers for any number of uses.

1 These investigations do not cover certain
2 other fastener products that are more specialized,
3 including stainless steel fasteners and automotive and
4 aerospace fasteners. These latter products are made
5 to customer supply specifications, most of which are
6 patented or otherwise proprietary. The specialty
7 fasteners may or may not meet ASTM specifications for
8 standard fasteners. These nonstandard fasteners often
9 require additional processing beyond the processes
10 used for standardized merchandise.

11 For example, they may require special
12 testing, quality controls or the addition of
13 proprietary or patented features. As a result,
14 specialty fasteners are generally sold differently
15 than standard fasteners.

16 In particular, specialty fasteners tend to
17 be sold directly to OEMs for specific applications and
18 are higher priced due to the additional specifications
19 and processing associated with specialty goods.
20 Standards products, on the other hand, are typically
21 sold to distributors, including master distributors,
22 for use in buildings, heavy trucks, bridge
23 construction, maintenance and repair operations and
24 similar applications.

25 Nucor entered the standard fastener business

1 in 1986. At that time it looked like an industry full
2 of promise. Nucor worked hard to produce quality
3 fasteners for a growing customer base. In fact, Nucor
4 is now the largest producer of standard fasteners in
5 the United States. What nobody foresaw when we
6 started making fasteners over 20 years ago was how
7 devastating the onslaught of imports from China and
8 Taiwan would be to the U.S. market.

9 When we began the production in the 1980s we
10 were focused, like most U.S. producers at the time, on
11 Grade 2 fasteners because this was the most common
12 grade of fasteners sold. Even though we still make
13 those fasteners, we don't sell very much. The Chinese
14 and Taiwanese imports have almost completely captured
15 that portion of the market.

16 After they took over the Grade 2 market,
17 they started to target the higher value Grade 5s.
18 When they had taken a significant portion of the Grade
19 5 market, many of the U.S. producers that Nucor
20 competed with back in the 1980s started going out of
21 business. Vermont Fastener is gone and Reliant Two.
22 Even we had to shutdown our Conway, Arkansas,
23 facility, and this was a tough decision given the
24 pride that Nucor takes in not shutting down plants,
25 but there was no way to keep the plant open in the

1 face of Chinese and Taiwanese competition. All told,
2 there were over a dozen of the domestic producers who
3 were in our business when we started are no longer
4 here. Rather than trying to compete with product from
5 Taiwan and China some remaining producers have even
6 started to import, something Nucor will not do.

7 How did we get to this point? It's simple -
8 - price, the prices that Chinese and Taiwanese
9 producers offer in this country. I have walked
10 through Chinese fastener plants. I saw everything
11 from the most primitive production processes possible,
12 with acid pickling operations done in unlined pits in
13 the ground, to factories with state-of-the-art
14 technology. They have access to cheap steel
15 subsidized by their government.

16 In the case of China, the government builds
17 them new plants and provides them capital to expand
18 their operations, and there are easily over 1,000
19 producers of standard fasteners in China and Taiwan.
20 Their quality is on par with U.S. products and their
21 prices just stay unrealistically low. In spite of
22 rising global steel energy and raw material prices,
23 the prices of Chinese and Taiwanese fasteners in the
24 U.S. market remain at unbelievably low prices,
25 dragging the entire U.S. market down, preventing

1 domestic manufacturers from recouping these increased
2 costs.

3 It appears that they are interested in only
4 one thing -- increasing market share and putting
5 domestic producers out of business.

6 Given the constant downward pressure from
7 the Chinese and Taiwanese pricing, Nucor Fastener and
8 other U.S. producers have been dropped by major
9 distributors such as Heads & Threads. In order to
10 keep other business we have had to reduce our price
11 list twice just this year and offered other customers
12 substantial discounts off of our book pricing just to
13 keep a portion of their business and try to prevent
14 them from replacing us with Chinese or Taiwanese
15 imports.

16 In one case a customer who was getting a
17 large discount told us that they were going to replace
18 some of our product with Taiwanese imports anyway.
19 Another major customer with whom we had an established
20 contract for a large package of products came back to
21 us in the middle of a contract term and said he wanted
22 to re-source some of our business to China. He
23 provided us with the price he was getting, and we
24 lowered ours to just above our variable costs. He
25 went with the imported fasteners anyway.

1 Everyone in the industry knows that this is
2 happening, including the guys who will be testifying
3 this afternoon. They've benefitted from it. They've
4 been able to push down prices and keep them down.
5 Import prices are right on the table when we negotiate
6 with distributors, and those rock bottom prices
7 establish the baseline of what distributors are
8 willing to pay regardless of how much it actually
9 costs to make standard fasteners.

10 The Chinese and Taiwanese imports have
11 already chased most of U.S. producers out of the
12 market for Grade 2 and Grade 5 fasteners, and they are
13 hard at work capturing the market for Grade 8s. They
14 can offer distributors prices that in some case won't
15 even cover our cost for input steel. This was already
16 a big problem back when the economy was booming. In a
17 bad economy it's catastrophic.

18 As my colleague J.J. McCoy will tell you
19 shortly, it's had particularly negative effects for
20 Nucor's production and pricing, our ability to invest
21 in new technology, and most importantly, our workers'
22 livelihood. Without relief there soon won't be any
23 producers of standard fasteners left in the United
24 States. Everything will be imported. Any remaining
25 U.S. production will be significantly downsized and

1 moved over to specialty products. The industry we
2 started out in will be gone.

3 Thank you for letting me speak with you
4 today about the U.S. standard fasteners industry.
5 I'll be happy to answer any questions you may have.

6 MR. MCCOY: Good morning, my name is J.J.
7 McCoy and I'm the Controller at Nucor Fastener.

8 I've been in the fastener industry for seven
9 years and all of that time has been with Nucor. In
10 the seven years I've been working at Nucor I've
11 watched Chinese and Taiwanese imports and their
12 effects on the market with keen interest. As Tom told
13 you, the market we have today is not the market that
14 Nucor started out in.

15 By the time I came on board in 2002 imports
16 had already chased out U.S. producers out of the Grade
17 2s and were beginning to dominate the Grade 5s. Other
18 U.S. producers started going out of business. Vermont
19 Fasteners, Reliant Bolt, others like Rockford Products
20 and Lake Erie Products have been put against the
21 ropes.

22 Nucor has always been a smart, lean
23 competitor, and has survived by providing a quality
24 product, maintaining good customer relationships and
25 through the hard work of our employees. But with the

1 Chines and Taiwanese imports continuing to take
2 increasing market share across all grades of fasteners
3 things aren't looking good. We are being affected
4 across the board in production and pricing, and our
5 ability to maintain and improve our product and in
6 being able to provide work for our employees, many of
7 whom have been with Nucor Fastener for over 20 years.

8 Our production levels have fallen
9 significantly since last year. We've been down to
10 running 16 hours a week this year, with 16 to 24 being
11 the average. We're having an increasingly hard time
12 maintaining our accounts, even with long-time
13 customers. We've reduced our price list twice this
14 year and we've been offering unprecedented discounts,
15 but import price quotes keep getting lower and as a
16 result there is more and more subject product coming
17 in.

18 We are seeing subject product from China and
19 Taiwan in the U.S. for roughly \$1,000 a ton, delivered
20 to distributors' docks. So after \$200 a ton freight
21 costs borne by Asian producers, they aren't even
22 covering the cost of raw material in most case. So
23 where is the cost of labor, equipment, maintenance,
24 energy, administrative overhead, much less a desire to
25 sell at a profit? How can they sell product at these

1 prices, or better yet, what is their motivation to
2 sell their products well below their cost to
3 manufacture? It appears to me they are exporting
4 their unemployment to the U.S.

5 Due to the dumping by China and Taiwan, our
6 capital expenditures are way down. There is a lot of
7 equipment we'd like to bring on to improve and expand
8 our production capabilities -- a new annealing
9 furnace, a heat-treat furnace, that's not in the cards
10 as we can't even charge our customers prices that
11 cover our costs.

12 It's our workers who are being hit the
13 hardest. As I mentioned before, we have been down to
14 16 hours a week this year, running 16 to 24 on
15 average. We haven't let anybody go though. As you
16 might imagine, St. Joe, Indiana, isn't exactly the
17 easiest place in the world to find another job,
18 particularly one that can pay what Nucor Fastener pays
19 when production levels are good. We don't want to do
20 that to the guys who have been out on the floor for
21 years doing good work and believing in their product
22 and their company. So we've brought our guys on for
23 extra hours doing tasks like cleaning and painting
24 just to help them pay the bills and buy groceries, but
25 it's just not enough, and you can tell.

1 About 20 percent of our workers have come in
2 over the last six months to get hardship withdrawals
3 from their retirement accounts. These guys are just
4 trying to keep their homes and the cars they drive to
5 work in. Because we are losing so much business to
6 China and Taiwanese imports, they have to cash in the
7 money that they were counting on for their futures.

8 We have already seen the U.S. industry lose
9 out on most of the Grade 2 and Grade 5 fasteners.
10 Once the Grade 8s are gone, we might as well turn out
11 the lights.

12 Nucor Fastener was founded to serve the
13 standard market, and that's what we have done. We've
14 done it well. We've survived where other U.S.
15 producers were forced to shutdown or just import, but
16 we're at the end of our rope. The economy is bad.
17 Everybody knows that. But even in a bad economy
18 significant quantities of imports are still coming in,
19 taking work away from our guys on the floor, and
20 forcing us to even bigger price reductions.

21 In the absence of Chinese and Taiwanese
22 imports Nucor would be producing more fasteners, our
23 workers would be working and earning more. The
24 economy, as bad as it is, isn't the reason we're here
25 today. We're competing with the Chinese and Taiwanese

1 producers for a very small pie, and they are getting
2 most of it.

3 Nucor is pretty much the last man standing
4 in the domestic industry, but at this rate we won't be
5 standing for long. All we want is to compete on a
6 level playing field. With our experience, quality,
7 service, and efficiency, our Nucor Fastener teammates
8 can get us back to growing and thriving for years to
9 come; that is, as long as we're all playing by the
10 same rules.

11 Thank you all for the opportunity to speak
12 today. I'll be glad to answer your questions.

13 MR. AMAN: Good morning. My name is David
14 Aman. I've worked in the fastener industry for over
15 30 years. During that time my work experience has
16 included approximately 15 years in the fastener
17 distribution segment, 15 years in the manufacturing
18 segment, and two years as an independent sales agent.
19 In the distribution segment, I spent eight of the 15
20 years as a materials manager, supporting customer
21 sales in excess of \$150 million per year. In the
22 manufacturing segment, I was an owner of a small
23 fastener manufacturing company for seven years. For
24 the past two years I have been the national sales
25 manager for Sems & Specials, Incorporated, a medium-

1 size fastener manufacture.

2 During my career, I've worked for
3 distributors that purchased and resold fasteners,
4 including those that are the subject of today's
5 investigation. The distributors I've worked for over
6 the years have purchased fasteners manufactured in the
7 United States, China, and Taiwan. It is fair to say
8 this applies to the majority, if not all, of the
9 fastener distributors operating in the U.S. The
10 single most important factor in purchasing these
11 commodity products is price.

12 As long as the fasteners meet certain basic
13 standards and pass an incoming inspection the
14 distributors tend to buy from the producer who charges
15 the lowest price. I have seen throughout my career
16 that Chinese and Taiwanese fasteners are consistently
17 priced lower than fasteners manufactured in the United
18 States. At times the prices of Chinese and Taiwanese
19 fasteners have been so low that they equal or are
20 actually below the cost of raw material.

21 Chinese and Taiwanese-produced fasteners
22 compete against U.S. domestically-produced fasteners
23 for sales to the same distributors and end-users. In
24 my purchasing experience with a major U.S. fastener
25 distributor, it was common practice to re-source

1 product from a U.S. manufacturer to Chinese or a
2 Taiwanese supplier in order to achieve a lower cost.

3 It is not uncommon in my current role to
4 find that we are competing against Chinese or
5 Taiwanese prices that in many cases are one-half of
6 the prices we are quoting for domestically
7 manufactured like product. In many case the domestic
8 manufacturer has been relegated to a back-up role to
9 support the import market.

10 I have been witnessing the American fastener
11 manufacturing industry's struggle because of the
12 import of foreign imports. Our industry has been
13 under attack for over 20 years, and the results have
14 gotten worse over time. I have personally seen the
15 damage that low-priced Chinese and Taiwanese imports
16 have caused to American producers of standard
17 fasteners as well as other types of fasteners.

18 The impact of low-priced foreign competition
19 has resulted in a significant loss of domestic
20 manufacturing capacity that may never return as well
21 as the jobs that support the industry. In fact, it is
22 my personal opinion that the Chinese and Taiwanese
23 producers are trying to run the American producers out
24 of business altogether.

25 The foreign companies will be able to

1 completely manipulate the American fastener industry
2 and charge whatever price they want for standard
3 fasteners if that is accomplished.

4 Recently Chinese and Taiwanese companies
5 have entered the U.S. supply chain with direct
6 distribution outlets for the fastener products they
7 produce. If imports continue at the same level and
8 nothing is done to enforce the U.S. trade laws, I
9 believe the Chinese and Taiwanese producers will
10 succeed in taking over the American market for
11 standard fasteners.

12 I fully support the action that has been
13 initiated by Nucor Fastener Division. Thank you for
14 your time and attention. I appreciate the opportunity
15 to speak to you today about my experience, and will be
16 happy to answer your questions.

17 MR. PICKARD: This is Dan Pickard from Wiley
18 Rein. That concludes our direct presentation. We
19 will be happy to answer any questions you have.

20 MR. DEYMAN: Thank you for your
21 presentation. We will begin the questioning with
22 Joshua Kaplan, the investigator.

23 MR. KAPLAN: Good morning, gentlemen. Thank
24 you for your participation in our staff conference.

25 My first question is for Mr. Aman. Just

1 hearing your testimony, would you mind commenting or
2 providing us some information on why Sems & Specials,
3 your company, is there any particular reason for not
4 purchasing these imported products if they are so much
5 cheaper and everything else is the same?

6 MR. AMAN: Our company does procure less
7 than 5 percent of what we sell from a foreign
8 supplier. Our objective is to feed the horse that we
9 have. You know, the manufacturing segment, there is a
10 tremendous investment in the equipment. You've got
11 people, you know. I mean, our objective is to be a
12 domestic producer. There are opportunities where we
13 can compete with blending some costs with some import
14 product, and in some cases that's what it takes to
15 successfully land a piece of business.

16 MR. KAPLAN: Thank you. Some more general
17 questions now. We have received and I believe the
18 Department of Commerce as well numerous letters from
19 importers and distributors making statements related
20 to the scope of the investigations. Of course, the
21 scope has changed since the time these letters were
22 written, but I would still like to see if I could get
23 a comment from perhaps Mr. Price or Mr. Pickard
24 regarding the fact or the allegations that Nucor is
25 seeking to include fasteners in the investigations

1 that they do not have the capability to produce. If
2 you could please explain to me if you believe that is
3 true, and if so, why Nucor believes the U.S. industry
4 is being injured by imported fasteners?

5 MR. PICKARD: Hi, this is Dan Pickard again.

6 The scope has changed a couple of times at
7 the request of the Department of Commerce. But the
8 focus of the scope has always been, or we've always
9 attempted to draft the scope to be, is the heart of
10 Nucor's business; basically structural bolts, cap
11 screws, TC, tension control nuts, tension control
12 assemblies and the nuts that go with them.

13 I would note also our concerns Mr. Price
14 indicated in his opening statement that the Commission
15 has looked with disfavor previously when Respondents
16 had drafted, for lack of a better term, talking
17 points, advising people how to respond to Commission
18 questions. But in regard to the allegation that Nucor
19 is purposely trying to cover products that it doesn't
20 make or doesn't have the capability to make them is
21 incorrect.

22 MR. KAPLAN: Thank you. Does your client
23 have a position on what constitutes a modified
24 standard fastener versus a standard fastener as it's
25 defined here?

1 MR. PICKARD: And I can refer to Jim
2 Gialamas who is probably a more product specialist,
3 but I think standard versus nonstandard are probably
4 more helpful terms than modified or specialty. The
5 focus of this case is on standard products, the
6 national consensus standards, and that reflects a
7 small and shrinking industry, but a distinct set of
8 producers who also belong to a separate division in
9 their trade association. The other automotive or
10 nonstandard producers, or aerospace producers, are
11 distinct from this domestic industry.

12 MR. KAPLAN: Perhaps just a general
13 explanation of the production processes involved here
14 in producing these standard fasteners. It would be
15 self-evident that a producer of a higher value
16 fastener, perhaps a specialty fastener, would not want
17 to switch into producing standard fasteners, but just
18 for the purposes of full disclosure explanation here,
19 would you mind explaining what would be involved in
20 switching from the production of one type of fastener
21 to another?

22 MR. GIALAMAS: Thank you. I'm Jim Gialamas,
23 manager of technical services for Nucor Fastener
24 Division.

25 The items that we've talked about as being

1 excluded from this subject material would be the
2 aerospace and the automotive. A lot of that is
3 relationship building, so to get into those markets
4 you have to work directly with the final end customer.
5 In fact, they are in your plant quite frequently.
6 There is usually some additional equipment, some
7 sorting equipment, more personnel, certainly different
8 expectations. So it's a pretty high barrier to get
9 into those markets.

10 Could you switch out and go into standards?
11 I suppose you could, but there's a lot of investment
12 in the facilities to go into automotive or aerospace.

13 MR. KAPLAN: Thank you. I know that both
14 sides have touched upon this but perhaps we could get
15 just a little bit more information or detail regarding
16 to what extent might the alleged injury claimed by the
17 Petitioner be attributed to the general economic
18 condition that's been in place for the past several
19 months or few years? If you could just elaborate more
20 on that a little bit.

21 MR. WITUCKI: Good morning. I'm Jim
22 Witucki, and I'm the national sales manager for Nucor
23 Fastener.

24 Yes, we've all experienced a decline in our
25 business with regards to the current economic

1 recession. I would actually say that quite to the
2 contrary, it's actually exacerbated the situation even
3 more greatly. With less business everybody is looking
4 to eke out any opportunity for margin or trying to
5 mitigate any loss. As a result, we're finding any
6 existing business that's currently in the supply
7 chain, that's currently being shopped even more
8 aggressively, so the business that anyone has is being
9 reviewed, being looked at, and being considered for
10 re-sourcing, for any sort of price reduction or
11 opportunity that may exist.

12 So although we're all experiencing a
13 decline, our business that we have today is being
14 shopped, and we have the option of either trying to
15 lower our price to very unacceptable prices to retain
16 business and/or risk losing that current volume to
17 even further exacerbate our decline.

18 MR. KAPLAN: Thank you. This is going to be
19 a question for counsel. Does your client have a
20 position with respect to which source Commission staff
21 should use for gathering data on trade-related
22 information? Do you recommend the staff use
23 questionnaire data, import statistics, or some sort of
24 adjusted statistics? What position is being put
25 forth?

1 MR. PICKARD: Well, it's a tough question
2 because the HTS numbers are not clean with the
3 exception of structural bolts. The others are large
4 basket categories. There is no independent industry
5 numbers that we've been able to identify that
6 accurately tracks subject merchandise, and we're not
7 sure what the questionnaire response coverage is going
8 to be.

9 Normally, I think the preference for the
10 Commission is to take a look at the questionnaire
11 responses, but considering how large an industry it is
12 in China and in Taiwan, you're aware there are over a
13 thousand producers, we're not sure what the coverage
14 is going to be with the questionnaires. So I think
15 we're just going to have to wait and see what comes
16 in.

17 MR. KAPLAN: Just a followup to that. You
18 mentioned the sheer quantity of producers in China and
19 Taiwan of the subject merchandise. Do you have any
20 sense of how many of those are actually producing in
21 any sort of sizeable capacity? I mean, are 900 of
22 them mom and pop shops and the other 100 large? Do
23 you have any sense of that?

24 Obviously, I can pose the same question to
25 Respondents later on, but while you're up here maybe

1 perhaps you can provide a little information as well.

2 MR. PICKARD: Yes, I don't know if we
3 actually have reliable data as far as how big. It's
4 so numerous and it's so fractured. Obviously, we know
5 who the largest producers are, but we can take a look
6 at it. I don't know if I could tell you right off the
7 top of my head that 75 percent I would characterize as
8 being significant producers.

9 MR. KAPLAN: If you wouldn't mind perhaps in
10 your postconference brief providing us with a little
11 bit more information if you're able to gather it on
12 that, we'd appreciate it.

13 Okay. Going to the question of cumulation,
14 you've mentioned that you believe that the imports
15 should be cumulated. Could you spell out or specify a
16 little bit more, and again, you're welcome to do this
17 in your postconference brief, the differences or
18 similarities between the Chinese and Taiwanese
19 markets.

20 MR. PICKARD: Sure, and we'll spell it out
21 in our postconference brief, and we'll be happy to
22 provide information now if you like, but I think it
23 easily meets the traditional four factor test all the
24 more so when you don't have two distinct industries.
25 We now have evidence that there's cross-ownership.

1 MR. KAPLAN: Thank you. The Petitioner, in
2 the subsequent exhibits provided to the Department of
3 Commerce, they identify what are believed to be the
4 known domestic producers of the subject standard
5 fasteners. We, of course, are making our best efforts
6 to gather, in terms of the domestic industry, as much
7 relevant data as we can. Do you believe now at this
8 point that list of I believe it was 12 or 13 U.S.
9 producers provided in the most recent submission to
10 the Department of Commerce, do you believe that to be
11 pretty much comprehensive in terms of the standard
12 fastener industry in the U.S. or are there any others
13 that you think may come out?

14 MR. PICKARD: I think it's actually
15 considerably smaller than the 12 list. I think you're
16 talking about a handful of remaining U.S. producers of
17 subject merchandise.

18 MR. KAPLAN: One question for Mr. Miller.
19 You mentioned in your testimony there was some
20 fastener distributor that Nucor was working with that
21 then subsequently decided to go with the imported
22 product irrespective of the price. Do you, and
23 perhaps I just missed it, do you happen to know the
24 name? If this is confidential, please feel free to
25 provide it to us in your brief.

1 MR. MILLER: I would prefer to clarify that
2 in the postconference brief.

3 MR. KAPLAN: Thank you. I have no further
4 questions at this time.

5 MR. DEYMAN: Elizabeth Duall, the
6 attorney/advisor.

7 MS. DUALL: Good morning. Thank you for
8 being here today and answering our questions. I just
9 want to follow up on a question that Josh asked. Do
10 companies make both standard and the automotive
11 aerospace fasteners at the same time, and is that
12 common? If you could sort of elaborate on that. Does
13 it use the same machinery, production lines, the same
14 employees, if they would?

15 MR. GIALAMAS: It's very rare that somebody
16 would go into an automotive or an aerospace market and
17 standard structural fasteners or standard fasteners.
18 I'm aware of maybe one domestic source that
19 occasionally crosses that line, but it is very
20 unusual. Typically, the fastener manufacturer is
21 thought of as either an automotive manufacturer, an
22 aerospace manufacturer or industrial or standards
23 manufacturer of fasteners.

24 MS. DUALL: Okay. Thank you. The
25 Petitioners, in the October 6 general issue submission

1 you talked about the distinct physical characteristics
2 between the two. I wonder if you could elaborate on
3 that. I'm not familiar with the product as much, so
4 if you could educate me a little bit, I would
5 appreciate it.

6 MR. GIALAMAS: And your question was
7 specifically on?

8 MS. DUALL: The distinct physical
9 characteristics of the automotive and aerospace
10 fasteners as opposed to the standard.

11 MR. GIALAMAS: The primary difference is the
12 market that you're going into and the means to market.
13 The automotive input by the end OEM is much greater
14 going into the fastener manufacturer. It's generally
15 not sold directly through distribution. You're going
16 specifically to the end user's specifications, his
17 prints. They may or may not have special features,
18 the different cross-threading, anti-cross-threading
19 type threads or other features. The primary
20 difference is the means to the market and the
21 expectations from the end user.

22 MS. DUALL: So just to clarify, excuse me,
23 the automotive and aerospace could meet standard
24 specifications, and I understand that correctly, or
25 no, they would not?

1 MR. GIALAMAS: They could. They may or may
2 not meet the standard specifications also.

3 MS. DUALL: Okay. Just to follow-up. Are
4 they imported under the same HTS numbers as the
5 standard? Do you know?

6 MR. PICKARD: I don't think we know.

7 MS. DUALL: Okay. I wanted to ask a
8 question about the actual or nominal diameter shank
9 and thread definition. Are there fasteners being made
10 in the U.S. by U.S. producers with an actual or
11 nominal diameter shank or thread less than six
12 millimeters, and, if those are produced, can you sort
13 of elaborate on why the six millimeter is the clear
14 dividing line?

15 MR. GIALAMAS: Six millimeter is the
16 traditional dividing line between small machine
17 screws, small screws and standard fasteners. There's
18 even a distinction in the HTS codes of products that
19 are below six millimeters and those that are above six
20 millimeters, so it's the normal distinction line.
21 When you get below six millimeters, they start talking
22 in sizes 12, and not even in dimensional type numbers
23 they'll say a size 12 fastener. So six millimeters is
24 the traditional benchmark of the lower limit of
25 standard fasteners.

1 MS. DUALL: Okay. Thank you. Can you sort
2 of explain similarly, is that the same for the 32 at
3 the upper end? Sorry. I was just going to ask if
4 that was true of the 32 at the upper end of the scope.

5 MR. GIALAMAS: In fact, Mr. Aman also
6 reminded me, the Fastener Quality Act did come out, it
7 started at six millimeters also, so kind of another
8 one HTS codes and also the fastener quality act. The
9 32 millimeters is the upper range for most cold
10 forming equipment for cold form fasteners. It's about
11 an inch and a quarter. When you get above about an
12 inch and a quarter diameter you're typically looking
13 at a hot forging operation, generally smaller volumes,
14 a different operation than we have. We use all cold
15 forming equipment in our externally threaded business.
16 So that's why we bracketed it to the six millimeters
17 to 32 millimeters.

18 MS. DUALL: I think you alluded to this
19 somewhat but do you have any sense of how many
20 domestic producers are importing merchandise from
21 China or Taiwan?

22 MR. MILLER: I don't think we know for sure
23 that number. We do know that there are at least one
24 or two that we're aware of that are doing that, but I
25 don't think we have any firm information on others.

1 MS. DUALL: Are you aware of any domestic
2 producers that are related to exporters or importers
3 of subject merchandise such that they would qualify as
4 a related party under the statute?

5 MR. PICKARD: No, we're not.

6 MS. DUALL: Okay. Just a general question.
7 Are you aware of any appropriate circumstances that
8 would exist to exclude any U.S. producers from the
9 domestic industry?

10 MR. PICKARD: I think it is possible that we
11 could see once questionnaire responses come in that
12 there could be reasonable grounds to exclude somebody
13 from the domestic industry.

14 MS. DUALL: Are any of the U.S. producers
15 integrated in the sense that they produce the wire rod
16 or bar products that are used to make the fasteners,
17 and are you aware if they're integrated in China and
18 Taiwan?

19 MR. PRICE: Nucor obviously produces steel,
20 so there is a steel supply relationship there. I
21 believe that's the only one in the United States. As
22 for China and Taiwan, I would say that that is an
23 issue that we would say they would have to provide the
24 information on.

25 MS. DUALL: What nonsubject countries are

1 the largest sources of imports into the United States,
2 and can you sort of give me a little information about
3 how those imports are compared to the imports in China
4 and Taiwan and how large these production operations
5 are in those nonsubject countries?

6 MR. WITUCKI: With regards to my experience
7 in the last 23 years, though there are imports coming
8 from other countries as well, really, predominantly
9 the issues that we run into, the challenges that we
10 face in the quoting process and trying to go out and
11 get business and retain business is still
12 predominantly China and Taiwan, so although there's a
13 presence of others, they're either still in the
14 developing stages or so small that they really don't
15 come into play in a regular and ongoing basis so
16 they're really under the radar relative to China and
17 Taiwanese produced product.

18 MS. DUALL: Thank you.

19 MS. ALVES: Good morning. Mary Jane Alves.
20 I'm also coming from the general counsel's office.
21 This morning we heard some arguments that Respondents
22 alluded to that they may be addressing more fully this
23 afternoon with respect to OEM fasteners that are made
24 for OEMs other than automotive and aerospace OEMs.
25 I'd like some comments from perhaps Mr. Gialamas on

1 the validity of such an argument, and if you can give
2 me a sense of how many of the other products are made
3 to specific product codes for other OEMs.

4 MR. GIALAMAS: Certainly. The end user
5 automotive has the specific perception difference and
6 also requires generally zero part per million
7 inspections so you have to do automatic sorting and
8 lots of different things for the end user automotive.
9 The rest of the items can go through general
10 distribution. So if you're looking at heavy truck or
11 some subcomponent manufacturer, it's still sold
12 through general distribution rather than directly,
13 with lots of involvement of the OEM manufacturer. So
14 there's no barrier to input.

15 We talked earlier about the IFI having the
16 three different distinctive groups: the aerospace,
17 the automotive and the industrial. The rest would all
18 be covered under the industrial designation of IFI
19 standard distribution. Those parts are parts that we
20 readily make very routinely, and they are held out to
21 a consensus standard and meet consensus standards.
22 It's equipment that we're very suitable to do. No
23 barrier to entry if you want to look at going into an
24 automotive, and having that perception and dictating
25 your plant directly to the automotive manufacturing.

1 So the distinction is fairly sharp certainly
2 in perception, but also, in reality, even in the way
3 we're set up as an industry. You have the automotive
4 manufacturers, the aerospace manufacturers and the
5 industrial manufacturers. So we would look at
6 anything that has a consensus standard that's not in
7 either the automotive or aerospace to be a standard
8 fastener.

9 MR. PRICE: Let me just jump in here and add
10 something. There obviously are distinct differences
11 in the manufacturing process. You need equipment
12 because you have to have additional equipment for the
13 inspections, you know, or a tolerance there, obviously
14 perception, organization in business, different
15 employees ultimately, different producers, et cetera,
16 between the aerospace and automotive and the standard
17 industry. The standard industry is essentially the
18 industrial industry. The proposal by Mr. McGrath to
19 say well, everything with OEM is somehow rather
20 different, well, they were talking about essentially
21 industrial fasteners here.

22 Industrial fasteners, by definition,
23 ultimately all go into manufacturing in some small
24 replacement part business that's probably out there
25 and some small general distribution at the fringes of

1 it. Their essential conclusion is to essentially
2 nullify that, you know, create a phantom like-product
3 which ultimately swallows everything in it and says
4 it's all, you know, one giant OEM market basically
5 saying there's no automotive market, which makes no
6 sense, there is no aerospace market, and he's
7 basically saying there's huge like product here. The
8 idea that there's an OEM product is this false, you
9 know, sort of false dichotomy in his presentation.

10 MS. ALVES: Thank you, Mr. Price.

11 MR. AMAN: Could I follow-up with a comment
12 on that?

13 MS. ALVES: Sure.

14 MR. AMAN: When I started in this industry,
15 you know, the computer was not used to the extent that
16 it's used today, the cell phone didn't exist, the
17 internet didn't exist. The technology capabilities
18 that are there today has tremendously enhanced the
19 efficiency and the productivity of not only this
20 industry, but every industry. In many cases you have
21 OEMs that are buying product to their part number
22 based on their ability to manage data in their system,
23 but that product may also meet a consensus standard
24 but just be defined by part number for convenience to
25 them.

1 MS. ALVES: That's a fair point, Mr. Aman,
2 although there was also some testimony this morning
3 that it is also possible in some cases to use products
4 that have been made to an aerospace or an automotive
5 application in a standard application as well. What
6 we're looking for here is a clear dividing line. I
7 just want you to paint as clear of a picture as you
8 can, perhaps in your postconference brief. You've
9 alluded this morning to some differences in terms of
10 manufacturing processes. If there's some shared
11 manufacturing up front at the front end, which it
12 appears that there might be similar equipment used at
13 the front end but that there's additional testing or
14 additional equipment at the back end for the
15 automotive or the aerospace, that would be helpful to
16 know.

17 It would also be helpful to know if that
18 different equipment is or is not used to make other
19 types of OEM products, however defined. It's a little
20 bit difficult now to guess exactly what the nuances of
21 the arguments that we'll hear this afternoon are, but
22 if you could pay particular attention to those
23 arguments and help us draw a clear dividing line one
24 way or the other, explain why there isn't one when
25 that's the case.

1 MR. PICKARD: This is Dan Pickard from Wiley
2 Rein. We'll be happy to do that. We'll spell out in
3 our postconference brief that I think if you apply the
4 traditional six factors, you end up having a clear
5 dividing line between the standard industry as
6 compared to aerospace and automotive, and that
7 application of the six factors wouldn't support what I
8 think Mr. McGrath is going to be arguing this
9 afternoon.

10 MR. GIALAMAS: Would it be okay if I
11 clarified one other point? Generally you would not
12 use an automotive part in a general application, so
13 they aren't interchangeable if that came across that
14 way. You would not take somebody making an automotive
15 part and sell it in general industry. It's specific
16 to an automotive part or aerospace also. Right.

17 MS. ALVES: On page 5 one of the other
18 arguments that was alluded to this morning by
19 Respondents pertained to so-called low carbon
20 fasteners. Are you familiar with that term? What
21 does low carbon fasteners mean to you? Is that what
22 you were referring to this morning as your Grade 2?

23 MR. GIALAMAS: Yeah. Generally Grade 2s
24 would be made with a lower carbon steel. They don't
25 have the strength requirements of the Grade 5, or

1 Grade 8, or higher strength product, so they can be
2 used on lower carbon steels, 1017, about 17 carbon,
3 quite a bit lower carbon than a Grade 5, which is
4 typically a medium carbon. It would be about .35
5 carbon. So it has about half the carbon content of
6 Grade 5s or Grade 8s.

7 MR. MILLER: If I may, you know, one of the
8 contentions I think I heard this morning from Mr.
9 McGrath was that Nucor is not interested in those.
10 Our plant, in fact, was built to make low carbon Grade
11 2 fasteners. We were driven out of that market by
12 dumped product from China and Taiwan, and we would
13 love to be able to make it again. I've got people who
14 aren't working full-time. If they want to give me an
15 order, I'll take it today.

16 MS. ALVES: I don't know if you can be
17 specific now, Mr. Miller, but when, exactly, were you
18 driven out of the low carbon market?

19 MR. MILLER: You know, as I said in my
20 opening statement, we still actually do make a few.
21 It has been a gradual process over the years, just as
22 it is now a gradual process with the Grade 5s and the
23 Grade 8s. That's the way these things tend to work.
24 You get driven out of one sector, then the next, then
25 the next. So there's no bright line I can draw and

1 tell you that this is when we were "driven out".

2 MS. ALVES: Okay, but for the moment you're
3 still producing all three?

4 MR. MILLER: Correct.

5 MS. ALVES: And are you aware whether other
6 domestic producers are as well?

7 MR. WITUCKI: Essentially, the low carbon
8 market again has largely been abandoned domestically
9 due to the pricing difference. I'm not aware of
10 anybody that's producing a Grade 2 product as a
11 standard course. Now, that's not because they don't
12 want to, it's not because they can't, it's not a
13 capability issue. It's a matter of a pricing issue.
14 You can't afford to be competitive and sell a Grade 2.
15 If I may, the Grade 5 product, which is the next
16 echelon of product up, in the last 10 years our
17 business as Nucor Fastener out of St. Joe, Indiana,
18 has been decimated. It is now 10 percent of what it
19 was just 10 years ago. So the Grade 2 business went
20 first.

21 Then the Grade 2, which is typically a
22 medium carbon, nonalloy steel, which is that next
23 grade level. So I think the Grade 5 scenario more
24 current speaks to the Grade 2 scenario as well. The
25 Grade 2 is the largest market, then the Grade 5 market

1 is next. The Grade 8 market is closer to the pyramid.
2 It's a higher quality, it's a smaller market. That's
3 where we now find our largest sales component as far
4 as the cap screw business. It's now what's being
5 under attacked and one of the reasons we're here
6 today.

7 MS. ALVES: If you could be a little more
8 specific, and I'm assuming it's going to involve
9 confidential information in your postconference brief,
10 and just give me your best estimate of what you
11 believe the overall U.S. market share is for the Grade
12 2, the Grade 5 and the Grade 8, and then just a
13 general sense of what the price levels are in those
14 markets. I'm not asking for your specific shipments
15 into those, but just a general sense of the size of
16 those markets. Also, if you could explain, are you
17 able to use the same equipment to make all of those?

18 MR. GIALAMAS: The Grade 2 is formed on the
19 same equipment. There might be some areas that you
20 don't need to use on a Grade 2. It's obviously not a
21 heat treated part, so you don't need the heat treat
22 furnaces. You may or may not need to spheroidize
23 anneal ahead of time. So there's some equipment that
24 you might not need to utilize as you would for Grade 5
25 or Grade 8, but it can be formed on the same bolt

1 makers readily. Very easily, in fact.

2 MS. ALVES: And then for the Grade 8 are you
3 using additional equipment that you would not be using
4 for Grade 5?

5 MR. GIALAMAS: Grade 5 and Grade 8, in fact,
6 Mr. Houck had a walk through and we gave a flow
7 diagram of our operation, and the Grade 5 and the
8 Grade 8 have some slight differences from plant to
9 plant on what maybe spheroidization he's going to use
10 or what furnace just to keep your decarburization
11 control under hand, but basically they go through the
12 exact same flow, same process flow, same wire
13 processing, same forming equipment, same quench and
14 temper, so they are basically using the same
15 equipment.

16 MS. ALVES: And what about differences in
17 terms of who the end users are for the different
18 types?

19 MR. GIALAMAS: End users of Grade 8s, if
20 you're looking for a higher strength product, you're
21 going to look at a Grade 8, but people can buy Grade 5
22 and Grade 8s at the same end user. A lot of the heavy
23 truck type products would be Grade 8, but they also
24 buy a lot of Grade 5s, so I would say that it really
25 is up to the final application of whatever the person

1 is using on whether it's Grade 5 or Grade 8.

2 MR. MILLER: And for our business, we sell
3 through distribution, and it's the same distribution
4 network that buys Grade 2s, Grade 5s and Grade 8s.

5 MS. ALVES: And there really are no
6 differences in terms of who's purchasing the Grade 2s,
7 the Grade 5s and the Grade 8s from them?

8 MR. MILLER: Once again, I think, as Jim
9 alluded to, it really depends on what you need the
10 fastener for and whether you need the highest strength
11 fastener or whether you can go with a lower strength
12 fastener. That's really the distinction between
13 those.

14 MS. ALVES: Who's making the decision? The
15 engineer on the ground?

16 MR. MILLER: The end use customer would make
17 the decision as to whether they needed two, five or
18 eight, but as a manufacturer, we sell to the
19 distributors all of those products.

20 MR. GIALAMAS: And it's sold into
21 distribution, so realistically, we normally don't know
22 where our products are going to end up because it will
23 go to the distributor and he'll sell it to his final
24 customer typically.

25 MS. ALVES: I'm just trying to understand

1 the progression here. You've mentioned that you've
2 started being driven out of the Grade 2s,
3 progressively you're being driven out of the Grade 5s
4 but you're still able to sell some of the Grade 8s.
5 Presumably there's a higher price attached to the
6 Grade 8 purchases. So I'm just, if it really the same
7 end user could use a Grade 8 or a Grade 5, why are
8 they paying the extra to buy the Grade 8, and why do
9 you still have a thriving market there?

10 MR. MILLER: Right. Just to clarify, Grade
11 8s aren't always necessarily more expensive than a
12 Grade 2. It really depends on the exact product and
13 its size. It really comes down to for the end user
14 the mechanical, physical properties that they need in
15 that fastener as to which one they're going to buy.
16 It's not a replacement. You can't replace the
17 strength you need from a Grade 8 with a Grade 2.

18 MS. ALVES: Okay. All right. So they need
19 the input to have the strength characteristics that
20 they're going to get from the Grade 5 as opposed to
21 the Grade 5 or the Grade 2.

22 MR. MILLER: Correct. That's what
23 differentiates the product.

24 MR. WITUCKI: If I might, let's say for a
25 heavy truck application, let's say any semi driving

1 down the road, there's any number of fasteners in that
2 particular vehicle. Now, obviously each of those
3 fasteners has its own responsibility based on where
4 it's being used and what application, so it could be
5 that a Grade 8 fastener is the frame rail bolt that's
6 actually down and actually down in the guts, so to
7 speak, of the truck itself that's actually holding it
8 together on the road that is the vehicle. There may
9 be applications for Grade 2 type requirements
10 somewhere else on that truck, such as in the cab
11 holding on a mirror.

12 So that same OEM may have applications or
13 needs for Grade 2s, Grade 5s and Grade 8s all within
14 that same end product, but it's based upon
15 application. That's based on the engineering design
16 and where that product's being used. Again, the
17 distributor that we're selling to may very well be
18 supplying all twos, fives and eights into that
19 particular end user, whereas that distributor customer
20 is likely only buying our Grade 8 product today and no
21 longer our Grade 2 material.

22 MS. ALVES: That's what I was looking for
23 was just an understanding of which applications it's
24 going into. So it may all be going into that truck,
25 but it's different areas in that truck. So you're not

1 seeing a substitution of the Grade 2s for what used to
2 be a Grade 5 application in that truck. Okay. Once
3 we know what the scope is from Commerce this afternoon
4 I'd be especially interested in any arguments that
5 you'd like to make in your postconference briefs about
6 what we have in terms of the data. In particular, to
7 the extent that there is now a ceiling of 32
8 millimeters, how do we calculate negligibility? If
9 you can give me now a sense of whether or not there
10 are actually imports coming in from Taiwan and/or from
11 China that are of the larger, greater than 32
12 millimeters.

13 MR. WITUCKI: I don't know that we can give
14 you any specific information, but, yes, in fact there
15 is product that is being imported into the United
16 States by Taiwan and China that is in excess of 32
17 millimeters. It's information that they would
18 control. Again, we don't have specific knowledge of
19 individual factories necessarily and the numbers of
20 those factories.

21 MS. ALVES: Do you have a general sense of
22 what portion of what is coming in? Right now we have
23 the data segregated between six millimeters and
24 greater. We don't have a drawing line between the six
25 and 32 millimeters.

1 MR. WITUCKI: It would be difficult, but
2 what I can tell you is that due to the size and the
3 applications for such product, it's relatively small
4 in overall dollars and tonnage just due to the --
5 again, we talked about applications of various
6 products. A small screw is used in one application
7 that's different than a half-inch or a five-eighths of
8 a particular grade, just as an inch and a half or a 32
9 plus diameter millimeter product, its applications
10 tend to be less frequent. Just due to the nature of
11 assembly, you just don't see a lot of big products.
12 So, you know, a percentage?

13 I'd hesitate to guess because I don't know
14 definitively. In this industry, the people that in
15 the United States that manufacture large diameter tend
16 to do so more in a job shop atmosphere. You buy 10
17 pieces, five pieces, 100 pieces, and we're selling
18 product in thousands and tens of thousands and
19 literally in millions, so I can only fathom that it's
20 got to be a small percentage, but I hesitate to make
21 any estimate or guesstimate.

22 MS. ALVES: Okay. Obviously our selection
23 of what data sets to use to measure both subject and
24 nonsubject imports is going to be affected by whatever
25 the scope is and so any comments you have going that

1 way, it's going to affect negligibility, it will
2 affect our volume trend analysis in terms of how we
3 measure the imports coming in, so any comments that
4 you have on that would certainly be appreciated on our
5 end.

6 MR. GORDON: If I may, this is Adam Gordon
7 with Wiley Rein. We filed last Friday after a lot of
8 collaboration and direction from the Department of
9 Commerce what is really the final scope, so that's
10 been on the record since Friday, and, you know, that
11 really does speak to -- and as far as, you know, the
12 sort of suggestion of, you know, multiple iterations
13 of the scope, what was eventually settled between with
14 the Department of Commerce and is on the record is not
15 materially different from what was in the petition,
16 maybe with the addition of the upper limit.

17 As Mr. Gialamas testified this morning, the
18 upper limit really speaks to that threshold between
19 cold heading and hot heading. That's a very
20 practical, well-known difference in terms of how you
21 produce the goods themselves. It might be useful to
22 see an example of what we're talking about when we're
23 talking about, say, the upper limit. This is what's
24 in scope versus something that would not be in scope.
25 This, for example, is a one inch bolt. That's still

1 in the scope, but it's pretty big. As this is -- what
2 size is this?

3 MALE VOICE: It's probably a five-eighths.

4 MR. GORDON: And so this is a five-eighths,
5 you know, also in scope. Larger than this, I mean,
6 you know, you don't see too many of these on a kid's
7 wagon, you know? So there's some pretty obvious
8 differences and I also suggest I think what you're
9 going to see in terms of volume coming in.

10 MR. PICKARD: This is Dan Pickard again.
11 I'd just tag on, you know, I think there are going to
12 be some real holes in some of the data due to requests
13 in changes of scope by the Department of Commerce, due
14 to limitations with the HTS numbers, and, as you're
15 well aware, you know, I would suggest that under the
16 American Lamb standards, to the extent that there are
17 some of these open questions, you know, it makes it
18 appropriate to try and address them in the final.

19 MS. ALVES: Okay. Just have a few
20 additional questions. If in your postconference brief
21 you could address, you mentioned this morning in terms
22 of one of your cumulation arguments the fact that
23 there is cross-ownership among some of the Chinese and
24 Taiwan producers, if you're aware of any cases where
25 the Commission has taken this factor into account in

1 an original investigation and whether or not it's
2 taken it into consideration as a factor for purposes
3 of present material injury or threat, that would be
4 helpful.

5 MR. PICKARD: We'll be happy to do so.

6 MS. ALVES: Also, this morning, Mr. Pickard,
7 you mentioned that you could probably give us the
8 names of some of the largest producers in China and
9 Taiwan. You said that there were probably, you know,
10 hundreds of them, but if you or your clients could
11 mention some of the largest ones just so that we have
12 a sense of which questionnaires we have in and don't
13 have in.

14 MR. PICKARD: If we could do that in the
15 postconference, please?

16 MS. ALVES: Sure, I mean, or even if you
17 just have a handful now off the top of your --

18 MR. PICKARD: You know, in order to give you
19 kind of a more comprehensive list, we would prefer to
20 do it in the post-conference brief.

21 MS. ALVES: Okay. And finally you mentioned
22 this morning in your introductory comments that you
23 are aware of some sort of a tip sheet that is
24 circulating? It is difficult to ask questions about
25 something that we haven't seen.

1 So if you have copies of it that you can
2 make available to the staff and also to the
3 Respondent's counsels that would be helpful.

4 MR. PRICE: We will be happy to make it
5 available. I am pretty sure the Respondent's counsel
6 have probably seen it, but we will be happy to make it
7 available in our post-conference brief. It is well
8 circulated.

9 MS. ALVES: Do you have copies with you
10 today even?

11 MR. PRICE: Unfortunately, I didn't bring it
12 with me. I should have brought it with me this
13 morning, but it has been well circulated, and we will
14 be happy to do it.

15 Not only has it been well circulated, but
16 the person who sent it out, sent it out under an e-
17 mail address as IFI team, implying that it was the
18 Industrial Fastener Institute in the United States,
19 trying to organize the importers in trying to send
20 this out.

21 The Industrial Fastener Institute itself, we
22 have understood, is now addressing the fact that their
23 trade name has been infringed upon in trying to
24 organize this effort, and trying to lead the importers
25 along here.

1 But we will be happy to give you the
2 specifics, and provide it to you in the post-
3 conference brief.

4 MS. ALVES: In order for them to be able to
5 comment on it in their post-conference brief, it would
6 be helpful if you could submit it today, and serve
7 copies on them as well. That way, they can make
8 whatever comments they want.

9 MR. PRICE: I will be happy to either submit
10 it today, or I would actually also say that it would
11 have been nice if the Respondents had universally
12 supplied their questionnaire responses to us, and
13 served them on us.

14 In many cases, we only got a handful of the
15 represented Respondents in this case served yesterday,
16 with the excuse being that others were supplied
17 directly to the Commission and inconsistently with
18 Commission rules, or they are being filed today.

19 So it has been difficult for us, but I am
20 happy to provide the information, and we will send
21 that out.

22 MS. ALVES: Okay. If you could today, that
23 would be helpful.

24 MR. PICKARD: Ms. Alves, my client just
25 informed me that obviously Chun Yu is one of the

1 largest Chinese producers who are present here in the
2 room today, and they might be particularly well-suited
3 to answer questions in regard to who the largest
4 producers are.

5 MS. ALVES: And we will obviously be asking
6 them as well, but sometimes it is helpful to get a
7 perspective from the domestic producers as well, and
8 who they believe the dominant producers are,
9 especially in situations like this where we have a
10 large number of alleged producers in foreign
11 countries.

12 MR. PRICE: And one thing to also keep in
13 mind is our understanding that in the structure of
14 this industry there is also a lot of subcontract
15 manufacturing going on within China and Taiwan. So
16 tracking through this can be rather difficult.

17 MS. ALVES: Okay. Those are all the
18 questions that I have at this time. Thank you.

19 MR. DEYMAN: Gerald Benedick, the Economist.

20 MR. BENEDICK: Good morning, and thanks for
21 you testimony. It was very helpful. I would like to
22 start with questions with Mr. Miller. You had
23 identified instances where Nucor lost sales or lost
24 revenue. I wonder if those, as well as -- and I am
25 addressing this to counsel, some assertions were made

1 in the petition, and whether you could give us as a
2 minimum the company name and contact, and their phone
3 number, and their fax number? You could supply that
4 in post-conference.

5 MR. PICKARD: Certainly we will be happy to
6 do that.

7 MR. BENEDICK: Okay. Also, Mr. Miller, you
8 had mentioned that prices from China and Taiwan were
9 much lower than Nucor's prices, and Mr. Hillman had
10 also mentioned the low prices from China and Taiwan,
11 and that they first started with the Grade II, and
12 that Mr. Hillman had said that price was the sole
13 criterion.

14 How can you still be making Grade II
15 fasteners if that is true?

16 MR. MILLER: Well, I think -- you know, like
17 in all things, business doesn't necessarily migrate
18 overnight. It starts out with competitive pressures
19 from one customer and moves to another, to another,
20 and to another. It is not an automatic switch.

21 There are sometimes loyalties and things
22 like that where people --

23 MR. BENEDICK: Okay. So prices isn't
24 necessarily the only criterion?

25 MR. MILLER: Price is overwhelmingly the

1 criteria. We often have customers, longstanding
2 customers with us who come to us and say, you know
3 what, the price differential is so great that we can't
4 avoid it anymore, and we have to go with the Chinese
5 and Taiwanese products.

6 You have to remember that in many cases we
7 are seeing prices out of China and Taiwan landing in
8 this country for just over what the steel costs, and
9 there is no physical way that a manufacturer can do
10 that.

11 MR. BENEDICK: And if that is what is
12 happening, again, in Grade II, which the lowest grade,
13 and probably the most price sensitive of the three
14 grades, how can you still be making a Grade II?

15 MR. MILLER: You have to understand that we
16 are making a very small amount.

17 MR. BENEDICK: So you are able to sell some
18 so that --

19 MR. MILLER: We are able to sell some, and
20 as someone else pointed out, it often is fill-in
21 business at the last minute when they can't get a
22 delivery from overseas.

23 MR. BENEDICK: Okay. So delivery is an
24 issue when you are dealing with foreign producers, as
25 opposed to domestic producers?

1 MR. MILLER: Yes, but I don't want to
2 overblow that. Once again, if you keep your eye on
3 the ball, this comes down to price.

4 MR. BENEDICK: Okay. Another question now
5 would be for Mr. Witucki. I think it was mentioned
6 that Nucor sells through distribution, and so you sell
7 primarily, if not exclusively, to distributors. Do
8 you sell to the same distributors that the China and
9 Taiwanese product is being sold to?

10 MR. WITUCKI: In fact, we do. We sell
11 through distribution. There is a myriad of different
12 products and therefore distribution is often the
13 logical choice for the end-user. So we as a
14 manufacturer of certain items, and only select items,
15 rely on the distributor to get our product to the end-
16 user, the actual manufacturing company.

17 So we sell to the very same distributors as
18 what the Chinese and the Taiwanese producers sell to
19 or through.

20 MR. BENEDICK: Okay. I know there was --
21 and maybe not here, but there was mention made of
22 master distributors versus other distributors. Could
23 you give us some distinction between those two, and
24 does Nucor sell to the master distributors?

25 MR. WITUCKI: We do. There tends to be

1 fewer master distributions in the marketplace just due
2 to the nature. You might want to relate them to a big
3 box hardware store, and you think of a Lowes or a Home
4 Depot.

5 It is a clearinghouse for any number of
6 smaller consumers. So the distributorships in the
7 United States often of which will either sell to for
8 maintenance requirements, or sell to a specific OEM,
9 or manufacturer in their geographic markets.

10 They have the option in some cases buying
11 from the manufacturer, and/or buying from a master
12 distributor. Often times it could be quantity, it
13 could be price, it could be availability, but again we
14 compete with distribution.

15 MR. BENEDICK: So quantity, price, and
16 availability are all factors in sourcing?

17 MR. WITUCKI: Well, it can be. The standard
18 products tend to be material that is readily available
19 off the shelf. So, therefore, because it is a
20 standard product, it is like milk. It is like eggs.
21 You rarely run into a store and they don't have that
22 product.

23 So therefore your decision is based on what
24 is that lowest price. Again, it is made to a
25 consensus standard. The product is the same. If

1 everybody has it, what is the determining factor that
2 is used when you are making that purchasing decision.
3 It's price.

4 MR. BENEDICK: Do the end-users purchase
5 directly from manufacturers, or do they only purchase
6 from distributors?

7 MR. WITUCKI: They can purchase directly
8 from manufacturers. It is certainly much more common
9 in the aerospace, and in the automotive industry, as
10 we have discussed.

11 MR. BENEDICK: No, just the subject standard
12 fasteners.

13 MR. WITUCKI: The subject standard fasteners
14 are predominantly sold through distributorships.
15 Again, their ability to consolidate and bring that
16 product and plant provider programs, BMI type
17 programs, and the management of often times was
18 considered C-Class hardware. So, yes, distributors
19 are the primary.

20 MR. BENEDICK: Okay. The volumes that the
21 Taiwanese and Chinese standard fasteners sold either
22 to distributors or to end-users directly larger than
23 what, for instance, what Nucor would sell, such that
24 is volume a factor in the lower price?

25 MR. WITUCKI: I think the law of diminishing

1 returns certainly comes into play there. We still run
2 standard products in large lots and quantities, but as
3 far as the product that is exported, certainly you
4 will find that depending on what data is available,
5 that the quantities overall are much greater being
6 imported from China and Taiwan than the standard
7 subject fasteners that are being produced domestically
8 in the United States.

9 MR. BENEDICK: Well, that might be overall
10 statistics, but in terms of an individual sale, do
11 they have some individual sales that are much larger
12 in volume, which would therefore the availability at a
13 lower price than what Nucor is selling?

14 MR. WITUCKI: I don't think so. Actually,
15 we have large-scale customers that are buying very
16 vast economies-to-scale types of volumes, and we still
17 find on an ongoing and regular basis that the products
18 and the prices, irrespective of the volumes, are much,
19 much lower on the import product.

20 MR. BENEDICK: Thank you for that. Mr.
21 McCoy, you had mentioned that Nucor had reduced their
22 price list twice this year. Is that across-the-board
23 for all the subject standard fasteners?

24 MR. MCCOY: Yes, that is across-the-board
25 for our entire price list. There are some contracts

1 or relationships with distributors where it is under a
2 contract period that may not have been affected.

3 MR. BENEDICK: Okay. You also mentioned
4 that you have reduced production, but you have been
5 maintaining employment by having these people paint
6 and what not, and I know that a lot of businessmen
7 around here do the same thing when business is down,
8 especially if it is seasonal.

9 This is something other than a seasonal
10 factor. How is that different from other companies in
11 other industries who are doing the same kinds of
12 things because of the downturn in the economy?

13 MR. MCCOY: Hopefully I understand your
14 question. Other companies and some of our other
15 competitors have just flat out laid off employees, and
16 at Nucor we try not to do that. But the guy who has
17 been there 20 years to us is no more important than
18 the guy who has been there 20 days.

19 MR. BENEDICK: I realize that, but the cause
20 and effect, the causal relationship between the injury
21 of Nucor and the imports -- the downturn in the
22 economy has been enormous. So how do you factor that,
23 factor out that, and say that now there is some
24 residual or other downturn for Nucor that as a result
25 of the subject imports.

1 MR. MCCOY: So you are saying how can I
2 discriminate how much is due to the economy, and how
3 much is due to injury?

4 MR. BENEDICK: Yes.

5 MR. MCCOY: Basically the economy is
6 impacting all businesses obviously, and ours is no
7 different. But as Jim Witucki alluded to earlier,
8 because of the downturn in the economy, and because
9 everybody is tightening up their laces and their
10 belts.

11 They are looking to find the lowest cost
12 provider anywhere, and so that has forced many
13 organizations to come out and basically dictate that
14 we are lowering our prices, or they are putting supply
15 that we have normally had ongoing out for bid, and
16 very often going to Taiwanese and Chinese imports.

17 MR. BENEDICK: Okay. Does it also go in
18 this case to other U.S. producers that you are
19 competing with since everybody is trying to -- you
20 know, they are searching for a margin, but they are
21 trying to maintain business, and maintain output
22 levels?

23 MR. MCCOY: Yeah, I think the other leading
24 producers are also.

25 MR. BENEDICK: But you are competing with

1 other U.S. producers?

2 MR. MCCOY: Correct.

3 MR. BENEDICK: As well as the Chinese,
4 Taiwanese, and then the non-subject countries that are
5 exporting these products to the United States?

6 MR. MILLER: I think it is important to
7 understand if I might jump in here that, well, yes, we
8 are competing with other U.S. producers. All of us
9 are competing with the Chinese and Taiwanese price.
10 That is what sets the market.

11 Overwhelmingly, that sets the market; and
12 yes, we are down because of the economy as a whole, as
13 is everyone else. But we would be in far better shape
14 even in this downturn if we did not have the dumping
15 of Taiwanese and Chinese products.

16 MR. BENEDICK: Well, thank you for that.
17 Mr. Witucki, I have another question for you. To what
18 extent do Buy America policies or practices come into
19 play for the subject standard fasteners?

20 MR. WITUCKI: It really -- it's funny.
21 Being a U.S. producer, we don't field inquiries and
22 actually get business as a result of the Buy America
23 that we are aware of. I think in the last 12 months,
24 I am aware of one actual inquiry with regards to
25 government and flow down provisions that actually

1 specified such.

2 So again selling to general distribution,
3 not knowing ultimately the end-use, we don't know, but
4 frankly it is not something that we can attribute any
5 of our business to directly.

6 MR. BENEDICK: But like you say, you
7 wouldn't know because it would probably be the end-
8 user who would?

9 MR. WITUCKI: Certainly. Certainly.

10 MR. BENEDICK: Okay. Thank you. I noticed
11 on the witness list, and this is directed to counsel,
12 that Seth Kaplan is listed as one of the witnesses,
13 and unless he has changed his appearance, I don't see
14 him here.

15 MR. PRICE: Well, Mr. Kaplan is working with
16 us on this case. As you know the Commission is very
17 busy today, and there are two hearings concurrently
18 going on, and so just like the Commission has had to
19 divide its staff up, we have been saddled with the
20 same set of issues here.

21 MR. BENEDICK: Okay. Well, I have a couple
22 of questions for him, and if you could direct that to
23 him for post-conference. The first is the price
24 elasticity of demand in the United States for the
25 standard fasteners, and if he could comment on that,

1 and what role any substitutes would play.

2 The other question goes to page 22 of Volume
3 I of the petition, where you say that U.S. and world
4 economies have slowed dramatically, and you have
5 admitted today that has affected everybody, and as
6 manufacturing and industrial construction ground to a
7 halt demand for the standard fasteners followed suit.

8 I would like to know from Mr. Kaplan, in
9 addition to looking at changes in real GDP, what
10 measure can we use for the manufacturing, and what
11 measure can we use for industrial construction, and
12 this would probably be from the BDA accounts, where
13 they have the various breakdowns of the GDP, so we
14 could show a time series for the specific sectors for
15 which the industrial fasteners are being used.

16 MR. PRICE: We will be happy to address
17 those in the post-conference brief.

18 MR. BENEDICK: Okay. Okay. Those are all
19 the questions that I have for right now. Thank you
20 very much for your answers.

21 MR. DEYMAN: Gerald Houck, the industry
22 analyst.

23 MR. HOUCK: Gerald Houck from the Office of
24 Industries. Mr. Aman, I believe I heard you say that
25 you are currently affiliated with a manufacturer of

1 fasteners; is that correct?

2 MR. AMAN: That is correct.

3 MR. HOUCK: And is this manufacturer a
4 manufacturer of standard fasteners as described in
5 this petition?

6 MR. AMAN: We would have a minimal overlap
7 of capability. We do not produce a standard product
8 line. We are a made to order manufacturer. We do
9 have an occasion to produce product that would fit
10 into the category of the subject fasteners.

11 MR. HOUCK: Okay. And would that include
12 both the Grade II non-heat treated product, as well as
13 the heat-treated products?

14 MR. AMAN: It would absolutely include that,
15 if the opportunity were there for us to produce and
16 successfully attend business for that product.

17 MR. HOUCK: Thank you. Mr. Witucki, in
18 response to a question by our attorney concerning
19 other non-subject countries, imports from other non-
20 subject countries, the only countries that you
21 mentioned were China and Taiwan.

22 Are these truly the only non-subject
23 countries from which this product is being imported?
24 I am particularly interested in any country which
25 might rise to a level of, say, three percent of the

1 total imports, such as possibly Canada, Mexico, some
2 European countries.

3 MR. WITUCKI: As far as statistically, there
4 are a line of subject fasteners being exported into
5 the United States from Canada. Other countries, as
6 far as being of the three percent figure, I am not
7 familiar with any.

8 Obviously there is product being exported
9 into the U.S. of subject fasteners, but the amounts
10 are very negligible relative to what we see from
11 Taiwan and China, but Canada, yes.

12 MR. MILLER: If I might add as well. Just
13 so you understand the market a little bit better.
14 Even the Canadian fasteners that are coming into this
15 country, their price essentially in the marketplace is
16 dictated by the Chinese and Taiwanese price.

17 MR. HOUCK: Well, thank you for that. I
18 wonder if you are aware of what kind of capacity or
19 excess capacity might exist in the Canadian industry?

20 MR. WITUCKI: Again, not being employed and
21 not having specific information, it is certainly our
22 understanding through a number of contacts in the
23 industry that they have worked short weeks. You know,
24 like ourselves.

25 They actually -- the IFast Group, which is

1 Canadian, and FASTCO, is one of the large producers of
2 subject fasteners, as is a sister division of theirs,
3 which is Ingersoll Fasteners, which recently has
4 closed down after in excess of 120 years of
5 continuance production, and you should be able to find
6 that information.

7 But right now they are running at some small
8 portion. They have also gone through any number of
9 layoffs. So there has been a great deal of strife and
10 change taking place with regard to our northern
11 competitors, which are predominantly being the Ifast
12 Co., or Ifast Group, in Canada.

13 MR. HOUCK: Thank you for that. When I was
14 in your plant a week ago, I observed a very extensive
15 warehousing operation, with product packed in both
16 cartons and cans, and rather significant order picking
17 going on, with your employees going into the storage
18 and picking out one or more cartons and so forth of
19 various products for shipment.

20 And I take it that this is for shipment to
21 these distributors, and I am wondering if these are on
22 the order of back to back sales that the distributors
23 have, or is this just for the replenishment of supply
24 at another warehouse that they are operating? Do you
25 have any comment on that?

1 MR. MILLER: I am not sure that I understand
2 exactly what you are asking.

3 MR. HOUCK: Well, are you shipping it
4 directly to customers on behalf of the distributors,
5 or are you shipping it to the distributors for them to
6 store in their warehouse for shipment to their
7 customers?

8 MR. MILLER: Typically the latter. We are
9 shipping it to distributors for them to distribute
10 beyond that.

11 MR. HOUCK: I have no further questions.
12 Thank you.

13 MR. DEYMAN: John Ascienzo, the auditor.

14 MR. ASCIENZO: Thank you very much for your
15 testimony today and the answers to all our questions
16 so far. I think I will start with Mr. McCoy, but
17 anyone else can jump in if they want to. Mr. McCoy, I
18 think in your direct testimony, you thought that Nucor
19 was down to 16 hour work week, with a 16 to 24 hour
20 work week on average.

21 Before this downturn were you operating
22 around the clock, or were you operating 40 hours a
23 week, or what was your operating tempo?

24 MR. MCCOY: Fairly consistently at 40 hours
25 a week before this downturn.

1 MR. ASCIENZO: Okay. So that is Monday
2 through Friday, eight hours a day?

3 MR. MCCOY: Right, and three different
4 shifts. Typically three different shifts. The first
5 shift is more full than the second or third, but yes,
6 40 hour weeks for the employees.

7 MR. ASCIENZO: Oh, 40 hours for the
8 employees, but you were operating around the clock.

9 MR. MCCOY: In different shifts, yes.
10 Typically it is three different shifts, 40 hours each,
11 and since the downturn, and this year, we have been
12 averaging between 16 to 24 hours per shift.

13 MR. ASCIENZO: Okay. Thank you. In other
14 steel cases, or actually in a previous Nucor steel
15 case, we had a gentleman from the union come in and
16 tell us that his pay was dependent, or -- well, yeah,
17 beyond his base pay, the employees -- or the
18 production employees could share very greatly in the
19 productivity of the company.

20 Do your employees have a similar
21 arrangement, or is it that they just get straight pay
22 and overtime, or do they get productivity gains?

23 MR. MCCOY: Yes, they are compensated the
24 same way. They have a base pay rate, and then based
25 upon how productive they are, they can earn a bonus on

1 top of that.

2 MR. ASCIENZO: So it is safe to say that
3 your average worker, that not only is his or her basic
4 pay going down, but it is going down even more sharply
5 because I take it that there are no productivity
6 bonuses?

7 MR. MCCOY: Right. Their hours are down,
8 plus the productivity bonus is down because there is
9 not enough or not as much work. And so it is a
10 double-hit to them.

11 MR. MILLER: Yes, this has had a significant
12 impact to our employees. A large portion of their pay
13 is tied directly to production. That's Nucor's
14 philosophy, and it has been our way of operating for
15 overly 40 years. So at times like this less than full
16 hours seriously impact the guy on the floor.

17 MR. ASCIENZO: Thank you. It is probably --
18 we can probably get a gross number from the
19 questionnaire data, but if you would like to expand
20 upon this in your post-conference brief, and say that
21 your average guy or girl used to make \$40 thousand a
22 year, or whatever the number is, and now they are down
23 to whatever the number is, that would be fine. That
24 would be helpful.

25 MR. MILLER: Yeah, I would decline to do it

1 here, but we will put it in the post-conference brief.

2 MR. ASCIENZO: Thank you. Mr. McCoy, I
3 think you mentioned that your capital expenditures
4 were way down. I think you specifically mentioned
5 perhaps if Nucor could justify it, maybe you would
6 have new annealing equipment and heat treating
7 equipment.

8 Either now or in your post-conference brief
9 could you give us the dollars associated with it?

10 MR. MILLER: That's another that we will put
11 in the post-conference.

12 MR. ASCIENZO: Thank you. I see that your
13 plant -- the St. Joe facility was constructed in 1986;
14 is that correct?

15 MR. MILLER: That's correct.

16 MR. ASCIENZO: Do you think that that
17 facility is as modern and as efficient as any in the
18 world, especially comparing the foreign competitors?

19 MR. MILLER: Yes, I think we would certainly
20 put our facility with anybody else in the world, and I
21 think on a level playing field that we could very
22 easily compete with anybody else in the world.

23 It is not like we haven't done things to
24 improve our efficiencies or operation over the years.
25 We certainly have and I think we can compete with just

1 about anybody.

2 MR. ASCIENZO: Thank you. Mr. Gordon, I
3 don't know if this is exactly addressed to you, but
4 you have the bag of parts in front of you. There is a
5 bag of parts there that probably has -- I don't know,
6 a couple of dozen, a few dozen, parts?

7 And this might well be in the petition, and
8 I am sorry if I missed it, but approximately how many
9 -- I guess I would call it an SKU, stockkeeping units,
10 does Nucor produce?

11 MR. GORDON: I am the guardian of the
12 sample, but that information is beyond me. So I would
13 turn it over to one of our industry people.

14 MR. GIALAMAS: He has become a semi-expert,
15 and so I am pretty impressed with Adam's growth in the
16 fastener industry, but we actually have over 20
17 thousand different SKUs in our system, and we will
18 produce eight thousand SKUs each and every year, and
19 it might rotate over time. So in excess of 20
20 thousand different part numbers that we have in our
21 system.

22 MR. ASCIENZO: So producing any one of these
23 at any time is not an issue, assuming there is enough
24 lead time?

25 MR. GIALAMAS: Correct. They are all parts

1 that we have designed and manufactured at one time,
2 and as long as we have steel and all the rest of the
3 ability, we can manufacture them again.

4 MR. ASCIENZO: And I'm sorry if I missed it,
5 but as you are planning your production at the
6 beginning of the year, or if it is from month-to-
7 month, or week-to-week as it goes on, how do you
8 determine what you are going to produce?

9 Presumably, you sit down with the
10 distributor and you know what you are going to
11 produce, and when you are going to produce it. But
12 does anyone want to address that, how that works?

13 MR. GIALAMAS: We actually don't know. We
14 have a historical background of how we did the
15 previous year, and so we have an idea of what types of
16 products we are going to make in the next year.

17 So we will set up our schedules of what we
18 think we are going to sell, but we actually make-to-
19 orders, plus as Mr. Houck recognized, we do try to
20 keep some products in stock in anticipation of an
21 order coming in from a distributor, and so we do try
22 to keep a certain stock level of these commodity
23 products, the subject fasteners, the big runner type
24 parts.

25 But basically we have a general stocking

1 level of 200 parts maybe. Maybe 200 parts that we try
2 to keep basically in stock most of the time, and then
3 after that it is per distributor customer orders.

4 MR. ASCIENZO: And when an order comes in
5 from a distributor can you generalize is it typically
6 50 different units, three, or nine?

7 MR. WITUCKI: I don't know that you could
8 actually generalize. It could be anywhere from as few
9 as one, and as many as in excess of a hundred. If I
10 could clarify, actually we have different groups as
11 far as items that we stock, depending on the velocity
12 or the frequency of sale, the dollars, the volumes.

13 So we have different categories, and we do
14 carry many more than 200 in inventory at any one time.
15 In addition to orders, as well as any historical data
16 that we might have in our database, to help us
17 determine forward demand in planning our production.

18 We do have some customers who have EDI
19 systems or some electronic means of providing us with
20 forecasts based on their requirements, either
21 directly, or their customers' requirements, and they
22 will share that information with us.

23 And based on previously negotiated
24 contracts, we will also run material based on that
25 speculation or forecasting to help us in the planning

1 and the scheduling process. So we do have the A, B,
2 and C items ranked in quantities, and a B category, a
3 little bit lesser velocity or movement, but we carry
4 those in a lesser commitment, I guess.

5 Maybe an 80 percent versus a 90 percent
6 target rate as far as full if a customer were to call,
7 and then an even larger category of C items and so on.
8 So there is a pecking order that helps us in our
9 planning.

10 MR. ASCIENZO: Thank you. Mr. Pickard, you
11 made a general comment that there might be holes in
12 the data. In case you are referring to U.S. producer
13 questionnaire data, feel free in your post-conference
14 brief point out any holes, or any problems that there
15 might be with U.S. producers data.

16 MR. PICKARD: I think my comment was in
17 regard to import volumes, but I will be happy to do
18 that.

19 MR. ASCIENZO: Yes, that's what I thought,
20 but just in case you were looking at any other
21 producer questionnaires, and you didn't like what you
22 saw, please feel free to point it out.

23 MR. PRICE: All right. We will be happy to.
24 We actually have not -- the APO release so far has
25 been rather limited, and so I think the bulk of the

1 questionnaires that you have received will be released
2 on Thursday, and so we will have a better idea on
3 Thursday.

4 MR. ASCIENZO: Thank you. Thank you for
5 that. And with that, I think I am done with my
6 questions. Thank you very much.

7 MR. DEYMAN: Mr. Houck, the industry
8 analyst, has an additional question.

9 MR. HOUCK: The question has to do with the
10 coating operations. When I was out last week, we
11 talked about electrogalvanizing and mechanical
12 galvanizing, or excuse me, about hot dip galvanizing
13 and mechanical galvanizing, and the fact that your
14 company doesn't actually do that in-house, but rather
15 subcontracts it out.

16 But what I am wondering is there any part of
17 your product mix that is electrogalvanized, and is
18 that a factor?

19 MR. GIALAMAS: There are electroplated parts
20 though, and so in fact the silver and the gold ones
21 that you see there are, I think, zinc electroplated.

22 MR. HOUCK: And that is a separate and
23 distinct process, right?

24 MR. GIALAMAS: Correct. Correct. It is
25 very typical, the zinc electroplate at Grade 5, and

1 cap screw, or Grade 8, cap screw, or a Grade 2 cap
2 screw for that.

3 MR. HOUCK: And that you also subcontract
4 that work if you have it?

5 MR. GIALAMAS: Correct. We will send it
6 out. We have relatively local sources that we pre-
7 approve.

8 MR. HOUCK: I read or heard someplace that
9 in the trade that that coating is called simply zinc,
10 whereas the others are called mechanical or hot dip;
11 is that correct?

12 MR. GIALAMAS: Yes, in general parlance, you
13 will hear people say I have got a half-13 by 1-1/2
14 zinc blue. That would be zinc electroplate with a
15 blue chromate, or a clear chromate, or I will just say
16 a zinc yellow, which will be zinc electroplate with a
17 yellow chromate.

18 So it is very common. They will just say
19 zinc, and that means zinc electroplate in the fastener
20 industry. For galvanized, they will typically say
21 either hot dip galvanized, or mechanically galvanized.
22 That's the two types of galvanizing.

23 MR. HOUCK: Thank you.

24 MR. DEYMAN: I am George Deyman, Office of
25 Investigations. Some of my questions may overlap

1 somewhat with questions that have already been asked.
2 Assuming that the scope that Commerce releases today
3 is the same or essentially the same as the scope in
4 your October 9 submission.

5 Are there any products covered in the scope
6 that you don't produce in the United States, or can't
7 produce in the United States on your current
8 equipment?

9 MR. PRICE: There are no products that I am
10 aware of in the scope that was released on Friday, or
11 the one that was released originally that could not be
12 produced in the United States.

13 MR. DEYMAN: All right. Thank you. Does
14 Nucor produce the fasteners of over 32 millimeters in
15 diameter, and you can answer that in your post-
16 conference brief if you wish, but does it?

17 MR. GIALAMAS: We do not. We come up to
18 1-1/4 inch or just over -- 32 is just over an inch-
19 and-a-quarter.

20 MR. PRICE: Alan Price. Just to reiterate,
21 we are right at around that range. Essentially you
22 switch from what is typically a cold heading operation
23 to something that essentially has to be hot headed.
24 So it starts to get into a very different
25 manufacturing process at that point.

1 MR. DEYMAN: Well, if you don't produce
2 product over 32 millimeters in diameter, why did the
3 original scope appear to include those products? It
4 seemed open-ended on the upper side.

5 MR. PICKARD: As typical in these
6 investigations, we approached Commerce with our
7 initial suggested scope. The scope that was filed in
8 the petitioner was a proposal or a suggestion by the
9 Department of Commerce.

10 So it wasn't a factor that we were
11 intentionally trying to bring in anything over 32
12 millimeters. It was the fact that the initial scope
13 definition included in the petition was one that was
14 suggested.

15 MR. DEYMAN: All right. With regard to the
16 automotive and aerospace fasteners -- actually, I
17 think I will go back to that question later. Let me
18 ask something else here. The instruction booklet in
19 our questionnaires defined the scope as it was defined
20 in the original petition.

21 If certain products end up being excluded
22 from the scope -- for example, products over 32
23 millimeters, our questionnaire data will likely
24 include products that are no longer in the scope. How
25 do you propose that we resolve that dilemma?

1 MR. PICKARD: I think it is a difficult
2 issue, because as we were talking about earlier this
3 morning, there are going to be holes in a variety of
4 the data, co-mingled data, covering subject
5 merchandise and non-subject merchandise.

6 The Commission has tackled these problems
7 before, and sometimes it has just been an exercise to
8 pass judgment, and it would come back as a legal
9 matter. To the extent that there are open issues as
10 far as if the data is including subject merchandise,
11 then it becomes appropriate to refine that in the
12 final phase.

13 MR. DEYMAN: So as I understand it the
14 automotive and aerospace fasteners are no longer
15 probably in the scope. If these investigations run
16 their course, and anti-dumping and countervailing
17 duties are imposed, and there are orders declared by
18 the Department of Commerce, how difficult would it be
19 for the Customs Service to differentiate between
20 automotive aerospace and the non-scope products, and
21 the products within the scope?

22 MR. GORDON: This is Adam Gordon. We very
23 carefully crafted the scope as filed in final form to
24 provide specific statutory and regulatory references
25 to identify the types of vehicles -- for example, in

1 the automotive exemption -- whose part numbers
2 generally would be excluded.

3 And based on that Customs and Border
4 Protection will readily be able to ascertain whether
5 the part coming in is claimed to be excluded, and if
6 so does it satisfy the requirements of an exclusion,
7 specifically the relevant part number.

8 Air rolled is an OEM part number, and as
9 appropriate, Customs will be easily able to obtain
10 additional information, such as the specifications,
11 and OEM print, and OEM specifications, to test claims
12 of exclusion coming in.

13 So it is our position that this should be
14 readily enforceable and administratively easily
15 enforced as well. The same is true for the aerospace
16 products.

17 MR. PRICE: Alan Price from Wiley Rein. I
18 just would like to add to that. The Commerce
19 Department in assessing this has consulted with the
20 Customs Service, and believes that it can enforce the
21 scope based upon the final version in that exemption.

22 As a lawyer in this area for 20 more years
23 than I really want to admit to, every one of these
24 cases will always have challenges in enforcement, and
25 every one of these cases will always have issues of

1 circumvention, and in too many cases that we have seen
2 fraudulent claims in end-user certifications, for
3 example, provided. In this one, the Customs Service,
4 in conjunction with the Commerce Department, felt that
5 this was a workable solution.

6 MR. GORDON: If I can add one point. Mr.
7 Gialamas earlier made a comment in response to a
8 question from counsel about basically
9 interchangeability, and taking an automotive OEM part
10 and substituting it for a standard part in the market.

11 As a practical matter, we believe the risk
12 of that happening as a means of circumvention, for
13 example, is very low, and should be very low, because
14 in reality you are not going to see a distributor
15 stocking a part made to an OEM spec number, and
16 selling it as a standard part.

17 Through general distribution someone is
18 going to use it for something else, and as a practical
19 matter, they would get it and say what is this in
20 front of me. This isn't what I ordered, and the
21 distributor would have a lot of explaining to do I
22 would think. And it would also be an obvious flag
23 that there is a potential problem in the enforcement
24 that needs to be addressed.

25 MR. DEYMAN: Thank you. That's very

1 helpful. On page 27 of the petition, you indicated
2 that it was very difficult for you to identify
3 specific examples of lost sales and lost revenues by
4 reason of the imports from China and Taiwan.

5 Can you provide a further explanation of
6 your difficulties in identifying these lost sales and
7 lost revenues?

8 MR. PICKARD: Well, I think there is a
9 specific concern and then a general concern. In
10 regard to a lost sale allegation as utilized by the
11 Commission, I think when you are generally selling in
12 a distribution, it is difficult to have the
13 specificity required by the lost sale allegation.

14 For example, the exact date when they lost
15 the sale, or the exact price to whom they lost the
16 sale, and I think it is made more complicated when you
17 have a general distributor system. As a more general
18 note, I don't know of that many businesses who
19 regularly track that level of detail in regard to
20 losing sales to their competitors.

21 That very mechanism of a lost sale
22 allegation requires such detailed information that it
23 is difficult for normal businesses to provide it, even
24 when they are not generally selling it to
25 distribution.

1 MR. DEYMAN: And I think Mr. Benedick would
2 like to ask a question.

3 MR. PICKARD: We will provide for where we
4 have some general examples and anecdotes, and we will
5 provide names and phone numbers per your request.

6 MR. BENEDICK: That would be helpful. But
7 just following up on what Mr. Pickard said, that you
8 are making the assertion that you are being undersold
9 by the Chinese and by the Taiwanese fasteners. Well,
10 that has got to be based on transactions.

11 MR. PICKARD: Right, and I think that a
12 petitioner can provide information regarding lost
13 sales generally. That is probative of a causal
14 connection between presence of imports and
15 deteriorating financial performance, without
16 necessarily having to provide specificity in a lost
17 sale allegation.

18 For example, witness testimony in regard to
19 lost sales, and other pieces of evidence that support
20 that I think are valuable evidence for the Commission,
21 even though they might not have the level of detail
22 required to confirm a specific lost sale allegation.

23 MR. BENEDICK: Thank you.

24 MR. DEYMAN: Do you have any suggestions as
25 to alternative methods of developing information on

1 lost sales and lost revenues? Not only in this
2 investigation, but in general.

3 MR. PICKARD: That has been a topic of great
4 conversation. I think it would be a great thing if
5 the Commission would run a Federal Register Notice,
6 and invite comments in regard to revisiting how lost
7 sales are investigated and confirmed.

8 MR. DEYMAN: Thank you. As you know, we
9 work very hard to make sure that the data that we
10 collect in our investigations are as complete and
11 accurate as possible. As discussed earlier in these
12 investigations, our dilemma is that neither the
13 official statistics nor the questionnaire responses
14 are going to be perfect indicators of the level of
15 imports.

16 The HTS statistical reporting numbers
17 encompass a number of products other than the subject
18 fasteners, and the questionnaire response coverage may
19 not account for all the imports. So please be very
20 specific in your post-conference brief, or even now,
21 as to any suggestions that you have as to how we
22 should best collect and present the import data.

23 MR. PICKARD: It is going to be a tough
24 question complicated by the fact that you have got so
25 many foreign producers and so many importers. So I

1 think the first thing we will probably have to do is
2 see what type of coverage you get with the
3 questionnaire responses.

4 And we will address it further in our post-
5 conference brief. You are going to have to take a
6 look at what the best information is available. We
7 know that there is one clean HTS number. So that has
8 got some probative value, and we will take a look at
9 other possible sources of information.

10 MR. PRICE: And I concur with Mr. Pickard.
11 We really have to look at all the data as you have
12 collected it in order to respond, and we will be happy
13 to do that in the post-conference brief.

14 MR. DEYMAN: Sure. Now based on official
15 import statistics, which are not perfect as we
16 discussed, the quantity of imports from China and
17 Taiwan combined decreased between -- well, at least in
18 2007 and 2008, if not 2006 and 2008.

19 And then decreased again between January and
20 July of 2008, and January to July of 2009. Now the
21 value of imports increased. In your opinion did the
22 quantity of subject imports actually decrease, and if
23 so, why would it have decreased?

24 MR. PICKARD: Well, I think there is
25 probably very little probative value to grouping all

1 of the HTS numbers together because they are such
2 broad basket categories, and I think there is so much
3 non-subject merchandise involved.

4 If we look at only the one -- the one only
5 clean HTS number, then I think really what we see is
6 absolute increases, and we see increases by market
7 share. I think when you get final and thorough
8 coverage from the questionnaire responses, I think you
9 will see increases in subject import volumes, either
10 absolutely or by share.

11 MR. DEYMAN: I suspect that the one category
12 that you are speaking of is the structural bolt
13 category?

14 MR. PICKARD: Yes.

15 MR. DEYMAN: I noticed that subject imports,
16 the unit values of subject imports increased
17 substantially between 2006 and 2008 from \$1.15 per
18 kilogram, to \$1.68 per kilogram, and they were up
19 again in 2009 to \$1.89. Why were the unit values
20 increasing so much?

21 MR. PICKARD: Well, I think the short answer
22 is that it is not information within our control. It
23 could reflect a change in product mix within that HTS
24 category, and it could reflect increased costs, but I
25 will turn it over to one of the industry witnesses if

1 they have got a better idea.

2 MR. WITUCKI: J.J. McCoy might actually be
3 better able to answer this, because I think in large
4 part what you are going to find is that through the
5 course of the 2006, 2007, and 2008 period that there
6 was a number of raw material fluctuations which I
7 think are reflected in the data as far as the value of
8 the product being imported, as well as the price that
9 we charge here for our U.S. produced products.

10 To me, I think that is going to be the
11 largest single factor, more so than any others.
12 Business also wasn't particularly -- I mean, some of
13 what we are seeing now is pretty recent, but I don't
14 know if J.J. has anything with regards to raw
15 material.

16 He procures our steel, and we have seen some
17 pretty large fluctuations and increases there over
18 that time horizon that you are seeing.

19 MR. MCCOY: Yes, what Jim is referring to is
20 steel, one of the biggest inputs, is a scrapper or
21 driver of the price based on surcharges and so forth,
22 and over that period of time there was a major
23 escalation in the value or the cost of scrap.

24 A lot of the CHQ wire that we use is based
25 on number one busheling out of Chicago, and that had

1 gone from the 200 range or 300 range up as high in
2 2008 as \$890 a ton. So there was significant
3 escalation there in price and cost of inputs.

4 MR. DEYMAN: Could it be that over that
5 short period of time there was a shift in product mix
6 so that the imports now are concentrated more in the
7 Grade 8, versus Grade 2, and Grade 5? Have you seen a
8 shift?

9 MR. PICKARD: I think we have consistently
10 heard from our clients that there has been a move up
11 the quality ladder by subject imports coming in
12 originally twos, and then taking over fives, and then
13 moving into eights.

14 So some of the AUV changes could reflect a
15 change in product mix. I think what we are going to
16 see regardless at the end of the day is that the price
17 comparisons are going to show that subject imports
18 under-sell the U.S. product by pervasive amounts, and
19 by large margins.

20 MR. GORDON: This is Adam Gordon. If I may
21 add one point to that, Mr. Deyman. I think that the
22 Commission staff should be reluctant to read too much
23 into this. To the extent of increases in AUVs, we
24 have heard a couple of factors that could contribute
25 to it, such as the increases in some raw materials,

1 and changes in product mix.

2 The changes in product mix could have
3 nothing to do with the subject merchandise within the
4 basket categories. So the nature of the basket
5 category could sort of pollute those data insofar as
6 they would be a truly probative indicator of the
7 experience for subject merchandise entering the
8 country. I just wanted to bring that out a little bit
9 more.

10 MR. DEYMAN: With regard to the Grade 2, and
11 Grade 5, and Grade 8 that you have discussed, are
12 there any Grades 3, 4, 6, and 7, and if not, why not?

13 MR. GIALAMAS: There are other grades.
14 There is a Grade 1 and a Grade 3 that I don't think I
15 have ever seen. There are grades that are like 5.2,
16 8.2, but generally the industry is buying Grades 2, 5,
17 and 8.

18 A 5.2 is a boron steel, Grade 5, as opposed
19 to a medium carbon steel Grade 5, and 8.2 is a boron
20 steel Grade 8, as opposed to a medium carbon alloy
21 Grade 8. But the primary ones are twos, fives, and
22 eights. And there are also ASTM specs that are listed
23 in our scope, quite a few different ASTM specs, like
24 the A325s.

25 MR. DEYMAN: When did you first notice the

1 influx of imports of subject fasteners from China and
2 Taiwan in a meaningful way?

3 MR. WITUCKI: I mean, I don't know how far
4 to go back. There is going to be people in this room
5 that have a great deal more experience than I, and I
6 started in 1986 in this business. And I think the
7 phenomenon began -- you know, prior to that.

8 At the time, our first and initial
9 advertisement was that you may be surprised that we
10 are the lowest cost, standard fasteners are cropping
11 up. And this is in the corn fields of Indiana.

12 This is after the industry had seen a great
13 decline and a number of closures from large producers,
14 the likes of a Bethlehem Steel, or Lamson and
15 Sessions, or Armco, and so on. So really we were
16 bucking the trend by building the plant initially,
17 feeling that Nucor had a methodology as far as our
18 production, and our pay for performance, our
19 automation, and our technology, to really maybe buck
20 what was already a trend at the time.

21 So it is one of these things that you keep
22 hanging on, and you keep hanging on, and you keep
23 hanging on, and you continue to watch the erosion. So
24 what I would say is frankly we began in this industry
25 at a time when it was already very apparent that the

1 domestic producer was already largely disadvantaged,
2 and was already being undersold, and that there had
3 been a migration.

4 It continues today, but I guess today we
5 find ourselves now defending the smallest piece of the
6 pie, and we ask ourselves how long do you continue.
7 Where do we go next. We are in the standards
8 business, and our plant was built to produce and
9 manufacture standards products.

10 We have talked about Grade 2 throughout the
11 course of some of the initial opening comments. We
12 have talked about the decline of Grade 5 in a 10 year
13 period, which exceeds 90 percent. We have talked
14 about the forced nature of our business being moved
15 into Grade 8s.

16 And now we are talking about structural
17 product here. Frankly, I know that there are folks in
18 the room that have seen where they have procured
19 product from us largely of a structural nature.

20 And that business has largely been
21 reallocated to the import and subject countries. So
22 when? I would say since day one, and we have gotten
23 to a point where we are kind of up against the wall.
24 It is a continuing problem, where we are seeing our
25 product being resourced to foreign producers.

1 It has become an epidemic, and now there are
2 casualties on this side, and we are here to defend
3 ourselves. So I don't know if I can give you an
4 answer. It has been ongoing.

5 MR. DEYMAN: Thank you.

6 MR. PRICE: I think it is fair to say that
7 Nucor's passion about maintaining domestic
8 manufacturing, and having worked with them for years,
9 I think there is a pride in that that is fantastic.

10 There was an article in the New York Times
11 yesterday basically saying because of the global
12 economy recession, China is basically even becoming
13 more competitive, because everyone is so aggressively
14 price shopping.

15 Our guys here have maintained some sales by
16 meeting competition directly, particularly in the last
17 bastions of competition, whether they are in eights
18 and in structurals. And they have had to do that in
19 order just to continue the plant being open.

20 But at some point you have to question does
21 further investment make sense. Does further operation
22 make sense. As the last major producer of these
23 commodity products left, you are basically saying are
24 we going to be competitive or not.

25 Now the Taiwanese producers and the Chinese

1 producers may well say, well, it is comparative
2 advantage, and you know what? I think Nucor would say
3 if it is comparative advantage, so be it, but if it is
4 accomplished through dumped and subsidized pricing,
5 then the market would be very different.

6 We submit to you that after the Commerce
7 Department investigates and substantial margins are
8 found, it would be a very different structure for the
9 profitability and the performance of this industry,
10 and domestic production would increase. Domestic
11 profitability would increase.

12 We don't say that Nucor would get a hundred
13 percent of that. We would say it would be a
14 substantial and meaningful percentage, and it would
15 really affect the domestic industry in a very positive
16 manner.

17 MR. DEYMAN: I just have a few more
18 questions. An importer distributor of the subject
19 fasteners has claimed that Nucor sells its fasteners
20 only through 12 selected distributors instead of
21 allowing the more than 13 thousand domestic fastener
22 distributors to purchase directly from it. Is this
23 true?

24 MR. WITUCKI: I can tell you right now that
25 Nucor fasteners, we have parameters with which we ask

1 our customers to comply; things like credit
2 worthiness, and so on, and so forth, which is pretty
3 ordinary.

4 We do not sell through 12 distributors. We
5 sell through hundreds of distributors. We do rely on
6 master distributors to make our product available to
7 some of the smaller consumers or small distributors in
8 the marketplace.

9 But we do not have any sort of a limiting
10 factor outside of a small threshold of dollar volume,
11 a credit worthiness. Yes, we ask that you zone
12 commercial. It is tough to back up to the nearest
13 homestead with a semi, and drop off two thousand pound
14 pallets of product.

15 But I would unequivocally say that is false.
16 We do have an authorized distributor program when we
17 do choose to work with a couple of core master
18 distributors, one of which is in this room, and can
19 support that.

20 MR. DEYMAN: Have any U.S. producers or
21 workers on the subject fasteners been certified for
22 trade adjustment assistance at any time since January
23 of 2006?

24 MR. GORDON: This is Adam Gordon. Yes, we
25 put -- there is a Federal Register Notice that we put

1 in the record as part of our -- in one of our
2 submissions last week -- I think it was last Wednesday
3 or Tuesday -- as an exhibit.

4 I think it was Reliant. Their workers were
5 certified for TAA, trade adjustment assistants,
6 eligibility to apply for TAA benefits. We can provide
7 the exact citation or maybe another copy of that for
8 the record in the post-conference brief if you would
9 like.

10 MR. DEYMAN: On January 31 of this year, the
11 European Union imposed anti-dumping duties on certain
12 iron and steel fasteners from China. How close is the
13 scope of the EU's investigation to the scope of these
14 investigations, and if it is close, do you expect any
15 increased exports of the subject fasteners from China
16 to the United States because of the EU's anti-dumping
17 duty order?

18 MR. WITUCKI: I am not positive, but it was
19 my impression that the EU order covered merchandise
20 only under six millimeters in diameter. But we can
21 confirm and we will follow up.

22 MR. PRICE: Alan Price from Wiley Rein. I
23 think one thing that I want to add here is that you do
24 tend to see problematic areas in trade patterns, and
25 you see China on fasteners, although with some

1 different definitions and different like products
2 under order in the EU, in Canada.

3 And what that is systematic of is that there
4 is an overall problem. I don't think there is any
5 question that if you look at a market today that right
6 now there is massive excess capacity in both of the
7 subject countries.

8 As far as we can tell supply is substantial
9 and available to supply the U.S. Demand in the U.S.,
10 which is one of the traditional export markets for
11 China and Taiwan, is down. So you have substantially
12 increased supply, or excess supply, chasing a small
13 market.

14 That essentially sets up a scenario where
15 the price competition becomes much more intense. The
16 competition for that available capacity becomes much
17 more intense. There is no question that I think the
18 evidence in your questionnaire is going to point to a
19 substantial threat of injury.

20 But we are also addressing very large and
21 systematic problems that exist in global trade. Some
22 of it is related to currency and some of it is related
23 to other issues, but to the U.S. manufacturer it comes
24 down to either there is dumping or not.

25 If there is dumping in subsidies, I have got

1 to tell you that a domestic industry like this is
2 affected, and it is also threatened with additional
3 imports, particularly in a soft economy, a soft
4 economy that while it may have hit bottom in some
5 segments, it still has a long way to go before it
6 really recovers.

7 And a soft economy in this product line,
8 which has a component which is typed non-residential
9 construction, which isn't projected to even bottom for
10 about another 12 months at this point. So there is a
11 long road to hold here and to deal with, in terms of
12 a recovery, or a potential recovery.

13 Meanwhile, you have substantial excess
14 capacity chasing this much smaller market, and that is
15 one of the main reasons that we are here today.

16 MR. DEYMAN: Thank you. I have no further
17 questions. Do any other team members have any
18 questions?

19 MR. KAPLAN: This is Josh Kaplan, Office of
20 Investigations. One question I have for either the
21 Petitioner or their counsel. Why is it that Nucor is
22 the only Petitioner or the only company in support of
23 the anti-dumping duties?

24 Are you aware of or did you solicit input
25 from other U.S. producers? I believe there are a

1 handful of other ones that you identified. Is there a
2 particular reason why they are not here today that you
3 are aware of?

4 MR. PICKARD: There are a few small
5 remaining U.S. producers that we made some overtures
6 to, but -- and I think some of -- well, I would just
7 like to be cautious, but Nucor made a decision that it
8 was in its best interests to proceed either with other
9 companies, or if forced to by itself.

10 MR. PRICE: You know, I can address that
11 more in a post-conference brief. There are some
12 producers out there of other types of fasteners who
13 are multinationals, who called subsequently and say,
14 hey, can you include this. Can you change your scope
15 to add additional products to it, because we are
16 getting killed, but we don't want to be seen here,
17 because we have plants in different countries.

18 And so it is a very complicated dynamic.
19 Nucor is a U.S. company. It is here to defend
20 domestic manufacturing. It is here to defend its
21 interests, and whether or not other people are
22 motivated to do that or just return dollars to the
23 bottom line, regardless of where they are produced,
24 doesn't mean any difference in terms of our
25 entitlement to relief under these laws.

1 MR. KAPLAN: Thank you for that, and if you
2 do have that information, we certainly would
3 appreciate seeing it in the post-conference briefs.

4 MR. DEYMAN: I am George Deyman, Office of
5 Investigations. Just to make sure that there is no
6 misunderstanding. I mean, I have not seen or I have
7 not looked at the domestic producers questionnaire
8 responses, and so I don't know whether they are
9 supporting or not supporting the petition.

10 Mr. Kaplan's question was relating to the
11 petition itself, and that no other domestic producers
12 joined in. But it may be that some other domestic
13 producers indeed do support the petition. We will
14 have to see.

15 MR. GORDON: This is Adam Gordon. Let me
16 make one general point. As I am sure you are aware, a
17 lot of reasons factor into any Petitioner's decision
18 on how to structure their case, and how to move
19 forward in light of their size.

20 There are other strategic and tactical
21 considerations as well that come into play, and I will
22 just leave it at that, and also we will comment
23 further on that in our post-conference brief.

24 MR. DEYMAN: If the staff has no further
25 questions, thank you very much for your testimony, and

1 let's take a three minute break to change sides here.

2 (Whereupon, a short recess was taken.)

3 MR. DEYMAN: Mr. McGrath, Ms. Levinson,
4 please proceed.

5 MR. McGRATH: Thank you, and again, I'm Matt
6 McGrath of Barnes Richardson & Colburn. Also
7 appearing today, I will be introducing a group of
8 importers who are appearing together. Following our
9 presentation Ms. Levinson will introduce her witness
10 as an additional presentation.

11 I'd appreciate, although I don't think the
12 time will reach this point, but I'd appreciate if we
13 could get a heads up at, if we reach a 50 minute
14 point. I don't think we're going to need to worry
15 about that, but just in case, we have several
16 witnesses.

17 I'm appearing today, once again, on behalf
18 of what we believe are the vast majority or at least
19 the clear majority of importers of subject
20 merchandise. Also a fairly significant percentage of
21 importers of special parts that are made to OEM
22 specifications, which we'd like to discuss today.

23 In all of the presentations this morning it
24 was clear that the Petitioners really are not
25 concerned about parts that are made to OEM standards.

1 They have excluded for convenience certain parts that
2 are made to automotive standards, automotive and
3 aerospace standards. But not included in that
4 exclusionary language, parts that are made to other
5 OEM specifications, and there really is no difference
6 between them. We'll be testifying to that.

7 They also made it fairly clear that when it
8 comes to standard commercial standard product that is
9 the subject of this investigation, they're concerned
10 with grade 8's and structural bolts; to some extent
11 grade 5's. But the low end, as I introduced at the
12 beginning, the low carbon product for which there is a
13 clear dividing line, is not a product that they are
14 essentially concerned about trying to recapture market
15 share. There's a good reason for that as we will
16 present in our testimony.

17 One more preliminary matter. I'd like to
18 say that we're not aware of any tip sheet. We did not
19 send tip sheets around or anything of the sort. We
20 take our obligations seriously.

21 I have no doubt that there were circulations
22 of communications among distributors seeking
23 coalitions to fight this investigation because of the
24 likely harm that it would do to many many distributors
25 and users of standard fasteners, especially low carbon

1 fasteners, sold in commodity volumes who would be
2 adversely affected without having an alternative
3 source of supply even from Nucor. So we'll comment on
4 whatever that sheet was.

5 Appearing today we have a number of folks
6 who are very senior in the industry who are the heads
7 of their companies, who are here to give you their
8 insights into what's going on in the industry and why
9 there are these clear lines between products.

10 First, Mr. Barry Porteous of Porteous
11 Fastener Company, will give you an overview of what's
12 happening in the business.

13 Followed by Mr. Steve Hansen, CEO of Bossard
14 Corporation. His company focuses on products that are
15 made to OEM parts that are captured in the current
16 scope of this investigation. We would like for you to
17 understand what the difference is and the lack of
18 difference between OEM parts in general and the OEM
19 parts that have been specifically excluded from this
20 investigation.

21 Also accompanying us today is Mr. Steve
22 Schonholtz, President of Indent Metals and FAP. He's
23 also in that business. He won't be offering a direct
24 statement, but will be introducing some specifications
25 for products he sells that are very similar to what

1 Bossard does.

2 After that, Mr. Max Hillman, CEO of the
3 Hillman Group, is going to testify about the low
4 carbon product and the retail market which is very
5 significant, and is not served by Nucor.

6 Finally, Mr. Jou Chen, the Chairman of the
7 Taiwan Industrial Fasteners Institute will talk about
8 the status of the industry in Taiwan and what their
9 capabilities are, and specifically why they do not
10 pose a threat to the United States.

11 Then I will follow that up probably with
12 some comments. If there isn't time left, I can
13 certainly do it in questions and answers, but some
14 comments circling back to the reasons why these two
15 like product definitions that we've posed do meet the
16 standard criteria that the Commission is required to
17 look at when deciding what the separate like products
18 are.

19 With that introduction I'll turn it over now
20 to Mr. Porteous.

21 MR. PORTEOUS: Good morning. My name is
22 Barry Porteous, I'm the President of Porteous Fastener
23 Company, a company that was founded by my father in
24 1966. We are the largest privately held
25 importer/master distributor of fasteners on the United

1 States including the types of fasteners covered by
2 this investigation, but also other fasteners and other
3 hardware items.

4 We also purchase and distribute fasteners
5 from domestic manufacturers including cap screws,
6 bolts and nuts produced by Nucor and others.

7 Porteous has 16 distribution locations
8 throughout the United States, and in 2008 we sold over
9 200 million pounds of fasteners.

10 Our customers are stocking distributors who
11 sell their product to a number of different markets
12 including manufacturing, construction, maintenance and
13 retail.

14 Let me interject here, that like Nucor, we
15 sell only through distributors so we're not absolutely
16 sure where our product ends up, but we're pretty
17 confident that about 50 percent of it ends up in
18 manufacturing, OEM applications; about 30 percent is
19 in maintenance and repair; about 15 percent is in
20 construction; and about 5 percent is retail related.

21 I appreciate the opportunity to discuss the
22 market and why this investigation should be
23 terminated.

24 First, it is important to understand the
25 development of the industry over the past 40 years.

1 Incidentally, I started working for our company back
2 in 1966 when I was in high school, and I worked there
3 every summer vacation, every Christmas break, every
4 whatever for many many years before I finally joined
5 the company on a permanent basis.

6 Nucor arrived on the fastener scene in 1986
7 after significant evolution had already taken place.
8 Manufacturing of commercial steel fasteners moved off-
9 shore during the '60s as economics no longer favored
10 low value commodity production. As the industry moved
11 to Japan, U.S. manufacturers shifted their production
12 to value-added specials and higher grade type
13 fasteners designated to meet OEM requirements in the
14 automotive, agricultural equipment, military
15 equipment, and heavy truck markets, as well as
16 structural bolts used in high strength applications.

17 Through the 1970s and '80s the commercial
18 fastener industry shifted again from Japan to Taiwan
19 as Japan eventually joined the special sector occupied
20 by the United States and European producers.

21 More recently the commodity commercial
22 industry has shifted yet again and now includes China,
23 while the U.S. industry continues to produce mostly
24 specials for automotive, aerospace, and others OEM
25 applications.

1 With that background Nucor, a steel
2 manufacturer, commenced fastener production in 1986.
3 I want to note here that long before Nucor came on the
4 scene we were a significant customer of Lake Erie
5 Screw who was and is a domestic manufacturer. And at
6 some time, I don't remember when, but Nucor offered us
7 some significant pricing concessions and discounts
8 that swayed our decision to move our business away
9 from Lake Erie Screw, more towards Nucor. We split
10 it, but heavily favored Nucor at that point based on
11 more competitive pricing than Lake Erie was offering.

12 We've been a supplier to the distributors of
13 commercial medium and high grade fasteners, grade 5's
14 and 8's, structural bolts, ASTM A-325s and A-490s, and
15 all of the nuts that are used with those structural
16 bolts. We have purchased from Nucor and are probably
17 in their top five customers. I know that at one time
18 we were number one for them.

19 We're fully aware of their capabilities and
20 product range and we do not purchase any low carbon
21 fasteners from them.

22 I made a note here to add something. They
23 talked about their nut production plant that they put
24 into Arkansas and that it was disappointing when
25 imports forced them out of the business. The fact of

1 the matter is, imports of low carbon nuts had already
2 gone off-shore many many years, actually decades ahead
3 of Nucor's foray into the manufacturing of nuts. They
4 knew what the pricing was at the time that they got
5 into the nut business. They thought somehow they
6 could produce nuts economically and be able to compete
7 with foreign companies, and they could not, and
8 ultimately they shut it down for that reason.

9 Today there are only a handful of other
10 domestic manufacturers producing commercial grade non-
11 special fasteners. Again, most of the manufacturers
12 in the United States today are involved in the
13 specials business.

14 All of the manufacturers that are generally
15 producing the commercial grade fasteners are producing
16 medium and high carbon and alloy products similar to
17 what Nucor produces, and none of them are producing
18 low carbon product.

19 Low carbon commercial grade fasteners
20 manufactured to SAE, J429 grade 2, and ASTM A307 and
21 low carbon nuts are among commercial fasteners and
22 industry products that I just described for which
23 production moved off-shore in the '60s and the '70s.

24 The basic reason is that the production
25 technology for these low carbon products is readily

1 duplicated and there is no value added justifying a
2 higher markup. Medium high carbon and alloy bolts, on
3 the other hand, require several additional production
4 steps including annealing of the material before
5 forming, quenching and tempering after forming, and
6 other steps which are described in their petition as
7 used by Nucor. These steps that require significant
8 additional investment in equipment and plant space.
9 Consequently, they command higher prices in a market
10 that requires higher stress loads and performance
11 characteristics.

12 It should be noted that manufacturers even
13 in Asia that produce medium high carbon and alloy
14 fasteners do not produce low carbon fasteners and vice
15 versa. Those who produce low carbon fasteners do not
16 produce medium carbon fasteners. The main reason that
17 medium carbon producers would not produce low carbon
18 fasteners is because of the significant investment in
19 additional equipment in order to make the medium
20 carbon and high carbon and alloy fasteners. When
21 you're only making low carbon, you can only amortize
22 that part of your plant that deals with low carbon,
23 not your entire plant.

24 The customers for medium and high carbon
25 products will not accept low carbon products for their

1 applications, and on the other hand customers for low
2 carbon products do not need the same level of
3 performance of the high carbon or medium carbon
4 fasteners. These are fasteners that you would find in
5 your local hardware store, home center or lumber yard
6 and are often used in do it yourself applications.
7 Mick Hillman will talk to that in a few minutes. They
8 sell to retailers like Home Depot and Lowes and he has
9 extensive knowledge in that area.

10 Also here with me today is Steen Hansen,
11 Bossard, North America, a company that supplies
12 fasteners to various OEMs that have not been excluded
13 from this investigation and include OEMs producing
14 farm equipment and heavy trucks. As Mr. Hansen will
15 explain, these OEMs have the same requirements as
16 automotive and aerospace OEMs whose products Nucor has
17 chosen to exclude from the investigation and that
18 Nucor readily admits constitute a separate like
19 product from commercial fasteners.

20 Finally, Jou Chen, Chairman of the Taiwanese
21 IFI will discuss the industry in Taiwan and explain
22 why the industry does not pose a threat to U.S.
23 industry.

24 Right now I'm going to describe a little bit
25 about the industry in general.

1 We heard talk of dramatic increases of the
2 dollar value of imports from 2006 to 2008. I can tell
3 you that it was absolutely because of what was
4 happening with the cost of steel, the cost of energy,
5 and the cost of transportation.

6 As I'm sure we all read numerous articles
7 about the consumption of steel in China during that
8 period of time and what was happening and there were
9 shortages, steel prices were going up rapidly. We saw
10 increases as much as 50 percent in the prices that we
11 were paying not only from our foreign suppliers, but
12 also from our domestic suppliers.

13 It was a little bit, I felt, glossed over,
14 that one of Nucor's fiercest competitors is Enfasco in
15 Canada. Enfasco has been underselling Nucor for years
16 and has been a problem in the industry for I guess all
17 of us. Again, as a master distributor of Nucor
18 products I'm constantly trying to sell Nucor products
19 against Enfasco and their master distributors and
20 there was always a pricing issue there.

21 Commercial fasteners are a commodity, just
22 like the material that they're made out of. So when
23 steel price go up, fastener prices go up; when steel
24 prices go down, fastener prices come down.

25 I can tell you that Porteous Fastener

1 Company's business is off 30 to 35 percent since last
2 October. October of 2008 was a great month. The last
3 great month we've had in a long time. Nucor has
4 talked about that they had to take two price decreases
5 during that period of time. We've taken a lot more
6 than that. Our margins have gone to less than half of
7 what they were in 2008.

8 During that 2006-2008 period Nucor was
9 announcing price increases on a monthly basis. They
10 were tying it to the scrap index. It's interesting to
11 note that the scrap index was rising faster than the
12 cost of the steel they were actually using to
13 manufacture the fasteners, but they and Enfasco were
14 basically tying their prices on a monthly basis to
15 their base cost plus an adder tied to what was
16 happening to scrap steel prices.

17 I don't believe there's any evidence that
18 Nucor or any member of the U.S. industry has been
19 injured by reason of imports from China and Taiwan,
20 particularly by imports of products that Nucor has
21 shown no interest in making or imports in markets that
22 Nucor has shown no interest in serving. We urge the
23 Commission to make a negative determination before
24 many more resources are wasted on this needless
25 investigation.

1 Thank you.

2 MR. HANSEN: Good morning. My name is Steen
3 Hansen and I'm the Chief Executive Officer of Bossard
4 North America which is U.S. operation of a Swiss-based
5 global fastener distribution company. I've been in
6 charge of Bossard's North American operations for two
7 years and have been with Bossard for the last eight
8 years.

9 Bossard employs approximately 300 people and
10 have ten locations in the United States and in 2008
11 had approximately \$120 million of sales.

12 We supply every type of special fastener to
13 various OEM industries according to OEM specifications
14 and individual requirements. Bossard also provides
15 engineering and VMI services, window managed inventory
16 associated with these products. Our customers include
17 John Deere, farm equipment; Briggs and Stratton, non-
18 automobile engines; Emerson, chemical and fuel
19 processing equipment; Siemens, electric power
20 distribution; and many more U.S. based OEM high
21 quality manufacturers.

22 We also supply blueprint fasteners, special
23 fasteners to two automotive suppliers such as
24 Honeywell, which has been excluded from the scope of
25 the investigation since they are manufactured to an

1 OEM part number.

2 Bossard manages a global supply base of more
3 than 1200 suppliers which include manufacturers in the
4 U.S., Taiwan, China, as well as India, Turkey, Korea,
5 Thailand, Malaysia, Brazil, Canada and the European
6 communities.

7 The Petitioner has explicitly excluded
8 fasteners made to OEM part numbers specific to
9 automobile and aerospace but has not excluded
10 fasteners for other OEMs. I want to clarify that
11 other OEMs also specify unique material and quality
12 requirements and reference consensus standards as well
13 as additional specifications just like automotive
14 customers. All OEM specials can be differentiated
15 from standard, off-the-shelf fasteners in the same
16 manner as automotive and aerospace fasteners and
17 should be treated by the Commission in the same manner
18 as a separate product and market.

19 The U.S. based OEMs which Bossard supplies
20 have customer designed blueprints, particular quality
21 specifications which include additional plating to
22 make the fasteners more corrosion resistant, and
23 tolerances which are more demanding to ensure high
24 friction specific to their application. These
25 specifications are all spelled out in a very detailed

1 manner by the OEM's quality manuals for fasteners and
2 in specific drawings or blueprints in which the
3 industry standards has been modified with additional
4 requirements.

5 Special quality and tolerances requirement
6 reflect the development that has taken place over the
7 last 10 to 15 years within the majority of the U.S.
8 based OEMs with a global demand for high quality
9 finished products is increasing due to the global
10 competition.

11 Bossard carries approximately 50,000
12 different stock keeping units, SKUs, in stock, of
13 which 75 percent or approximately 35,000 stock keeping
14 units, SKUs, are made to customer specifications in
15 design, quality, tolerances, including both automotive
16 and non-automotive producers. These are highly
17 engineered products for which it will be difficult to
18 change suppliers. Many of the fastener manufacturers
19 which we work with and their employees are trained and
20 educated to understand and meet these specific
21 customer requirements.

22 These customer specific products may vary
23 from standards required by automotive and aerospace
24 companies but the distinction is not that great since
25 the goal for the OEMs is to produce long lasting,

1 high quality products for the global market.

2 I am presenting for your examination a
3 sample of a John Deere specification for a heavy hex
4 lug nut for an agriculture machine. It should be --

5 MR. McGRATH: If I can just interject here,
6 we've circulated to everyone and to Petitioners copies
7 of the John Deere specifications Mr. Hansen is
8 referring to. There's a package, the top page on that
9 package is a reference to a consensus standard
10 product, an off the shelf product, and all the pages
11 after it will demonstrate the John Deere
12 specifications, the Deere blueprint, and all the
13 following requirements that go after that.

14 MR. DEYMAN: Excuse me, this is George
15 Deyman, Office of Investigation.

16 Do you intend for this to be an exhibit to
17 the conference? A formal exhibit?

18 MR. McGRATH: We can either put it in as an
19 exhibit here or submit it in follow-up. We do want to
20 submit it to the Commission, but whichever you prefer.

21 MR. DEYMAN: Then I would prefer that you
22 attach it to your post-conference brief.

23 MR. McGRATH: We'll submit it post-
24 conference.

25 MR. HANSEN: The blueprint for this part, as

1 with other OEM parts and automotive parts, references
2 an ISO consensus standard for material. As you can
3 see, there are additional physical specifications such
4 as plating requirements and quality assurance
5 procedures which must be performed by the
6 manufacturer.

7 For an OEM to change suppliers for a
8 specific part number a very difficult and time-
9 consuming qualification process must be initiated.
10 They cannot simply buy a substitute fastener off the
11 shelf or from standard stock.

12 The resourcing process begins with an
13 authorization from the customer to start a Part
14 Submission Warrant or PSW. This is part-specific and
15 cannot be a general authorization for all the parts
16 supplied to a customer.

17 Bossard as a distributor then conducts
18 market research in order to qualify a potential new
19 supplier for this OEM customer.

20 The manufacturer then undertakes a
21 Production Part Approval Process called PPAP which
22 includes documentation of manufacturing process and
23 samples of the specific part. The purpose of the PPAP
24 is to determine if all customer design records and
25 specification requirements are properly understood by

1 the organization and that the manufacturing process
2 has the potential to produce product consistently
3 meeting these requirements during an actual production
4 run at the quoted production rate.

5 The PPAP including the parts and required
6 documentation is then analyzed by Bossard's
7 engineering testing department and if approved, will
8 be submitted to the OEM for further evaluation.

9 The OEMs then evaluate the parts for
10 qualification which can include field testing. The
11 PPAP is then either approved and resourcing can begin,
12 or rejected and a new PPAP is required. This process
13 is very detailed and expensive in form of resources
14 and time, and can take between four months to two
15 years to get a PPAP approval from an OEM manufacturer,
16 depending on assigned resources and the level of
17 testing involved.

18 There should also be a PPAP sample, and
19 we'll submit that later, too.

20 MR. McGRATH: The PPAP requirements are also
21 attached to the specification that was circulated.

22 MR. HANSEN: Most importantly, the supplier
23 base we have today is very widespread, including
24 manufacturers in Taiwan and China, whom we have
25 developed to meet these very specific OEM requirements

1 on design and technical capabilities. Re-qualifying
2 any alternative producers, including domestic and
3 foreign manufacturers, will require a significant
4 expenditure of time and resources, without any
5 assurance that they can meet the specifications for
6 that part. This process may involve extended OEM line
7 shutdown. Alternative suppliers can often take many
8 years to develop.

9 In addition, many OEMs, not only automotive
10 OEMs, impose maximum levels of non-conforming parts
11 measured in defects per million (PPM) which may
12 require laser sorting and other specialized equipment.
13 This is the same requirement as Nucor has described
14 for the automotive OEMs.

15 All of these additional requirements are
16 reflected in the pricing for OEM specials, which are
17 at a premium over similar standard fasteners. The
18 same observation can be made of automotive and
19 aerospace specials. All OEM parts are priced at
20 higher levels than off-the-shelf standard parts.

21 In conclusion, special fasteners made to OEM
22 part numbers are fundamentally different from standard
23 parts in design, uses, distribution, supplier
24 qualification and pricing. As with the automotive and
25 aerospace suppliers, they can be clearly

1 differentiated from the off-the-shelf standard parts.
2 If they are included in an antidumping or
3 countervailing duty order, American OEMs would have no
4 immediate alternative to inflationary price increases
5 and domestic manufacturers would not secure a new
6 market.

7 We agree with Nucor that automotive and
8 aerospace fasteners are a separate product from
9 commercial fasteners. But we have demonstrated that
10 all other fasteners made to OEM part numbers meet the
11 same characteristics as automotive and aerospace
12 products. Therefore, fasteners made to OEM part
13 numbers should be found not to be injuring the
14 domestic industry, and excluded from this
15 investigation.

16 Thank you, and I will be happy to answer
17 your questions.

18 MR. McGRATH: Once more, if I could just
19 interject briefly, we've also circulated two sets of
20 specifications that were provided by Mr. Schonholtz
21 who's able to testify if necessary on those. One of
22 them is for a GM part that's used in an automotive
23 application and all the specs behind that print that
24 you have before you. That would be excluded from the
25 scope that's been defined by the Petitioners.

1 The other one is for an Arvin Meritor heavy
2 truck. Very similar reference made to the consensus
3 standard specification for material. It's called out
4 on the blueprint itself. This is simply outside of
5 the range of what's defined as excluded product for
6 this investigation. So the truck product is in, the
7 GM product is out.

8 Is there anything else you want to add to
9 that, Steve?

10 We can provide more in the question and
11 answer period for that.

12 MR. DEYMAN: George Deyman again, Office of
13 Investigations. Do the attorneys for the Petitioner
14 have copies of these documents?

15 MR. McGRATH: They have copies. We're
16 trying to get additional copies made. We had to put
17 this together quickly. I think they have a few copies
18 of these things. We'll make sure there are additional
19 copies --

20 MR. DEYMAN: The main thing is they have at
21 least a copy so that they can address these in their
22 post-conference brief, but I'd like you to also attach
23 these to your post-conference brief, just for the
24 record.

25 MR. McGRATH: We will make sure they have

1 enough copies and also attach them to our brief.

2 MR. DEYMAN: Thank you.

3 MR. HILLMAN: I guess we can say good
4 afternoon by now. It's after noon.

5 first of all, I'm not here under an alias.
6 You've got Max Hillman on my document, and my name is
7 Max Hillman, but everyone refers to me as Mick, so
8 whatever suits your pleasure is fine.

9 Whoever I am, I am the Chief Executive
10 Officer of the Hillman Group headquartered in
11 Cincinnati, Ohio. Hillman is a North American
12 distributor of a wide range of fastener products
13 including both commercial and specialty nuts, bolts,
14 washers, screws, anchors, picture hanging items and
15 associated hardware. Hillman is also the leader in
16 the U.S. market for keys, automotive keys, door keys,
17 letters, numbers and signs, and engravable tags.
18 Specifically pet tags for your dog that you can buy a
19 PetCo or PetSmart -- at least I hope you will.

20 We market, package and sell over 52,000 SKUs
21 of which 40,000 are fastener SKUs. Our estimated
22 revenue in 2009 will be \$450 million. I say this, we
23 have public debt, so these numbers are also available
24 publicly, so that's the reason I can disclose.

25 I've been in the fastener distribution

1 business full time since 1969. I've got one year on
2 Barry. I did start part time in 1965, so I consider
3 myself the real veteran here in the room today.

4 My mother and my father actually started
5 their business, bought a franchise and started in the
6 garage with a \$2000 loan. We now have an operational
7 infrastructure consisting of 12 distribution
8 manufacturing facilities located throughout the United
9 States, Canada, Mexico. We employ over 1600 men and
10 women in the United States and another 50 outside the
11 U.S.

12 Our facilities today accommodate over 5,000
13 orders per day and over 225,000 lines per day.

14 Hillman's services retail outlets including
15 but not limited to people like Ace Hardware, True
16 Value, Do It Best, Lowes, who is my number one
17 customer, Home Depot, Tractor Supply who you may or
18 may not be aware of, WalMart, Mennard, Sears, 84
19 Lumber, and the like.

20 We sell over 10,000 independently owned
21 retailers. The independent hardware stores are all
22 independently owned. Even though they belong to a
23 franchise, these are independently owned dealerships.

24 On the question of price someone mentioned,
25 I believe if you would ask my customers they would say

1 that I'm probably the highest priced provider of
2 products in the industry, but I also have a major
3 share, I have the number one share in all of my
4 products.

5 We import and sell fasteners exclusively to
6 the retail market and do not believe that the vast
7 bulk of our product presents any injury or threat of
8 injury to Nucor or any other domestic producer. This
9 is because they simply do not compete in the market
10 for low carbon hardware and MRO quality fasteners. In
11 fact there seems to be little reason for them to have
12 included commercial low carbon bolts, nuts, and cap
13 screws in their petition since no domestic producer
14 has been in this market for decades. I think we could
15 go back, and Barry and I would agree, probably the
16 late '60s, early '70s is when most of these people
17 vacated.

18 Grade 2 and similar low carbon fasteners are
19 the type of nuts and bolts most of you would buy at
20 your local independent hardware store or Home Depot or
21 Ace to build your work bench or fix a book case. They
22 are not heat treated after threading, and although
23 they may be purchased in the same sizes as grade 5's
24 and grade 8's, do not require the higher level of
25 stress and mechanical performance.

1 The simple economics of fastener production
2 rendered U.S. manufacturers of these low carbon
3 standard grade 2 and ASTM A307 fasteners impractical
4 years before Nucor entered into the industry in 1986.

5 There is good reason why they concentrate on
6 production to the medium and high carbon grade 5's and
7 8's. Those are the value added products which yield a
8 higher margin per pound than low carbon fasteners will
9 ever offer. We're not aware they have ever offered
10 grade 2's to the retail market we principally serve.

11 We also sell grade 5's and 8's which we
12 purchase currently from Taiwan and Canada, which we
13 provide to the retail sector as well.

14 To the best of my knowledge, Nucor has not
15 competed for the retail and hardware outlets for that
16 specification either. Given the sheer volume of the
17 retail market for these grades of products, there is
18 more than likely insufficient domestic capacity to
19 supply the U.S. demand, especially at the retail end
20 of the business.

21 The one market in which we understand Nucor
22 does focus their attention is in the structural bolt
23 market for construction and building. We don't happen
24 to sell into either one of those markets today.

25 This not a recent development in the

1 industry. It's been their focus as long as I've been
2 in the business. Remedial tariffs on imports of all
3 grade 2's and most imports of the retail market grade
4 5's and 8's will create no new opportunity for Nucor
5 or any other U.S. producer to service that market
6 unless they decide to completely reestablish
7 themselves as manufacturers of low end commercial
8 products which have not been produced in this country
9 for decades.

10 It will only mean that I will pass on higher
11 costs to retailers and they will in turn pass on
12 higher costs to you.

13 For many of these same reasons, I do not
14 believe imports from China and Taiwan pose any
15 credible threat of injury to Nucor or any U.S.
16 fastener producer. The demand in China has grown
17 exponentially in the past three years despite the
18 serious recession that has impacted the world economy.

19 As recovery takes place there will be even
20 greater Chinese demand for the low carbon grade 2's
21 and for medium and high carbon fasteners that will
22 continue to compete for fastener capacity.

23 A punitive tariff in the U.S. cannot be
24 easily passed on to U.S. consumers as the Chinese
25 consumer and construction market continues to grow.

1 We urge you to avoid this needless
2 inflationary mischief and reach a negative finding in
3 this investigation.

4 I'd be pleased to answer any additional
5 questions you may have. Thank you.

6 MR. McGRATH: Mr. Chen?

7 MR. CHEN: Good morning. I am Jou Chen, the
8 Chairman of Taiwan Industrial Fasteners Institute and
9 the President of Ho Hong Works. I am here today to
10 present the view of the Taiwan industry on some
11 aspects of the case and to answer any questions that
12 you may have.

13 It is important to keep in mind the United
14 States has become less and less important to the
15 Taiwan industry over the last few years as other
16 markets have been developed. Furthermore, during the
17 recent global economic crisis, the exports of the
18 subject merchandise have decreased significantly, in
19 line with the decrease in demand.

20 According to both Taiwan and U.S. data,
21 Taiwan's exports, or imports on the U.S. side, grew
22 until 2004 after which they declined. After 2004,
23 both the quantity and the ratio of all fasteners and
24 CSSF exported to the States declined. Based on export
25 statistics from Taiwan we see that the exports of all

1 fasteners to the U.S. fell from 55 percent of all
2 Taiwan exports to 43 percent of all such exports in
3 the first six months of 2009. That same pattern holds
4 for subject merchandise that is a subset of all
5 fastener exports.

6 Taiwan exported more than 90 percent of its
7 fastener production with less than 10 percent for home
8 market. The new markets for Taiwan fasteners are in
9 the EU and other parts of Asia and for transplant
10 companies in mainland China.

11 Generally, Taiwan manufacturers maintain a
12 low inventory level. They are professional and well
13 run companies with an emphasis on profits and keeping
14 fairly low inventories is part of their strategy.

15 During the global economic crisis from
16 January to June 2009 Taiwan's export of fasteners to
17 the world decreased 40 percent, with its exports to
18 the U.S. decreasing more, to 47 percent, compared with
19 the same period of 2008.

20 Taiwan producers responded to the shock by
21 decreasing production. As companies that are focused
22 on profitability, the Taiwan producers were hurt by
23 the economic crisis just as Nucor was. The Taiwan
24 producers have cut back on their exports to the U.S.
25 and elsewhere and will resume prior levels only when

1 market conditions warrant it.

2 Finally, I want to mention that the U.S.
3 Fastener Quality Act has raised the quality control
4 technology in Taiwan and elsewhere. At the same time,
5 it has had the effect of limiting the number of new
6 entrants into the production of fasteners, since only
7 companies with some level of sophistication can meet
8 the new standards.

9 Thank you for your attention. I will be
10 glad to answer any questions you may have.

11 MR. McGRATH: That completes the direct
12 presentation of our group. I'd like to reserve,
13 perhaps, a little time if there's any left after Ms.
14 Levinson and Mr. Lee make their presentation, because
15 I had a few concluding observations. Thank you.

16 MS. LEVINSON: Thank you, Mr. McGrath. This
17 is Liz Levinson from the law firm of Garvey Schubert
18 Barer. Good afternoon to all members of the
19 Commission staff.

20 I'd like to introduce my client who is
21 seated to my immediate right. His name is Dan Lee,
22 and he is with the company called Chun Yu Works USA.
23 Chun Yu Works USA is a subsidiary of a company, a
24 factory in Taiwan, one of the largest exporters from
25 Taiwan of structural bolts. The company in Taiwan is

1 known as Chun Yu Works. In addition, the company has
2 a factory in China.

3 Dan is going to speak about some of the
4 issues that are specific to Chun Yu. Thank you.

5 MR. LEE: Good afternoon. My name is Daniel
6 Lee. I am the Project Manager at Chun Yu Works USA,
7 Incorporated, known commercially as Chun Yu.

8 My great uncle and grandfather founded our
9 parent company in Taiwan in 1949. In addition to
10 having facilities in Taiwan, our parent company owns
11 factories in China as well as Indonesia.

12 I have been with Chun Yu for about three
13 years. By education and training, I am an engineer.
14 My primary responsibility at the company is
15 interfacing with our Taiwan factor. I am also
16 familiar with the U.S. market as I coordinate closely
17 with our sales staff and our customers.

18 I'm here today to voice opposition to the
19 petition. My company has been in business for many
20 years and our business practices cannot be considered
21 predatory. In fact a large portion of our company's
22 sales consists of a patented fastener product
23 developed and designed specifically by one of our U.S.
24 customers for its own use. As we are the sole
25 licensee of the product, however, neither Nucor nor

1 the other U.S. producers manufacture an identical
2 product.

3 Until recently, all segments of the fastener
4 business have been doing extremely well. As the
5 construction business was at the height of its cycle
6 in 2007 and steel prices were also at all time highs.
7 However, since the mid third quarter of 2008, the
8 construction business in general and the demand for
9 fasteners in particular has collapsed as the economy
10 contracted and entered the deepest economic downturn
11 since the Great Depression.

12 The impact of the recession has not only
13 impacted Nucor and the other domestic producers,
14 everyone participating in the U.S. or the global
15 fastener business has felt its negative impact.
16 Overall demand from the construction industry has
17 collapsed as have steel prices, so overall sales and
18 revenues have plummeted.

19 My own company's sales in the U.S. have
20 declined by about a third year to date in '09 as
21 compared to last year in '08. Some of my customers
22 have told me that their U.S. sales have declined by as
23 much as half.

24 The recession has impacted our parent
25 company's fastener business in Taiwan, China and

1 Indonesia. For example, we've had to furlough
2 employees in Taiwan, slash wages to all our U.S.
3 employees, and lay off about one-third of our
4 warehouse staff. Many of our competitors have shifted
5 to four day work weeks.

6 Consequently, I do not believe that imports
7 from China and Taiwan have been the cause of any
8 injury that Nucor or the domestic industry may be
9 suffering. Rather the collapse in U.S. consumption
10 and the declining market for fasteners in general are
11 the direct cause of declining fortunes for all
12 participants in the fastener business.

13 In my experience, competition between
14 imported and domestic fasteners is limited. First, a
15 portion of the fastener business is tied to
16 construction projects, obviously, many of which are
17 funded by federal and state governments and they are
18 subject to Buy American provisions.

19 There has been one incident recently in
20 which a contractor refused to purchase fasteners from
21 us because the project was Buy American. This portion
22 of the market is protected from import competition.
23 We feel that the Commission should ascertain the
24 significance of this market.

25 Second, a large portion of our company's

1 sales are in patented products. The Petitioner itself
2 recognized that patented products or other specialized
3 products are outside the scope of this petition. Our
4 customer has expended considerable resources and
5 technical expertise in developing this specialized
6 product and has licensed the product exclusively to
7 Chun Yu.

8 In addition, I was surprised to learn that
9 although China and Taiwan are subject to the petition,
10 equally large suppliers to the U.S. market like Canada
11 and South Korea have been excluded from the petition.
12 If imports from China and Taiwan are blocked as a
13 result of antidumping duties, imports of commercial
14 fasteners from Canada, Korea, or other countries will
15 simply replace them. U.S. producers are unlikely to
16 be able to meet total U.S. demand, and it is
17 inevitable that U.S. customers will continue to source
18 commercial fasteners from abroad.

19 Thank you for providing me with this
20 opportunity to present my views. I'd be pleased to
21 answer any questions you may have.

22 MS. LEVINSON: That concludes our testimony.

23 MR. McGRATH: Thank you very much. I would
24 like to offer a few concluding statements. Also for
25 the record, i failed to mention my partner joins me

1 today, Jeff Neeley, and also our associate Steve
2 Brophy. They're also available here for your
3 questions as well.

4 Although this group of witnesses were here
5 for their named companies, I did not mention that we
6 are also representing several other importers who are
7 not here today but who support this position. They
8 are, in addition to those who are here, Earnest
9 Machine Products; Fastenal Corporation; Heads and
10 Threads International; Soule, Blake and Wechsler;
11 Steelfast; and XL Screw Corporation. Those are
12 additional participants.

13 I'd like to summarize, if I could, our
14 position on the like product differentiation because I
15 think it's very important to your ultimate decision
16 process here.

17 Our witnesses have demonstrated that they
18 view the industry and the markets in a very segmented
19 fashion, and that there is a natural reason for the
20 segmentation. We're arguing that with respect to
21 parts that are made to original equipment manufacturer
22 blueprints, whether they are automotive and aerospace
23 or other original equipment manufacturers, those
24 require the same special kinds of quality and
25 qualification characteristics and tolerances and all

1 the things that have been described already by
2 Petitioners.

3 In order to differentiate all of these from
4 a standpoint of what is an appropriate like product
5 distinction, I think it's fair to say we concur with
6 the Petitioners on all that they have already
7 presented to you with respect to the like product
8 distinction in the addendum to the petition filed last
9 week. They did indicate they went through each of the
10 six elements that are normally considered --
11 interchangeability, physical characteristics, channels
12 of distribution, producer and consumer perceptions,
13 common manufacturing facilities, and price -- and
14 demonstrated to you why automotive and aerospace are
15 different from other fasteners that are included in
16 their definition.

17 We submit that other OEM parts easily fit
18 into that same differentiation, and we agree with them
19 on all of those. We would point out, and we're
20 certainly happy to discuss on the question period, how
21 other OEM parts like automotive and aerospace, differ
22 from the rest of the industry.

23 With respect to our second argument, which
24 is another like product, so we're essentially asking
25 you to consider three like products here, that is to

1 take the remaining product which is primarily
2 commercial standard fasteners and divide them between
3 low carbon product and the medium high carbon and
4 alloy product based, again, on differentiation that
5 meets all of those six criteria.

6 This is not something, of course, that
7 Petitioners have laid out, so with respect to the
8 blueprint specials we adopt their analysis as
9 submitted last week and insert other OEM blueprint
10 specials in there.

11 For the low carbon product, I think our
12 witnesses have drawn a pretty clear line, they view
13 low carbon to be a separate industry, made in separate
14 equipment and sold through different outlets. The low
15 carbon product is ASAE J429 grade 2, and A307 and any
16 other low carbon specifications, those are the two
17 main specifications where there is a clear dividing
18 line in the industry. These are not provided or sold
19 by the Petitioner, they are offered by the Petitioner.
20 If you go to their web site you will see those two
21 products, grade 2 and A307, but they are specified as
22 by "special order only". They are no longer in the
23 business to try to sell grade 2's, and this is not a
24 recent development. As we've said, this is a natural
25 evolution that took place in the industry long before

1 they were involved.

2 But I think Mr. Porteous made it clear what
3 the difference is in manufacturing characteristics
4 where the low end is not interchangeable with the high
5 end. The grade 5's, 8's and above cannot be used
6 interchangeably with the low carbon material. It
7 would be like going to the hardware store to buy
8 product and use it in building a bridge. This just
9 can't be done.

10 The channels of distribution, there is some
11 overlap. There's not a perfect break between them,
12 but as you heard from Mr. Hillman, he really doesn't
13 even deal in the higher end. He sells mass quantities
14 to the retail outlets and these are primarily the low
15 carbon product. Producer and customer perceptions are
16 quite different when the repair and construction
17 businesses and some other OEM manufacturers who don't
18 need blueprint specials, specify a 5 or 8. Their
19 perception is that a grade 2 just won't do. It's not
20 a strong enough product, it hasn't been annealed
21 before forming, it hasn't been heat treated after
22 forming. It's a different product physically.

23 In terms of price, once again, grade 2, low
24 carbon product is very low priced product compared to
25 high carbon and alloy product. Grade 5, grade 8 and

1 above. Those have clear-cut distinctions and dividing
2 lines that we would like to elaborate further in the
3 brief.

4 With those arguments laid out in that
5 fashion, I think that it's fairly clear that blueprint
6 product, those that are made to OEM specifications,
7 really do occupy the same ground as automotive and
8 aerospace fasteners. There really is no basis for
9 distinction between them. And a John Deere product or
10 an OshKosh truck, there are many OEMs who have very
11 specific product part numbers and specifications that
12 would be affected by this including military
13 manufacturers. OshKosh Truck, for instance, is making
14 heavy equipment, attack vehicles for use in the Middle
15 East and any other military suppliers as well would be
16 adversely affected by product if it's included in the
17 definition of what's covered if there's found to be
18 injury.

19 We just submit that there are separate like
20 products and that there is no injury with respect to
21 the blueprint special product.

22 That concludes our presentation, and we're
23 all available to answer questions.

24 Thank you.

25 MR. DEYMAN: We'll begin the questioning

1 with Joshua Kaplan, the investigator.

2 MR. KAPLAN: Good afternoon, and thank you
3 all for participating in our conference.

4 I have a question for Mr. Hillman.

5 You talked about how you have your product
6 range going mostly to retailers. What are the sizes
7 that we're talking about here? Are these products
8 that are above six millimeters, below six millimeters?
9 Is there a mix?

10 MR. HILLMAN: First of all I carry, in
11 addition to the products under the scope here, I carry
12 thousands of just regular screws and washers and what
13 not. So relative to the things under the scope, I
14 carry bolts from quarter inch to inch and a quarter.

15 Was that your --

16 MR. KAPLAN: If we could stick with the
17 millimeters, I'm not great at --

18 MR. HILLMAN: I'm not good at millimeters.

19 (Laughter.)

20 MR. KAPLAN: How many of those that are
21 above six millimeters are going to Home Depots and
22 Lowes, et cetera? How many of those that are above
23 six millimeters?

24 MR. HILLMAN: Anything above six in this
25 product, up to, what would be an inch, Barry?

1 MR. PORTEOUS: About 25.

2 MR. HILLMAN: So 6 to 25 is the range that I
3 would sell to Home Depot, Lowes, or any of the
4 independent stores.

5 I have other products, not bolts
6 necessarily, screws for example, below six millimeter
7 that we sell all the way down to, you can't even pick
8 them up, they're so small. Down to the same
9 locations. So we have a complete range of sizes.

10 MR. KAPLAN: Thank you.

11 This question I believe is probably for Mr.
12 McGrath. I believe this was touched upon in the
13 opening statement, but perhaps you could elaborate.
14 Do you believe that the Commission staff should
15 cumulate imports from China and Taiwan? If so, why or
16 why not? If you can just provide us with some detail
17 there.

18 MR. McGRATH: We will evaluate this and
19 provide further argument.

20 Some initial observations, though,
21 cumulation analysis usually focuses on, one of the
22 most important things is whether the products from
23 both countries are competing with one another in the
24 market, and whether they are in the same market
25 simultaneously, whether they are the same like

1 product. If in fact there are separate like products,
2 I think you're definitely going to find there's a
3 higher concentration of low carbon grade 2 product
4 from China and a higher concentration of other
5 product, although there will be both grade 2 and
6 higher from Taiwan, but there will be different
7 product focus between the two.

8 We'll have to reevaluate that when we submit
9 our argument. We're not making a specific argument
10 this time, but we will submit arguments.

11 MR. KAPLAN: Thank you.

12 The question was asked, or a couple of
13 questions were asked of the Petitioners earlier today
14 regarding how the staff should use, what methods we
15 should use for gathering trade related information. I
16 realize that you all haven't seen the bulk of the
17 questionnaire data yet. That will be forthcoming in
18 the APO release tomorrow. But at this point do you
19 have any position on how you believe staff should
20 gather and present the trade data? One, from the
21 perspective of should staff use the questionnaire data
22 or import statistics or some sort of hybrid?
23 Additionally, how should staff address the scope as it
24 has kind of been evolving over the time that we have
25 been gathering the data?

1 MR. McGRATH: I have some thoughts on that.
2 Not the golden answer, but I'll be happy to offer a
3 few observations.

4 Yes, you do have a definition of CSSF that
5 evolved from the time you sent the questionnaire to
6 now. With respect to data that you get from
7 questionnaire answers, some of that data will break
8 down so that you do have a basis for evaluating
9 imports of what we're describing as parts that are
10 made to blueprints.

11 Because you established a breakout for
12 modified, special fasteners and other, for some of the
13 data, we broke that out in our submissions so that
14 could at least be separately evaluated.

15 The definition of CSSF did change so that's
16 going to have an impact. I think you have to do a
17 combination of looking at the trends that are showing
18 up in import data and combining with the trends that
19 show up in census data.

20 The census data is, they are basket
21 categories, they are broad, they're not narrow. But
22 they do reflect some of what's happening in the
23 industry, and I think you can, as you have in cases in
24 the past, used them as a check against questionnaire
25 data and make the best estimate you can.

1 It's a difficult task when you have a very
2 narrow product definition, and one that changes. For
3 whatever reason the scope changed last week or in the
4 last few weeks. Whether it was dictated by the
5 Commerce Department, or whether it was an attempt to
6 narrow by the Petitioners, it did change the database
7 and it will change how you view I think the data that
8 you've collected. You're going to have to take the
9 data you've collected and stack it up against publicly
10 available data and see where the trends might suggest
11 you go with that.

12 Incidentally, while I have the floor if I
13 could say, on the questionnaire responses I think
14 there was a suggestion made that we were delaying
15 responses. I offer no apologies for getting a lot of
16 our questionnaires in one business day late, and we'll
17 try to get the rest of them today. But these changes
18 did necessitate people changing data that they were
19 putting together and it was a very difficult turn-
20 around. I'm quite pleased with the performance of all
21 the people here at the table with their people working
22 through the weekend and all through last week to get
23 questionnaire data. But we're happy to revise it if
24 that helps. We can work on narrower definitions to
25 try to make sure that you're able to differentiate

1 imports in the product lines that we've discussed.

2 MR. KAPLAN: Thank you, and we certainly
3 appreciate your offer to further revise the data as
4 necessary. Obviously any requests would be
5 forthcoming.

6 MS. LEVINSON: Mr. Kaplan, could I just add
7 to that? Chun Yu also has been working on this
8 questionnaire around the clock. I think he's
9 estimated that he's put about 80 hours so far into
10 responding to this questionnaire. And part of it is
11 now segregating out some of the products that are no
12 longer within the scope of the investigation. So our
13 questionnaire should reflect the most current scope
14 and we're hoping to have that either this afternoon or
15 tomorrow.

16 MR. KAPLAN: Thank you.

17 A question for Mr. Hansen. You talked quite
18 a bit about the different kinds of OEMs that may be
19 out there, aside from automotive and aerospace that
20 have been discussed kind of throughout the day here.
21 Could you give me one or two examples of that? It's
22 not clear to me at this point what would be some of
23 the examples of an actual end-use product. For
24 example, a passenger car would be an example of an
25 automotive application. What would be an application

1 for something you're talking about?

2 MR. HANSEN: An ATV would be an application
3 for example. A lawn mower would be an application,
4 from Briggs and Stratton. So these are types of
5 products that are built under the OEM guidance.
6 Electrical breakers that sit in your house, are also
7 OEM manufactured products.

8 MR. KAPLAN: Thank you.

9 I'd like to switch topics a little bit to
10 talking about the foreign industry. I appreciate, I'm
11 not sure, Mr. Chen, if you came from Taiwan or not for
12 this, but regardless, we appreciate your participation
13 here. Let me know if I'm speaking too quickly or if
14 you need something to be repeated.

15 Are you able to give some sort of estimate
16 on the size of the industry in Taiwan, of course, but
17 also in China if possible. The industry for the
18 standard fasteners as they've been defined here.

19 MS. LEVINSON: Mr. Lee is going to
20 translate.

21 MR. LEE: I'm going to translate. Could you
22 repeat the question again? Sorry.

23 MR. KAPLAN: Sure. I'm wondering, seeing as
24 how you represent the Taiwanese Industry Association,
25 if you can provide us with some sort of overall size,

1 both production and capacity, as it relates to these
2 standard fasteners for Taiwan.

3 MR. CHEN: We can say that about average
4 level capacity. I think it is about 1.5 million
5 metric ton.

6 MR. KAPLAN: I'm sorry, this is for what
7 period of time?

8 MR. CHEN: A year.

9 MR. KAPLAN: 1.5 million metric tons. And
10 this is all fasteners? This is strictly the subject
11 fasteners.

12 MR. CHEN: I think that would be about 70
13 percent that must be excluded. Extended steel and
14 small screw and other like nails or something -- about
15 70 percent. Seventy or 75 percent.

16 MR. KAPLAN: Thank you. Do you know, do you
17 have a sense of the size of the Chinese market? Are
18 you knowledgeable about that?

19 MR. CHEN: No.

20 MS. LEVINSON: Mr. Kaplan, I just received
21 an email today from the Xiajong Province Fasteners
22 Association asking me to put in a notice of appearance
23 from them, so I will certainly get that information
24 from them.

25 MR. KAPLAN: Thank you.

1 And Mr. Chen, if you have some sort of
2 statistics or publications that have been put out by
3 your association that pertain to its production
4 capacity and export of these fasteners or of fasteners
5 in general, if you would have your attorney submit
6 that, that would be helpful to us.

7 MR. McGRATH: We will be happy to work with
8 Mr. Chen and get the industry association numbers and
9 submit them from the industry association. They
10 collect data, and I don't know how narrowly it will be
11 broken down, but we can make sure that's submitted.

12 MR. KAPLAN: Thank you.

13 MR. SCHONHOLTZ: I think I can help you with
14 that. Steve Schonholtz, Indent Metals.

15 I've been a gray beard employer like the
16 rest of these guys for 31 years, 24 as a commercial
17 standard fastener importer and the last seven as an
18 OEM parts importer. I've known Joe for 29 years, and
19 I've known Daniel's father and uncles for just about
20 the same amount of time.

21 We chart these statistics based on the U.S.
22 import HES number tariffs. If you break out just the
23 general tariffs from Taiwan, we're looking at about
24 \$700 million a year as described in the overall
25 tariffs before you're breaking down the tariff codes.

1 And on China's side about \$400 million. That's
2 talking covered fasteners, based on the HES numbers.

3 MR. KAPLAN: This is the aggregate number.
4 This isn't broken out for the subject product we're
5 talking about here?

6 MR. SCHONHOLTZ: That's correct. And that's
7 for 2008, those numbers I gave you. We would submit
8 that for --

9 MR. KAPLAN: Yes, if we can get that in the
10 post-conference submission, that will be helpful.

11 A question for Mr. Chen, and thank you Mr.
12 Lee for helping with the interpretation.

13 Do you know or can you tell us who the
14 biggest producers are in Taiwan? Exporters, for that
15 matter, of these fasteners. Maybe the top three or
16 five. can you tell us here today?

17 MR. CHEN: All of fastener items or just the
18 CSSF --

19 MR. KAPLAN: Just the actual CSSF product.

20 MS. LEVINSON: Are you asking for exports to
21 the United States?

22 MR. KAPLAN: We're just looking for a
23 general indication of the size here.

24 MR. CHEN: I think number one is Chin Ha,
25 then maybe Shu Po Cheng, C-H-E-N-G. That's a nuts

1 manufacturer. That's all.

2 MR. KAPLAN: Those are the two biggest
3 exporters? Or are there others? I'm looking for, to
4 know who to make sure that I get the data from. It's
5 important.

6 MR. CHEN: Maybe San Shing Industry.

7 MR. KAPLAN: Thank you.

8 MR. McGRATH: We can provide the list.
9 These gentlemen have been in the business a long time
10 and dealing with all of the mills there.

11 We'll be providing the list both for China
12 and for Taiwan.

13 MR. KAPLAN: That's very helpful. Thank
14 you.

15 And thank you, Mr. Chen, for that. I
16 appreciate it.

17 MR. CHEN: And QST. That's all.

18 MR. KAPLAN: Mr. Lee, perhaps you could
19 comment on is there any difference in technology
20 production that you're aware of. Between the U.S.
21 produced subject product and the foreign product,
22 differences in them for example, if one industry in
23 general has a higher level of technology or lower, or
24 different processes involved, or if they're all the
25 same. do you have anything you could say about that?

1 MR. LEE: I guess I can't comment directly
2 on that because I've not seen production facilities in
3 the United States. I've only seen them overseas in
4 China and Taiwan.

5 If I were to wager a guess I would say
6 they're probably comparable in the sense that we want
7 to manufacture say A375 bolts, you have the same
8 general procedures, the same general steps that you
9 follow in manufacturing. You have annealing, you have
10 bolt forming, threading, heat treatment. But beyond
11 that as far as the detail of equipment or the nature
12 of how they do QC, that I really can't comment.

13 MR. KAPLAN: I'm sorry, I didn't mean to
14 exclude the other part of the panel here. If you all
15 have knowledge based upon your import operations,
16 perhaps even if you are aware of a particular industry
17 being more efficient or less efficient than the other,
18 that would be helpful.

19 MR. PORTEOUS: I've seen factories all over
20 the world and I can tell you that generally speaking
21 the equipment is very similar. They're using bolt
22 makers today. I mean years ago they used to use
23 headers and trimmers and rollers and so the equipment
24 has become far more sophisticated.

25 Generally speaking, I'm not sure if this

1 helps our case or hurts our case, but it's honest.
2 The foreign manufacturers trade out equipment a lot
3 more frequently because they're allowed to depreciate
4 the cost of that equipment over a much shorter period
5 of time than we are here in the United States. So
6 consequently, upgrading of equipment happens quicker
7 in these factories overseas.

8 I think if you saw some of these factories
9 you'd be absolutely amazed at how efficient and
10 effective they are in producing product and moving
11 wire through their factories and coming out the other
12 end as finished goods.

13 Dan Lee's family's business has an equipment
14 manufacturing, Chun Zu, and make some of the finest
15 fastener-making equipment in the world. Bolt makers
16 and parts formers and the like. I don't know if they
17 sell it much in the United States, but you can go
18 almost anywhere in Asia and see their equipment.

19 Just to highlight once again, there's a
20 distinction in the production process between the low
21 carbon and high carbon products. Depending on which
22 end you're talking about, the machinery equipment is
23 comparable, it is efficient, and manufacturing is done
24 efficiently both in the U.S. and in the foreign
25 facilities. But the high carbon product has

1 additional steps that differentiate its production
2 process.

3 MR. KAPLAN: I don't have any other
4 questions at this time. Thank you.

5 MR. DEYMAN: Elizabeth Duall,
6 attorney/advisor?

7 MS. DUALL: Thank you again for being here
8 today.

9 Just one point I want to clarify initially.
10 It seems that you're not contesting that it is not
11 necessary to expand the domestic like product broader
12 than the scope to include fasteners less than six
13 millimeters. Can you just comment on that?

14 MR. PORTEOUS: Well, I think it's
15 interesting to note that in their final definition of
16 the scope they use six millimeters on the small end
17 and 32 millimeters on the high end. That happens to
18 be the size range that Nucor makes. They don't make
19 anything less than six millimeters and they don't make
20 anything larger than 32 millimeters. And although
21 they said in their testimony that 32 millimeters is
22 kind of the dividing line between cold forming and hot
23 forming, that's not totally true. There are several
24 factories in Asia that have machines that will make up
25 to 1.5 inch or the equivalent of about 38 or so

1 millimeters, cold formed. There are lots of factories
2 that make less than 32 millimeters hot formed. So the
3 differentiation between hot formed and cold formed,
4 they're two totally different processes, but there's
5 not a clean dividing line by size.

6 MR. McGRATH: So we're not arguing for an
7 expansion of the industry to include below six or
8 above 32.

9 (Laughter.)

10 MS. DUALL: Thank you.

11 This is a question for Mr. Porteous as well.
12 Do you have as sense of how much of the product coming
13 in is over the 32 millimeters?

14 MR. PORTEOUS: It wouldn't be a large
15 percentage. It's generally high value per pound. But
16 as a percent, our highest volume part is a 3/8 nut and
17 it represents about 1.3 percent of our total sales,
18 and we have tens of thousands of SKUs and that one SKU
19 represents a huge part of our business.

20 MR. SCHONHOLTZ: Mostly in the large
21 diameters, hog forged products, we're seeing those
22 products from China and India and Korea where more hot
23 forged product is made. Much more so than Taiwan,
24 which is more of a cold formed structure based on
25 their machinery.

1 MS. DUALL: Can you, Mr. Hansen, if you
2 could elaborate on some of the other OEM products.
3 You mentioned farm equipment and heavy trucks.
4 Electrical breakers. Can you identify either here or
5 in your post-conference brief the other items that
6 would be classified as such?

7 MR. HANSEN: We can expand the scope. Most
8 of our business is for the OEM business. And that's
9 probably 90 percent of my business that goes in that
10 discretion. So I can map out these companies that
11 uses these quality requirements, blueprints, which are
12 similar to the automotive industry.

13 MS. DUALL: And there are all types of
14 fasteners. We're not just --

15 MR. HANSEN: All types. Nuts, bolts, six
16 millimeter, over six millimeter, below, and so forth.
17 It's a full range. Washers, for example, also.

18 MR. McGRATH: If I can also clarify, we are
19 not asking for -- OEMs are also generally going to use
20 some commercial product, some off-the-shelf product.
21 We're not saying that you should exclude all OEMs or
22 treat all OEM purchases as being separate like
23 product. What we're talking about is parts that are
24 made to an OEM part number such as those that
25 invariably have a blueprint like you're looking at. A

1 blueprint specification which will always cite an ISO
2 or another consensus standard of some sort, in
3 addition to adding all the other elements.

4 What we're suggesting, of course, is not
5 that you exclude simply OEM purchases somehow from the
6 industry. That was a suggestion I think made by the
7 Petitioners that were trying to define out everything,
8 because anything going to OEM would be out. What
9 we're saying is that these special fasteners that are
10 made to prints should be treated as a separate like
11 product. In the same manner as automotive and
12 aerospace.

13 MR. HANSEN: It might also not always be
14 just a print. It also could be a specification that
15 outlines a certain product. For example, you don't
16 want to have a tractor rusting, if you export that one
17 out very fast. So John Deere requires, for example, a
18 higher layer thickness of plating in their whole
19 plating manual. I think you have a copy, and we'll
20 make sure that that's all to file. So they say we
21 need higher plating thickness on these parts in
22 general, so it could be a standard product but the
23 quality requirements require higher plating because
24 they don't want to have them to rust.

25 MR. SCHONHOLTZ: I'd just like to add a

1 little bit to the PPAP discussion. Basically the PPAP
2 came from the Automotive Industry Action Group. It
3 started in our industry a few years ago and has moved
4 to just about every major OEM that we could count.
5 Looking for source specific quality assurance.
6 Instead of going to a laboratory in a particular
7 factory or accrediting that factory itself, we're
8 actually accrediting a part. An item. That big book
9 that we've given you which is the PPAP and the PSW,
10 sometimes 40 pages, sometimes 70 pages, is basically
11 an accreditation of the item. And based on that,
12 we're arguing that there's no way it should be
13 considered a commercial off-the-shelf or standard
14 fastener based on the quality required by the end
15 users.

16 MS. DUALL: I have a question about the
17 pricing. Petitioners made the comment that, for
18 example, the grade 8 was not necessarily more
19 expensive than the grade 5. It depended on how the
20 product was made.

21 Can you comment on that? Elaborate a little
22 bit more?

23 MR. PORTEOUS: We sell a lot of grade 5's
24 and grade 8's and I have never seen grade 8's at the
25 same price level as grade 5's. They're made from a

1 higher grade material so it's a more expensive
2 materia. I'm not sure what all the other cost
3 elements would be, but grade 8's are, again, I've
4 never seen them priced at the same level as a grade 5.
5 They're always higher and a fair amount substantially
6 higher.

7 MR. SCHONHOLTZ: I would agree with that, by
8 the way.

9 MR. LEE: The best way to look at pricing is
10 actually look at price with weight. Otherwise you can
11 get misled by an item, a grade 5 item that's very very
12 big compared to a grade 8 item which is very very
13 small. But I concur with Mr. Hillman. It's generally
14 impossible to have a grade 8 item that costs less than
15 a grade 5 item.

16 The manufacturing processes that go into
17 them, the material itself that you buy is more
18 expensive for grade 8. you don't make as much of it
19 typically and in manufacturing to make that material
20 useable in the forming process. That, of course, adds
21 to the cost of the item once it reaches the end users.

22 MS. DUALL: Thank you.

23 MR. PORTEOUS: If I could add one point to
24 that. Sorry to interrupt.

25 MS. DUALL: That's okay.

1 MR. PORTEOUS: Just so there's no
2 misunderstanding about the discussion of 5's and 8's
3 versus a discussion of 2's and low carbon. The 5's
4 and 8's have some comparability. The pricing is
5 different between them, there are distinctions between
6 them. But we're saying that the bright line is
7 between the 5's and 8's and others on the high end and
8 the 2's on the low end. The pricing is much different
9 between the low carbon and the high carbon because the
10 high carbon has different value added activities that
11 go into producing 5's, 8's and others.

12 MS. DUALL: With the production process,
13 kind of building on that, is it true that you can make
14 the low carbon on the same machinery that you made a
15 grade 5, for example, but there are additional
16 production processes for the grade 5 and 8.

17 MR. PORTEOUS: Yes you can, but you don't
18 need to have as good equipment to make a low carbon as
19 you do to make a medium carbon or an alloy. So you
20 can certainly trade, you can have a ten ton truck when
21 you only need a five ton truck. But there are
22 significant other processes after the fact.

23 MS. DUALL: With the other OEMs, Mr. Hansen,
24 the Petitioners seem to suggest that there were
25 different physical characteristics and that they're

1 also on the back end. But I'm trying to understand on
2 the front end in terms of the production processes
3 what the differences are. If you could sort of
4 elaborate on those and identify some of the different
5 production processes and machinery that you would need
6 on the front end other than the testing.

7 MR. HANSEN: The scope I think is important
8 to understand that if you produce to an OEM
9 manufacturer, first of all you need to have consistent
10 machinery, high quality machinery. As I also said,
11 high friction. Friction is one of the most important
12 things if you put something together, that's kind of
13 holding the bolt together or the application together,
14 so they want to narrow the tolerances. You might on a
15 standard product maybe run one million pieces, but if
16 you run your machinery with the high quality you might
17 only run 5,000 or 50,000 pieces, then you need to
18 change the tool. So the tooling has also some impact
19 on the quality of the product.

20 MS. ALVES: Good afternoon. Thank you also
21 to this panel. Both panels have been extremely
22 helpful today. I appreciate it.

23 Some more questions in terms of the
24 distinction you would like us to draw between the OEM
25 blueprints or the OEM specialty products and

1 everything else. Can you describe to me in a little
2 bit more detail what would be left in the everything
3 else category?

4 MR. MCGRATH: Well, that is a distinction I
5 guess initially drawn by Petitioners in their petition
6 and no explanation as to the justification for
7 excluding automotive and aerospace. What would be
8 left in the all other categories is what you heard
9 Petitioners talking about this morning. They were
10 talking about commodity product. They weren't really
11 talking about fasteners that are made to an OEM print
12 of any kind. They've tried to cast it as just
13 automotive and aerospace OEM prints, but the process
14 is the same, qualification is all the same for OEM.
15 So, what's left, you take OEM print special products
16 out. Then you have all the rest of the fasteners,
17 which are made to consensus standards. Their concern
18 is for the commodity product and I'm suggesting we
19 take the rest of all that product and we divide it
20 into low carbon and high carbon.

21 So, what's left is the medium high carbon
22 alloy fasteners made to consensus standards sold as a
23 commodity product, rather than as specials that stock
24 items to distributors that maintain off-the-shelf
25 quantities. It's sold for interchangeable uses.

1 And once again just to be clear, we're not
2 saying that anything but buying OEM is special. There
3 are some OEM products are special. Others, OEM do buy
4 off-the-shelf. So, that would be the universe you
5 have left, would be the -- you'd have three categories
6 -- I'm not saying that somehow the universe is
7 narrowed. The universe would be divided into these
8 three categories for purposes of your analysis. And
9 that's where they compete. That's what they've talked
10 about all day.

11 MS. ALVES: Okay. Humor me for a minute
12 though and let's not divide the universe in three.
13 Let's just talk about that first line between sort of
14 the specialized OEM and then the rest. So, the rest
15 would include some non-blueprint OEM applications that
16 are not automotive, that are not aerospace. It might
17 be for farm equipment. It might be for heavy trucks.
18 What other applications are we talking about?

19 MR. PORTEOUS: Construction, which is a huge
20 part of what Nucor does. Basically, what's left is
21 everything that Nucor makes and a whole lot of stuff
22 that Nucor doesn't make, all other low carbon that
23 we've been talking about that they do not make would
24 still be included.

25 MS. ALVES: Okay.

1 MR. PORTEOUS: I may be speaking incorrectly
2 here, but I don't think that Nucor makes specials.
3 So, if they do not make specials, all of their --
4 everything that they do make would still be included
5 along with a lot of -- a whole lot of stuff that they
6 don't make.

7 MS. ALVES: Okay. And there are other
8 domestic producers in addition to Nucor. Are they
9 making the specials? They are? And we have to define
10 the domestic industry as what's being produced
11 domestically. So, if they're producing the specials,
12 we, also, need to consider what the impact is on them,
13 as well. Are they making the specials and what sort
14 of standard products that Nucor is also making or is
15 there differentiation among those producers?

16 MR. SCHONHOLTZ: I believe, as Nucor
17 testified this morning, that they are the major
18 standard commercial manufacturer of the fasteners that
19 we're talking about here. The other names that they
20 listed had migrated either to direct OEM sales or to
21 sales to distributors for OEMs and always in this
22 industry we're talking about, whether heavy truck,
23 farm equipment, construction. But the majority of the
24 domestic manufacturers are still here and working. We
25 do have a very large number, by the way, of the market

1 share for specials. A big reason to buy domestically
2 is lead times, which obviously you know with shipping,
3 our product is -- 95 percent comes by steamship and
4 not by air. So, they have an opportunity there.
5 Also, they focus on short runs, in order to capture
6 that market. So, there's still a big, very big
7 domestic manufacturing market in-house base, as they
8 said, in automotive, they said, and certainly in OEMs.

9 MS. ALVES: Okay. So these would be the
10 blueprint OEMs -

11 MR. SCHONHOLTZ: Correct.

12 MS. ALVES: -- that we're talking about?

13 MR. SCHONHOLTZ: Correct.

14 MS. ALVES: So, there is U.S. production of
15 that -

16 MR. SCHONHOLTZ: Absolutely.

17 MS. ALVES: -- not be with Nucor.

18 MR. SCHONHOLTZ: Much larger than the import
19 universe on those parts.

20 MR. NEELEY: This is Jeff Neeley. One thing
21 we point out, however, is that not one of those other
22 U.S. producers have come in and complained. It's only
23 Nucor.

24 MS. ALVES: Can you make sure that we're
25 aware of the universe of who those other domestic

1 producers are? If you can share with us today what
2 their names are, if you could submit those names to
3 us, so that we're aware of who they are?

4 MR. NEELEY: There are several of them.

5 MS. LEVINSON: If I could also add -

6 MR. NEELEY: We can find out.

7 MS. LEVINSON: This is Liz Levinson. I'd
8 like to add that Mr. Lee testified to the fact that a
9 large portion of his products are patented products.
10 And the name of this case is standard fasteners and by
11 definition, I would submit that patented fasteners are
12 not standard fasteners. But, much of the same reasons
13 that go into Mr. McGrath's analysis of why fasteners
14 meet to specific OEM part numbers should be a separate
15 like product would also include the fasteners to the
16 extent they're within the scope of the investigation -
17 - I'm sorry, patented fasteners to the extent they're
18 within the scope of the investigation.

19 MS. ALVES: Okay. So the line that we're
20 asking to draw then is if it's blueprinted or patented
21 for an OEM application?

22 MR. PORTEOUS: Well, made to an OEM
23 specification. Whether there's a blueprint or not,
24 there are OEM specifications for particular parts that
25 are specific. Sometimes there may be a blueprint and

1 sometimes not. They're made to an OEM part number. I
2 think the exclusion that was drafted by Petitioners
3 was made to an automotive OEM part number. And that's
4 what we're concerned about and that's the specials
5 market that we think is being incorrectly captured in
6 this overall case.

7 We will try to get -- in response to your
8 question about manufacturers, we'll try to get names
9 of other manufacturers. There are some who haven't
10 paid attention because they don't view themselves as
11 being in the standards business, but probably because
12 they haven't looked at the scope of this and seeing
13 what it captures. Maybe they know, maybe they don't,
14 and they haven't chosen to support it. I don't think
15 they see any value in it. And, therefore, what we're
16 talking about is a petition by Nucor that's directed
17 at those standards. The names of the U.S.
18 manufacturers of specials, I think these gentlemen
19 probably know, can provide that information.

20 MS. ALVES: That would certainly be helpful.
21 Thank you.

22 MS. LEVINSON: One more comment on the
23 patented fasteners. Obviously, given that their
24 patented and Mr. Lee testified to the fact that Chun
25 Yu is for these patents exclusive licensee, nobody in

1 the domestic industry is producing an identical
2 product.

3 MS. ALVES: Okay. Although the standard
4 that we have to look at is not necessarily whether or
5 not there is an identical product produced by the
6 domestic industry.

7 MS. LEVINSON: I agree.

8 MS. ALVES: Could each of the witnesses
9 comment on whether or not they're currently importing
10 from both China and/or Taiwan?

11 MR. PORTEOUS: We are currently importing
12 from those countries and others.

13 MR. HILLMAN: Likewise China, Taiwan,
14 Malaysia, India, Canada.

15 MR. HANSEN: As mentioned in my statement,
16 we import from all over the world, also China and
17 Taiwan.

18 MR. SCHONHOLTZ: I'm importing standard
19 fasteners, commercial fasteners from China, but
20 anything that has a blueprint or direction of an OEM
21 has been from Taiwan and not from China.

22 MS. ALVES: Okay.

23 MR. LEE: I import from China and Taiwan and
24 Thailand.

25 MS. ALVES: Thank you. Those are all of the

1 questions I have at this point. If there were
2 questions though that we asked this morning of this
3 morning's panel that we didn't ask you, please feel
4 free to respond to them in your post-conference
5 briefs. And likewise for Petitioner's counsel, if
6 there are questions that we've asked this afternoon
7 that we have not asked this morning, please feel free
8 to respond to those. At this stage, you know, the
9 preliminary investigations are fast, so more
10 information is usually preferred rather than less.

11 MR. MCGRATH: Thank you. We'll be happy to
12 do so.

13 MR. DEYMAN: Gerald Benedick, the economist.

14 MR. BENEDICK: Good afternoon. Thank you
15 for your testimony and I'll be brief. I have a
16 question for Mr. Porteous -- well, actually, a
17 request. Would you, please, if you're able, provide
18 in a post-conference brief distinctions between master
19 distributors and other distributors in the United
20 States, and if you could identify what you consider to
21 be the master distributors, that would also be
22 helpful?

23 MR. PORTEOUS: I can tell you now if you'd
24 like. A master distributor is someone who buys
25 directly from factories and sells to distributors.

1 So, we're in between the factories and the
2 distributors. Other master distributors in the United
3 States are members of this coalition that Matt McGrath
4 and his group is representing: Heads & Threads, XL
5 Screw -- who else is in there -- Fastener is also an
6 importer -- I mean a distributor. The differentiation
7 is really who you sell to. Distributors would sell to
8 end users. A master distributor would sell to
9 distributors, who then sell to end users.

10 MR. HILLMAN: I would, in fact, be a
11 distributor. I mean, I, in fact, do buy products
12 direct from Asia; but, I, in fact, do buy products
13 from Mr. Porteous. He does not buy things from me. I
14 buy things from him.

15 MR. BENEDICK: The distinction is you sell
16 to retailers; Mr. Porteous sells to distributors?

17 MR. HILLMAN: He sells to other
18 distributors. I sell to retailers.

19 MR. BENEDICK: Okay. How many master
20 distributors are there then?

21 MR. PORTEOUS: In the scope of this
22 investigation -

23 MR. BENEDICK: Yes.

24 MR. PORTEOUS: -- and the products that are
25 listed here, there would be less than 10.

1 MR. BENEDICK: Okay. Thank you. Mr. Hansen
2 and Mr. Schonholtz, would you provide in a post-
3 conference brief a time and cost involved for an OEM
4 to approve a vendor for an OEM specified part?

5 MR. HANSEN: Yes, we can make an overview of
6 that.

7 MR. BENEDICK: Okay. And it could be a
8 range, if that works out best.

9 MR. SCHONHOLTZ: The description in the
10 statement of four months to two years was accurate,
11 but we can be more specific.

12 MR. BENEDICK: Okay. And if you could get a
13 cost estimate, as well, that would be helpful.

14 MR. HANSEN: I think the cost estimate is
15 interesting because it's most tied to labor costs on
16 the manufacturer's side -- on the OEM manufacturer's
17 side for him to approve that and some products are
18 more complicated. And as I said before, they
19 sometimes also need field testing -

20 MR. BENEDICK: Sure.

21 MR. HANSEN: -- before you send it in.

22 MR. BENEDICK: I presume that some firm
23 purchasing the standard fastener that's not an OEM
24 part, grade two, grade five, grade eight, they don't
25 go through that approval process?

1 MR. HANSEN: Some doesn't. Some, they have
2 additional requirements, too. It's a standard, but it
3 has to have this and this requirements.

4 MR. BENEDICK: But then do they approve
5 vendors for that like the OEMs do?

6 MR. HANSEN: Some does.

7 MR. BENEDICK: Okay. If you know of some
8 that do, can you give a cost and time estimate for
9 them, as well?

10 MR. HANSEN: Okay.

11 MR. BENEDICK: Mr. Lee, I think you
12 mentioned that there were Buy America policies or
13 practices.

14 MR. LEE: Yes. This came about trying to
15 understand the funding of the Recovery Act. It
16 appears -- this is on a casual investigation that when
17 the Recovery Act of 2009 was passed, part of that
18 package was a Buy American Act.

19 MR. BENEDICK: Well, for the period of
20 investigation, could you specify again in a post-
21 hearing conference brief the uses and types of
22 customers that have or are subject to Buy America
23 laws, practices, or policies for the standard
24 fasteners that we're talking about that you're aware
25 of?

1 MR. LEE: Yes.

2 MR. BENEDICK: Okay. Thank you.

3 MR. MCGRATH: Can I, also, offer a comment
4 on that, because it's been raised in a couple of
5 context? There is a Buy America requirement. The
6 general Buy American Act requirement, it's been around
7 for several years, I think has become less of a factor
8 in many procurements over the years. You heard Nucor
9 this morning say that they did not run into any what
10 they felt was a Buy American preference. But, the
11 stimulus bill this year, that was passed earlier this
12 year, was very specific, \$878 billion in stimulus
13 money that went into infrastructure development,
14 bridges, highways, buildings. The definition is very
15 broad as to what is covered. The Act -- the money in
16 the Act was then -- is then funneled either through
17 direct procurements by the Federal Government or
18 through State municipal agencies and the State
19 municipals are implementing Buy America restrictions
20 under a guidance that was issued by OMB. The Federal
21 agencies, Federal procurements are under Federal
22 Acquisition regulations.

23 My point to all of this is that the Buy
24 American requirements, which included an opportunity
25 for waivers, to the best of my knowledge, no general

1 waivers have been issued by the implementing agencies
2 for fasteners or for nuts and bolts, for any
3 particular kinds of projects. There may be waivers at
4 an individual contracting level, but these are iron,
5 steel, or manufactured products. As iron and steel
6 products, they automatically qualify for the Buy
7 American restriction that was in that law. And this
8 is a protected market. It's available to domestic
9 manufacturers unless there's a specific waiver granted
10 on a project. The only way I can see where it would
11 not apply to a procurement that involved fasteners is
12 if someone were three steps down the line and were
13 manufacturing a product using the fasteners. But in
14 many cases, for direct construction projects,
15 fasteners are part of the materials delivered to the
16 site. They're construction materials covered by Buy
17 American preferences.

18 MR. BENEDICK: Mr. McGrath, in a post-
19 conference brief, if you could, maybe in collaboration
20 with Mr. Hansen and Mr. Schonholtz and others,
21 especially the ones that deal with the end users, like
22 the OEMs and others, provide some estimate of what
23 this Buy America policies, laws, and practices, what
24 effect it has had on the domestic industry during the
25 period of our investigation? I think the Petitioners

1 mentioned they really didn't know, because they sold
2 to distributors. So, they weren't familiar with how
3 the end users were restricted.

4 MR. MCGRATH: We do know that some of those
5 distributors did maintain a line of domestic product
6 in order to satisfy Buy American projects. A couple
7 of them are involved in our representation. What we
8 can do is estimate, at least the folks that we are
9 working with, we can estimate what the effect has
10 been. It's very difficult to -

11 MR. BENEDICK: I realize that; just a
12 ballpark figure of how much in the market might be
13 affected by this Buy America.

14 MS. LEVINSON: Mr. Benedick, I would just
15 like to add that Mr. Lee did discuss the experience he
16 had. It's anecdotal in nature and I don't know how
17 much you can conclude from it. But, nonetheless, it's
18 a case where a contractor was seeking fasteners and
19 came to him and said, I'm going to need fasteners from
20 you. And they started negotiating prices and then the
21 distributor -- or the contractor got back to him and
22 said, oh, sorry, sorry, it's a Buy American project,
23 so I won't be able to buy from you.

24 MR. BENEDICK: Well, if he could identify in
25 a post-conference brief the individual and the

1 circumstances, certainly specific information is also
2 very good -

3 MS. LEVINSON: Okay.

4 MR. BENEDICK: -- even though it's
5 anecdotal.

6 Mr. McGrath, the Petitioners indicated this
7 morning that they were able or did produce some of the
8 low carbon standard fasteners. Your clients are
9 asserting that they don't produce those. Would they
10 produce those on the same equipment that they made the
11 grade fives and the grade eights?

12 MR. MCGRATH: I believe that our group is in
13 agreement that they could produce grade twos, if they
14 so desired to, if they felt that it was economically
15 efficient and viable. What we have said is that we
16 believe that this is not a recent development. The
17 withdrawal of domestic producers from the low carbon
18 market happened a long time ago, before this period of
19 investigation we're looking at. Theoretically, they
20 could make the product and they do advertise that
21 they're offered at special orders. So, I have to
22 believe them. But when the question was asked this
23 morning, I think I heard the witness from Nucor say we
24 could make them. He didn't say that they did. He
25 said "we could."

1 With respect to -- well, let me ask Mr.
2 Schonholtz to answer that question with respect to
3 nuts.

4 MR. SCHONHOLTZ: As they indicated this
5 morning, they did have a nut factory, which they
6 closed many years ago. According to the scope right
7 now, all nuts, cold form or hot form, are included in
8 this action. So, we all scratch our heads, who is
9 going to make these nuts. They're coming to this
10 country from Canada, as well as from the countries you
11 mentioned here. So, even though they mention low
12 carbon, we like to talk about low carbon bolts is
13 separate from low carbon nuts.

14 MR. BENEDICK: Okay. Let me ask Mr.
15 Porteous, since you've seen factories all over the
16 world. If you're producing the low carbon bolts on
17 equipment that you usually produce the higher carbon
18 bolts, are your costs higher to produce that low
19 carbon than somebody, who just has a factory making
20 low carbon bolts?

21 MR. PORTEOUS: Yes, in that you've probably
22 got more expensive equipment and so the depreciation,
23 amortization, et. cetera, is going to be higher.
24 You've got all this other equipment that is used to
25 make the heat-treated product, the annealing furnaces.

1 There are very large heat-treating lines, et cetera,
2 et cetera, which are not used and so that part of your
3 plant is -- you can't take those costs, those
4 depreciation/amortization costs and throw them under
5 the low carbon.

6 But let me, also, say that over the years,
7 the grade two, SAE grade twos is a diminished market
8 completely, not just from manufacturing in the United
9 States, the sales of which have dropped substantially
10 and been replaced by ASTM A-307 grade A, which is a
11 hex bolt. The hex bolt is not as good a product. In
12 certain ways, as a cap screw, it has a lower tensile
13 strength. It doesn't have a washer face. It doesn't
14 have a chamford point. So, it's not quite as
15 sophisticated a part, if you will. All cap screws
16 coming into the United States today, except from
17 countries that are protected, have an eight percent
18 duty. Hex bolts have a zero percent duty. So, Nucor
19 would have an automatic eight percent disadvantage if
20 they tried to produce hex bolts here in the United
21 States.

22 MR. BENEDICK: Thank you. And that's all
23 the questions I have. Thank you, panel, very much for
24 your testimony.

25 MR. DEYMAN: Gerald Houck, industry analyst.

1 MR. HOUCK: I have just one question by way
2 of clarification. You gentlemen all spelled out a
3 number of countries from which you are importing. I
4 just wanted to make sure that the countries you were
5 spelling out were countries from which you're
6 importing subject product for this, as opposed to dog
7 tags or whatever. I'm hearing yeses across the board?
8 Those are the countries for the subject products?

9 MR. PORTEOUS: As a little bit of a
10 clarification, though, there is a major manufacturer
11 of structural product in Korea and Korea is not listed
12 here. So, they would -- if you were to impose a
13 significant duty on structural product coming from
14 Taiwan or China, that Korean factory would have a
15 distinct advantage. There is also a major grade five
16 manufacturer in Thailand that would have a distinct
17 advantage because they've been left out of the scope
18 of this.

19 MR. HOUCK: Can you identify those two
20 corporations?

21 MR. PORTEOUS: Korea Bolt.

22 MR. HOUCK: And what's the one in Thailand?

23 MR. PORTEOUS: And Tycoons.

24 MR. HOUCK: T-H-A-I -

25 MR. PORTEOUS: T-Y-C-O-O-N-S, Tycoons. They

1 fancy themselves to be tycoons.

2 MR. HOUCK: Thank you, very much. I have no
3 further questions.

4 MR. DEYMAN: John Ascienzo, auditor.

5 MR. ASCIENZO: Thank you, very much, for
6 your presentation and your answers. And I have no
7 questions.

8 MR. DEYMAN: George Deyman, Office of
9 Investigations. Given that you're proposing, I guess,
10 three domestic like products, the problem is we have
11 no data on any of them. Do you have a solution?

12 MR. MCGRATH: Well, as I was saying
13 previously, I think you do have some data on the
14 specials, on the product that's made because we've
15 submitted data in accordance with the breaks that you
16 established in the questionnaire initially for
17 modified standard fasteners, fasteners that are made
18 to a consensus standard, but also have some
19 modification to them. So, you have some data there.
20 The CSSF for trade for import data captures everything
21 and you don't have differentiation there.

22 Now, are you asking with respect to the data
23 or with respect to how you would define these? You
24 had the question previously, how would this be
25 enforced and how would that work at the Commerce

1 Department and how would Customs enforce it. That, I
2 think, could be -- a bright line could be converted
3 into language, which would be enforceable just as the
4 exclusion of product that is made to an OEM part for a
5 particular application could be specified. I think
6 the bright line for low carbon product is even easier.
7 It would be product that's made to one of these
8 specifications and the importer has to certify and be
9 able to demonstrate it's to that specification
10 regardless of the HTS. So, that, I think, is doable.

11 The bigger problem, I agree, yes, you have
12 to figure out how to deal with the data and some of
13 that data problem is addressed in the questionnaire.
14 Some of it, I think, is going to be -- some estimates
15 have to be made and a comparison with Census data
16 between submitted questionnaire data to get a
17 comparison of trends.

18 MR. DEYMAN: Our data problem is not only on
19 the import side, but it's on the domestic side, too,
20 because if the Commission were to find three separate
21 domestic industries, for example, we don't have any
22 financial data for each of those industries. I'm
23 simply pointing this out, which is obvious to all.

24 MR. MCGRATH: I think that also part of the
25 problem with getting domestic industry data on the

1 special fastener side comes down to finding the other
2 participants. I don't know who is submitting
3 questionnaire answers, but the other participants in
4 the domestic industry are more likely to be reporting
5 what is the financial performance of their production
6 of specials, since nobody is really selling -- there's
7 some small production of commercial standard pipe in
8 the market. The vast majority is going to be coming
9 from Nucor. I think that there are ways to
10 differentiate to get this data, to get it divided up
11 in a way that you can analyze. The divisions make
12 sense and the line is clear.

13 MS. LEVINSON: Mr. Deyman, if I could make a
14 suggestion. I don't believe it's unheard of for the
15 Commission to send follow-up questions, asking for, if
16 not revision of the data, at least some clarification
17 with respect to the data, and you may consider taking
18 that approach.

19 MR. DEYMAN: We'll take that under
20 advisement. At a minimum, though, for all of you who
21 import from Taiwan and/or China, could you, in the
22 post-conference brief, give us at least an estimate of
23 the share of your imports separately from Taiwan and
24 China, by quantity and value?

25 MS. LEVINSON: That's in the questionnaire.

1 MR. DEYMAN: Well, that consists of say
2 grade two and consists of OEM non-automotive, non-
3 aerospace OEM. That is not in the questionnaire, I
4 believe. So that would be helpful. And we will take
5 your suggestion, Ms. Levinson, under advisement.

6 MS. LEVINSON: Thank you, Mr. Deyman.

7 MR. MCGRATH: If I could just add, though,
8 on that point, quite seriously, Mr. Deyman, it is
9 frustrating at the outset of an investigation to be
10 encountering changing scope. It's always a problem if
11 you were to try to defend a case and say there should
12 be these like product changes. It's doubly
13 frustrating to say there should be like product
14 changes, but the scope is different on day 10 than it
15 was on day one and you've already designed a
16 questionnaire in a certain fashion. I think the
17 Commission has always done a good job of trying to get
18 follow-up data. It's a difficult job for you, I know,
19 but it is extremely unfair, I think, for a scope to be
20 defined in some fashion that's overly broad, have it
21 changed later on, and basically put you at a
22 disadvantage with respect to setting up segregated
23 shares. And the result is quite possibly a very broad
24 impact on industries and users that may or may not be
25 around at the end of the game. Maybe the scope will

1 be defined in a different fashion. But in the
2 meantime, a much broader industry gets impacted that
3 otherwise needs to. And I think part of this is
4 simply because overly broad definition at the outset.
5 So, I think it is fair to the industries affected, the
6 importers, the OEMs, everybody in the United States
7 and abroad, for the staff to do its best, as it always
8 does, to try to differentiate data on a basis that
9 makes sense on the legal standards.

10 MR. DEYMAN: If for some reason the
11 Commission does not find separate domestic like
12 products, is there an issue here of attenuated
13 competition under conditions of competition; that is,
14 is it possible that the imports from China and Taiwan
15 are not competing to a great extent with the domestic
16 product?

17 MR. MCGRATH: I think that's a fair
18 observation. We think there are bright lines to set
19 up separate like products. But, when you look at the
20 bulk of the product based on questionnaire responses,
21 you'll find that imports from China tend to be more
22 low carbon product, which is not competing directly
23 with Petitioners or with the domestic industry. They
24 are not selling in that market, although they claim to
25 be able to. They're not realistically going to be

1 selling very much in that market no matter what
2 happens in this case. So, there's attenuated
3 competition at the lower end -- the low carbon end of
4 the market.

5 MR. PORTEOUS: I can say that my opinion, if
6 the scope does not change and although carbon
7 continues to be included in this and ultimately gets
8 duties placed upon it, when that happens, the supply
9 chain in this country for fasteners is going to be in
10 total chaos.

11 MR. DEYMAN: Well, again, please in your
12 post-conference brief give us your best estimates of
13 low carbon imports and of OEM, not aerospace and
14 automotive, by country, quantity, and value.

15 MR. MCGRATH: We will do. Thank you, very
16 much.

17 MR. DEYMAN: Ms. Levinson, do you agree with
18 the three like products?

19 MS. LEVINSON: I do, Mr. Deyman. And I
20 would just add to it that I believe the patented
21 fastener should be with the same like product as the
22 OEM specific, specific designed fasteners.

23 MR. DEYMAN: All right. Mr. Hillman, you
24 mentioned that you import from Canada, Malaysia, and
25 India, perhaps others, as well as from China and

1 Taiwan. Are the prices being offered by the
2 Canadians, Malaysians, and Indians similar to or above
3 or below those from China and Taiwan, in general?

4 MR. HILLMAN: I don't buy high alloyed
5 products from China. I'm buying all of my grade fives
6 and eights either from Taiwan or Canada and they are
7 very competitive with the -- the Canadian suppliers
8 are very competitive with my Taiwan source. So, I'm
9 not buying any fives or eights from China, never have.

10 MR. DEYMAN: All right. That's helpful.
11 Mr. McGrath, you represent, I believe it's 11 firms,
12 which are importers of the subject merchandise. Have
13 all 11 submitted their questionnaire responses?

14 MR. MCGRATH: I believe we submitted five --
15 six. I'm sorry, Mr. Brophy -

16 MR. BROPHY: Steve Brophy. We submitted six
17 yesterday and one this morning and we are working on
18 the others -- or they are working on them.

19 MR. DEYMAN: And my final question is, are
20 there any country of origin markings for these
21 products? I noticed what the Petitioners passed
22 around earlier, even on the large fasteners, I didn't
23 see any special markings.

24 MR. MCGRATH: I think our resident expert on
25 marking, head marking and origin marking is probably

1 Mr. Schonholtz.

2 MR. SCHONHOLTZ: I, also, had some bolts to
3 bring down, but at the airport, they decided to take
4 them from me. Yes, the majority of the bolts we're
5 discussing have a manufacturer's ID, either by initial
6 or symbol, on the top of the bolts that you would see
7 would identify the manufacturer. It doesn't identify
8 the country, but there's a trace back to that country
9 by registering that manufacturer's mark in this
10 country.

11 As far as the boxes that we bring in,
12 country of origin is on every box that we bring in.
13 They're mostly all palletized, but every box does
14 indicate country of origin.

15 MR. DEYMAN: Good. I have no further
16 questions. I appreciate your responses and I would
17 like to especially thank Mr. Chen, who came all the
18 way from Taiwan. It's helpful to have you here.
19 Thank you. Does any other staff member have a
20 question?

21 MS. ALVES: Sorry. I know it's been a long
22 day. Mary Jane Alves from the General Counsel's
23 Office again. One quick follow-up question. You
24 mentioned that in the event that there were orders
25 placed on imports from Taiwan and China, you

1 anticipated that Thailand Tycoons and Korea Bolt would
2 have an interest in coming to the U.S. market. What
3 is it about the U.S. market that would entice them to
4 come here? Is it the size of the market? Is it
5 relatively larger than the markets? Is it because the
6 Asian market is not attractive?

7 MR. PORTEOUS: Both companies already
8 compete with their Taiwanese and Chinese counterparts
9 for business in the United States. But, since duties
10 would only be imposed on factories -- or product
11 coming from factories in Taiwan and China, they would
12 have a distinct advantage and would obviously take
13 advantage of that.

14 MR. SCHONHOLTZ: Also, at this point,
15 Thailand does not have duty on cap screws, where
16 Taiwan and China does.

17 MS. ALVES: So, Thailand already has an
18 advantage then.

19 MR. SCHONHOLTZ: Yes, they do.

20 MS. ALVES: Okay. And how large are the --
21 these are individual producers in both of those
22 countries. Are they that large that they could come
23 in at the same level as the importers from China and
24 from Taiwan? Do they have that much excess capacity?

25 MR. MCGRATH: I think that from what we've

1 discussed about alternative supply -- our knowledge of
2 alternative suppliers out there, none of them have
3 immediate sufficient capacity to fill the entire
4 amount that would be vacated by -- that would be
5 previously served by China and Taiwan. Certainly at
6 the low end, the low carbon product that we're talking
7 about, the capacity for domestic producer and the
8 desire for domestic producer to suddenly start
9 producing the quantities needed for Hillman Group or
10 one of the big purchasers, it really boils down to is
11 there going to be -- we heard a discussion this
12 morning, well, if the price is high enough, people
13 will do it. But, is it going to be that high that
14 it's going to justify a leap of commitment for
15 production to a production that no longer makes
16 economic sense to make in the United States? The
17 alternative suppliers probably don't have immediate
18 capacity to serve all the need in the United States.
19 They would certainly make an effort to expand
20 capacity, I'm sure.

21 But the more important question is would
22 there even be alternative domestic supply for a lot of
23 this product? Would it be offered at higher prices?
24 Would it even be there? Domestic capacity is limited
25 to start with, but would it be a high enough price to

1 even make it worthwhile for Nucor to be selling grade
2 twos? That's a big question mark.

3 MR. SCHONHOLTZ: I would also like to add
4 that Canada doesn't have restrictions, does not have
5 duty into the United States on the cap screws. So,
6 they would be on a par with Thailand and have the
7 advantage over China and Taiwan on this product.

8 MS. ALVES: And are the two Canadian
9 produces producing the low carbon or the specialty OEM
10 product?

11 MR. SCHONHOLTZ: I believe they've gone out
12 of the low carbon market, too, but still at grade
13 fives, medium carbon, and high carbon. And Fastco is
14 not only a producer. They're also an importer, so
15 they're basically bringing in all the low carbon on an
16 import basis and they're manufacturing the medium
17 carbon, high carbon, and alloy. But, there's not
18 nearly enough capacity. Under current economic
19 conditions, it wouldn't be so bad. But, I think
20 things are going to start to turn around here a little
21 bit in the spring. Some people might disagree with
22 me, but, presently, inventories are very low in this
23 country, so it's not going to take much of an impact
24 of improved business conditions that there's going to
25 be some shortages out there.

1 Korea Bolt in good times would probably be
2 operating at 85 -- 80 to 85 percent capacity. So,
3 there's not a whole lot of additional capacity for
4 them to pick up in the structural bolt business,
5 structural bolts being used in construction of high
6 rise or whatever. That business is not very good
7 right now. But if it was good, there would not be
8 nearly enough capacity.

9 Tycoons is a pretty large manufacturer, but
10 could they replace Taiwan as a supplier of grade five
11 cap screws? Absolutely not.

12 MS. ALVES: Okay. Thank you. Those are all
13 of the questions I have at this point.

14 MR. DEYMAN: Thank you, again, for your
15 testimony. At this point, Mr. Price, Mr. Pickard,
16 would you like a two- or three-minute break before you
17 come up for your closing statement? A couple of
18 minutes? Two minutes.

19 (Whereupon, a short recess was taken.)

20 MR. DEYMAN: We're all ready here. Mr.
21 Pickard, you have 10 minutes, closing statement -- up
22 to 10 minutes.

23 MR. PICKARD: Good afternoon. This is Dan
24 Pickard of Wiley Rein and I promise I'm not going to
25 use all 10 minutes. I'm going to be fairly concise in

1 my remarks.

2 First off just to revisit very quickly what
3 Petitioner's panel told you this morning. They told
4 you that this was a commodity product and sold
5 predominantly on the basis of price and that they've
6 seen increasing competition over the past couple of
7 years, including losing customers, decreased
8 production, which is translated into entry of the
9 workers, and that it poses future threat of injury,
10 for example, the discussions regarding diminishing
11 capital expenditures. I think what I've been most
12 pleasantly surprised by is after listening to
13 Respondent's panel, I counted 10 major points where we
14 either agree with Respondents or they've conceded our
15 points.

16 Number one, Respondents, as well, referred
17 to the products here: basic cap screws, structural
18 bolts, TCs, the nuts, as commodity products.

19 Two, they've conceded that there's
20 overlapping channels of distribution. As a matter of
21 fact, the largest master distributor in the United
22 States testified that he buys both domestic and
23 foreign structural bolts, the subject merchandise.

24 Respondents, also, conceded that Nucor can
25 make number twos and that they would -- could have an

1 economic incentive to do so. What they failed to
2 acknowledge was that Nucor sold grade twos to Porteous
3 during the period of investigation. Not only can they
4 make them, but they do make them and they do sell
5 them.

6 It was conceded during Respondent's panel
7 that Nucor's Conway plant closed to imports
8 competition. Well, we'll leave that to speak for
9 itself.

10 Again, Respondent's don't appear to contest
11 the domestic-like product in regard to the six
12 millimeters and over or the 32 millimeters and under.

13 Mr. Hansen appears to concede that auto --
14 those producers who make fasteners for the automotive
15 and aerospace industry truly are separate industries.
16 We agree.

17 Respondents testified to the fact that U.S.
18 producers were essentially forced to abandon grade two
19 production, by and large, under what was called
20 "simple economics," which I think is just shorthand
21 for dumping.

22 Number eight, it was conceded that Taiwan is
23 predominantly export-oriented with 90 percent of its
24 production dedicated to exports.

25 Number nine, it was conceded that there's

1 cross-ownership between Taiwan's operations and
2 Chinese operations.

3 And number 10, Respondents' witnesses
4 testified to massive foreign capacity.

5 So with that, as far as what was agreed on.
6 There's still a couple of issues that we obviously
7 have not had a meeting of the minds. There was
8 testimony, I think, mischaracterizing Nucor's
9 position, indicating that they believed that Nucor
10 wouldn't produce grade twos if given the opportunity
11 and that really was just a natural evolution for them
12 to leave the market. Nucor's capacity utilization
13 rates are -- this is proprietary, but they're included
14 in the questionnaire response. As you heard Tom
15 Miller testify today, if an order was placed for grade
16 twos at a reasonable price, Nucor would accept them.

17 We disagree with some of the domestic-like
18 product arguments. I think that making the argument
19 that a grade two, there's a bright line between that
20 and a grade five and a grade eight would be difficult
21 to prove under the six-factor test. That is truly,
22 and it's almost the epitome, of the sliding scale or
23 the continuum of product based on quality
24 distinctions.

25 Similarly, the argument that there should be

1 a separate domestic-line product for fasteners going
2 into OEMs that are not aerospace or automotive, we not
3 only disagree with, but the domestic industry
4 disagrees with. The leading trade association for
5 fasteners, the IFI, identifies three types of
6 producers: industrial producers, automotive, and
7 aerospace.

8 And then of course, there's the issue of
9 whether there's been an injurious effect on domestic
10 producers, as a result of increased imports. As we've
11 talked before, I think as a legal matter, the American
12 Lamb Standard always compels an affirmative
13 determination, even setting aside Respondent's
14 arguments for three domestic industry definitions.
15 Just the holes in the data, I think, would require an
16 affirmative determination. But more than that, the
17 evidence of record clearly meets the legal standard
18 for a reasonable indication of material injury. Nucor
19 is essentially the last man standing in this industry.
20 They've produced testimony and their financial
21 performance indicates injury due to imports.

22 There have been discussions in regard to how
23 it's affected their production workers. And under the
24 relevant statute, injury to the workers is also
25 sufficient for an affirmative determination.

1 But, to get to the heart of the matter,
2 these are tough economic times. There is no question,
3 and I don't believe any reasonable mind could question
4 the proposition that but for the presence of subject
5 imports, Nucor would be doing fundamentally better.
6 The Department of Commerce has initiated the cases
7 against China and Taiwan with substantial dumping and
8 subsidy margins. But for the presence of these
9 imports in the United States, Nucor's production,
10 profits, sales would all be better and all of this is
11 material.

12 So, keeping that in mind, we just
13 respectfully submit that the Commission make an
14 affirmative determination in this case. And I thank
15 you for your time.

16 MR. DEYMAN: Thank you. Mr. McGrath?

17 MR. MCGRATH: Thank you, very much. I think
18 you do have a difficult case before you. Much of this
19 was the result of the way it was filed and the way it
20 was -- the product was defined by the Petitioner.
21 But, nonetheless, you're required by the law to do
22 take your best shot. And the Commission always -- the
23 Commission staff always does take a tremendously huge
24 leap and covers a lot of ground in 21 days or whatever
25 it is. I'm always amazed. Thank you, very much, for

1 the effort that you're putting into this and we're
2 doing our best to try to support you as much as
3 possible to give you the data that would be essential
4 for you to make this decision. We know it's a
5 challenge to make product differentiation, especially
6 when the scope keeps changing.

7 You've just heard from Petitioners the old
8 last man standing argument. I think that that kind of
9 is an umbrella over all of the points that they're
10 seeking to make. You wouldn't dare let this case
11 collapse when they're the last ones out there. Look
12 at how many producers there are in China. We'll
13 expand the scope of coverage here, to make sure we're
14 covering low carbon product that nobody is going to
15 make here. And that assures us that you'll have a big
16 produce import volume from China, as well, and all the
17 data show in a recessionary market that there must be
18 some kind of impact, adverse impact from imports.

19 The fact is the data do suggest quite the
20 opposite. I was surprised to see the strength of this
21 company. When you look at the financial information,
22 they're doing quite well. Right up until the end of
23 last year, when the recession started the beginning of
24 this year, they had a very favorable financial
25 performance, I think one that any of my clients here

1 would have been thrilled to see.

2 So, where does that leave us? I think it
3 leaves us with a company that is seeking to take
4 advantage of the economic downturn, to be able to say,
5 look, sales and production went down, everything went
6 down, don't allow imports to add to this burden that
7 is part of the decline, without taking any notice of
8 the fact that imports have declined right in
9 conjunction with the market. I think that you'll find
10 the data proves otherwise than what Petitioner is
11 putting before you.

12 There were a couple of points I heard this
13 morning that I would like to clarify. One of them, an
14 allegation that Nucor -- I think that they were
15 legitimate questions asked about lost sales
16 allegations. It was a statement by Nucor that they
17 had dropped Heads and Threads -- that Heads and
18 Threads have dropped them as a suppliers. Heads and
19 Threads is one of our clients and part of this group.
20 Heads and Threads did previously buy from Nucor.
21 Their last purchase as prior to the period of
22 investigation here. Earlier this year, Heads and
23 Threads reached out to Nucor and asked if they could
24 reestablish a relationship. They wanted to buy from
25 Nucor. Nucor said that they would not do so. They

1 were not interested in talking with Heads and Threads
2 about a new relationship. So, we'll provide what
3 information we can on the other allegations of price
4 reductions and possible lost sales. But, that's one
5 example that I need to correct for the record. The
6 truth is the opposite: Heads and Threads actually
7 reached out and tried to establish a relationship and
8 was rebuffed.

9 We heard this morning that they had reduced
10 prices twice in the last year. What wasn't clear
11 until later on, I think, was the admission that prices
12 went down and steel prices went down. They were
13 extraordinarily high, steel prices last year.
14 Everybody has cited that and that's the reason that
15 you have high levels of both imports and reported
16 domestic sales and high average unit values,
17 especially. This is an unusual case where imports are
18 being blamed for causing injury, when they have not
19 only a decline in volume, but continuing high average
20 unit values showing up in the Census data. It's tough
21 to get your hands around, you know, what's the sub-
22 unit or the subcategory of Census Bureau data that
23 we're looking at. But, that's an observation that
24 can't be avoided.

25 The other point that I wanted to make was

1 with respect to what Mr. Schonholtz discussed on the
2 nut business. The cold form nut business was really
3 no longer in the U.S. industry. When Nucor bought the
4 plant in Arkansas to make cold form nuts, they were
5 doing what I think was described earlier this morning
6 with respect to fasteners in general was they were
7 going against the trend. Well, they were not only
8 going against the trend, they were doing something
9 that nobody who is evaluating it would have done, is
10 to go into a nut business that was not in the United
11 States at all. That whole process, buying that plant,
12 finding that they couldn't make enough money on it and
13 selling it, that has nothing to do with imports that
14 are the subject of the complaint here. That just has
15 to do with a decision that I think is a pattern of
16 Nucor, wanting to be in a standard -- a basic
17 commodity low end standards market in the United
18 States that all other suppliers decided to get out of
19 quite some time ago. And you heard from Mr. Porteous,
20 Mr. Hillman, they've been around the industry a long
21 time buying from fastener producers around the world,
22 including from the United States. They've seen the
23 same thing. The changes in the economic structure of
24 the industry have been such that it made no sense to
25 continue producing at the low end. And it won't, even

1 with an antidumping investigation. What it will do is
2 simply impose new costs on consumers.

3 Finally, with respect to OEMs, I think I
4 just heard Mr. Pickard say that Mr. Hansen had
5 conceded that automotive and aerospace are a separate
6 industry. I'm not quite sure what he's referring to,
7 but what we were proposing and laying out for you was
8 an argument for why automotive, aerospace, and any
9 other products made to OEM specifications are a
10 separate industry. That industry, we concede with
11 them -- we agree with their arguments that were laid
12 out in their petition and we'll restate them all in
13 our brief with respect to OEM standard -- OEM
14 specification parts, those that are made to an OEM
15 part number. There is nothing special or different
16 about automotive and aerospace fastener producers.
17 That is not true of production for John Deere,
18 production for OshKosh, production for any of the big
19 manufacturers, who have specific qualification and
20 specification requirements. Any one of those is
21 always going to reference a consensus standard.

22 I think what the Petitioners seem to care
23 about in defining and refining this scope was more a
24 matter of avoiding circumvention by having a scope
25 that's written in such a way where an importer could

1 simply get somebody to -- instead of buying a product
2 that's made to a particular specification, A-325 hex
3 structural bolt, the importer would order it to that
4 A-325 and ask the manufacturer to stamp it with an OEM
5 part name or something. I don't know. I think they
6 were concerned about circumvention. They certainly
7 don't seemed to be concerned about the OEM specific
8 part business. So, that market should be recognized
9 as separate and should be divided up. That is the one
10 place where you do have some data to help you divide
11 up based on the foresight of staff and making sure you
12 ask questions about modified standard fasteners, in
13 addition to the others.

14 And there is one other item I wanted t
15 mention before I go. They've indicated a couple of
16 times that the IFI, by having three divisions set up,
17 one for automotive, one for aerospace, and one for
18 industrial fasteners indicates that the IFI, that the
19 industry recognizes automotive and aerospace as
20 separate special apart, I think implicitly then, than
21 any other OEM manufacturer would not be considered
22 special and different from automotive and aerospace.
23 When you take a look at those divisions, the
24 industrial division is not just for commercial
25 standard fasteners. The description of the industrial

1 division of the IFI includes OEMs and other part
2 manufacturers, as well. I think what they're really
3 trying to get at is what the IFI defines as a
4 commercial fastener, rather than a standard of
5 modified standard. A commercial fastener is a
6 fastener manufactured to the requirements of published
7 standards or documents and stocked by manufacturers or
8 distributors. That's clearly, I think what their
9 concern is. Just because something is a standard
10 fastener doesn't mean that it's not also made to a
11 specification and that it's special and has additional
12 requirements.

13 So, in conclusion, we do think there's a
14 good basis for these multiple end product
15 designations. We'll provide as much data as we can to
16 support it. We believe that this is simply an
17 opportunistic case to seek to impose price increases
18 unnecessarily due to the occurrence of a recession at
19 this moment and for no other reason. And we ask that
20 the Commission vote in the negative and end this case
21 now. Thank you, very much.

22 MR. DEYMAN: Thank you, Mr. McGrath. On
23 behalf of the Commission and the staff, I want to
24 thank the witnesses, who came here today, as well as
25 counsel for helping us gain a better understanding of

1 this product and the conditions of competition in the
2 industry. Before concluding, let me mention a few
3 dates to keep in mind. The deadline for the
4 submissions of corrections to the transcript and for
5 briefs in the investigations is Monday, October 19.
6 If briefs contain business proprietary information, a
7 public version is due on October 20. The Commission
8 has tentatively scheduled its vote on the
9 investigation for November 6. It will report its
10 determinations to the Secretary of Commerce on
11 November 9. Commissioners' opinions will be
12 transmitted to Commerce on November 17th.

13 Thank you for coming. This conference is
14 adjourned.

15 (Whereupon, at 2:25 p.m., the hearing in the
16 above-entitled matter was concluded.)

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CERTIFICATION OF TRANSCRIPTION

TITLE: Certain Standard Steel Fasteners from China & Taiwan
INVESTIGATION NO.: 701-TA-472, 731-TA-1171-1172
HEARING DATE: October 14, 2009
LOCATION: Washington, D.C.
NATURE OF HEARING: Preliminary

I hereby certify that the foregoing/attached transcript is a true, correct and complete record of the above-referenced proceeding(s) of the U.S. International Trade Commission.

DATE: November 2, 2009
 SIGNED: LaShonne Robinson
 Signature of the Contractor or the
 Authorized Contractor's Representative
 1220 L Street, N.W. - Suite 600
 Washington, D.C. 20005

I hereby certify that I am not the Court Reporter and that I have proofread the above-referenced transcript of the proceeding(s) of the U.S. International Trade Commission, against the aforementioned Court Reporter's notes and recordings, for accuracy in transcription in the spelling, hyphenation, punctuation and speaker-identification, and did not make any changes of a substantive nature. The foregoing/attached transcript is a true, correct and complete transcription of the proceeding(s).

SIGNED: Rebecca McCrary
 Signature of Proofreader

I hereby certify that I reported the above-referenced proceeding(s) of the U.S. International Trade Commission and caused to be prepared from my tapes and notes of the proceedings a true, correct and complete verbatim recording of the proceeding(s).

SIGNED: Micah Gillett
 Signature of Court Reporter