UNITED STATES INTERNATIONAL TRADE COMMISSION

In the Matter of:)
) Investigation No.:
CERTAIN ACTIVATED CARBON) 731-TA-1103 (Preliminary)
FROM CHINA)

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CERTAIN ACTIVATED CARBON) 731-TA-1103 (Preliminary)
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Thursday, March 30, 2006

Main Hearing Room U.S. International Trade Commission 500 E Street, S.W. Washington, D.C.

The preliminary conference commenced, pursuant to Notice, at 9:33 a.m., at the United States International Trade Commission, ROBERT CARPENTER, Director of Investigations, presiding.

APPEARANCES:

On behalf of the International Trade Commission:

Staff:

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APPEARANCES: (cont'd.)

In Support of the Imposition of Antidumping Duties:

On behalf of Calgon Carbon Corporation and Norit Americas, Inc.:

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DENNIS RESTER, Consultant, Norit Americas, Inc. ROBERT O'BRIEN, Senior Vice President, Calgon Carbon Corporation

JAMES GILMORE, Director of Product Management, Calgon Carbon Corporation

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In Opposition to the Imposition of Antidumping Duties:

On behalf of The Coalition of Importers of Activated Carbon:

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J. LOUIS KOVACH, President, Nucon International, Inc.

ANDERS SKEINI, Jacobi Carbons
SID NELSON, President, Sorbent Technologies
STEPHEN CLARK, President, Water Tech, Inc.
FELIPE BERER, International Adviser, Bryan Cave
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1	PROCEEDINGS
2	(9:33 a.m.)
3	MR. CARPENTER: Good morning and welcome to
4	the United States International Trade Commission's
5	conference in connection with the preliminary phase of
6	antidumping investigation No. 731-TA-1103 concerning
7	imports of Certain Activated Carbon From China.
8	My name is Robert Carpenter. I'm the
9	Commission's Director of Investigations, and I will
10	preside at this conference. Among those present from
11	the Commission staff are, from my far right, Karen
12	Driscoll from the Office of the General Counsel; Jim
13	McClure, investigator; on my left, David Fishberg, the
14	attorney/advisor; Steven Trost, the economist; Charles
15	Yost, the auditor; and Philip Stone, the industry
16	analyst.
17	I understand the parties are aware of the
18	time allocations. I would remind speakers not to
19	refer in your remarks to business proprietary
20	information and to speak directly into the
21	microphones. We also ask that you state your name and
22	affiliation for the record before beginning your
23	presentation.
24	Are there any questions? If not, welcome,
25	Mr. Hartquist. Please come forward with your opening

- 1 statement.
- 2 MR. HARTQUIST: Good morning, Mr. Carpenter
- and members of the Commission staff. My name is David
- 4 A. Hartquist of the law firm Collier Shannon Scott
- 5 representing the domestic industry producing steam
- 6 activated carbon.
- 7 We believe this is a fairly straightforward
- 8 injury case. Steam activated carbon from China is
- 9 being dumped in the United States at very large
- 10 margins. These margins permit the Chinese industry to
- 11 consistently and significantly undersell the domestic
- 12 activated carbon industry in the U.S. market. The
- importer data demonstrates the pervasive and injurious
- 14 underselling in the market.
- 15 That underselling has permitted the Chinese
- 16 industry to massively increase its exports to the
- 17 United States to the point where they are now a
- 18 dominant factor in the U.S. market, encompassing about
- 19 half of all imports at 85 million pounds in 2005.
- This massive volume of low-priced imports from China
- 21 pervades the marketplace and affects prices throughout
- 22 the market.
- The huge volume of Chinese imports is
- 24 underselling domestic prices and taking market share,
- 25 resulting in lost sales and lost revenue to domestic

1	producers as we have documented on the record. The
2	underselling has also resulted in price depression and
3	suppression in the market as domestic producers are
4	either forced to lower prices to make sales or cannot
5	raise prices to cover increasing costs.
6	The industry is in a period of both rising
7	costs and expanding demand and prices should be
8	increasing significantly, but, as you'll hear from our
9	industry witnesses today, imports of activated carbon
10	have instead either lowered or held down prices
11	resulting in depressed operating profits and declining
12	employment levels for the industry.
13	These factors all demonstrate that the
14	domestic industry is suffering material injury by
15	reason of the dumped imports of steam activated carbon
16	from China.
17	Finally, the Commission staff is aware that
18	Norit and Calgon filed a petition against all imports
19	of activated carbon about a month ago before
20	withdrawing that petition and refiling the case on
21	steam activated carbon only. While withdrawing and
22	refiling cases is certainly not unknown to the
23	Commission, it is very unusual for us, and I wanted to
24	provide a few words of explanation for the record.
25	Reflecting initial concerns about

1	circumvention, we approached this product as a single
2	like product even though neither Calgon nor Norit is a
3	U.S. producer of chemically activated carbons and
4	their steam activated carbons do not compete with
5	domestic and imported chemically activated carbons.
6	During the course of the first 19 days of
7	the first investigation, two things became clear to
8	us. First, despite some superficial general
9	similarities steam activated carbons and chemically
10	activated carbons are different products produced by
11	different industries under the Commission's test.
12	Second, the industry that produces
13	chemically activated carbons, essentially
14	MeadWestvaco, has shown no public interest in the
15	case. They apparently did not intend to participate
16	in the first investigation, and they are not here
17	today.
18	With separate like products, very little in
19	the way of imports of chemically activated carbons
20	from China and no apparent interest from the only
21	domestic producer of chemically activated carbons,
22	withdrawing and refiling the case seemed the simplest
23	and most appropriate action for us to take.
24	We believe this scope reflects the like
25	product determination that the Commission would have

1	reached had we gone forward with the first
2	investigation and properly focuses on the injurious
3	imports of steam activated carbon that are causing
4	injury to the U.S. steam activated carbon industry.
5	Thank you.
6	MR. CARPENTER: Thank you, Mr. Hartquist.
7	Mr. Vander Schaaf?
8	MR. VANDER SCHAAF: Thank you. Again, my
9	name is Lyle Vander Schaaf from the law firm Bryan
10	Cave. I'm accompanied here today by my colleagues,
11	Joe Heckendorn, Corey Norton and Felipe Berer.
12	We have a number of witnesses today that we
13	hope to bring before you to tell you what we believe
14	is going on in the marketplace today, and we're
15	appearing on behalf of the Coalition of Importers of
16	Activated Carbon, a number of importers and purchasers
17	in the United States who purchase both imported
18	activated carbon from China and U.S. produced
19	activated carbon, and also here representing the
20	foreign producers that we've entered an appearance on
21	behalf of from China.
22	We think that the first step in this
23	proceeding is to compare what's being said to what was
24	said in the original petition that our opposing
25	counsel alluded to. As you know, the original

1	petition was filed on January 26, 2006, which was the
2	eve of the Chinese Lunar New Year. We're curious
3	whether the Petitioners knew that.
4	All the executives for the foreign producers
5	would be not in their offices, and the factories would
6	be closed in China such that when they filed that
7	original petition did they know that the foreign
8	producers would not be able to organize to defend
9	themselves?
10	Did they know that the foreign producers
11	would not be available to respond to the ITC's
12	questionnaires, or was this just happenstance on the
13	part of the Petitioners? We wonder whether this is a
14	strategic option or whether it was simply gaming the
15	system.
16	The period of investigation that was covered
17	by their original petition would have been the same
18	whether that petition was filed on January 26 or
19	sometime in February or sometime in March. Those
20	details wouldn't have changed, yet they chose to file
21	that petition on the eve of the Chinese New Year.
22	The original petition was pulled on
23	February 15. Coincidentally, this was two days after
24	the ITC issued its first APO release where all of the
25	confidential information from the importers and

1	foreign producers and U.S. producers was provided to
2	the Petitioners for them to make a strategic decision
3	of whether or not to continue or to pull that
4	petition.
5	Again, was this just happenstance? Did they
6	have a change of mind, or was there actually some
7	gaming going on?
8	With respect to their original petition, as
9	we've indicated in a filing that we made with the
10	Commission on March 23 they've indicated that in their
11	first petition all activated carbon, regardless of
12	form or carbon source, has the same essentially
13	physical characteristics and uses, yet in this
14	investigation, in the petition of this proceeding,
15	they say that steam and chemically activated have
16	different physical characteristics and uses.
17	They certified that first petition as
18	correct and accurate. They did the same for the
19	second petition, but they're entirely inconsistent
20	with each other.
21	They say further that the products have
22	differing physical characteristics and uses when they
23	said that all activated carbon had the same physical

They stated in their first petition that

characteristics and uses in their first petition.

24

1	activated carbon made from different raw materials is
2	generally interchangeable for most applications. Then
3	in their refiled petition they say that chemically
4	activated carbons are generally not interchangeable
5	with steam activated carbons.
6	They indicated in their original petition
7	that all activated carbon is viewed as a single
8	industry, all activated carbon is produced in a
9	similar manner, yet in their refiled petition they say
10	that chemically activated carbon is not viewed as
11	being produced by the same industry as steam activated
12	carbon.
14	carbon.
13	In their original petition they state that
13	In their original petition they state that
13 14	In their original petition they state that activated carbon, regardless of form or grade, is
13 14 15	In their original petition they state that activated carbon, regardless of form or grade, is generally sold through similar channels of trade, yet
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by mixing together steam and chemically activated $% \left(1\right) =\left(1\right) \left(1\right) \left($

1	carbons different grade or blends of activated carbon
2	can be created to meet specific requirements, again
3	talking about blending.
4	In the refiled petition they state, "We have
5	no knowledge that any producer is currently blending
6	the two types of activated carbon at this time. Steam
7	activated and chemically activated carbons have
8	different physical characteristics and uses and are
9	not interchangeable."
10	Again, did the facts change? Did these
11	producers, who have been in this industry for this
12	long, realize facts they didn't realize before, or are
13	they gaming the system?
14	With respect to the issue of circumvention,
15	circumvention is now possible. It wasn't possible
16	under the filing of the first petition. With respect
17	to MeadWestvaco, everybody knows that the position of
18	producers in the industry, whether or not they support
19	or oppose or have any interest in the investigation,
20	is something that the Commission takes into account.
21	Again, by gerryrigging the scope of the
22	products and the domestic like product were they
23	basing their decision on facts, or were they simply
24	gaming the system?
25	We will have a number of witnesses today who

- will testify about Calgon's operations and how they
- are one of the leading producers in China, how they
- 3 have used a vast amount of their resources from U.S.
- 4 sales of activated carbon to invest in China.
- 5 They will tell you how they know from their
- 6 sources and their information that Calgon is one of
- 7 the largest exporters and one of the largest importers
- 8 in the United States.
- 9 This is not the type of industry that
- 10 deserves import competition under the antidumping law.
- 11 Thank you.
- MR. CARPENTER: Thank you, Mr. Vander
- 13 Schaaf.
- Mr. Hartquist, you may bring your panel
- 15 forward at this time.
- 16 MR. HARTQUIST: Again, for the record, my
- 17 name is David A. Hartquist of the law firm Collier
- 18 Shannon Scott representing the Petitioners.
- 19 We will have four witnesses for you this
- 20 morning presenting direct testimony led off by Mr.
- 21 Robert O'Brien, senior vice president, Calgon Carbon
- 22 Corporation; followed by Ronald Thompson, president of
- 23 Norit Americas, Inc.; and then the economic testimony
- 24 will be presented by Brad Hudgens of Georgetown
- 25 Economic Services; and Alan Luberda of Collier Shannon

- 1 will speak to the like product issues to conclude the
- 2 direct testimony.
- In addition to the witnesses who will
- 4 present direct testimony, we also have a number of
- 5 others who are available to answer your questions,
- 6 including Timothy Wruble, who is a national accounts
- 7 manager for Norit Americas, Inc., on my left; Dennis
- 8 Rester, who is a consultant to Norit Americas; James
- 9 Gilmore, the director of product management for Calgon
- 10 Carbon Corporation; and also Mary Staley of Collier
- 11 Shannon Scott.
- 12 With that, we will begin this morning with
- 13 testimony from Mr. O'Brien.
- 14 MR. O'BRIEN: Good morning. My name is Bob
- 15 O'Brien, and I'm the senior vice president for Calgon
- 16 Carbon Corporation responsible for our operations in
- 17 North and South America.
- 18 Calgon is the largest producer of activated
- 19 carbon in the United States, and we also have
- 20 operations around the world, including China. In the
- 21 United States, we employ approximately 775, including
- 22 200 employees manufacturing steam activated carbon at
- 23 our two production facilities in Catlettsburg,
- 24 Kentucky, and Pearlington, Mississippi.
- 25 You may not be familiar with activated

- 1 carbon, but it is an important product to your every
- 2 day life. Many of the foods you eat and the water you
- drink are treated with activated carbon to improve
- 4 their purity, color, smell or taste. It's also used
- 5 to prevent pollution from escaping into the
- 6 environment and to remediate poor historical disposal
- 7 practices.
- 8 It is used in literally hundreds of
- 9 industrial, home and other applications. It is an
- 10 essential industrial product, and we believe it's
- 11 essential that there be a healthy U.S. industry
- 12 producing it.
- The place most likely you've seen activated
- 14 carbon in your home is in your aquarium filter or your
- point-of-use water filter. It's a black powdered,
- 16 granular or pelletized porous carbonation material
- that has properties that permit it to absorb a variety
- 18 of organic molecules from gases and liquids. The
- 19 porosity gives activated carbon an extremely large
- 20 surface area-to-weight ratio.
- 21 For example, one pound of activated carbon
- 22 may have over 100 acres of internal surface area. It
- 23 is this surface area which creates and determines the
- 24 adsorptive capacity of an activated carbon. Now,
- 25 incidentally adsorption with a D refers to the

- 1 physical and chemical binding of molecules or
- 2 particles on a surface. In contrast, absorption with
- a B refers to the penetration of one material into
- 4 another like water into a paper towel.
- 5 Steam activated carbon is made by charring a
- 6 carbon containing raw material such as coal or coconut
- 7 shells and then removing select carbon atoms to form a
- 8 pore structure. In our process, we begin with coal,
- 9 which we grind to a fine powder. We mix the coal with
- 10 pitch or coal tar and press the material into
- 11 briquettes using high pressure. The briquetting
- 12 process creates a hard product and establishes the
- material structure to permit coal to be activated
- 14 efficiently.
- The briquettes are crushed to a uniform size
- 16 for the particular steam activated carbon we are
- 17 producing. The granules are fed into a rotary kiln to
- 18 bake at about 450 degrees Celsius. This stabilizes
- 19 the structure and carbonizes the organic materials in
- the coal, leaving a carbon structure that is really a
- 21 crude form of graphite or charcoal.
- In order to make that graphite or charcoal
- 23 useful we then have to activate it; that is, expose it
- to high heat and steam and a low oxygen environment.
- 25 This converts some of the carbonaceous material within

- the granules into carbon monoxide, which is removed.
- 2 Pores are created and expanded where the carbon atoms
- 3 are removed. The longer the exposure to heat and
- 4 steam, the more carbon atoms are carved out of the
- 5 structure.
- 6 The starting raw material temperature and
- 7 time in the activator will determine the final
- 8 properties of the steam activated carbon. The
- 9 finished product is screened to the desired final size
- 10 and tested to ensure it meets specifications. We may
- 11 further acid wash some of the product to remove or
- 12 reduce ash levels for special applications. We then
- package it for shipment to the customer.
- 14 Steam activation is the most common method
- of manufacturing activated carbon. It is the process
- 16 Calgon Carbon uses to make granular activated carbon.
- 17 To make powdered carbon, we crush or pulverize the
- 18 granular material. To make pellets, a producer
- 19 extrudes the ground coal in a binder into the desired
- 20 pellet size before baking. The charring and
- 21 activation processes are similar regardless of the
- 22 physical form of activated carbon desired.
- 23 We can also impregnate steam activated
- 24 carbon with certain chemicals or metals. Impregnation
- is used where we wish to efficiently target certain

1	compounds for absorption or to destroy certain agents
2	as in use in respirators for chemical protection or
3	when we want to promote a catalytic process with the
4	captured compounds.
5	We first describe activated carbon by its
6	type, whether it's powdered, granular or pelletized.
7	Powdered activated carbons tend to be used in batch
8	type liquid applications. That is, they are mixed
9	with liquid to absorb unwanted compounds, taste,
10	colors or odors and then are removed from the liquid
11	by filtration or settling.
12	Granular and pelletized activated carbons
13	tend to be used in more continuous process
14	applications where a liquid, gas, or air is moving
15	continuously over and around the activated carbon.
16	We grade activated carbons by absorption
17	capacity, density, particle size distribution,
18	hardness and abrasion, metals leaching tendency and
19	moisture content. Both the Chinese and domestic
20	producers make a broad range of steam activated
21	carbons with a variety of characteristics that they
22	are able to shift in holding inventory to meet market
23	demand.
24	There is a variety of specifications like

the American Water Works Association, as well as

individual customer specifications, that can be met with these products.

2.1

2.2

We have not included reactivated carbons or chemically activated carbons in the scope of this case. Reactivated carbon is activated carbon that has been used in an application to absorb compounds and then the captured compounds are removed so that the carbon can be reused. Reactivated carbon is not sold interchangeably with activated carbon. Our customers specify whether they want activated carbon or reactivated carbon.

Many times reactivation is performed as a service to our customers, and many customers want only their reactivated carbon back. Some large end users actually have their own reactivated facilities. We do have customers for some low-end industrial wastewater treatment that will purchase reactivated carbon. The customers who want reactivated carbon expressly request it.

We cannot use steam activated and reactivated carbons interchangeably. For example, in the waterworks industry, which is one of our largest customer bases, we cannot bid activated and reactivated carbon interchangeably. We would never recommend or permit drinking water to be treated with

1	reactivated carbon that had previously been used to
2	remove toxic chemicals in an industrial application.
3	Our reactivation facilities are separate
4	from our activation facilities, and that is generally
5	true of all reactivation in the United States. To my
6	knowledge, there are no imports of reactivated carbon
7	from China.
8	Chemically activated carbons are also in a
9	different market than the steam activated carbons made
10	by Calgon. I will let the gentlemen from Norit, who
11	have more experience in the chemical activation field,
12	speak to the differences between chemical activation
13	and steam activation, but I will say that Calgon's
14	steam activated carbons generally do not compete
15	directly with chemical activated carbons.
16	For example, we do not compete directly with
17	MeadWestvaco in our product line. We also do not
18	compete with chemically activated carbons from China.
19	Calgon does compete head-to-head with Chinese steam
20	activated carbon every day, and, as you can see from
21	our questionnaire response and petition data, we are
22	consistently losing sales to China.
23	China first entered the U.S. market in
24	volume in the early 1990s. Large trading companies

went to point-of-use water filter manufacturers and

- other OEMs that they could easily identify using data
- from such sources as Thomas Register. China's prices
- 3 were so far below what the market had seen that they
- 4 began to have immediate acceptance even when there was
- 5 concern about inconsistent quality in those early
- 6 days.
- 7 As time went on, the Chinese product gained
- 8 more acceptance in the marketplace and began to
- 9 associate with particular importers. Thus, one
- 10 importer would deal with one or several Chinese
- 11 producers on a regular basis. This allowed them to
- develop consistency in quality, hold inventories in
- order to bid on contracts and develop a nationwide
- 14 distribution system.
- 15 Since that time, Chinese imports have
- 16 entered virtually every part of the market for steam
- 17 activated carbon, as one would expect, based on the 85
- 18 million pounds or so that they shipped into the United
- 19 States in 2005.
- 20 The Chinese producers built that volume by
- 21 being the lowest priced activated carbon in the
- 22 market. They brought in very large volumes at prices
- 23 that are below our cost of production. As the Chinese
- 24 presence grew in the market, they took more business
- 25 at low prices.

We have done everything possible to lower 1 our cost structure and to keep our production lines 2 We have rationalized plants and services and 3 have closed three of our five original production 4 lines since 1995. The most recent closure was in 5 2003. 6 Our substantial efforts at trimming costs 7 and improving efficiencies still did not allow us to 8 9 match Chinese pricing. That left Calgon Carbon with 10 difficult choices to make. We could either walk away from the business that the Chinese were taking through 11 their persistent and pervasive underselling or drop 12 the prices of our domestically produced product to 13 14 match the Chinese and incur losses or find an alternative. 15 We could not afford to match the Chinese 16 prices on a sale-by-sale basis, and we did not want to 17 walk away from the business so we looked for an 18 19 alternative. As the world leader in activated carbon production and sales, we had extensive contacts in 20 China. Our customer base in the United States was 2.1 2.2 also encouraging us to purchase Chinese materials to 23 supply them. They wanted to get the advantage of the 24 low prices for Chinese material while having Calgon's

technical support and quality assurance.

1	Rather than cede the field to other
2	importers of Chinese activated carbon, we chose to
3	import some activated carbon from China to serve those
4	parts of the market that were being dominated by
5	activated carbon from China already.
6	It allowed us to compete with other Chinese
7	imports on a price basis in a way we simply could not
8	afford from our U.S. production, but we are first and
9	foremost a domestic producer of steam activated carbon
10	with a very large investment in plants, equipment and
11	employees in the United States.
12	It is critical to Calgon's long-term health
13	in this market that the Chinese product not be dumped
14	in the United States. The Chinese presence and
15	influence in the market has become so pervasive,
16	however, that it exerts a downward influence on prices
17	throughout the market despite a general growth in
18	demand for steam activated carbon.
19	This is of great concern to us, particularly
20	as our raw material, labor, energy and transportation
21	costs have all been significantly rising. We need to
22	be able to increase prices sufficiently to cover those
23	cost increases and to regain some measure of healthy
24	profitability on these products, but in the face of
25	high level of imports from China, we have been unable

1	tο	dО	that.

2	You can see from our questionnaire response
3	that the direct impact of the large and increasing
4	volume of dumped imports from China is that prices
5	remain suppressed, our profitability has dropped,
6	investments have been postponed, and benefits and
7	compensation for our employees has been reduced. All
8	of this evidence of material injury is tied directly
9	to the dumped imports from China in the market.
10	We have already cut back to three production
11	lines in the United States and trimmed our budget as
12	much as possible. We have made every effort to
13	operate more efficiently. However, if the high volume
14	of dumped imports from China continues to undersell
15	us, take market share and hold down prices we could
16	eventually be forced to cease U.S. production
17	operations and become importers or strictly leave the
18	business entirely.
19	We don't believe that either of these
20	options would be good for Calgon Carbon or our
21	customers. Having a healthy domestic activated carbon
22	industry is essential to the long-term health of our
23	customer base.
24	We are committed to remaining a domestic
25	activated carbon producer and an industry leader.

- 1 While we recognize that there is a place for imports
- in the market, they must not be dumped and must be
- 3 priced responsibly.
- 4 Despite being an importer, therefore, we
- 5 felt we had no choice but to become Petitioners in
- 6 this case. As I said before, Calgon Carbon is first
- 7 and foremost a domestic producer of steam activated
- 8 carbon.
- 9 If the Chinese industry is required to stop
- 10 dumping in this market we are confident that Calgon
- can effectively compete and again achieve a healthy
- 12 return on our investment.
- 13 Thank you.
- MR. HARTQUIST: Thank you, Bob.
- We will now move to Ron Thompson. I'm a
- 16 little short on the cord here. Do you think we can
- 17 see whether that mic will --
- 18 Good. Mr. Thompson?
- MR. THOMPSON: Good morning. My name is Ron
- 20 Thompson. I'm the president and CEO of Norit
- 21 Americas, Inc.
- Norit was established in 1918 and is
- currently one of the leading activated carbon
- 24 producers in the world. Norit produces steam
- 25 activated carbons in the United States in two

- 1 facilities in Marshall, Texas, and Pryor, Oklahoma.
- Our parent company is based in the Netherlands and has
- 3 production facilities there.
- 4 Norit is one of the largest producers of
- 5 steam activated carbons in the United States. Like
- 6 Calgon, we also have separate reactivation facilities
- 7 in the United States. I agree with Mr. O'Brien that
- 8 reactivated carbon is a different product produced by
- 9 a different process and that reactivated carbon does
- 10 not compete to any significant degree with steam
- 11 activated carbons. Like Calgon, and we think everyone
- 12 else, we treat reactivated carbon as a completely
- 13 different product line.
- 14 Unlike Calgon, until last year Norit also
- had a separate facility producing chemically activated
- 16 carbons. We closed that facility to concentrate on
- 17 steam activated coals in the United States. Our
- 18 European operation still produces chemically activated
- 19 carbon.
- 20 I would like to explain why steam activated
- 21 carbons and chemically activated carbons are different
- 22 products produced by different industries. The
- 23 chemical activation process is radically different
- than the steam activation process.
- 25 With the steam activation process, we

- 1 carbonize a raw material like coal or coconut shells,
- then subject the result to high heat and steam to
- 3 vaporize and remove some of the carbon atoms. This
- 4 creates the pore structure of activated carbon.
- 5 The chemical activation process does not do
- 6 this. Instead, chemical activation involves
- dehydrating a cellulose-containing raw material like
- 8 wood using chemical dehydrating agents, most
- 9 prominently phosphoric acid.
- 10 The pore structure is created by removal of
- 11 hydrogen and oxygen atoms in the form of water vapor
- 12 and leaving the remaining carbon structure. The
- different processes are performed using different
- 14 equipment.
- We were the only U.S. producer to produce
- 16 both steam and chemically activated carbons, and we
- 17 did so using different plants and equipment. The only
- 18 other known U.S. producer of chemically activated
- 19 carbon, MeadWestvaco, does not produce any steam
- 20 activated carbon.
- 21 Chemically activated carbons are generally
- 22 sold for different end uses than steam activated
- 23 carbons. Our customer bases for chemically activated
- and steam activated carbons are different.
- 25 Furthermore, our steam activated carbons generally do

1	not	compete	with	imports	of	chemically	activated

2 carbons or with MeadWestvaco's chemically activated

3 carbons.

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activated carbons.

The U.S. automotive applications for

chemically activated carbons that Mead dominates, for

example, have no competition from steam activated

carbons. While it is possible for chemically

activated carbons to compete with steam activated

carbons in some applications, it is very unusual

because chemically activated carbons are much more

expensive to produce and are priced much higher.

In general, because of the high cost relative to steam activation, customers use chemically activated carbons only where the pore structure, pore size and pore size distribution make it the best candidate. In practice, there is very little interchangeability between steam and chemically

All things considered, conditions in the steam activated carbon market should have been very good for the domestic industry over the last several years, but they were not. Demand for steam activated carbon in the United States has been relatively strong between 2003 and 2005. Consumption was increasing and was forecast to continue increasing during the next

1	several years.
2	Since activated carbon is used primarily as
3	an absorbent to remove organic compounds and
4	pollutants from liquid and gas streams, the market is
5	affected by the implementation of various
6	environmental regulations, particularly the Clean
7	Water and Clean Air Acts. These laws have driven
8	demand in many large markets, such as municipal and
9	industrial water treatment and industrial air
10	purification.
11	We hope that growth in the water treatment
12	market will remain favorable over the next several
13	years due to ongoing concerns over water purity.
14	Increased water recycling, particularly in
15	municipalities, manufacturing and electric utilities,
16	should promote for activated carbon since the water
17	must undergo additional treatment.
18	Demand also should remain strong in the

Demand also should remain strong in the pharmaceutical and food and beverage markets. The popularity of bottled water and new product innovations such as energy drinks has resulted in significant new demand for activated carbon.

There are also a number of emerging applications such as mercury control for coal-fired utilities that will continue to promote growth in the

- 1 U.S. activated carbon industry.
- 2 Given the growth in demand during the last
- 3 few years and the predicted future growth, Norit
- 4 expected to enjoy strong market pricing, as well as
- 5 sales growth. Unfortunately, Norit has not enjoyed
- 6 either in the last several years.
- 7 The reason for this has been the
- 8 unprecedented surge of low-priced imports of activated
- 9 carbon from China. Imports from China have more than
- doubled since 1999. In fact, they have grown by over
- 11 22 percent from 2003 to 2005, reaching historically
- 12 high levels. They now constitute about half of all
- imports.
- 14 This surge in imports of activated carbon
- from China has been significantly larger than the
- overall growth in the U.S. demand. The product
- 17 characteristics of activated carbon make the market
- 18 particularly vulnerable to price competition from
- 19 dumped imports. Relatively few grades and product
- 20 forms account for the bulk of the market so that it is
- 21 easy for importers to stock the product in large
- 22 quantities in the United States.
- 23 Because activated carbon is a commodity
- 24 product made to industry specifications that the
- 25 Chinese have had little trouble meeting, it is

1	relatively unimportant to end users whether they use
2	the product of one manufacturer or another and whether
3	the product is produced domestically or by a foreign
4	manufacturer.
5	The importers stock the product, provide any
6	technical product support and ensure uniform quality.
7	Thus, the importers have helped the Chinese product
8	increase its presence both in terms of volume and
9	breadth. We compete for the same customers on the
10	same products as the Chinese and their importers in
11	the United States, and that competition is on the
12	basis of price.
13	The imports of steam activated carbon from
14	China have been sold in the U.S. market at such
15	consistently low prices that the only way we have been
16	able to compete is to sell activated carbon without
17	being able to receive a satisfactory return. The

We have had to do so in a period in which we have faced rising costs of raw materials, energy and health care benefits, yet we have had little choice

unfairly priced imports have undersold our product by

investigation and have caused us to lower our prices

significantly and repeatedly over the past three

significant margins throughout the period of

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years.

1	but to drastically reduce our prices and to forego
2	price increases to maintain volumes within our plants.
3	You can see in our questionnaire response
4	what's been done to our bottom line. Our worsening
5	financial condition has led to reductions in available
6	capital, maintenance dollars and employee benefits
7	during 2003 to 2005. We have been forced to lower our
8	employment levels by almost 20 percent during this
9	period.
10	We've done everything humanly possible to
11	reduce our costs and improve our manufacturing
12	processes and productivity. We have implemented a
13	number of measures to improve efficiency and to make
14	our plant more environmentally friendly.
15	We know that we must remain competitive and
16	responsive to our customers, and we've tried to do so.
17	There is a limit to how much we can control, however.
18	There is very little else we can do to tighten the
19	belt further, and there are virtually no means by
20	which we can get our costs low enough to be able to
21	match the dumped prices of Chinese activated carbon.
22	Prices have gotten low enough that either we
23	have to forego certain sales to maintain margins or we
24	have to accept the sales at prices that don't cover
25	cost to maintain some market share. Neither choice is

- 1 attractive.
- Our financial performance is directly
- 3 attributable to dumped imports of steam activated
- 4 carbon from China. There's been a steady growth in
- 5 demand so economic conditions are not to blame. While
- 6 non-subject imports have grown as well, the total
- 7 volume of subject imports from China dwarfs all non-
- 8 subject imports.
- 9 Because the Chinese producers export
- 10 primarily coal-based steam activated carbon, they
- 11 compete head-to-head with Norit's products. There is
- 12 no question that the imports from China significantly
- 13 undersell us in the market. The underselling has
- 14 allowed Chinese activated carbon to directly take
- 15 sales and market share away from Norit.
- 16 Between 2003 and 2005, we lost annual
- 17 commitments to a number of U.S. customers, including
- 18 some of our top customers, to Chinese imports.
- 19 Specifically, in 2005 we lost 15 major municipal
- 20 accounts across the country because of imports from
- 21 China.
- In an example close to home for you, we
- 23 recently lost a major commitment from Fairfax County,
- 24 Virginia, due to low-priced imports from China. Our
- lost sales are documented in the petition.

1	Over the past several years our customers
2	have become increasingly familiar with the Chinese
3	product and the willingness of Chinese producers to
4	supply them at prices far below our own. Because we
5	can no longer afford to lose these accounts with
6	longstanding customers, we've been constrained to
7	defend our remaining business aggressively by lowering
8	our prices to current customers. In this way, the
9	effects of each dumped Chinese sale went far beyond
LO	the particular transaction to affect virtually our
L1	entire sales base.
L2	In light of our worsening financial
L3	condition and loss of market share to the subject
L4	imports, it is impossible for Norit to continue making
L5	the investments in equipment, processes and people
L6	that are necessary to be viable in the long term.
L7	We have invested \$6 million since 2003 to
L8	maintain our competitive position. We cannot continue
L9	to invest in the face of no return on that investment,
20	nor can we continue to match or beat Chinese prices.
21	Average Custom values for Chinese activated
22	carbon have been 25 cents per pound with powdered
23	activated carbon often being valued far lower. No
24	domestic producer can match such prices for very long.
25	We are here today because we're convinced

1	that our company is at a crossroads. If Chinese
2	prices continue at current levels, we may be forced to
3	choose not to manufacture activated carbon in the
4	United States.
5	As indicated in our petition, China has
6	enough activated carbon production capacity to supply
7	the entire world with low-priced activated carbon.
8	Given the capital intensive nature of activated carbon
9	production, this perhaps more than anything explains
10	why the Chinese industry has been so aggressive in its
11	U.S. sales efforts in the last few years.
12	Their own market, while growing, cannot
13	consume that volume of activated carbon, and that is
14	likely to be true for some time to come. With that
15	kind of capacity and the Chinese producers' pattern of
16	pervasive underselling, the domestic industry's
17	position will continue to worsen unless the Commission
18	acts to neutralize China's unfair pricing practices.
19	Thank you.
20	MR. HARTQUIST: Thank you, Ron.
21	We now turn to Brad Hudgens.
22	MR. HUDGENS: Good morning. I am Brad
23	Hudgens of Georgetown Economic Services. I will
24	discuss the data regarding the conditions of

competition and the volume, price and injurious impact

- of the unfair imports from China on the steam activated carbon industry.
- The commission is required to perform its
 injury analysis within the context of the business
 cycle and conditions of competition prevalent to the
 market. There are several conditions of competition
 that are pertinent in this investigation.

First, as Mr. O'Brien and Mr. Thompson 9 testified earlier, demand for steam activated carbon 10 as reflected in apparent U.S. consumption increased over the period of investigation. Most of the growth 11 in consumption is attributable to new environmental 12 regulations for water and air quality. As I will 13 14 discuss in more detail later, the domestic industry's financial performance has deteriorated despite the 15 16 strong demand as the imports from China have undermined pricing and taken sales and market share 17 away from the U.S. producers. 18

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Second, steam activated carbon is a commodity product for which the primary determinate of the sale is price. U.S. purchasers purchase both U.S. and Chinese steam activated carbon and use both products interchangeably. The questionnaires received to date indicate that the two products can be used interchangeably. The questionnaires show that the

1	domestic and the Chinese product compete head to head
2	for the same customers.
3	U.S. produced and imported steam activated
4	carbons are sold through the same channels of
5	distribution to the same customers.
6	Nothing could be more supportive of a
7	finding of substitutability between the U.S. produced
8	and Chinese steam activated carbon than the events
9	that have taken place during the period of
10	investigation. China's share of the U.S. market
11	increased over the period of investigation as the
12	domestic industry lost sales to imports from China
13	entirely due to price. The domestic industry's
14	customers have increased their purchases of steam
15	activated carbon from Chinese suppliers because the
16	quality is satisfactory and the prices are
17	significantly lower than the domestic industry.
18	These events demonstrate the importance of
19	price in the purchasing decision and the clear
20	substitutability of domestic and Chinese products.
21	Third, the nature of the production process
22	requires high capacity utilization rates for the
23	domestic producers. Given the very high capital
24	intensive nature of steam activated carbon production
25	and the highly integrated nature of the production

1	processes, the domestic producers are designed for and
2	depend on running at very high capacity utilization
3	rates to spread the high fixed costs over as much
4	production volume as possible.
5	The domestic producers operate 24 hours a
6	day, seven days a week except of scheduled maintenance
7	shutdowns. This condition of competition is
8	particularly relevant to the commission's analysis
9	because as U.S. producers have experienced low price
10	competition from Chinese imports they have been forced
11	to reduce prices significantly to maintain volumes
12	rather than cut production.
13	Fourth, as you have heard from the
14	Petitioners themselves this morning, the industry is
15	in a period of rising costs. Energy and raw material
16	costs have been rising over the period and, as a
17	result of the high energy prices, transportation costs
18	have also risen.
19	In a period of rising costs, producers must
20	be able to raise prices to cover these costs and, as
21	we will discuss in a moment, the domestic industry has
22	not been able to do so.
23	As I will show you this morning, the
24	domestic industry's material injury has been a result

of the unfair import competition from Chinese steam

- 1 activated carbon producers. By consistently
- 2 underselling and using aggressive pricing practices,
- 3 these producers are able to significantly increase
- 4 their shipments to the U.S. market.
- 5 Imports of Chinese produced steam activated
- 6 carbon rose by more than 22 percent between 2003 and
- 7 2005. According to the official import statistics,
- 8 imports from China surged from 69 million pounds in
- 9 2003 to 84 million pounds in 2004. The vast majority
- of these imports were for steam activated carbon,
- 11 coal-based carbons, but these data do include some
- 12 non-subject merchandise.
- Based on the questionnaire responses
- 14 received to date, imports of steam activated carbon
- increased at an even higher rate than the official
- 16 statistics. The questionnaire responses show a growth
- 17 rate in imports of steam activated carbon of nearly 50
- 18 percent over the POI.
- 19 The vast majority of the responding
- 20 importers reported an increase in imports from China
- 21 during the POI. This growth during the POI is
- 22 indicative of the pattern that has persisted over the
- 23 past decade. In 1996, imports from China stood at 25
- 24 million pounds. Imports have grown steadily to 84
- 25 million pounds in 2005, which represents an increase

L o	of 2	238	percent	during	the	ten-year	period
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The volume of growth of subject imports has come at the direct expense of the domestic industry. Despite gains in apparent U.S. consumption during the period 2003 to 2005, U.S. producers' market share declined. Accordingly, there can be no doubt that the import volumes of steam activated carbon from China are significant, but in absolute terms and relative to domestic consumption.

The growth in the volume of Chinese imports has been achieved through aggressive pricing and underselling of domestic producers. The commission's record clearly shows that the increase in volume of subject imports consistently undersell the domestic industry and have a suppressing and depressing effect on U.S. prices.

Based on the questionnaires, the record shows that imports from China undersold the domestic product in virtually all comparisons, with margins of underselling averaging between 25 and 45 percent. As a result of this underselling, the domestic industry lost a significant number of sales to imports which the Petitioners have detailed in their petition.

In a commodity market characterized by intense price based competition, this degree of

1	underselling coupled with the increasing volume of
2	subject imports has led to the price depression and
3	suppression experienced by U.S. producers in the steam
4	activated carbon market.
5	It is important for the commission to put
6	the current pricing trend in context. The domestic
7	industry's prices had already declined significantly
8	as a result of the subject imports even before the
9	period of investigation. As we will present in our
10	post-hearing brief, prices were already extremely low
11	when the period of investigation started due to the
12	increased volume of subject imports from China at very
13	low prices.
14	As I noted earlier, the domestic producers'
15	costs began rising over the period of investigation,
16	while Chinese imports continued to increase at very
17	low prices that undersold the domestic industry. The
18	pervasive underselling has caused more price
19	depression for some products, but for all products it

22 suppression.

23 The depression and suppression of U.S. steam

24 activated carbon prices has resulted in significant

25 financial deterioration for the industry. The U.S.

meant that the industry could not raise prices to

cover these increasing costs, that is, price

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1	industry's operating income plummeted over the POI. In
2	a period of both rising demand and rising costs, the
3	domestic industry should have been able to pass on the
4	cost increases to its customers. Due to the pervasive
5	underselling by the dumped imports of steam activated
6	carbon from China, domestic producers were unable to
7	pass on these increased costs, leading to the
8	financial deterioration of the industry.
9	In addition to the significant financial
LO	declines, the record also shows a decline in
L1	production related workers and hours worked and a
L2	slight decline in U.S. shipments.
L3	There were modest increases in production
L4	and capacity utilization over the period, but these
L5	are not indicative of a healthy domestic industry.
L6	Instead, these increases were a result of a small
L7	decline in capacity and the necessity of the domestic
L8	producers to maintain high capacity utilization rates
L9	to control costs.
20	In the face of rising energy and raw
21	material costs, it was critical to keep unit fixed
22	overhead costs low by keeping capacity utilization
23	high. In addition, the domestic industry was able to
24	find export markets to help keep production and

shipments high, but the domestic industry cannot

- 1 continue to run at a loss at those capacity
- 2 utilization levels.
- Now, Respondents may argue that the domestic
- 4 industry's financial injury was not a result of
- 5 declining prices, but rather high production costs and
- 6 manufacturing inefficiencies, but during the period of
- 7 increasing demand the industry should have been able
- 8 to pass along such cost increases. The underselling
- 9 by low priced subject imports prevented that.
- 10 Calgon and Norit have done everything
- 11 possible to control rising costs and are among the
- 12 most efficient producers in the world. Both companies
- have invested heavily in plant and equipment to
- improve productivity rates during the POI. As
- 15 Mr. Thompson testified earlier, Norit has implemented
- 16 several measures to make the plant more efficient,
- 17 such as major capital investments and a cost reduction
- 18 production which included the termination of some of
- 19 its workforce.
- 20 Mr. O'Brien testified that Calgon was forced
- 21 to cut manufacturing back to three product lines and
- 22 to cut costs in 2002. Calgon has also invested
- 23 heavily in capital improvements during the POI to
- improve production efficiency. Yet for all of the
- 25 capital improvements and cost reductions, the U.S.

producers have not been able to compete with the 1 imports from China because these imports are sold at 2 such low prices in the U.S. market that their prices 3 are often below the domestic industry's raw material costs alone. No amount of efficiency gains would 5 enable the U.S. producers to compete against these low 6 7 priced imports. In summary the U.S. steam activated carbon 8 9 industry is being materially injured as a result of 10 the low priced imports in China. As these imports surged into the U.S. market during 2003 to 2005, the 11 U.S. industry experienced declining market share, 12 underselling by the subject imports, lost sales and 13

16 Despite significant gains in apparent U.S. consumption and rising raw material costs, U.S. 17 producers were unable to raise prices due to the 18 19 intense competition with low priced imports. As a result of the price suppression and depression, the 20 U.S. producers' financial performance worsened over 2.1 2.2 the POI. Consequently, the U.S. producers' material 23 injury is directly linked to the surge in dumped low 24 price imports of steam activated carbon from China. 25 Mr. Carpenter, may we have a MR. HARTQUIST:

lost revenues and significant price depression and

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suppression.

MR. CARPENTER: Yes. You have about 20 2 minutes remaining. 3 4 MR. HARTOUIST: Thank you very much. Mr. Luberda? MR. LUBERDA: Good morning. Before we 6 conclude our direct presentation, I wanted to take a 7 few minutes to discuss the two like product issues 9 that have been raised preliminary by the Respondents. Respondents have claimed that the like 10 product in this case should be expanded from steam 11 activated carbon to include chemically activated 12 carbon and reactivated carbons. Neither of these 13

time check at this point, please?

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products should be included in the like product.

Like product is derived from the scope of
the case. The statute at 19 U.S.C. 1677.10 defines
the domestic like product as a product which is like,
or in the absence of like, most similar in
characteristics and uses with the article subject to
investigation.

21 The article subject to investigation is 22 defined by the scope, which is provided to the 23 commission by the Commerce Department. Commerce 24 defines the scope as including only steam activated 25 carbons and excluding both reactivated and chemically

1	activated carbons. Thus, the domestic like product is
2	the product that is like the imported steam activated
3	carbons in the scope and that product is domestic
4	steam activated carbon.
5	The commission does have the discretion,
6	obviously, to expand the like product beyond the
7	products covered in the scope through application of
8	its six-part test, but where an industry has defined
9	the scope in a manner to provide relief to that
10	industry, the commission most often finds scope and
11	like product to be co-extensive.
12	The Petitioners which are the largest
13	producers of steam activated carbons in the United
14	States define the scope and the like product precisely
15	in a way that mirrors their own production and
16	marketing practices and in the manner that the product
17	is understood in the marketplace.
18	They also defined it in a way that mirrors
19	what is being imported and causing material injury to
20	the domestic industry. There are no known imports of
21	reactivated carbon from China and relatively few
22	imports of chemically activated carbon from China.
23	The injury to the domestic industry is in
24	this case being caused by the massive imports of

Chinese steam activated carbon to the producers of

2	Mr. O'Brien and Mr. Thompson explained
3	briefly why reactivated carbons and chemically
4	activated carbons are not within the same like product
5	as the steam activated carbons they produce. They can
6	speak knowledgeably because both companies produce
7	reactivated carbon on separate equipment or facilities
8	and Norit had a separate U.S. plant producing
9	chemically activated carbons until recently and it
10	still does have European operations that produce those
11	products.
12	I want to emphasize a few points today that
13	bear on the commission's consideration of like product

and the domestic industry definition.

steam activated carbon in the United States.

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As to differences between steam activated carbon and chemically activated carbons, chemically and steam activated carbons have different physical characteristics and uses. While both superficially have a porous carbon structure that allow the material to be used to adsorb impurities, that is where the similarities end. The products generally have a different density, pore size and pore size distribution as a direct result of the fundamental differences in the activation process and the material being activated.

1	The vast majority of steam activated carbon
2	material produced in the U.S. and China is made from
3	coal which cannot be chemically activated. In
4	contrast, all chemically activated carbon produced in
5	the United States is made from wood or other cellulose
6	containing materials. Because of these physical
7	differences, the products tend to be used in different
8	applications.
9	Norit and Calgon steam activated carbon have
10	little competition with MeadWestvaco in the United
11	States, the only current domestic producer of
12	chemically activated carbon, and see no Chinese
13	chemically activated carbon in competition with their
14	domestic steam activated carbon. This is because the
15	same customers and applications do not generally
16	overlap for steam and chemically activated carbons,
17	nor do the importer questionnaire response indicate
18	any significant overlap in competition.
19	This lack of competition demonstrated on the
20	record is a strong indication that these are different
21	products made by different industries servicing
22	different markets.
23	Steam and chemically activated carbons are
24	also made by different companies on different
25	equipment utilizing a significantly different process.

1	As you heard, steam activation relies on a reaction
2	converting carbon into carbon monoxide to create a
3	carbon pore structure, carving out carbon atoms, while
4	chemical activation relies on the application of a
5	chemical dehydrating agent to remove hydrogen and
6	oxygen atoms as water vapor, leaving the carbon pore
7	structure behind.
8	One cannot produce steam and chemically
9	activated carbons using the same equipment and nobody
10	does. Indeed, the processes are so different and they
11	result in products that are so different that the
12	method of activation was the primary defining
13	characteristic of the scope and should similarly play
14	a large part in the commission's like product
15	determination.
16	The last point I want to make about chemical
17	activation is that it's much more costly than steam
1 8	activation resulting in a higher priced product. The

activation is that it's much more costly than steam activation resulting in a higher priced product. The domestic industry's experience, for example, is that chemically activated carbons sell from several times to many times the price of steam activated carbon and we have put some evidence on the record about this already.

Thus, any customer that can use a steam activated product will do so. Customers that use

- 1 chemically activated products do so because they must
- 2 have the pore characteristics of the chemically
- 3 activated material for a particular application.
- 4 Thus, while there may be theoretical substitutability
- 5 between steam activated and chemically activated
- 6 carbons, for some applications there is little
- 7 practical substitutability.
- 8 In short, steam activated carbons are
- 9 produced by a different industry using different
- 10 methods and equipment to create a different physical
- 11 characteristic for different applications and are
- 12 priced on a different scale from chemically activated
- 13 carbons. There is a clear dividing line between them
- under the commission's like product test.
- I also want to say a few words in response
- 16 to the Respondents' claim that the reactivated carbon
- should be considered within the like product for steam
- 18 activated carbon.
- 19 As you heard earlier, reactivated carbon is
- simply activated carbon that has been used to adsorb
- 21 material and then is subject to heat and steam or
- 22 other gasses to volatilize and incinerate the unwanted
- 23 material.
- While it is superficially tempting as the
- 25 Respondents have done to claim that once the carbon

1	has been reactivated it has identical characteristics
2	to the activated carbon that was its origin, such
3	claims are not really accurate in the marketplace.
4	The reactivation process begins with spent
5	activated carbon that already has a defined pore
6	structure from the original activation process and has
7	been used to adsorb specific impurities. Even after
8	reactivation, there is a fear that impurities left as
9	remnants may contaminate the reactivated carbon and
10	for these and other reasons activated and reactivated
11	carbons are not considered identical in the
12	marketplace.
13	No consumer or producer treats steam
14	activated carbon and reactivated carbon as identical
15	and interchangeable. While activated carbon could be
16	used in any application that permits the use of
17	reactivated carbon, the reverse is not true. There
18	are many applications such as for drinking water
19	treatment that would never use reactivated carbon
20	taken from a third party source. Reactivated carbon
21	can only be used in limited applications as a
22	substitute for activated carbon.
23	In practice, customers specify whether they
24	want activated carbon or reactivated carbon and it is
25	rare that the two would compete in the same

- 1 application for the same customer.
- 2 Customers specify reactivated carbon in a
- 3 few limited circumstances. For example, a large
- 4 number of users will buy reactivation services from
- 5 reactivators or perform reactivation themselves. They
- 6 reuse only their own spent carbon to ensure other
- 7 impurities are not introduced into their process.
- 8 Reactivated carbons are also used in some
- 9 waste water or other low end industrial applications
- where the source or potential contamination of the
- 11 carbon is not critical to the media being treated.
- 12 For these applications, the primary driver of the
- 13 carbon choice is price. Reactivated carbon is
- 14 typically much less expensive than activated carbon,
- 15 so while the customer could use steam activated carbon
- 16 in place of the reactivated carbon, it would not do so
- for practical purposes because of the differences in
- 18 price.
- 19 As we detail in the petition, reactivation
- 20 uses different equipment and has a different
- 21 production process, utilizing a different raw
- 22 material, spent activated carbon. It does not have to
- 23 go through the raw material crushing, mixing with
- 24 binders, forming into briquets, crushing to size or
- 25 the baking steps, and reactivation itself is less

- 1 complicated, takes much less time and a different
- 2 expertise and processing than activation.
- 3 Reactivation is really just a further processing and
- 4 reuse of existing activated carbon.
- 5 The most telling evidence of the difference
- 6 between steam activated and reactivated carbons is how
- 7 the companies in this room on both sides of the aisle
- 8 treat reactivated carbon in the marketplace. All
- 9 companies that sell them distinguish them as separate
- 10 product lines to their customers, which you can see by
- 11 going through their sales material on their websites.
- 12 Any sales pitch or bid must state clearly whether the
- 13 product is steam activated or reactivated and they do
- 14 not market them as interchangeable products. These
- are separate products sold in established different
- 16 markets and the commission should treat them, just as
- the marketplace does, as separate products. From
- 18 30,000 feet, steam activated carbons, chemically
- 19 activated carbons and reactivated carbons may appear
- 20 to be similar, but once they are viewed in detail
- 21 under the criteria the commission applies for its like
- 22 product test, there are clear dividing lines.
- The commission should find a single like
- 24 product that is coextensive with the scope of the
- 25 petition, as the Commerce Department did, and cover

- only steam activated carbon.
- Thank you.
- 3 MR. HARTQUIST: Thank you, Alan.
- 4 That concludes our direct testimony and we
- 5 are happy to answer questions.
- 6 MR. CARPENTER: Thank you very much.
- 7 I would like to start just by asking a
- 8 couple of questions before I turn to the others.
- 9 Mr. Hudgens, I'll start with you. You
- indicated that one of the conditions of competition
- 11 was that the domestic producers had to maintain a high
- 12 capacity utilization rate and I was wondering if you
- 13 could -- or perhaps the witnesses would be better able
- 14 to do this -- give us an idea of what would be the
- minimum capacity utilization you would require to be
- 16 possible in this industry. This may be something you
- would prefer to answer in a brief as opposed to at the
- 18 conference.
- MR. O'BRIEN: I think we would consider that
- 20 confidential and we'd rather answer it in a subsequent
- 21 brief.
- MR. CARPENTER: Okay. Sure.
- 23 Mr. Thompson, you had indicated, I believe,
- that you had lost 15 major municipal contracts last
- 25 year. I was wondering how important price was in the

- loss of those contracts as opposed to other factors
- 2 such as service, delivery, being prequalified.
- 3 MR. THOMPSON: Price was the sole
- 4 determining reason for those lost sales. There was no
- 5 other criteria.
- 6 MR. CARPENTER: Okay. I understand from the
- 7 testimony that -- the way I understand it is that for
- 8 the most part the domestic industry has been able to
- 9 maintain a relatively high capacity utilization rate
- 10 by lowering their prices to meet foreign competition,
- 11 but I'm also trying to reconcile that with the fact
- that you have obviously lost a significant number of
- 13 sales.
- 14 Were you able to add other customers to make
- up for the sales that you have lost during this
- 16 period?
- 17 MR. THOMPSON: Yes. What happened is we
- 18 lost the sales and then subsequently we replaced that
- 19 with other customers at yet even lower prices.
- 20 MR. O'BRIEN: And from our standpoint at
- 21 Calgon, we've seen that phenomenon, but we also, as
- 22 I testified, have actually reduced our manufacturing
- 23 capacity and when one of our lines was not at a high
- 24 production utilization we've actually made a decision
- 25 it was more economical to shut a line down and reduce

- our production capacity, so we have taken that step as
- well as trying to do whatever we can to maintain the
- lines we are operating as close to full capacity as we
- 4 can.
- 5 MR. CARPENTER: Okay. Thank you.
- 6 Mr. O'Brien, you indicated that customers
- 7 normally specify whether they want virgin or
- 8 reactivated. Is that always the case or just with
- 9 respect to certain customers?
- 10 MR. O'BRIEN: I would say it's almost
- 11 universal. Certainly customers would -- there might
- 12 be a few customers such as wastewater treatment or low
- end where they may not, because it's not as critical
- of a selection, they may look for both virgin and
- reactivated, but for the vast majority of the products
- 16 we sell in the markets that we serve, customers are
- making a determination and telling us whether they
- 18 want virgin carbon as opposed to reactivated carbon.
- MR. CARPENTER: Now, if they were wanted
- 20 reactivated, would they also be wiling and able to use
- virgin, but it's mainly a price consideration?
- MR. O'BRIEN: Certainly price is an issue in
- 23 that decision. As Alan mentioned, one of the key
- 24 criteria depending on the critical nature of the
- 25 application is that reactivated carbon potentially

- 1 main contain metals or remnants of its prior use and
- 2 so someone buying reactivated carbon has to be able to
- make a determination that if they were going to buy
- 4 react and put it in their application that it would
- 5 not have a deleterious effect on their process and
- 6 that's why certainly anything in the food or the
- 7 drinking water industry, the home water filter
- 8 industry, basically does not use reactivated carbon,
- 9 which is the bulk of our markets.
- 10 MR. CARPENTER: Okay. Mr. Thompson, this
- 11 may be another question you prefer to answer in your
- 12 brief, but you indicated that you closed your
- 13 chemically activated plant last year. I would be
- interested to know what the reasons were for that,
- whether it had anything to do with import competition,
- 16 since I understand there are very few imports of the
- 17 chemically activated product from China.
- 18 MR. THOMPSON: Yes. As I said in my
- 19 statement, we chose to close that facility to focus in
- the United States on steam activated coals, so for us,
- 21 it was more from focusing our factory to be more
- 22 efficient on our steam activation processes as opposed
- 23 to competition from chemically activated carbon from
- 24 China.
- 25 MR. CARPENTER: And if you feel that you

1	would like to elaborate on that in your brief and
2	perhaps discuss the relative profitability of the two
3	different segments, that might be useful for us to
4	see.
5	Are there any markets or customers in which
6	Chinese imports are essentially closed out of, either
7	cannot compete or are not being given an opportunity
8	to compete or are they essentially able to compete in
9	all markets and use applications?
LO	MR. O'BRIEN: It's pretty universal that
L1	they are able to compete in the vast majority of the
L2	markets that we serve. One market that they do not
L3	participate in right now is in some specially
L4	impregnated carbons that we manufacture, Calgon carbon
L5	for the respirator industry. We make the activated
L6	carbon that goes in the gas masks for the troops in
L7	the United States and in many NATO countries and
L8	that's covered by patent and basically we're the sole
L9	supplier of that material, so that would be a niche
20	market where we do have somewhat exclusivity, but in
21	almost all the other markets we serve the Chinese
22	products are able to participate.
23	MR. CARPENTER: If you could, could you just

in your brief give us an estimate of what percentage

of the total U.S. market might be accounted for by

24

- 1 that one application?
- 2 MR. O'BRIEN: Certainly.
- 3 MR. CARPENTER: Thank you.
- 4 Finally, I was wondering, again, this may be
- 5 something for the brief, you'd probably want to take
- 6 some time to think about it, but if you could identify
- 7 the major applications, end use applications, for the
- 8 steam activated product, as well as the chemically
- 9 activated product, and indicate approximately what
- 10 percentage of overall U.S. consumption would be
- 11 accounted for by each of those applications and
- whether there's been any change over the three-year
- period that we're examining in this case.
- MR. O'BRIEN: We will do so.
- MR. CARPENTER: Thank you very much.
- 16 Right now, I'd like to turn to Jim McClure,
- 17 the investigator.
- 18 MR. MCCLURE: Jim McClure, Office of
- 19 Investigation. This will be short inasmuch as most of
- 20 my questions were just coopted.
- 21 With regard to your closure, Mr. Thompson,
- 22 of the chemical facility, that was a separate facility
- from your prior Oklahoma and Marshall, Texas
- 24 facilities?
- 25 MR. THOMPSON: That facility was located in

- 1 Marshall, Texas, but it's a completely separate
- 2 building and structure, a completely separate section.
- 3 MR. MCCLURE: Okay. Where was your prime
- 4 competition in your chemically activated operations?
- 5 MeadWestvaco or chemically activated carbon coming in
- 6 from sources other than China or is there just not
- 7 much in the way of chemically activated imports from
- 8 any source?
- 9 MR. THOMPSON: The bulk of the competition
- 10 was from MeadWestvaco, of course, because of their
- 11 large supply of chemically activated carbon. There
- are some importers outside of China on chemically
- 13 activated. Competition from China, we see and have
- seen over time very, very little chemically activated
- 15 carbon from China.
- MR. MCCLURE: What about other sources? Are
- 17 you aware of any other sources in particular?
- 18 MR. THOMPSON: Other sources, other
- 19 countries?
- MR. MCCLURE: Yes.
- MR. THOMPSON: Yes. There are other
- 22 sources.
- MR. MCCLURE: They would be who?
- MR. THOMPSON: France.
- 25 MR. MCCLURE: Okay. This is somewhat a

- 1 generic question and it ultimately applies to both
- 2 sides. The values of the sales, it's my understanding
- 3 that when you're pricing things, does that generally
- 4 include services as well as the cost of the product?
- 5 How is it priced or are those broken out individually
- 6 or is it a cluster?
- 7 MR. O'BRIEN: It depends on, actually, what
- 8 the customer requires or asks for. We actually break
- 9 our business into two sections, one we call carbon and
- one we call service and the carbon is where we
- 11 basically ship activated carbon. We do not have
- 12 services tied with it. Our service business would
- include those sales where we are doing more than just
- 14 providing activated carbon. The bulk of that is in
- our reactivation business, but there are some
- 16 applications where we are actually going out into the
- field and exchanging carbon and doing physical work on
- 18 site. That is priced separately from the activated
- 19 carbon. Depending on the customer's request, it might
- 20 go in as a lump sum number or it might be broken out
- into the cost of the carbon product and the cost of
- the services.
- MR. MCCLURE: Mr. Thompson, for Norit?
- MR. THOMPSON: Ours is very similar. The
- 25 bulk of our business is direct carbon sales, but when

- 1 services are required by the customer, we price that
- 2 separately, but it comes down to the bid
- 3 specification, like Mr. O'Brien just talked about,
- 4 whether it's broken out separately or quoted together.
- 5 MR. MCCLURE: Okay. In general, I just want
- to be sure that the values we're seeing on commercial
- 7 shipments -- I just want to be sure what's in those.
- 8 Thank you.
- 9 To the extent you have to change or adjust
- 10 anything, that's obviously confidential, so you can
- 11 respond to that in the post-conference.
- 12 MR. O'BRIEN: I'll make one comment. The
- information we supplied does not have services
- included. That has been taken out.
- MR. MCCLURE: Thank you, sir.
- 16 One last thing and I know my colleagues are
- 17 anxious to question you.
- 18 Mr. Hartquist or Mr. Luberda, are you aware
- of any antidumping orders or any restrictions on
- 20 Chinese product, E.U., Asia, wherever?
- MR. HARTQUIST: Yes, there is an antidumping
- 22 order in the European Union -- help me, Ron -- which
- 23 has been in effect since 1996 or so. That covers
- 24 certain material. It covers the powdered activated
- 25 carbon. It does not cover the granulated product

- 1 under the European antidumping order.
- 2 MR. MCCLURE: Okay. Is that steam activated
- or is it all -- I mean, the powdered product, would
- 4 that cover chemically activated as well as the steam
- 5 activated? It's my understanding that chemically
- 6 activated uses the powdered.
- 7 MR. HARTQUIST: Mr. Wruble is indicating it
- 8 covers both steam and chemically activated powdered
- 9 material.
- 10 MR. MCCLURE: Okay. All right. For right
- 11 now, that takes care of my questions, but I may be
- 12 back to you.
- Thank you.
- 14 MR. CARPENTER: If you have any further
- details you would like to provide on that in your
- 16 brief, such as the dumping duties that were imposed,
- 17 please feel free to do so.
- 18 MR. HARTQUIST: We'd be happy to do so.
- MR. CARPENTER: Thank you.
- 20 We'll turn now to Mr. Fishberg, the staff
- 21 attorney.
- 22 MR. FISHBERG: David Fishberg, Office of
- 23 General Counsel. I'd like to thank everyone for
- 24 coming today. Your testimony has been very
- 25 informative.

1	My first question is really just sort of a			
2	point of clarification. In the petition, your general			
3	exhibit 1 contains confidential production data on			
4	quote-unquote activated carbon. I just want to make			
5	sure that this is production data on certain activated			
6	carbon. Is that correct?			
7	MR. LUBERDA: Yes, it is. It's just on			
8	certain activated carbon.			
9	MR. FISHBERG: Okay. Thank you.			
10	And this next question is pretty much for			
11	whomever can answer it. I'm wondering what is			
12	involved in vapor phase applications such as			
13	automobile emission canisters that makes it			
14	particularly useful that chemical activated carbons			
15	are used as opposed to steam activated carbons. Can			
16	you just elaborate a little bit on that?			
17	MR. WRUBLE: This is Tim Wruble with Norit.			
18	There are a couple of different characteristics that			
19	make chemically activated carbon particularly well			
20	suited for particularly the U.S. automotive canister			
21	market. First are some physical characteristics.			
22	Chemically activated carbon is typically			
23	available in a powder form or an extruded form. The			
24	extruded form creates a very hard particle and a very			
25	regular surface on the particle, which results in low			

1	pressure drop across the canisters or in that industry			
2	they call it restriction, so the gas is passed through			
3	the canister with minimal restriction.			
4	Also, the adsorptive characteristics unique			
5	to a chemically activated carbon make that			
6	particularly well suited as the regulations have			
7	evolved over the years. Particularly, the carbons are			
8	capable of adsorbing very high amounts of gasoline			
9	vapors, more so than steam activated carbons, and			
10	those carbons also desorb those gasoline molecules			
11	because of a more open pore structure and the higher			
12	percentage of what we call transport pores, which are			
13	the larger pores. So when you reheat or you pass hot			
14	gas across those automotive canisters when you are			
15	driving down the road, the carbon is able to desorb			
16	and hold on to less of the gasoline than a steam			
17	activated carbon would be able to.			
18	MR. FISHBERG: And do steam activated carbon			
19	producers not even bid on these contracts?			
20	MR. WRUBLE: I can't answer for other			
21	participants in the industry. I do know that the			
22	automotive canister manufacturers serving the U.S.			
23	market and the U.S. automobile platform manufacturers,			
24	car manufacturers, have done extensive testing and			
25	have deemed steam activated carbon unsuitable to meet			

- 1 regulations in the U.S.
- 2 MR. FISHBERG: Mr. O'Brien, is that --
- MR. O'BRIEN: I would agree with that. We
- 4 were an original participant in the automotive market
- in the '70s with steam activated carbon and then the
- 6 chemical activated carbon basically came in and
- 7 displaced all the steam activated carbons that had
- been used, so we've been basically out of that
- 9 business in the U.S. for 20 years or more.
- 10 MR. FISHBERG: So then, I guess, am
- 11 I correct that chemically activated carbon can be
- 12 substituted for steam activated carbon, but it doesn't
- 13 happen very often because of price, but steam
- 14 activated carbon really can't be substituted for
- 15 chemically activated carbon?
- 16 MR. O'BRIEN: I think basically it's being
- 17 able to take advantage of the particular
- 18 characteristics of the carbon. As Tim mentioned, the
- 19 pore structure and the tightness with which the
- 20 chemically activated carbon adsorbs inorganics make it
- 21 particularly suited to applications like the
- 22 automotive where you want the carbon to adsorb
- 23 gasoline vapors basically so they don't escape from
- 24 the car into the atmosphere, but you also want them to
- desorb so as you pass the hot gas over them it will go

- 1 back into the engine and actually be consumed. And so
- 2 there are certain characteristics of wood-based or
- 3 chemically activated that give it a beneficial effect
- 4 in certain markets that differentiates it from steam
- 5 activated.
- 6 MR. FISHBERG: In your March 27th letter to
- 7 the commission, Petitioners acknowledged that the
- 8 January 26th petition had a different scope and
- 9 Mr. Hartquist touched on this a bit in the opening.
- 10 You stated that in developing arguments that
- 11 reactivated carbon should not be included in the
- 12 scope, "it became clear that chemically activated
- carbons are also properly a separate like product from
- 14 steam activated carbons."
- 15 Again, I know Mr. Hartquist touched on this,
- but if you could just elaborate a little more on
- 17 specifically what you learned since January when you
- 18 filed the initial petition that caused you to reach
- 19 this conclusion.
- 20 MR. HARTQUIST: I'll be happy to start with
- that and Alan probably would like to comment on it
- 22 also.
- 23 First, I'd like to talk about our
- 24 discussions with MeadWestvaco as we prepared this case
- 25 because I was involved in a number of those

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1	discussions	personally.
_	arb cabbrons	, perbenary.

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We knew at the outset that we had decisions 2 to make about the description of the product, like 3 product, the characteristics of this market, the 4 production characteristics of the various types of 5 activated carbon. And, of course, we had lots of 6 7 information from Calgon and Norit about this, but our attempts to discuss these issues with MeadWestvaco 9 were pretty much unavailing. I had several relatively brief conversations 10 with senior officials from the company and I said, 11 12 look, we're preparing a case and it would be helpful for us to know and I think for you, MeadWestvaco, 13 14 also, to participate in these discussions and cooperate with us so that we get it right when we file 15 16 this petition. And I said if we don't get it right, we may 17 18

And I said if we don't get it right, we may have to withdraw the case because you, like other domestic producers, are going to have to file questionnaire responses, inquiries, et cetera, and so we are going to learn a lot during the initiation process that we'd like to know before we file the case. So we urged their cooperation.

I even suggested that we prepare a confidentiality agreement to be executed counsel to

- 1 counsel and indicated I would be pleased to talk with
- their internal counsel about the case, as well as
- 3 their external trade counsel.
- 4 I called their internal counsel and left a
- 5 message saying here's what we're looking at, we'd like
- 6 to talk with you and educate ourselves about your view
- of where you stand in this industry. That call was
- 8 never returned.
- 9 So we knew when we filed the petition that
- 10 we were flying blind to a certain extent because our
- 11 requests of Mead to provide information to us on a
- 12 confidential basis about their view of the market,
- their customers, their production processes, whether
- 14 they see or anticipate competition from the Chinese
- and therefore should be included in the scope of the
- 16 case, essentially they didn't respond, so we had to
- 17 make certain judgments and, to a certain extent -- and
- 18 we made the best judgments we could at that time, but
- 19 to a certain extent we knew that we were flying blind
- and that we would be educated by what we learned
- 21 during the initiation process.
- 22 So we filed the petition and we learned some
- 23 things that we didn't know, couldn't have know, before
- 24 we filed the petition. As a result of that, that
- 25 caused us to reconsider the way we structured this

- 1 case and to come to the conclusion that we should
- withdraw the petition and essentially restructure the
- 3 case based upon information that we did not previously
- 4 have access to.
- 5 So that's what happened. We refiled the
- 6 petition and we now believe that we have it right, if
- you will, in the way that we have defined this case.
- 8 MR. FISHBERG: I'm wondering specifically
- 9 what information was that, if you can talk publicly
- 10 about it.
- 11 MR. HARTQUIST: I can't talk publicly about
- it because it's based upon confidential information
- that was submitted to the commission, but certainly
- 14 we'd be pleased to discuss that in the brief on a
- 15 confidential basis.
- 16 MR. LUBERDA: I'd like to add just a couple
- of points to Skip's comments. Firstly, when we filed
- 18 the original petition, because we had concerns about
- 19 circumvention, we knew that there wasn't much in the
- 20 way of chemically activated carbons coming into the
- 21 United States from China. We knew that our guys
- 22 didn't compete with chemically activated carbon from
- 23 China and not much with Mead as well, but it's
- 24 difficult to look at two bits of carbon coming across
- the border and tell whether they're chemically

1	activated or steam activated. It's not impossible,
2	but it was difficult. So we were concerned about
3	circumvention in defining it just as steam activated
4	carbon, but in creating a scope that contained both
5	and proposing a single like product in the original
6	investigation, we weren't at all certain that the
7	commission was going to accept that definition.
8	The more that we got into looking at the
9	differences, and particularly as we were asked by the
10	Commerce Department to justify our decision that
11	reactivated carbon should be outside using the
12	commission's six-factor test, we became much less
13	confident that would work. But, for us, it wouldn't
14	have mattered. We took the 30,000 foot view, knowing
15	that the commission would agree or disagree with that
16	and if they found two like products they would
17	separate chemically activated but we hadn't alleged
18	lost sales of chemically activated, we hadn't given
19	dumping margins on chemically activated. Essentially
20	the case for the like product on chemically activated
21	would have ended right there and we'd be where we are
22	today.
23	So in some ways, we were being over
24	inclusive in order to prevent what was perceived as a
25	circumvention problem down the road but when we get

- 1 into the nitty gritty on the differences in production
- 2 processes that were a significant part of our case as
- 3 to why reactivated carbon should be out, we had those
- 4 same sorts of significant production process
- 5 differences for chemically activated. When we looked
- 6 at the separations in the markets, we saw the same
- 7 thing. We saw differences in physical characteristics
- 8 that drove decisions, differences in prices. We're
- 9 seeing all the same thing.
- 10 In order to be consistent, we look at it and
- we say, you know, as we go through the initiation
- 12 process, as we further discuss with our clients what
- the relevant facts are, we see that these two things
- 14 are really separate markets. So, as Mr. Hartquist
- said in his initial comments, we had a choice. We
- 16 could go forward and have what I described a few
- minutes ago happen where it got split out at the
- 18 commission or we could withdraw it, refocus it, and
- 19 focus on the products that were causing injury to the
- 20 steam activated carbon industry, our clients, and
- 21 that's what we did. We think that was the simplest
- 22 thing. It was certainly not an attempt to game the
- 23 system.
- 24 I think it was the honest reaction to what
- 25 we saw as the record developed.

1	MR. FISHBERG: Thank you.
2	In your post-conference briefs, I'm sure you
3	will have a discussion about this issue.
4	I'm also wondering, there's been some
5	discussion about blending steam and chemically
6	activated carbons. Are any of you aware of any
7	company that blends steam and chemically activated
8	carbons?
9	MR. O'BRIEN: No, we're not aware. Calgon
10	is not aware of anyone that is doing that. I think
11	that was added, again, mainly to look at possible ways
12	that there would be circumvention should dumping
13	margins be assessed.
14	MR. FISHBERG: Theoretically, what industry
15	would use blended carbons?
16	MR. O'BRIEN: I'm not really aware
17	couldn't define where that would be applicable.
18	MR. LUBERDA: If I could just add, one of
19	the reasons that we put this blending issue into the
20	scope was as a circumvention concern. It would be
21	difficult if somebody threw 10 percent chemically
22	activated carbon into a steam activated carbon to test
23	for it at the border and we didn't want to get into a
24	position where somebody said, you know, like the boron

cases with steel, oh, we sprinkle a little salt and

25

- 1 pepper in and it's no longer just steam activated
- 2 carbon, so we drew the line where it is possible to
- 3 test and figure it out and that's why we did it.
- 4 Again, in the initial scope, for the first case, we
- 5 had this circumvention concern. We dealt with it one
- 6 way so when we narrowed the scope we had to deal with
- 7 it another way.
- 8 MR. FISHBERG: Thank you.
- 9 Is it your position that the five companies
- 10 identified in your petition are the only cost that
- 11 quote-unquote activate carbon and should therefore be
- included in the domestic industry?
- MR. LUBERDA: Yes, those are the only ones
- 14 we know about.
- MR. FISHBERG: I'm wondering in terms of
- 16 reactivating carbon, is there any production-related
- 17 activity to this, or is it your petition that it's
- 18 merely a service provided?
- 19 MR. LUBERDA: I'll let our industry people
- 20 talk to what actually happens in reactivation, since
- 21 they do it. Obviously, there is a process they go
- 22 through. They skip what is essentially the whole
- 23 first half of the activation process, the creating of
- the material to be activated, and they do do some
- 25 processing of it, but this is essentially a reuse of

1	original material that's already there. It is offered
2	as a service, as Mr. O'Brien testified, but there is,
3	obviously, some production process. It's a different
4	type of expertise that's involved. You have to handle
5	the waste material, et cetera. I'll let the industry
6	people talk in more specifics.
7	MR. O'BRIEN: We do offer our reactivation
8	service as a service. Again, it's the main component
9	of that section of our business we call service.
10	We're offering a way for users of activated carbon to
11	be able to destroy the contaminants that have been
12	adsorbed on the activated carbon, so activated carbon
13	itself is a way to trap and concentrate in many cases
14	harmful chemicals from wastewater or water or various
15	products, so when the carbon is exhausted or spent,
16	you basically have a situation where the internal
17	pores of the carbon are filled with these potentially
18	toxic materials and so that has to be handled in some
19	manner. It could be sent to a landfill, it could be
20	incinerated, or in some cases, it can be reactivated
21	economically.

So the service that we provide is to be able to take the spent carbon back from a customer, process it through our separate reactivation facilities, high temperature facilities with scrubbers and after

- 1 burners and all the appropriate pollution control
- 2 equipment that can handle the various types adsorbates
- 3 that come back with the carbon, reactivate it,
- 4 basically clean out the adsorbed material and be able
- 5 to supply that back to customers.
- In our case, it's a complete service that
- 7 deals with handling transportation, basically
- 8 destruction of the adsorbed materials and then
- 9 providing hopefully back material on an economic
- 10 basis.
- MR. FISHBERG: Mr. Thompson, do you agree?
- 12 MR. THOMPSON: We do the same as what
- 13 Mr. O'Brien talked about and we also offer reactivated
- 14 as a separate, complete, distinct product line. If
- 15 you look at our website, you look at our literature,
- 16 you look at our financials, reactivated is kept
- 17 separate so that the two are not mixed in any way,
- 18 shape or form, and it's on completely separate
- 19 equipment.
- 20 MR. FISHBERG: Approximately what percentage
- is your reactivated carbon that sort of enters the
- 22 commercial market doesn't go back to the person who
- activated or used the virgin activated carbon?
- MR. THOMPSON: I would prefer not to answer
- 25 that, but we can include it in our brief.

- 1 MR. FISHBERG: Okay. The same thing with
- 2 you, as well?
- MR. O'BRIEN: That would be the same thing,
- 4 yes.
- 5 MR. FISHBERG: Okay. Great.
- 6 Mr. O'Brien, if you just want to comment,
- 7 I know Respondents mentioned in their opening that
- 8 Calgon is now one of the largest producers of
- 9 activated carbon in China, would you like to comment
- 10 on that at all?
- MR. O'BRIEN: We are a producer of activated
- 12 carbon in China. Specifically, we actually do the
- front part of the processing at a plant, the front and
- the end parts of the process, in plants that we own.
- 15 So we take the coal, we grind it, we put it together
- 16 with binder, we make it into briquets, we crush it and
- then we give it to local companies in China to bake it
- 18 and activate it and then we take that product back
- 19 from them at another facility we have near the port
- 20 where we screen it and then test it and get it ready
- 21 for shipment.
- 22 We built the plant in China to serve the
- 23 Asian market. We do not believe that with production
- in the U.S. that we could compete in Asia with U.S.
- production, so we consider ourselves a worldwide

- 1 supplier. We sell product in Europe, North America,
- 2 South America and Asia, so we built this facility in
- 3 China to serve the Asian market and that in fact is
- 4 where the product that we produce in China is going.
- 5 It serves the Asian market.
- 6 MR. FISHBERG: Well, I would appreciate it
- 7 if you could address any related party arguments in
- 8 your post-conference brief.
- 9 MR. O'BRIEN: Yes.
- 10 MR. FISHBERG: Thank you.
- 11 Are there any product mix issues that might
- 12 affect the weight placed on an AUV analysis on price
- 13 effects?
- 14 MR. LUBERDA: Yes, there are. The imports
- include -- we think the vast majority is steam
- 16 activated. We know that there's at least some
- 17 chemically activated and we don't think there's any
- 18 reactivated, there's no evidence that there is, at
- 19 least, but what's coming in from China comes in
- 20 powdered, pellets and granules, so the import data is
- 21 going to contain materials of significantly different
- 22 values, so it would be difficult to use AUVs other
- than in the most broad sense, but we think that you
- 24 have collected pretty significant and valuable pricing
- 25 data in the questionnaires.

- 1 MR. FISHBERG: Mr. Thompson, I'm just
- wondering, when you produce chemically activated
- 3 carbon, were there any instances where you may have
- 4 had excess capacity of chemically activated carbon
- 5 where you used that to supply a municipality for a
- 6 water treatment contract?
- 7 MR. THOMPSON: Yes. When we operated our
- 8 facility, some of our material, if it was not up to
- 9 the quality standards, some of the higher quality
- standards might be downgraded and used in, say, a
- 11 water application, but that was a very, very small
- 12 component of what we did.
- 13 MR. FISHBERG: And how would you downgrade
- 14 it?
- MR. THOMPSON: Well, basically, it would
- 16 meet the specifications of a municipal account, but,
- again, we can answer that in our post-conference
- 18 brief, the percentages.
- MR. FISHBERG: Okay.
- MR. THOMPSON: Very small.
- MR. FISHBERG: Great. Are transportation
- 22 costs a factor in this industry at all? Does it limit
- your ability to supply sort of activated carbon
- 24 nationwide at all?
- 25 MR. O'BRIEN: It is a factor. Our plants in

- 1 Kentucky and Mississippi, shipments to the West Coast
- are fairly expensive by truck or by rail and that's
- 3 where the Chinese imported carbon basically arrives,
- 4 it arrives at a port and the West Coast is an area
- 5 were the carbon comes in from China, so transportation
- 6 does have an effect.
- 7 MR. FISHBERG: Do you agree, Mr. Thompson?
- 8 MR. THOMPSON: Yes. Absolutely.
- 9 MR. FISHBERG: In any of the calls for bids,
- 10 first off, a majority of your customers are
- 11 municipalities, I take it?
- 12 MR. O'BRIEN: That's one of our biggest
- markets, but it would not be more than 50 percent of
- our business. It would be less than 50 percent and
- 15 I think Mr. Carpenter has asked, perhaps, for some
- type of breakdown, which we can provide.
- 17 MR. FISHBERG: Do calls for bids distinguish
- 18 between chemically activated carbon and steam
- 19 activated carbon or does it just ask for activated
- 20 carbon? I'm just wondering how that works.
- 21 MR. O'BRIEN: It depends on the
- 22 specifications. The majority of them in the water
- 23 industry most likely ask for steam activated
- 24 coal-based. That would be specific but it certainly
- 25 can vary by individual site. They all would include a

- 1 set of specifications on the various parameters that
- 2 would measure activated carbon performance adsorptive
- 3 characteristics.
- 4 MR. THOMPSON: Yes. A lot of
- 5 municipalities, the chemically activated wood for
- 6 powdered applications, which is predominately the
- 7 Norit focus, can allow chemically activated carbons.
- 8 However, in practice, that's not done from a pricing
- 9 standpoint. Price is a substantial difference in
- 10 that.
- 11 MR. HARTQUIST: And I would add,
- 12 Mr. Fishberg, that their customers recognize that
- these two companies produce steam activated material,
- 14 so when they go to them, they know that's what they're
- 15 going to get in response to their bid.
- 16 MR. RESTER: I'm Dennis Rester, an industry
- 17 consultant currently working for Norit. I just wanted
- 18 to comment on the use question you just had.
- 19 There are water applications where
- 20 chemically activated carbon could not be used because
- of the extractable material that would come out of the
- 22 carbon when you contacted with water. The dehydrating
- 23 agent that's used, whether it's zinc chloride or
- 24 phosphoric acid, a lot of that can be water soluble
- and the concentration of that is relatively high, so,

- for example, an aquarium use of activated carbon
- doesn't want phosphate leaching out of the carbon and
- 3 getting into the water, so you absolutely could not
- 4 use chemically activated carbon in that type of
- 5 application, for water treatment. And there are some
- 6 issues along that line also in the industrial markets
- 7 where you're purifying pharmaceuticals, specialty
- 8 chemicals. There are situations where you wouldn't
- 9 want zinc chloride, which is a toxic material,
- 10 leaching out and getting into your fruit juice, for
- 11 example.
- MR. FISHBERG: That's probably correct.
- 13 I would agree with you there.
- Based on your experiences, I guess,
- 15 Mr. O'Brien and Mr. Thompson, have you ever lost a
- 16 contract where you had the lowest bid? Have there
- been any other reasons given why one would lose a
- 18 contract, quality concerns, reliability concerns?
- 19 MR. THOMPSON: We have not. I think our
- 20 record speaks well from our service and support and
- 21 quality.
- MR. O'BRIEN: I could not think of any that
- 23 we would not have been awarded if we were the low bid.
- MR. FISHBERG: And, finally, in your
- 25 post-conference brief could you just address the

- 1 factors the commission evaluates in making a threat of
- 2 material injury determination?
- 3 MR. LUBERDA: We will do so.
- 4 MR. FISHBERG: Great. Thank you very much.
- 5 MR. CARPENTER: Mr. Trost, the economist?
- 6 MR. TROST: Steve Trost, Office of
- 7 Economics.
- I just have a few questions. First, I want
- 9 to follow up on something that Mr. Fishberg just
- 10 asked.
- 11 Have either of you, Mr. O'Brien, or, you,
- 12 Mr. Thompson, ever won a board because of service or
- other factors other than price? In other words, is
- there any advantage that the domestic industry may
- 15 have over imported involving service, quality issues,
- 16 things like that?
- 17 MR. O'BRIEN: Well, usually the
- 18 specifications are written based on what the customer
- 19 wants and so people are bidding to supply the carbon
- 20 and services that have been written into the
- 21 specification, so when we compete -- and our products
- 22 are granular, for example, in the municipal area, we
- 23 may be willing to provide certain services, but our
- 24 competition that bids also is willing to provide those
- 25 services. There is no shortage of bidders willing to

- 1 submit bids on municipal applications.
- MR. TROST: And you agree, Mr. Thompson?
- 3 MR. THOMPSON: Yes, I agree with
- 4 Mr. O'Brien.
- 5 MR. TROST: All right. My next questions
- are all focused on municipal water treatment
- 7 facilities, which you have said is one of your largest
- 8 customers and it's interesting because a lot of them
- 9 actually have to accept the lowest bid, they have no
- 10 choice, at least from my understanding.
- 11 Of these municipal facilities, what
- 12 percentage would you say are carbon only, in other
- words, you provide no service, and what percentage do
- 14 you actually go in, remove the old carbon, clean out
- 15 machinery and put new carbon in? What's the split
- 16 between carbon only and service sales? Or you can
- 17 provide that in your post-hearing brief.
- 18 MR. O'BRIEN: Yes. We would have to look
- 19 that up and provide that to you later.
- 20 MR. TROST: Okay. Fair enough. And also
- 21 following up on that, looking not just at
- 22 municipalities but all customers, I'd be interested to
- 23 find out what percentage of sales overall involves
- 24 services and what percentage are carbon only, so in
- 25 your post-hearing briefs, just address that in

- 1 general, if you could.
- 2 My other question involving municipalities
- is kind of a general one. I'd kind of like to be
- 4 walked through the bidding process. My understanding
- 5 is that municipalities will release a contract for
- 6 bid, several companies bid on it and there's also a
- 7 pre-qualification process involved where the product
- 8 from each bidder has to be prequalified.
- 9 Can you briefly discuss the process and,
- 10 specifically, the pre-qualification process involved
- in the municipal bids?
- 12 MR. WRUBLE: I'm Tim Wruble with Norit. In
- my experience, there's no one set process. There is
- sort of a range of processes, although there are
- 15 several common things that they typically do. One is
- 16 municipalities will typically have an AWWA, American
- 17 Waterworks Association, specification, most likely an
- 18 NSF specification, and then they may have their own
- 19 specifications based on their experience or previous
- 20 testing or something like that. So when we receive a
- 21 bid, there is typically a set of specifications that
- 22 come along with that.
- Then we submit the price on the bid, usually
- there is a bond which is required, and oftentimes we
- 25 submit samples with the bid. Not in all cases, but it

- 1 happens fairly often that they request a sample, so we
- 2 submit a sample along with the bid.
- 3 Then in many cases where a sample is
- 4 submitted, not all, but in many cases where a sample
- is submitted, they will do an evaluation of that
- 6 sample and use that performance in sort of a bench
- 7 scale test that they do in a laboratory at their
- 8 facility and use that along with the price that's
- 9 submitted to come up with a performance factor. It's
- 10 called different things, but some sort of weighted
- 11 factor based on the performance of the sample. Again,
- 12 it's not universal. Some municipalities will do it
- some years and then not again for several more years.
- 14 And then ultimately they will award the bid based on
- price and/or that performance factor.
- 16 MR. TROST: Okay. A follow-up on that,
- then. To your knowledge or to anyone's knowledge
- 18 here, has imported activated carbon from China been as
- 19 successful in, one, passing these pre-qualifications
- and, two, has the product tested as well as
- 21 domestically produced activated carbon or is there a
- 22 difference there that might impact the price?
- 23 MR. THOMPSON: There's no one set criteria
- that you can blanket all the municipalities, so we're
- 25 talking generalities. For the most part, it comes

- down to price. If you meet the minimum specifications 1 which are set by the municipality, then typically it 2 comes down to price. Some of the more advanced water 3 users may do the testing Tim was talking to, but those 4 are a small fraction. If you like, we can follow that 5 up with a lot more detail in the brief. 6 7 That would be great. MR. TROST: Do you have anything to add, Mr. O'Brien? 8 9 MR. O'BRIEN: I think our experience would 10 be very similar to what Ron mentioned. specifications come out and there are specifications 11 12 for adsorption capacity and the like and if you can 13 submit a carbon that meets those specifications, then the municipality chooses it based on price. 14 And, finally, and this is 15 MR. TROST: 16 something you can also put in your post-hearing brief, it touches on something I mentioned before. For the 17 consumers who consume services, not just delivery of 18 19 the carbon, if you could discuss -- I think Mr. Yost
- product itself and whether there can be instances
 where the product might be more expensive but your
- 24 services might be cheaper. Basically, what I'm

20

2.1

looking for is things other than price that might

might follow up on this -- discuss what percentage of

the order is based on service and what is based on the

- 1 impact the final sale of the product. So if you could
- 2 follow up on that.
- MR. HARTQUIST: Did you say what percentage
- 4 of the order would be based upon something other than
- 5 price?
- 6 MR. TROST: Right. So if you have a \$100
- order, is \$90 of it based on carbon and \$10 based on
- 8 services, something like that.
- 9 MR. HARTOUIST: Can we estimate that?
- 10 MR. GILMORE: Jim Gilmore with Calgon. It's
- going to be hard for us to get to a general number on
- 12 that. What you will find is one customer in a
- particular market may be 90/10, the other customer may
- 14 be 50/50, the other guy may be 100 percent one and
- it's going to be -- I don't know. We can try to
- 16 generate that data, but I'm not sure how meaningful it
- 17 can be. I guess what we should do is probably
- 18 generate the data and then try to give some discussion
- 19 around what we think the meaning of it is.
- 20 MR. TROST: Okay. So following up on that,
- then, the pricing data that we were provided with, is
- that only on the carbon only sales or is that on
- 23 carbon from service sales as well?
- MR. GILMORE: We have tried to strip out the
- 25 services from the data that was provided.

- 1 MR. TROST: So you stripped out all the
- 2 service sales or you stripped out just the services is
- 3 what I'm trying figure out? Have you just dropped
- 4 those customers completely or have you tried to
- 5 estimate the cost of carbon for those customers?
- 6 MR. O'BRIEN: We've taken out the service
- 7 sales component.
- 8 MR. TROST: Okay. All right. That
- 9 clarifies it.
- 10 MR. HARTQUIST: So just to be clear, what we
- 11 would be giving you, then, would be situations where
- the sale involves both the sale of the carbon and
- 13 separately probably the sale of services and you would
- 14 be asking us to estimate whether the winning bid is
- 15 based upon the price of the carbon versus the
- 16 provision of the services?
- 17 MR. TROST: I know that's difficult to do
- 18 because it's based on the overall price. At a
- 19 minimum, I'd like to figure out what percentage of
- your sales are this type of sale, so we know the
- 21 coverage of the pricing data that we have, basically.
- 22 All right?
- 23 MR. RESTER: If I may make a quick comment
- to help clarify?
- MR. TROST: Yes.

1	MR. RESTER: Powdered carbon sales to
2	municipalities frequently most of the time do not
3	involve any kind of service. It's the granular sales
4	to municipalities that can involve and frequently do
5	involve some type of change out service associated
6	with it, but powdered carbon, for example, may be
7	shipped in bulk to a municipality, the truck driver
8	will transfer it from the trailer into a silo at the
9	municipality and they will have feed equipment and
10	operators that will feed it into their water treatment
11	system, so there's no service part of the bid for
12	powdered carbon.
13	MR. TROST: Okay. Thank you.
14	MR. O'BRIEN: If I can make one more
15	comment?
16	MR. TROST: Yes.
17	MR. TROST: In the granular area where there
18	may be change out services, we would hire local labor
19	to basically do a lot of the work, as would anyone
20	else that we would be competing against, so there's
21	not really a big cost differential as to whoever is
22	providing the services because you are getting local
23	labor to do it.
24	MR. O'BRIEN: Okay. Thanks. I think that's
25	all I have, unless anyone else has a comment on this.

1 All right. Thank you very mu	ch.
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- 2 MR. CARPENTER: If I could make one
- 3 suggestion, I don't know whether this would simplify
- 4 it or make it more difficult, but possibly you could
- 5 look at maybe for each company the top ten sales that
- 6 involve both the activated carbon element and then the
- 7 supplemental services that are offered and detail the
- 8 costs associated with the carbon and the costs
- 9 associated with the other sales. Does that get at
- 10 what you were seeking?
- 11 MR. TROST: Yes. Just some examples of what
- we're talking about would be very useful, just to get
- an idea of the scale of this issue.
- 14 MR. CARPENTER: I don't know that perhaps
- there could be hundreds of sales and I'm just trying
- 16 to limit the amount of analysis that you have to do.
- MR. TROST: Thank you.
- MR. CARPENTER: Thank you.
- 19 We'll turn next to Mr. Yost, the staff
- 20 auditor.
- 21 MR. YOST: Good morning. Thank you very
- 22 much for coming. Charles Yost, the Office of
- 23 Investigations.
- I am also somewhat concerned about how sales
- 25 might have been bundled with services and capital

- 1 equipment in terms of the financials and I would ask
- 2 you to look very carefully at the P&L statements that
- 3 you provided in the questionnaire responses for
- 4 certain activated carbon, that would be III-9, to make
- 5 sure that services and capital equipment were not
- 6 included in either the sales numbers or perhaps sales
- 7 commissions were not included in SG&A or freight out
- 8 was not included in wherever it is that you might be
- 9 including it for the services and/or the capital
- 10 equipment portion.
- MR. HARTQUIST: We will do so.
- MR. YOST: Okay. Thank you very much.
- I would like to ask in your post-conference
- 14 brief that you provide a list of the capital projects
- that you've undertaken. I believe there was fairly
- 16 extensive testimony this morning that you had made
- 17 fairly extensive capital improvements to increase both
- 18 the efficiency and the modernization of plants, so a
- 19 listing of those and the nature or, rather, the focus
- of the investment might be very useful.
- MR. HARTQUIST: We will do so.
- MR. YOST: Thank you.
- 23 I'd like to follow up on a question that was
- 24 asked previously about capacity utilization and that
- is the question of when does plant maintenance occur?

- 1 Is it more frequently of late, is it less frequently?
- 2 What sort of number should we be seeing in terms of
- 3 how many days per year or hours per week? You take a
- 4 plant down for maintenance.
- 5 MR. O'BRIEN: We can provide that
- 6 information to you in the brief. We basically try to
- 7 our plants for a very long period of time without any
- 8 down time and then take what we call a turnaround and
- 9 be down for about a two to three-week period where we
- do all the major maintenance and then we start back up
- 11 again. So we try to schedule major maintenance on the
- 12 line in these turnaround periods.
- The equipment is very high temperature
- 14 equipment, so to cool it down and then reheat it is a
- process that takes about three and a half days on each
- 16 end in order not to harm the refractory and the brick
- 17 work, so when we take a line down for scheduled
- 18 maintenance, again, something we schedule a long time
- in advance, we try to do everything possible during
- 20 that time period.
- MR. YOST: Do you take lines down in turn,
- for example, so that you don't have the entire plant
- 23 down at one time?
- MR. O'BRIEN: Yes. They're scheduled to
- 25 obviously try to coincide with demand and certainly

- 1 not coincide with having them down at the same time.
- 2 MR. YOST: I see Mr. Thompson shaking his
- 3 head.
- 4 I assume your experience is similar at both
- 5 of your plants?
- 6 MR. THOMPSON: Absolutely. Within our steam
- 7 activation, obviously, steam is a large component, so
- 8 it's very difficult to take a whole plant down because
- 9 then you lose all steam generation capabilities, so
- 10 you always try to maintain a portion of the plant
- 11 running to keep it hot.
- 12 MR. YOST: You both use steam activation.
- Do you sell any of the steam, generate revenues from
- 14 cogeneration?
- MR. THOMPSON: I would prefer to answer that
- in our brief.
- MR. YOST: Okay.
- 18 MR. THOMPSON: Because I'm not sure if
- 19 everybody knows what we're doing or not.
- 20 MR. YOST: I understand.
- 21 And, Mr. O'Brien, I assume the same for you?
- MR. O'BRIEN: We'll do it the same way.
- 23 Yes.
- MR. YOST: Okay. Are there any byproduct
- issues here from your production process? Do you

- generate fines that can be sold to third parties?
- 2 Again, if that's a proprietary issue, please feel to
- 3 address that post-conference.
- 4 MR. O'BRIEN: We're basically a granular
- 5 carbon manufacturer. We do in our process generate a
- 6 certain number of fines, as you've indicated, and
- 7 those we pulverize and sell as powdered carbon, but by
- 8 and large our powdered carbon sales are coming as a
- 9 result of our process and not necessarily something
- 10 we're intending to mae.
- 11 MR. YOST: Does it cost more to produce the
- granular as opposed to the powdered carbon? Starting
- with raw materia and going through your plant, is the
- 14 cost going in more? Is the cost going out more to
- produce the granular product compared to the powder?
- 16 MR. THOMPSON: If you look at the way we
- 17 produce carbons, and I believe Mr. O'Brien will
- 18 confirm the same, is that we're actually producing
- 19 granular carbons in our process and then what you're
- 20 doing is subsequently grinding and milling that to get
- 21 to a specification on the powder. So if we look at
- the processing steps, there's actually more processing
- in creating that powder.
- MR. YOST: So the overall production cost
- 25 for a powdered product should be higher because you've

1	got a certain amount of additional steps?
2	Would you agree with that, Mr. O'Brien?
3	MR. O'BRIEN: Well, again, for us, we are
4	trying to make granular product and so when we end up
5	with powdered, it's the result of screening losses or
6	fines that are generated as we're moving the material
7	around, so we account for the cost in a given manner,
8	but I'm not sure that we would say it costs us more to
9	make the powdered carbon because we're not
10	intentionally trying to make it, it just sort of comes
11	as part of our production. It's a byproduct or
12	co-product, but we're not setting out to make it.
13	MR. YOST: Okay. Is there a product mix
14	difference here that might obviate a comparison of the
15	average unit values between your two companies? If
16	you want to answer that post-conference, that would be
17	fine.
18	MR. O'BRIEN: I would think that there's not
19	much of a difference in the types of products that we
20	make in our production facilities.
21	MR. HARTQUIST: We'll answer that in the
22	post-conference.
23	MR. YOST: Okay. Thank you.
24	What determines the level of inventories?
25	MR. THOMPSON: You know, obviously, it's

1	production and sales, but we set a target inventory
2	level for some of our service with accounts because
3	customers can't always predict their usage. So, for
4	example, some of our customers in water treatment will
5	change out their filters once they detect that they're
6	starting to get a breakthrough of contaminant. We may
7	not know when that's going to occur, so we maintain
8	inventory so we can immediately respond to their
9	needs. So we have target inventories, we produce to
10	that level. As we're selling, we're always trying to
11	evaluate our production scheduling to maintain that
12	inventory level.
13	MR. YOST: Is that the same experience for
14	you, Mr. O'Brien?
15	MR. O'BRIEN: Yes. We try to predict what
16	products we're going to need when and then push that
17	back into our production schedule and then daily,
18	weekly, going through analyses of when we need to make
19	products and how much has to be in inventory. So
20	we're looking at predicting customer needs along with
21	hopefully the most efficient way to operate the
22	facilities so that we're not changing products every
23	hour, trying to operate and make one product for a
24	reasonable length of time and that's how we get our
25	best efficiency and so we have to put all that

- 1 together in order to try and determine what the best
- 2 inventory position is for us.
- MR. YOST: Okay. Just as a follow-up,
- 4 post-conference, would you please detail your target
- 5 inventory numbers and indicate what the indicator is
- 6 that you use and how close you are to achieving that
- 7 during the period of investigation?
- 8 MR. O'BRIEN: We'll do that.
- 9 MR. YOST: I have one further question that
- 10 because of its business proprietary nature I will ask
- 11 separately.
- 12 Thank you very much. That finished my
- 13 questions.
- 14 MR. CARPENTER: Mr. Stone, the commission's
- industry expert?
- 16 MR. STONE: Hello. I'm Philip Stone. I'm
- 17 the industry analyst for this case.
- 18 My first question is probably for Mr. Wruble
- 19 of Nordit.
- 20 What's the common packaging for powder
- 21 activated carbon?
- 22 MR. WRUBLE: It's typically packaged in bulk
- trailer, bulk pneumatic trailer, occasionally in rail
- cars, commonly in bulk bags, 900 to 100 pounds, maybe
- 25 a little bit less, and also commonly packaged in 30 to

- 1 50-pound bags. So all of those are very common, bulk
- 2 rail car less so, but I can't answer which one of
- 3 those is the most common.
- 4 MR. STONE: A similar question to Mr.
- 5 O'Brien for the granular activated carbon. What's the
- 6 common packaging?
- 7 MR. O'BRIEN: I think it would be similar.
- 8 We deliver in bulk. We also use basically 1000-pound
- 9 super sacks and in bags. And occasionally drums also.
- 10 MR. STONE: This is a more technical
- 11 question, probably for Mr. O'Brien or Mr. Wruble
- again, but you mentioned in comparing the chemically
- activated carbon for use in the gasoline vapor
- 14 canister that the pore size distribution is one of the
- major factors for why that chemically activated is
- 16 used.
- 17 If you can explain it simply, why can't you
- 18 adjust your process for steam activated carbon to get
- 19 a similar pore size distribution?
- 20 MR. RESTER: This is Dennis Rester. I'll
- 21 take a shot at that. I think there are a number of
- 22 activated carbon manufacturers that would love to know
- 23 how to do that. I don't have an answer. There are
- things you can do in the chemical activation process
- 25 to alter the distribution of pore sizes that tailors

- 1 that product and makes it very good at adsorbing
- 2 gasoline vapor and it is much better at doing that
- 3 than the common steam activated carbons. If there was
- 4 a steam activated carbon manufacturer that learns how
- 5 to do that, it would certainly make some changes in
- 6 the marketplace.
- 7 MR. STONE: Is that an active area of
- 8 research or is there anything that's just on the
- 9 horizon that you are aware of?
- MR. RESTER: Not that I'm aware of.
- 11 MR. STONE: That's all I have.
- 12 Thank you.
- 13 MR. CARPENTER: That concludes the staff's
- 14 questions.
- I want to thank the panel again very much
- 16 for your testimony today and for your answers to all
- of our many questions.
- 18 At this point, we'll take about a 10-minute
- 19 break and at that point the Respondents' panel will
- 20 come forward and begin their presentation.
- Thank you.
- 22 (Whereupon, a short recess was taken.)
- 23 MR. CARPENTER: If everyone could take a
- seat, we'll resume the staff conference at this time.
- Thank you.

1	Please proceed, Mr. Vander Schaaf, whenever
2	you're ready.
3	MR. VANDER SCHAAF: Thank you. My name is
4	Lyle Vander Schaaf from the law firm Bryan Cave. I'm
5	accompanied this morning by Joe Heckendorn, who is up
6	at the table, and also my colleague, Corey Norton, at
7	the front table and Felipe Berer from Bryan Cave as
8	well.
9	We have a pretty good panel of witnesses who
10	I think are very knowledgeable about the market and
11	industry in the United States. Our first witness is
12	going to be J. Louis Kovach, who is the president of
13	Nucon International, and he is also accompanied at the
14	table by Joe Enneking, who is at a microphone in the
15	back of the room, who is the vice president of Nucon
16	International.
17	Dave Jordan will follow him. He's the
18	Director of Product Services from U.S. Filter
19	Environmental Services and he is also accompanied by
20	his colleague, Doug Gillen, who is Director of
21	Environmental Products with the same company.
22	Then Sid Nelson, the president of Sorbent
23	Technologies, will testify and Anders Skeini, who is
24	president of Jacobi Carbons, will follow him. He is

also accompanied by Karl Krause, who is sitting to my

25

- 1 right, who is Business Manager for the same company,
- 2 Jacobi Carbons.
- Finally, Steven Clark, the president of
- 4 WaterTech. He is a purchaser of activated carbon.
- Just to give you the lay of the land,
- 6 WaterTech is a purchaser of activated carbon,
- 7 U.S. Filter is a purchaser of activated carbon and a
- 8 number of the people who will be speaking are
- 9 importers and also purchasers of activated carbon,
- 10 importing both Chinese material and purchasing
- 11 domestic product.
- 12 With that, I will turn first to J. Louis
- 13 Kovach.
- 14 MR. KOVACH: I still snuck in so I can start
- 15 by saying good morning by maybe a minute.
- 16 I've been in the carbon business for 47
- 17 years. I was Director of Research at Barnaby Chainie
- 18 Company which is currently owned by Calgon. After
- 19 that I served as Vice President and Director of
- 20 Research and Development for North American Carbon
- which is now owned by MeadWestvaco, and while there
- developed the pelleted phosphoric acid based carbon
- which is the product discussed in relation to
- 24 automotive market in the earlier testimony.
- 25 So I'm familiar with the domestic industry

- and I'm president of Nucon International since 1972.
- 2 I'm currently also a lecturer at Harvard University
- 3 School of Public Health and have been consultant to
- 4 the Department of Energy on liquid purification for
- 5 the last 20 years.
- Activated carbon is not a commodity. When I
- 7 say activated carbon I am referring to both steam and
- 8 chemically activated carbon as well as reactivated
- 9 carbon. The reason for this is because basically
- 10 carbon and the absorption process on the carbon is
- 11 used to separate molecules. Those molecules separated
- from either air molecules or water molecules, haven't
- the foggiest idea whether it is a coal carbon, a wood
- 14 carbon, a chemically activated carbon, a steam
- 15 activated carbon or a reactivated carbon. All they
- see is the surface of that carbon.
- 17 These are all part of the same domestic like
- 18 product used interchangeably where the grade and type
- 19 of the carbon are similar. Later in my testimony I
- 20 will discuss in detail why it is that reactivated and
- 21 steam and chemically activated carbon should be
- treated as one like product.
- 23 While the Petitioners' first submittal was
- 24 also a flawed argument, that all activated carbon
- forms and types are domestically produced by them and

- all types are dumped by the PRC to the U.S. market,
- 2 the current argument while in contradiction with the
- 3 previous one claims dumping on certain activated
- 4 carbons, but if all steam activated carbons are
- 5 included the punitive duties would be applied to a
- 6 much broader range of carbons than for which examples
- 7 of perceived dumping are given.
- As an example, the Petitioners do not make
- 9 pelleted carbon by the process that they describe, all
- 10 the cross granular products and even one of their
- 11 witnesses stated that the advantage in one application
- was that the product was in a pelleted form. But that
- 13 product is imported from China only including by the
- 14 Petitioner.
- That activated carbon types are highly
- 16 variable is not a recent discovery. See as an
- 17 example, C.L. Mantell Absorption Book published by
- 18 McGraw Hill in '51. Quote, "No one type of carbon can
- 19 be universally used or is effective for all purposes."
- That there is a major difference between activated
- 21 carbon suitable for gas phase and those for liquid
- 22 phase applications is well known by both producers and
- 23 users but the Petitioners do not make even this gross
- 24 differentiation in their documentation.
- 25 Even within the gas phase or the liquid

- 1 phase applications of the type of carbon utilized,
- 2 it's very important and random substitution can be
- 3 made only at great financial expense.
- 4 Cheaper carbons can only be used in
- 5 significantly increased quantities. As an example, in
- 6 many applications, the containers in which the carbon
- 7 is used are fixed piece of equipment. They are in
- 8 vessels, containers, in which I use a certain type of
- 9 carbon and if I go to a cheaper grade carbon that I
- 10 need a larger quantity, I need to build additional
- 11 equipment, and there is a significant expense.
- 12 This fact is also well known in Mattson and
- 13 Mark and "Activated Carbon, Marcell Decker, 1971
- 14 states for liquid based applications that, "In the
- past many users of activated carbons were able to get
- 16 along with almost any grade of material and price was
- 17 the only consideration. However, the current trend is
- 18 to what unit operations which tend to utilize the
- 19 entire absorptive capacity of the carbon which puts a
- 20 high premium on quality, reproducibility and
- absorption capacity." And, "Finally it would seem
- that the producers of activated carbons would begin to
- 23 do additional research into the why's and whereof's of
- their products. It would be certain that they are not
- ready for the special demands to be placed on

1	activated carbons in the proposed physical chemical
2	wastewater treatment plants."
3	The extant literature covering activated
4	carbon is awash with data showing different
5	application behavior of the different activated carbon
6	grades. Several examples are given in a graphic form.
7	If you look at some of these grades in their
8	behavior of absorption capacity in the figures you can
9	see there are big differences whether they are
10	physically steam activated or chemically activated,
11	and the difference between steam activated carbons in
12	some cases is bigger than that between steam activated
13	and chemically activated carbon.
14	Again, looking at it from the application,
15	from the process standpoint. There are big
16	differences between activated carbons, whether they
17	are steam activated or they are chemically activated.
18	Additionally, the Petitioners' commercial
19	literature widely claims that the particular grade is
20	designed for a specific application. Thus it is
21	unrealistic to claim that low grade carbons compete
22	with higher grades of carbon just because they are
23	made from carbonaceous materials.
24	This is analogous to claiming that low grade
25	metals are competitive with high grade metals because

1	they are made by similar manufacturing steps such as
2	mining or reduction and melting. Some, but by no
3	means all of the activated carbons that Nucon imports
4	from the PRC are also imported by the Petitioners from
5	the PRC and are marketed as their grades in the U.S
6	However, some of the products Nucon imports were not
7	and are not manufactured or to Nucon's knowledge
8	remarketed by the Petitioners, but are covered in
9	their petition for unexplained injuries.
10	Imports of these products cannot cause
11	injury to the domestic industry because they are not
12	produced or sold by any domestic producers.
13	Nucon International Inc. is not in the
14	activated carbon retailing business. Almost
15	exclusively the imported products are further
16	processed for intended end use or are sold as part of
17	Nucon equipment. A large percentage of the products
18	produced from activated carbon types imported from
19	China is further processed and is re-exported to other
20	countries including the PRC.
21	Nucon also imports from countries other than
22	the PRC based on the requirements of the specific
23	grade application. Importantly, the majority of the
24	carbon that Nucon imports cannot be obtained

domestically.

1	While it is interesting to me, although the
2	Petitioners make the argument that all steam activated
3	carbon is the same, they attempt to create a fictional
4	distinction between chemically activated carbon and
5	steam activated carbon and between activated carbon
6	and reactivated carbon. In industry there is simply
7	no such division between the products from an
8	application standpoint.
9	Furthermore, the Petitioners have submitted
10	technically incorrect data. For instance, the
11	Petitioners argue vehemently that the production of
12	reactivated carbon is dissimilar to the production of
13	activated carbon because it doesn't include an
14	activation step. This is simply false.
15	It is well known that the activation step is
16	a very important step in the reactivation process.
17	That this is well known to the Petitioners also is
18	best demonstrated by a quote from page 220, Chapter 6
19	of the Carbon Absorption Handbook written by two
20	technical contributors, Mr. Zanich and Stancil from
21	the Calgon Corporation. I have included the full text
22	of this quotation at Exhibit 1 of my handout. These
23	two Calgon Corporation engineers describe the
24	reactivation process steps, and I quote.
25	"The dewatered but wet carbon enters the

- 1 furnace where the remaining moisture is evaporated.
- 2 Drying step. This is followed by the destructive
- distillation of the absorbed organics which result in
- 4 the process of a portion of the carbon from the
- 5 organic materials, the baking step. The carbon is
- 6 then heated to the activation temperature, and if
- organic chad is selectively destroyed, resulting in
- 8 recovery of carbon activity. Activation step. During
- 9 drying step of course a temperature of 100° C. The
- 10 baking step occurs at about 650 to 700° degrees C.
- 11 And the activation occurs at 870 to 1000° degrees C.
- 12 Steam is added to the furnace and the kiln and the
- oxygen content is controlled to promote gassification
- of the fixed carbon."
- 15 Obviously the process has the same steps as
- 16 the original activation process and even according to
- the technical personnel of the Calgon Corporation
- 18 includes steam activation.
- 19 Furthermore, equipment used to activate and
- 20 to reactivate carbon is nearly identical. The major
- 21 difference is the residence time in the furnaces or
- 22 kilns for reactivation being approximately one-half of
- 23 that of the activation process.
- Now it is true that when you reactivate you
- 25 also lose some of the original carbon volume and

1	weight.	This	is	typically	7 made	up	by	new	activated

- 2 carbon. Thus blending is almost always practiced when
- 3 you reactivate carbon.
- 4 The Petitioners also claim that the steam
- 5 activated carbon is uniquely different from chemically
- 6 activated carbon. In fact, there are as large
- 7 differences between various grades of steam activated
- 8 carbons as there is between steam and chemically
- 9 activated carbons. The example was shown earlier in
- 10 the slides.
- 11 Most steam and chemically activated carbons
- 12 have similar and greatly different properties
- depending on the chemicals used to oxidize the carbon.
- 14 Whether the chemical is steam, carbon dioxide, air, or
- as an example, phosphoric acid. The Petitioners point
- 16 out as an example of the automotive use of the
- 17 Westvaco phosphoric acid activity, pelleted carbon, as
- 18 being a different and unique product segment.
- 19 However, this product segment was covered entirely by
- 20 Calgon grade BPX, steam activated coal carbon, and
- 21 finally it was replaced by Westvaco because it was
- 22 more economical, less expensive to use the Westvaco
- 23 product, chemically activated product, in the Calgon
- 24 produced BPX.
- The literature is technically and fully

1	substantiable	for	the	MeadWestvaco	carbon	and	vice
2	Verga						

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It is true as discussed in the beginning of the comments that there are a large variety of activated carbons and within even steam activated category, but such differences are impacted only to a limited extent by particular methods of activation.

As an example, many large solvent recovery systems in the U.S. use either steam activated wood carbon, steam activated coal carbon, and chemically activated wood carbon interchangeably in their process. Generally, it is the cost in the particular application that determines which is being selected.

Finally, Nucon in its business activity, including exports, would be hurt by the application of penalty duties for all activated carbon regardless of their domestic availability. At worst, Nucon would cease producing the end products for specific types of activated carbons that are imported from the PRC, or reallocate its manufacturing facility for those products to a non-U.S. location.

The end products manufactured by Nucon are significant value-added products and while relatively small volume do currently contribute to U.S. exports at a much higher volume than that of the import volume

- of one of the raw materials, activated carbon imported
- 2 from the PRC.
- 3 Again, I would like to restate that the
- 4 description of certain activated carbons include many
- 5 grades of carbons that are not manufactured
- domestically by the Petitioners such as coconut
- 7 carbons, pelleted coal, steam activated carbons, and
- 8 several other grades.
- 9 Thank you.
- 10 MR. VANDER SCHAAF: Thank you. We'll now
- 11 hear from David Jordan who is the Director of Product
- 12 Services at U.S. Filter Environmental Services, a
- 13 purchaser of activated carbon.
- 14 MR. JORDAN: Good afternoon. My name is
- 15 David Jordan and I'm the Director of Product Services
- 16 for U.S. Filter. U.S. Filter is a member of the
- 17 Siemens family of companies and our businesses are
- 18 focused on providing water treatment systems and
- 19 services for municipal, institutional and industrial
- 20 customers in the U.S. and worldwide.
- U.S. Filter is a purchaser of activated
- 22 Chinese carbon and we are a purchaser of domestically
- 23 produced carbon as well.
- U.S. Filter is also a leading carbon
- 25 reactivator. I've worked with U.S. Filter for over

1	eight years. Prior to joining U.S. Filter I worked
2	for 22 years with numerous varieties of activated
3	carbon, both domestic and imported as a sales person
4	and engineer for Calgon Carbon.
5	I currently also serve on the American
6	Waterworks Committee for Granular Activated Carbon,
7	and I'm on the Board of Directors for the
8	International Activated Carbon Manufacturers
9	Association in which I am also treasurer.
10	U.S. Filter serves a wide variety of
11	customers in different industries and our water
12	treatment systems use numerous types of activated
13	carbon to meet the needs of diverse end users.
14	There are many industries in the United
15	States that use activated carbon products. As Mr.
16	Kovach already stated, carbons with different source
17	materials, production methods, force structures and
18	other characteristics are suitable for different
19	applications in the activated carbon market. There

For example, the Calgon Carbon brochure lists 54 different activated carbon products that are suitable for 19 distinct applications. This brochure is the first attachment of my handout.

are scores of characteristic combinations that are

appropriate for different end users.

1	As another function that I provide at U.S.
2	Filter, I'm also the training coordinator for the U.S.
3	Filter sales team. And one of the things I always
4	emphasize to the sales people is the importance of
5	applying the right product to the right application.
6	Activated carbons are made from bituminous
7	coal, for example. They have a wide variety of
8	distribution and pore sizes. The distribution makes
9	bituminous carbons well suited for water treatment
10	applications due to the absorption rates for removal
11	of a variety of contaminants such as taste and odor
12	causing compounds, pesticides, and others.
13	The removal of these contaminants in
14	drinking water is mandated by the Environmental
15	Protection Agency. In contrast, industries that use
16	carbons for vapor phase applications such as filters
17	used in tank vents, frequently purchase coconut shell
18	or anthracite based carbons because they have a
19	greater internal force structure that is made up of
20	the smaller pores for absorbing molecules in the vapor
21	phase.
22	The smaller pores of higher absorption
23	capacity for these volatile organics that can present
24	in vapor streams. Wood based activated carbons are
25	more macro porous, they have larger pores than the

1	coal based carbons which makes them efficient,
2	absorbent, for the use in water decolorization and in
3	the gasoline recovery applications that have been
4	previously spoken about.
5	Whether or not a particular carbon is
6	suitable for a specific application is determined by
7	the match between its physical and absorptive
8	properties and the requirements for the specific
9	application.
10	In addition to these properties, the size
11	and shape of the activated carbon affects the possible
12	end uses of the carbon. For example, pelletized
13	activated carbons are widely used in vapor phase
14	applications including filters for fugitive emissions
15	such as those seen from petroleum refineries.
16	Granular activated carbon is widely used in water
17	treatment because of its filtration abilities and also
18	its organic removal properties. Municipalities and
19	other industries also often prefer granulated
20	activated carbon because it is easily reactivated.
21	Powdered carbons are generally less
22	expensive and lend themselves to one-time use.

Powdered activated carbon may be beneficially used to

treat taste and other excursions which occur in water

treatment plans on a seasonal basis.

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1	The diverse applications to purify the air
2	we breathe, the water we drink, and the water we
3	discharge determine which types of activated carbon
4	products the end user will consider purchasing.
5	End users can also decide whether to
6	purchase a virgin or reactivated carbon. U.S. Filter
7	sells both reactivated carbon and customers that
8	oftentimes can either use virgin or reactivated carbon
9	interchangeably will often use reactivated carbon or
10	reactivated carbon mix with purging carbon for their
11	application.
12	Municipalities also reactivate their own
13	activated carbon or have it custom reactivated by a
14	third party. Calgon Carbon and Norit's petition
15	ignores the market reality that end users evaluate
16	many factors to determine which activated carbon
17	product is appropriate for their use. It is odd that
18	Calgon and Norit would do so since their own product
19	brochures emphasize that it is very important to
20	select the right activated carbon product for a
21	particular application.
22	In addition to the Calgon Carbon brochure I
23	mentioned earlier, the second attachment to my handout
24	is a Norit publication that describes the market for
25	activated carbon. Norit says the market consists of

- over 150 different activated carbon products and Norit confirms that only certain activated carbons are
- 3 appropriate for certain applications.

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Further, they instruct customers that even though different types of activated carbon may look alike, they have different pore structures and absorbency. Norit even advises their customers that they have developed an involved process to assist the customer to figure out which activated carbon is right for its particular application.

The point Norit is making is that the only carbons that are competitive for a particular end use are those with characteristics that satisfy the needs of the end user.

Due to the fact that only certain carbons work for particular end users and other factors that I'll describe, activated carbons from China do not compete in many U.S. market segments for activated carbon. For example, there are a number of specifications required by end users in different industries that Chinese carbon either cannot satisfy or that Chinese carbons just be specially processed and sold at a higher price than the domestic carbons. In the municipal sector drinking water purification processes often require activated carbons with a

1 maximum of eight percent total ash. Most Chinese

2 activated carbons have a 12 percent or higher ash

3 content. Most Chinese carbons must be acid washed to

4 get down to the eight percent ash content, however to

5 do so raises the carbon's cost by approximately 30 to

6 40 percent.

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There are also several applications in which Chinese carbons cannot and in fact do not perform as well as the domestically produced carbons. The third attachment in my handout is a chart showing these applications and an estimated volume of domestic activated carbon they use in a typical year. The technical reasons why Chinese carbon is excluded from these applications are discussed by Calgon's own technical expert.

For example, the fourth attachment in my handout is an excerpt from Calgon's 2004 Annual Report which describes a performance test conducted by the Greater Cincinnati Water Works Association. This municipality supplies 50 million gallons of water per day and is the single largest municipal activated carbon purchaser. Cincinnati purchases roughly 1.2 million pounds annually as virgin makeup for their installed reactivated carbon and has more than five million pounds of carbon in its plant at any point.

1	The independent study concluded that, and I
2	quote, "Calgon Carbon's product achieved the best and
3	most cost effective performance in removing organic
4	compounds. In spite of Calgon's superior performance
5	in this test, their bid was still below the lowest
6	cost of other competitive bidders."
7	Calgon's technical experts further discussed
8	the application of Chinese carbon in the municipal
9	market in articles you will find as Attachments 5 and
10	6 in my handout.
11	In our direct experience, we have purchased
12	domestically produced carbons that could offer a
13	particular performance attribute and applied them to
14	niche markets in the petroleum industry. You should
15	be aware that we do not make our activated carbon
16	purchasing decisions on price alone. Price is not the
17	most important factor.
18	Other than performance issues, U.S. Filter
19	often cannot compete using Chinese activated carbon
20	for many municipal contracts because our experience
21	has shown that Calgon Carbon has underbid us. U.S.
22	Filter has no municipal accounts in the south and
23	southeastern U.S. due to Calgon Carbon's pricing for
24	their carbon products.
25	Calgon Carbon sells its activated carbon at

1	a price municipality where suppliers of the Chinese
2	carbon are not competitive. This occurs elsewhere in
3	the U.S. as well. For example, a contract awarded to
4	the Suffolk County Water Authority in New York State
5	demonstrate that the Chinese imports do not affect the
6	price of domestically produced activated carbon. You
7	will find the bid results as Attachment 7 in my
8	handout which show that the FCWA requested bids for
9	two zones, one that permitted foreign source activated
10	carbon and one that did not.
11	U.S. Filter bid for the foreign source zone
12	and was underbid by Calgon Carbon. Calgon, however,
13	bid the same price for the contract that required
14	domestically produced carbon. This shows that Calgon
15	Carbon selects its price regardless of whether there
16	are also bids from importers of Chinese activated
17	carbon.

One further issue to note about the Suffolk County bid is that many municipalities require carbon that is manufactured in the U.S.. Municipal water purification plants account for approximately one-fifth of the total U.S. consumption of virgin carbon products. Roughly 20 to 30 percent of the municipalities across the U.S. have a Buy American requirement specifying in their bid documents that

1	they will only purchase activated carbon that is
2	produced domestically. We estimate this means that
3	the Petitioners can sell roughly 25 million pounds of
4	activated carbon each year without competition from
5	imported Chinese carbon.
6	In addition to these figures there are at
7	least another 20 privatized municipal purification
8	facilities that de facto will only use U.S. virgin
9	activated carbon. These domestic-only provisions
10	prevent any import supplier from competing with the
11	U.S. producers.
12	Another area in which suppliers are unable
13	to compete using Chinese carbons are industries in
14	which Petitioners have historically been the dominant
15	supplier. For example, in several military contracts
16	such as for gas masks, Calgon Carbon has long been the
17	military's only approved supplier. The volume of
18	these military-related contracts is roughly a million
19	pounds a year worth approximately \$7 million.
20	Finally, there are applications for which
21	Chinese carbons and domestic carbons do not compete
22	because there is no domestically produced carbon that
23	is appropriate for the application.

base activated carbon, but this carbon is not produced

For example, U.S. gold mines use coconut

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1	in the United States. In addition, anthracite vapor-
2	based pellets are manufactured in China and are no
3	longer manufactured in the U.S Other applications
4	for which the Petitioners do not produce a domestic
5	carbon include respirators and cigarette filters.
6	The U.S. market for activated carbons
7	consists of several distinct market segments. To
8	compete in any of those segments suppliers have to be
9	able to provide activated carbon with functional
10	characteristics that are appropriate for each market
11	segment's end use. Suppliers of Chinese carbons are
12	unable to compete in many of these market segments
13	either because of domestic source requirements or
14	performance specifications of Chinese activated
15	carbon.
16	U.S. Filter is interested in the outcome of
17	this case because it will affect our 150 employees in
18	the United States whose job depends upon activated
19	carbon from China.
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Thank you.

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MR. VANDER SCHAAF: Mr. Nelson?

MR. NELSON: Good afternoon. My name is Sid
Nelson and I'm the President of Sorbent Technologies
Corporation. We at Sorbent Technologies develop and
supply sorbent materials, equipment and supplies for

- the control of mercury emissions from large-scale,
- 2 coal-fired power plants. We buy activated carbon as a
- 3 feed stock for our BPAC product, brominated powdered
- 4 activated carbon, which we process at our plant in
- 5 Twinsburg, Ohio.
- 6 Historically our primary supplier has been
- 7 the Petitioner Calgon, but we have also purchased base
- 8 carbons from China and Europe. We never ever base our
- 9 carbon purchases based on price alone. It is always
- 10 cost effectiveness which can never be determined from
- 11 the price alone.
- 12 As a purchaser of carbon it's in our
- interest to have a properly functioning market for
- 14 carbon, one without economically distorting
- 15 antidumping duties.
- 16 I am here today to speak about the financial
- 17 conditions of the U.S. activated carbon industry. At
- 18 the end of my presentation my conclusion will be that
- 19 the U.S. activated carbon industry is growing and
- 20 profitable and does not warrant antidumping
- 21 protection.
- I will focus my presentation on the
- 23 conditions of the three largest U.S. activated carbon
- 24 companies by far, the two Petitioners, Calgon Carbon
- 25 Corporation and Norit Americas Inc., and the non-

- 1 Petitioner, MeadWestvaco Corporation.
- 2 Let me begin with Calgon. I call your
- 3 attention to the handouts which I've provided. In
- 4 Exhibit 1 of my handout you can see a chart with this
- 5 company's relative share price performance over the
- 6 past five years which almost perfectly matches the
- trends in the Dow Jones industrial Average. Based on
- 8 these numbers then, Calgon shareholders are not
- 9 showing any special injury.
- 10 Exhibit 2 provides financial statistics for
- 11 Calgon for the years 2003 and 2004. Sales were up
- 12 significantly, which includes the acquisition of
- 13 Barnaby Sutcliffe. These results show income
- increasing more than sales -- a doubling of profits
- and a doubling of per share earnings over these two
- 16 recent years. So market conditions are extremely
- favorable. Calgon has not only been growing and
- 18 profitable, but has had increasing margins and
- 19 accelerating per share profitability. There is no
- 20 evidence of material import competition injury here
- 21 and this definitely does not look like a firm in need
- of the antidumping protection.
- Judging from the 180 degree different things
- that they've certified as true and correct in their
- 25 two petitions, it's tough to know when the Petitioners

- 1 are telling the truth. Frequently they tell everyone
- 2 else something that they're not telling you.
- For example, Exhibit 3 provides a slide from
- 4 Calgon's recent strategic plan. Despite what it's
- 5 been telling the Commission and the DOC, Calgon in
- fact considers its carbon sales to be a strong cash
- 7 cow. A cash cow, and rightly so.
- 8 Exhibit 4 concerns Calgon's acquisition of
- 9 Water Link. This Calgon graphic shows that the
- 10 activated carbon business of Barnaby Sutcliffe which
- is now a major part of Calgon has been consistently
- 12 profitable with no evidence of increasing harm from
- import competition. In fact in numbers, the Chinese
- imports have not grown significantly. It's a large
- 15 fraction of a small number. The chart shows this
- 16 company's consistently high earnings margins.
- Were competitive product prospects really
- 18 qetting worse for Calgon in the last quarter of 2005
- 19 as they claim? A very important question.
- 20 Exhibit 5 in my handout indicates that
- 21 according to the omniscient securities market that
- over the last three months, before they petitioned,
- 23 the value of Calgon Carbon stock had increased more
- than 40 percent. Forty percent. And since I did that
- 25 graphic the price rose to over \$8 a share.

1	Now it's true that yesterday it dropped
2	significantly, but this was due to management blunders
3	and, as they reported, non-carbon related issues.
4	Again, is this a company that's experiencing
5	import competition serious enough to require import
6	protection? One where investors believe its value
7	increased 40 percent over the relevant period? In my
8	view this makes a mockery of the whole ITC process.
9	Now let's turn our attention to the
10	Petitioner Norit Americas. It's a subsidiary of a
11	privately held Dutch company which means that we are
12	at a disadvantage here as we cannot obtain recent
13	financial data. Because we are unable to evaluate
14	their financial performance we had to look for other
15	evidence of its condition and prospects.
16	In Exhibit 7 you'll see excepts from a Norit
17	Americas press release just last quarter. In it Ron
18	Thompson, their new CEO, brags about their plans for
19	expanding their production facilities.
20	Now how many manufacturers that have been
21	historically truly needing import protection have had
22	to worry about "coordinating their expansion plans"?
23	Again, it makes a mockery of this process.
24	I've also examined MeadWestvaco's operations
25	and Exhibit 8 of my handouts provides publicly

- 1 available information on their specialty chemicals
- division which is mostly an activated carbon business.
- 3 The chart there shows that MeadWestvaco's activated
- 4 carbon business is not only growing but highly
- 5 profitable. Profits in 2003 were \$45 million, in 2004
- they were \$56 million, and in 2005 they were \$39
- 7 million. No wonder MeadWestvaco was too embarrassed
- 8 to stoop to antidumping chicanery.
- 9 The next few exhibits in my handout
- demonstrate that even though energy and raw materials
- 11 costs are going up for this industry, as they are for
- 12 everyone, activated carbon prices are undeniably going
- 13 up substantially as well.
- 14 Recently Calgon, MeadWestvaco, and Norit
- 15 have been raising their prices substantially. Calgon
- 16 raised prices in early 2005 and then again a few
- 17 months ago. Reporting on their specialty chemicals
- 18 division for the third quarter, MeadWestvaco disclosed
- 19 \$3 million in price increases which more than offset
- 20 the \$2 million in higher production costs. See
- 21 Exhibit 9.
- 22 Norit announced in December a further ten
- 23 percent price increase.
- Now note that because most of the
- 25 Petitioner's carbon sales are via long term contracts,

- the beneficial effects of the recent price increases
- are not yet going to show up substantially in the
- income statements that they've issued to you, but they
- 4 will, nonetheless, be realized in the future.
- 5 How are the buyers responding to these
- 6 recent price increases? The third quarter 2005,
- 7 Calgon earnings conference call was instructive. This
- 8 is important. In it Calgon Carbon's CEO, John Stanik,
- 9 said, and I quote him here, "During the quarter we
- 10 completed a very important analysis. We wanted to
- 11 know if our year to date price increases were having
- 12 any impact on customer user rates. So we studied
- their buying trends in 2004, i.e. pre-price increase,
- 14 and compared it to post-price increase. There were no
- 15 changes. We conclude that our price increase has not
- 16 reduced the volume purchased by our customers."
- Now that's very important so let me repeat
- 18 it. "We completed a very important analysis and we
- 19 conclude that our price increase has not reduced the
- volume purchased by our customers."
- Now let's think about this. What does it
- 22 mean as far as the market impacts of Chinese carbon
- 23 and any supposed industry are concerned if raising
- their prices does not result in Petitioners' sales
- 25 declines? It can only mean either A, that Chinese

- 1 carbons do not really compete with theirs; or B, the
- 2 Chinese exporters are similarly raising their prices
- and the competitive dynamic has been unaffected. In
- 4 either case there is simply no injury and you have it
- 5 straight from the Petitioner's CEO. For me this is a
- 6 dispositive admission of no injury.
- 7 Another sign of this very positive market
- 8 environment today is the fact that U.S. activated
- 9 carbon producers are expanding their operations in the
- 10 U.S.. One example is Cal-Pacific Carbon, a
- 11 manufacturer and distributor of activated carbons.
- 12 Ken Quigley of Cal-Pacific recently announced that
- 13 their new activated carbon plant in Burney,
- 14 California, will increase their production capacity
- from six million pounds per year to ten. It will
- 16 produce steam activated wood base carbons.
- 17 In addition I know of two other companies,
- 18 one in the U.S. and one in Canada, that are currently
- 19 seriously considering investing in new North American
- 20 capacity. And even Petitioner Norit and a partner
- 21 have been publicly making noises about adding a new
- 22 kiln or even building a whole new plant.
- These parties would not be seriously
- 24 considering expensive new capacity if there was even a
- 25 realistic threat of material injury from Chinese

- 1 carbon. But here, Norit and Calgon are asking you to
- 2 believe in an absolute perversion of classical
- 3 dumping.
- 4 This is not a case where a couple of giant,
- 5 well-financed, government backed keirestu can sell
- 6 below their cost to drive out smaller, vulnerable U.S.
- 7 competitors out of business only to later raise prices
- 8 unencumbered. Here it's the exporters who are tiny,
- 9 under capitalized, hand to mouth entrepreneurial
- 10 organizations that simply cannot afford to subsidize
- 11 their customers, and it's the businesses in America
- that are the world's two giant global activated carbon
- 13 firms.
- 14 The Petitioners average over 70,000 tons per
- 15 year of U.S. activated carbon production capacity --
- 16 70,000 -- while the average Chinese company has only
- 17 about 2,000 tons per year.
- 18 The next few exhibits in my handout provide
- information related to the future economic prospects
- 20 of Norit and Calgon. However, before proceeding I'd
- 21 like to ask the question, what is the real reason that
- 22 we're here today? I don't think it has anything to do
- 23 with all the existing market topics that we've been
- 24 discussing. Rather, we are here today because Norit
- 25 and Calgon are trying to strategically monopolize a

- 1 segment of the U.S. activated carbon market that does
- 2 not yet exist but that is on the verge of blossoming.
- 3 I'm talking about power plant mercury control.
- 4 Power plant mercury reductions are coming on
- 5 strong. This business will eventually involve over 400
- 6 coal-fired power plants and 1100 giant individual
- 7 boilers in the U.S.. The dominant retrofit mercury
- 8 control method being used is injecting powdered
- 9 activated carbon ahead of each unit's existing
- 10 particulate collector. This brand new activated
- 11 carbon market will be huge and will develop over the
- time period of the petitioned-for duties.
- 13 Importantly, just in the last year or so
- many individual U.S. states have jumped in to push
- 15 utilities to submit reduce their mercury emissions.
- 16 First, New Jersey, Connecticut and
- 17 Massachusetts now already require an approximately 90
- 18 percent mercury reduction by 2008.
- 19 Second, Pennsylvania and Illinois, both with
- 20 many many boilers apiece, are each now seriously
- 21 considering 80 to 90 percent requirements within the
- 22 next four years.
- 23 Minnesota, Georgia, Virginia, Maryland,
- Indiana, North Carolina, New Hampshire, Delaware and
- 25 Montana are also currently pursuing similar efforts,

- and industrial boilers have to meet a national limit
- of nine pounds of mercury emissions per trillion BTUs
- 3 by 2008.
- 4 Norit and Calgon know this well. Even
- 5 though it was never mentioned in their Petitioner
- 6 briefs, a recent Calgon slide reprinted in Exhibit 12
- 7 highlights that this new market could consumer more
- 8 than \$500 million in new activated carbon annually.
- 9 That's a Calgon slide. That is perhaps 300 percent of
- 10 Calgon's current carbon sales.
- 11 Norit too is after this new market in a big
- way as they announce in Exhibit 13, a list of all the
- 13 plants in which Norit's powdered activated carbons
- 14 have already been tested at full scale, is provided in
- 15 Exhibit 14.
- 16 This is the market they're after, and why
- 17 blocking competition with the antidumping duties will
- 18 make them rich.
- 19 Exhibit 15 provides one calculation of how
- 20 big the mercury sorbent market will be if only 20
- 21 percent of the U.S. plants use activated carbon for
- 22 mercury reductions at a consumption rate of five
- 23 pounds of powdered activated carbon per million cubic
- 24 fleet of flue gas.
- 25 For a perspective, the over 200,000 tons per

1	year	of	new	demand	would	approximately	double	existing

- demand as described in Exhibit 17.
- Where is all this activated carbon needed to
- 4 supply this new market going to come from? Today's
- 5 U.S. demand is currently only satisfied by the
- 6 addition of a small amount of imports. Petitioners
- 7 Norit and Calgon are already in the catbird seat to
- 8 reap huge profits from this developing mercury market
- 9 as demand will soon outpace supply as these
- 10 installations are installed. And prices will
- 11 significantly rise.
- The antidumping duties would only add
- 13 significant fuel to this fire as far as future price
- 14 increases are concerned. Prices could easily double
- or more, but consumers would not be getting anything
- 16 for their higher prices.
- 17 With duties, the economic rents would go
- 18 straight to the Petitioners' bottom lines as
- 19 protectionist, monopoly profits. Please do not be
- 20 bamboozled here.
- In the current environment antidumping
- 22 duties will in fact only artificially and
- 23 inefficiently distort this market, not provide any
- 24 correction to it. I would be happy to provide an
- 25 illustrative example from my own company's business if

- 1 you wish for me to elaborate in the question and
- 2 answer session.
- In summary, major activated carbon producers
- 4 Calgon, Norit and MeadWestvaco are doing remarkably
- 5 well, particularly given the Petitioners' poor
- 6 performing management which is described in Exhibit 17
- 7 through 21 and which I would be happy to elaborate on
- 8 if you wish in the Q&A.
- 9 For example, on inventory and capital
- 10 investment. They admit in the recent past that they
- 11 have been able to raise prices with impunity, so they
- 12 could not be harmed by any import subsidization from
- 13 China. Demand for their products in the U.S. will
- increase dramatically with power plant mercury
- 15 reduction requirements, and the Petitioners are
- 16 strategically misusing the antidumping laws in an
- 17 attempt to monopolize both this market and the Chinese
- 18 to U.S. export channel.
- 19 Thank you for your attention.
- 20 MR. VANDER SCHAAF: Mr. Skeini?
- 21 MR. SKEINI: Good afternoon.
- 22 My name is Anders Skeini. I'm the president
- 23 of Jacobi Carbons Group.
- 24 Jacobi is an importer of activated carbon
- 25 from China and many other countries. We have

- operations in the U.S., Europe and Asia, and have 250
- 2 employees worldwide. Our combined global operations
- make us one of the world's largest players in
- 4 activated carbon from China.
- 5 We've had interests with Chinese activated
- 6 carbon since 1987 and set up a facility in China in
- 7 1994. In the U.S. we distribute Chinese activated
- 8 carbons and coconut shell activated carbons from our
- 9 related Sri Lankan facility. I personally have been
- in the global activated carbon market for 17 years and
- in the U.S. for five years.
- 12 This antidumping investigation has come as a
- big surprise to many of us in the carbon industry, at
- 14 least the first time it was filed. It was a surprise
- because the position taken by the Petitioners, Calgon
- 16 and Norit, is completely contrary to what they've been
- 17 telling the industry. Calgon has repeated cited
- 18 reasons other than Chinese imports as the reasons for
- its financial condition and to my knowledge they have
- 20 never mentioned Chinese competition or price pressures
- 21 from Chinese imports.
- 22 What Petitioners have told the public as
- 23 recently as yesterday in the Calgon fourth quarter
- report is similar to what they said in their previous
- 25 quarterly report, that their recent financial

1 performance was a result of Hurricane Rita and
--

- 2 Hurricane Katrina, extraordinary expenses from rising
- 3 freight, raw material, natural gas, and increased
- 4 interest and litigation expenses. Calgon's statements
- on this point are reflected in the excerpts of
- 6 Calgon's statements and documents in Exhibits 1
- 7 through 5 of my testimony.
- 8 Calgon also confirmed that has increased
- 9 activated carbon prices twice in 2005 and that its
- 10 price increases are sticking. For instance, in
- 11 October of last year John Stanik and Leroy Ball,
- 12 Calgon's CEO and CFO, held a conference call with
- investors. In that call Stanik told investors, "The
- third quarter was a very complex, unusual and
- 15 difficult quarter for the company but I believe we can
- 16 summarize it with three major factors that affected
- our financial performance most in the quarter.
- 18 Depressed sales, continued inflationary impact at
- increasing levels, and two hurricanes one of which is
- 20 Katrina, caused a shutdown of one of our major
- 21 manufacturing facilities."
- This is reflected in Exhibit 1 of my
- 23 handout.
- Moreover, as shown in Exhibit 6 of my
- 25 handout, when asked directly whether the company had

- 1 been impacted by imports from Asia, Mr. Stanik stated
- 2 unequivocally that, "At this point we have not seen
- 3 any negative effect."
- 4 As recently as yesterday during Calgon's
- 5 fourth quarter web cast with investors, it provided
- 6 these same reasons for its earnings and once again no
- 7 mention of imports from China was made. However, it
- 8 did mention it had filed an antidumping petition
- 9 hoping it would improve not restore margins.
- 10 This indicates that Calgon intends to use
- 11 the antidumping duty law not to restore profits, but
- 12 to improve profits. This is unjust enrichment. Is
- this what the law was designed for? I certainly hope
- 14 not.
- In its third quarter 2005 corporate earnings
- 16 conference call on October 26, 2005, Calgon also
- 17 acknowledged that Norit is its only real competitor,
- 18 and that importers using Asian carbon, be it coconut
- or coal-based, are raising prices. These statements
- are reflected in Exhibit 7 of my handout.
- 21 So it was quite surprising to hear the
- 22 Petitioners assert that they are being injured by
- 23 Chinese imports when the CEO of Calgon flat denied
- this and imports had not been mentioned as a reason
- for the company's disappointing performance.

1	You have to understand. For a company that
2	was ravaged by Hurricanes Rita and Katrina and saw a
3	number of its large customers' operations shutting
4	down and ceasing purchases, Calgon is doing remarkably
5	well right now. It and its customers in the region
6	appear to have fully recovered. However, any adverse
7	condition it experienced certainly was not due to the
8	imports from China, but rather were due to the two
9	hurricanes and other factors related to management
LO	decisions reflected in Exhibit 8 of my handout.
L1	The second reason the petition came as a
L2	total surprise to us in the industry is because Calgon
L3	and Norit combined represent a huge import source of
L4	activated carbon. Calgon has boasted in its financial
L5	statements over the last few years about its
L6	significant investments in China for the production of
L7	activated carbon. One of its Chinese facilities is
L8	pictured in Exhibit 9 of my handout. This and other
L9	indications demonstrate that Calgon has been following
20	a consistent strategy of increasing its operations in
21	China. It even shut down its plant in Belgium and now
22	uses that activation equipment to reactivate carbon
23	only. The front end of the Belgian plant was
24	relocated to its plant in China and as a result Calgon
25	is now by far the largest importer to this country of

- 1 Chinese activated carbon.
- In fact contrary to the testimony of Mr.
- 3 O'Brien this morning where he stated that his Chinese
- 4 product stays in Asia and other markets, Calgon
- 5 themselves account for 50 percent, I repeat, 50
- 6 percent of the increase in imports from China during
- 7 the investigation period. '03 to '05.
- 8 Besides being the largest importer, Calgon
- 9 is in fact by far the largest exporter from China as
- 10 well, and this would automatically make Calgon's
- 11 Chinese company a mandatory respondent in the DOC's
- investigation. The transparency is obvious here.
- 13 Calgon is attempting to grossly manipulate the
- 14 antidumping law to gain an unfair advantage under
- which it may be able to get a zero dumping duty while
- 16 all of its other competitors receive a high dumping
- 17 margin. This can hardly be what the legislators had in
- mind when they enacted the antidumping laws.
- 19 At the very least, it is hard to understand
- 20 how Calgon and Norit could claim they're being injured
- when they're doing the importing and Calgon is the
- 22 source of the largest amount for production in China
- and the largest exporter to the United States.
- The only answer we could come up with, quite
- 25 frankly, is that the Petitioners are gaming the

1	system.	They're	using	the	antidumping	law	to	get
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- 2 their imports into this country with no dumping duty
- and keep their competitors' imports out with high
- 4 dumping duties.
- 5 As reflected in Exhibit 10 of my handout,
- 6 we've learned from suppliers in China that incredibly
- 7 in December Calgon placed large orders in China for
- 8 delivery of nine million mounds of carbon for delivery
- 9 before the end of the first quarter in '06. This is
- 10 equal to ten percent of all Chinese imports to the
- 11 United States over the course of the entire year, and
- they were placed by Calgon in a single month.
- 13 It's clear that Calgon is trying to take
- 14 advantage of market conditions before requesting
- 15 relief from you and shutting the door from its
- 16 competitors. Is this fair? Is this what this law is
- 17 supposed to protect?
- 18 Additionally, as shown in Exhibit 11 of my
- 19 handout, Calgon has recently announced plans to
- 20 drastically expand its operations in China, building a
- 21 35,000 square meter state of the art facility in
- Tanjing to replace its current 7,000 square meter
- 23 facility there.
- 24 If Calgon's domestic operations are in such
- 25 dire straits due to the imports from China, why then

- does it contribute so much of its resources to Chinese
- 2 operations? It's clear that Calgon has decided to use
- 3 the revenue earned from its U.S. carbon operations to
- 4 feed its Chinese operations at the expense of its U.S.
- 5 production operations. To demonstrate this, recently
- it announced its decision to close its Blue Lake U.S.
- 7 facility where it produced reactivated carbon.
- 8 This morning Mr. O'Brien also blamed the
- 9 closing of a U.S. production line on Chinese
- 10 competition. In a document submitted to the SEC,
- 11 however, they say no such thing. They reported that
- 12 they closed down production because they were
- 13 reluctant to install newly required air pollution
- 14 reduction equipment. I can provide the documentation
- 15 if you need it.
- 16 Norit also appears to have unfortunately
- other than genuine interests.
- 18 In the last three years this company has
- 19 gone through three presidents, and has lacked any
- 20 consistent leadership over this period. None of the
- 21 presidents had prior experience in the U.S. carbon
- 22 industry and unsuccessful attempts to hire a CEO with
- 23 experience in the industry a few year ago resulted in
- litigation between the Petitioners themselves.
- The latest president, Mr. Thompson, has been

1	with the company for about a year. He appears to have
2	no prior carbon industry experience but does have
3	experience with two other industries in the past
4	totally unrelated to activated carbon, but that have
5	successfully used the antidumping duty law for
6	receiving import relief using the very same law firm
7	that Petitioners used in this case. It can hardly be
8	consistent with the intent of the antidumping law that
9	companies use experience with antidumping proceedings
LO	as a basis for hiring decisions and a business tool.
L1	The fact is Calgon and Norit are simply
L2	exploiting the dumping laws to gain an unfair
L3	advantage in importing from China.
L4	It was interesting to read in the petition
L5	that Calgon and Norit have had to lower their prices
L6	to compete with Chinese imports. In the market, we've
L7	seen prices for carbon increase steadily in recent
L8	years. Calgon announced two price increases last year
L9	that it reported just yesterday have stuck with
20	"negligible loss of business". This statement is
21	amazing given that it occurred at precisely the same
22	time it complains of underselling by Chinese imports.
23	Similarly, Norit also announced a price
24	increase in December of last year. This is occurring

while average unit values of imports from China are

- 1 increasing and quantities are slightly declining. As
- 2 indicated earlier when referring to Exhibit 7 of my
- 3 handout, Calgon even admits that import prices from
- 4 Asia are rising.
- 5 There's something else the Commission should
- 6 understand about the Petitioners' operations. In
- 7 contrast to Chinese activation technology, the
- 8 Petitioners are heavily dependent on energy costs,
- 9 particularly natural gas prices because natural gas
- 10 fires their activation furnaces. While natural gas
- 11 prices may have been extremely high in 2005, they have
- 12 fallen significantly in 2006. In fact natural gas
- prices have fallen by 50 percent compared to last
- 14 year.
- 15 Calgon and Norit's current condition should
- 16 be healthy. In any event, prices of imports from
- 17 China did not prevent price increases for the domestic
- 18 producers and in fact Norit announced an energy
- 19 surcharge on top of its normal increasing prices to
- 20 cover the high natural gas costs at the end of last
- 21 year.
- 22 The Commission should also understand that
- 23 Calgon makes a tremendous amount of money that it
- 24 could reinvest in its activated carbon operations as
- 25 capital expenditures and R&D investment, but instead,

- 1 invests to diversity its portfolio toward other
- 2 technologies such as UV disinfection and consumer
- 3 products.
- In summary, we see Calgon and Norit's
- 5 refiled petition as a misuse of the U.S. antidumping
- 6 duty laws. We see the real motivating party behind
- 7 this investigation is Mr. Thompson of Norit who also
- 8 participated in two past antidumping duty
- 9 investigations while in different industries.
- 10 Essentially what we see happening is Calgon
- 11 going along with this effort to lock up an exclusive
- supply situation. Because its wholly owned subsidiary
- in China is the largest Chinese exporter, it will
- 14 undoubtedly be selected for a separate duty
- investigation by the Department of Commerce.
- 16 Therefore, because it also controls an opposing
- 17 argumentation, it stands a very good chance of
- 18 obtaining a zero dumping margin on its Chinese supply.
- 19 Its competitors in China, of course, will
- 20 not be given the same free ride in the DOC proceeding,
- thereby subjecting them to higher dumping duties,
- 22 kicking them out of the U.S. market to the exclusive
- 23 benefit of the Petitioners.
- 24 Thank you.
- MR. VANDER SCHAAF: Mr. Clark?

1	MR. CLARK: I'm the President and CEO of
2	Water Tech, Incorporated. It's a water filter and
3	contamination cleanup company in Lake Alfred, Florida.
4	I've been in the water treatment industry for 25 years
5	now. The majority of our work is for the Department
6	of Environmental Protection on contaminated wells and
7	contracts like the U.S. Army Corps of Engineers as
8	well.
9	We're a purchaser and end user of activated
10	carbon. We're not importers, but we buy from the
11	importers. I'm basically here today to speak for the
12	small guy in the industry like myself. There's a lot
13	of us that are fairly small like myself and by ourself
14	we're pretty small, but collectively, together, we use
15	up a large portion of the end product.
16	Water Tech has purchased activated carbon
17	from domestic and Chinese suppliers and when making
18	these purchasing decisions that I make are mainly
19	based on quality and consistency and not necessarily
20	price.
21	More importantly, what matters to me as a
22	purchaser of activated carbon is the quality and
23	consistency of the product. If we get a shipment of
24	bad carbon it can shut us down, which it has in the
25	past before.

1	More	importantly,	it	could	result	in	the
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- loss of contracts, state and municipal contracts that
- 3 are vital to our company.
- 4 It can also result in lawsuits brought by
- 5 the residents that own contaminated wells which I know
- 6 firsthand of. Using Calgon carbon, problems that we
- 7 had in the past with the BEP contracts.
- 8 Securing a consistent and responsive source
- 9 of quality carbon is essential. I'll tell you
- 10 firsthand that we cannot get from domestics -- I'm
- 11 sorry. If y'all can't tell, I'm kind of nervous. I
- 12 don't know why.
- [Laughter].
- 14 We don't have buildings this big down there
- 15 where I'm at.
- [Laughter].
- 17 Either way, let me start over that
- 18 paragraph.
- 19 So securing a consistent and responsive
- 20 source of quality carbon is essential. I can tell you
- 21 firsthand that we cannot get that from the domestics
- 22 because we're just not a big enough company. My view
- on it is if you're bigger and you're a lot bigger
- company you can get a little better quality and a
- 25 little better assistance when you're making your

- 1 purchases.
- Calgon and Norit are the 900 pound gorillas
- in the market and if they don't want to provide you
- 4 with the service or the quality you need, they just
- 5 don't do it. It's basically take or leave it. That's
- 6 what's happened to me in the past and I've purchased
- 7 from Calgon and Norit and had very big problems on my
- 8 state contracts with both carbons. As a matter of
- 9 fact some of the problems I've had are the worst
- 10 problems I've ever seen in my 25 years of business.
- 11 I've never seen anything like it.
- 12 These companies both produce a high quality
- carbon, but for some reason guys like me have a hard
- 14 time getting it. There needs to be an alternate
- 15 source of these products for companies like mine other
- 16 than Calgon or Norit.
- 17 In addition to our need for quality and
- 18 consistency, the carbon I use must meet required
- 19 specifications for the state of Florida and the Army
- 20 Corps. These include levels of moisture, pore size,
- ash content, apparent density, sieve and iodine count.
- 22 Only if the carbon meets each of these specifications
- will I consider purchasing it. It doesn't matter how
- 24 cheap the carbon is if it doesn't meet these
- 25 specifications, and I have had a hard time getting

- 1 this kind of carbon from China in the past.
- 2 Additionally, we require low fine carbon
- which is, a lot of fines are generally created when
- 4 you're moving the material around and abrasion
- 5 results. The more you transport it and the more you
- 6 move it around, the more fines you're going to get.
- 7 So naturally carbon from China is going to have more
- 8 fines than local carbon will have.
- 9 Due to the handling involved in bringing the
- 10 carbon from China and Chinese suppliers cannot provide
- 11 the carbon that meets these requirements. Calgon and
- 12 Norit both can deliver low fines carbon if you're big
- enough or if it's in their best interest. Apparently
- 14 I'm not.
- 15 Finally, I just want to make it clear that
- if this goes through it will make an unbelievable
- 17 difference on our company and could put us out of
- 18 business and a lot of other countries like mine that
- 19 are my size.
- 20 MR. VANDER SCHAAF: I think we have 17
- 21 seconds left, so we'll conclude there.
- Thank you very much. We're ready to take
- 23 your questions if you have any.
- MR. CARPENTER: Thank you very much,
- 25 gentlemen, for your testimony.

1	As a housekeeping matter since the handouts
2	that you have provided to us are relatively voluminous
3	rather than including them in the transcript I would
4	suggest, Mr. Vander Schaaf, if you want to include
5	them in the record that you attach them to your post-
6	conference brief.
7	MR. VANDER SCHAAF: We will do so. Thank
8	you.
9	MR. CARPENTER: We'll begin the questions
10	with Mr. McClure.
11	MR. McCLURE: Jim McClure, Office of
12	Investigations.
13	Mr. Kovach and Mr. Jordan, you both spoke
14	with regard to a number of varieties of activated
15	carbon that Calgon and Norit didn't produce. So
16	essentially you had to go to China to get that
17	product.
18	Do those products or varieties that they
19	don't produce, do they sell at a premium here, or
20	MR. KOVACH: In some cases they are. It's
21	difficult to say that they are selling at a premium
22	when you don't have a domestic competitor for it.
23	MR. McCLURE: But are they selling at a
24	premium compared to other varieties where

MR. KOVACH: Yes, they are.

25

1	MR. McCLURE: Where both are producing.
2	Mr. Jordan?
3	MR. JORDAN: Yes. Some of the products we
4	were referring to were the anthracite coal pellets
5	that are not manufactured in the United States any
6	longer, they're only manufactured in China and they
7	have to be brought in from China. Another product is
8	the coconut shell carbon. It is not manufactured
9	domestically either, so it would be subject, if it
10	were coming in from China, to these duties also.
11	MR. McCLURE: But it sells at a higher price
12	than the other varieties?
13	MR. JORDAN: It's not really a direct
14	comparison, they're just different products. The
15	coconut shell versus the coal-based material that's
16	made domestically. And then the vapor phase
17	anthracite coal pellets are different from the other
18	domestic products as well. They're different
19	products.
20	MR. McCLURE: With regard, I believe Mr.
21	Jordan, you mentioned the number of water authorities
22	that have Buy America provisions. When they buy from
23	say an importer such as Mr. Kovach, at what juncture
24	does the Buy America provision kick in? If you tweak
25	it once it comes in, is it an American product or

1 MR. KOVACH: We don'	t sell	into the	e water
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- 2 market at all. We consider that to be a very low
- 3 level, very low grade activated carbon. Almost
- 4 exclusively our applications go into nuclear
- 5 applications, pharmaceutical applications,
- 6 petrochemical industry where standards and quality are
- 7 important. And the further processing that we make,
- 8 the cost that we add to it is higher than the original
- 9 raw material cost.
- 10 MR. McCLURE: For any of you who do sell
- 11 into that market --
- 12 MR. JORDAN: That would be in the municipal
- market when it says they have to be, usually the
- 14 terminology would be manufactured in the United States
- of America, or North America, so it would have to be
- 16 manufactured here by the definition of manufacture.
- 17 Not a value added.
- 18 I know there's some Buy American Act that it
- 19 has to be more like 51 percent, but as far as that's
- 20 concerned, all activated carbon would have to come
- 21 from either Calgon or Norit if it had a Buy American
- 22 clause in it.
- MR. McCLURE: Okay.
- Mr. Nelson, with regard to your various
- 25 exhibits and in particular with regard to Calgon and

- their financial performance, was that for Calgon in
- 2 general or activated carbon specifically? And what
- other products does Calgon produce that would be
- 4 included if that's a corporate wide case?
- 5 MR. NELSON: The exhibits I have deal with
- 6 the entire company of which perhaps 50 percent is
- 7 carbon.
- 8 MR. McCLURE: Fifty or 15? I'm sorry.
- 9 MR. NELSON: I'm not an authority on this.
- 10 MR. McCLURE: But five-oh or --
- 11 MR. NELSON: It might be five-oh. They have
- 12 a lot of like UV products and perchlorate and services
- and et cetera as well.
- 14 MR. McCLURE: I'll stop there for the moment
- and pass on to my colleagues.
- 16 MR. CARPENTER: Mr. Fishberg?
- 17 MR. FISHBERG: David Fishberg, Office of
- 18 General Counsel.
- 19 Thank you for appearing today.
- 20 For any of the importers, I was wondering
- 21 have you imported any reactivated carbon in the last
- three years? If not, why not?
- 23 MR. SKEINI: The Pacific Ocean is a pretty
- 24 big obstacle to sending carbon back to China for
- 25 reactivation. There is a very small, there is a

- 1 limited use of carbon in China. It's starting to
- 2 grow. The only saving you make with reactivated
- 3 carbon, it's a big saving, it's the raw material. It's
- 4 not feasible to ship it out to the U.S. to process it
- 5 and then come back here. The energy cost is about the
- 6 same on both sides of the ocean so it's just not a
- 7 feasible prospect.
- 8 MR. FISHBERG: As I asked I think
- 9 Petitioners, what percentage if reactivated carbon
- 10 actually reached the commercial market and is not just
- 11 used by the original users who short of activated it.
- Does anyone have any thoughts on that?
- 13 MR. VANDER SCHAAF: These guys can chime in.
- 14 Perhaps Mr. Jordan, but I did sort of canvas them to
- try to figure out what that number is and from just
- 16 talking to the different people and having a couple of
- 17 different conference calls on this, I believe we
- 18 concluded around 200 million is open market and 300
- 19 million would be the internal transfers that the
- 20 people like Cargil, U.S. Sugar, DuPont would
- internally reactivate and use, and about 200 million
- 22 would be open market material that is traded
- 23 commercially.
- MR. JORDAN: As I recall, the ratio is like
- 25 four to one as far as the actual reactivated carbon

- 1 market, and I believe we were somewhere around 140
- 2 million for as far as commercially available
- 3 reactivated carbon by most of the folks in this room
- 4 that produce reactivated carbon. But there's also the
- 5 people, the captive reactivators, people who
- 6 reactivate their own carbon, and then buy virgin
- 7 carbon makeup as part of that and they interchange the
- 8 virgin carbon makeup amenities from municipalities
- 9 like the city of Cincinnati.
- 10 Some of the corn sweetener industry, they
- 11 buy millions of pounds of carbon a year for that
- 12 market and all it is is makeup. They have their own
- 13 reactivation furnaces. And we estimated that if in
- 14 fact it's 140 million as far as reactivated capacity,
- it's probably four to five times that of the captive
- 16 amount of carbon that's reactivated by people that use
- 17 their own carbon and have their own reactivation
- 18 facilities.
- MR. FISHBERG: So that would be 700 or 800
- 20 million pounds are actually consumed in the United
- 21 States, of which one-quarter would be makeup and
- 22 blended in.
- MR. JORDAN: Yes, that would be correct.
- MR. FISHBERG: Are any of you aware of any
- 25 firms that blend chemically activated carbon and steam

- 1 activated carbon?
- 2 MR. SKEINI: Yes. Norit is the inventor of
- 3 that product. They have a grade called GB. It stands
- for gluco blend. It's sold to the glucose industry.
- 5 The steam activated carbon is optimized for one
- 6 application within that process and the chemically
- 7 activated carbon is optimized for another use in that
- 8 application. So yes.
- 9 MR. VANDER SCHAAF: Notably, Mr. Fishberg,
- 10 when you asked that question to the morning panel, the
- 11 question was answered by the representative from
- 12 Calgon. The representative from Norit did not
- 13 respond.
- 14 MR. KOVACH: And yes, our company also uses
- the chemically activated and steam activated carbon
- for a particular application. Because it's
- 17 advantageous to do so.
- 18 MR. FISHBERG: If you can give an
- 19 approximate percentage of your sales that use blended?
- 20 MR. KOVACH: It is relatively a small
- 21 percentage. I would say maybe five percent. But it's
- 22 again because that particular product happens to be a
- lower priced product than some of the other products
- that we sell.
- 25 MR. SKEINI: To confirm, Jacobi Carbons, we

- 1 also blend steam and chemically activated carbons and
- 2 make a new product of the blend.
- 3 MR. FISHBERG: What percentage of your --
- 4 MR. SKEINI: Small. You have to remember,
- 5 bear in mind, in China the steam activated carbons are
- 6 typically produced in the north. The chemically
- 7 activated carbons are typically produced in the south.
- 8 There's about 1500 miles of difference in geography
- 9 here to overcome. I know the Pacific Ocean is a big
- 10 obstacle in itself, but 1600 miles of Chinese roads is
- 11 another.
- 12 MR. NELSON: Excuse me. Moreover, the
- 13 customers themselves --
- 14 MR. FISHBERG: If you can just identify
- 15 yourself on the record.
- MR. NELSON: Sorry, Sid Nelson.
- 17 Consequently it makes sense for the
- 18 customers themselves to blend it. That way they can
- 19 optimize and we would never know.
- 20 MR. FISHBERG: But are you actually aware of
- any customers that are blending?
- 22 MR. SKEINI: I know a huge U.S. producer of
- 23 sweeteners that do a blend themselves. Yes. A huge.
- 24 They buy carbon in rail cars. I would almost say it's
- one of the largest users of powder carbon for the food

- 1 industry in the country.
- MR. FISHBERG: Mr. Vander Schaaf, if you can
- 3 put information about this in your post-conference
- 4 brief that would be helpful.
- 5 MR. VANDER SCHAAF: Yes, we will. Thanks.
- 6 MR. FISHBERG: For Mr. Vander Schaaf. Do you
- 7 agree with Petitioners that the five firms within the
- 8 petition are the only domestic firms that actually
- 9 "activate carbon"?
- 10 MR. VANDER SCHAAF: I think I'm going to
- 11 defer to Mr. Heckendorn on that. He's more familiar
- 12 with the activators and reactivators and so forth.
- 13 MR. HECKENDORN: To our knowledge, that's
- 14 correct. Some of our clients also do what's being
- characterized as further processing, but they don't
- 16 include the activation step. There are others that
- are not represented in the proceeding that also do
- 18 some further processing that does not involve
- 19 activation.
- 20 MR. FISHBERG: Mr. Vander Schaaf, in your
- 21 letters, your March 23 letter to the Commission, you
- 22 stated that activated and reactivated carbon used the
- "same equipment" and "same facilities". Could you
- specifically identify any facilities that produce both
- 25 activated and reactivated carbon?

1	MR. VANDER SCHAAF: Yeah, and I would just
2	defer to MR. Kovach who is I'm sure familiar with the
3	different examples. He can give them to you here.
4	MR. KOVACH: the basic equipment for
5	reactivation when the reactivation takes place is I
6	did a rotary kiln furnace, and it's exactly the same
7	equipment as what is used to activate. As a matter of
8	fact if you look in the literature for furnace
9	manufacturers it will tell you suitable for activation
LO	or reactivation. This is the rate at which you can
L1	act the way, typically, and this is the rate at which
L2	you can reactivate regular, but it takes place at the
L3	same temperature, the same equipment, and you can look
L4	at the rest of the article by the two gentlemen from
L5	Calgon that discussed it where they are showing our
L6	shop furnaces which are exactly the same type as what
L7	I use to activate it.
L8	Normally you activate or reactivate in
L9	either a rotary kiln or in a shop furnace. The only
20	difference would be the production rate. Activation
21	is slower than for reactivation.
22	MR. FISHBERG: But are you ware of anyone
23	who is actually activating or reactivating in the same
24	I think we sort of

MR. KOVACH: They are not at the same time.

25

1	MR. NELSON: Sid Nelson again. In China
2	they use a totally different kind of furnace. It's of
3	a Russian design. Do you want to talk about that?
4	There is different equipment for the Chinese. It
5	differentiates.
6	MR. ENNIKING: Joe Enniking from Nucon. The
7	facility has since been shut down. We were operating
8	a furnace in Tostory, Ohio. It was a 10-foot diameter
9	Hirschoff furnace. It was used for activation, and
10	then it was converted to a furnace used for pyrolysis
11	of the feed material for a larger furnace, and then,
12	on occasion, when the other furnace was shut down, we
13	would use it for reactivation of product.
14	Now, the only thing we had to be careful
15	about was that we cleaned one out before we started
16	the other, but it's physically possible in either a
17	rotary tube calcinor or Hirschoff activated furnace to
18	reactivate material and then switch over to
19	reactivation.
20	Now, a lot of facilities, of course, have
21	their grain processing quite separated from their
22	activation process, so it's difficult to move from one
23	to the other, but it's physically possible to do so.

MR. KRAUSE: This is Karl Krause with Jacobi

There is no reason why you can't.

23

24

25

- 1 Carbons. I'll maybe try and be a little more specific
- 2 to answer your question. To my understanding, Norit
- 3 does do both activation of activated carbon and
- 4 reactivation of carbon at their Pryor, Oklahoma,
- 5 facility. The equipment is segregated. For Calgon
- 6 Carbon, there is also virgin activated carbon
- 7 production and reactivation, which takes place at that
- 8 facility. That would be their Big Sandy plant in
- 9 Kentucky.
- 10 MR. KOVACH: I don't know what is the
- 11 current situation, but when Barnaby Sutcliffe was in
- 12 existence as an independent company, they used exactly
- the same facility, same equipment, to activate and to
- 14 reactivate. The only difference was the time duration
- in the furnace. Other than that, the entire facility
- 16 was identical.
- 17 MR. VANDER SCHAAF: Mr. Kovach, was that
- 18 since 2003?
- MR. KOVACH: Prior to 2000.
- 20 MR. JORDAN: This is Dave Jordan from U.S.
- 21 Filter. We can provide some confidential information
- 22 on this topic as well.
- 23 MR. FISHBERG: Thank you. Are any of you
- 24 aware of any steam-activated carbon that's being used
- in the automotive industry?

1	MR. SKEINI: I would like to elaborate a
2	little bit on this point because both Calgon and Norit
3	are trying to make the point that MeadWestvaco owned
4	this market. While MeadWestvaco has been very
5	successful in this country in bringing their chemical-
6	activated products to the table, in fact, we had a
7	meeting with a very, very large buyer of these ELCD
8	types of carbons. The buyer actually informed us that
9	a week prior to our visit, Calgon had visited to offer
LO	their new, steam-activated product for this particular
L1	application. That's, of course, hearsay from a buyer
L2	at one of these large companies, a major buyer.
L3	I can also confirm that Jacobi Carbons has a
L4	steam-activated product from China that very, very
L5	well competes in this industry and actually is sold
L6	outside the United States for this very same
L7	application. In fact, there is a plant in China just
L8	adjacent to our plant in the Ningxia region that is
L9	owned entirely by a Japanese company who only produces
20	carbon from steam-activated coal for this industry for
21	sale to Japan.
22	MR. VANDER SCHAAF: Just to give you an
23	idea, Mr. Fishberg, I think we could give you more
24	detail confidentially in the post-conference brief on
25	that application that Mr. Skeini was discussing.

1	MR. FISHBERG: Okay. Thank you.
2	I guess, for either of the purchasers, when
3	you purchase, would you care whether you received
4	virgin activated carbon or reactivated carbon? How
5	would that affect your purchasing decision?
6	MR. CLARK: Steve Clark with Water Tech. I
7	use virgin activated carbon simply because most of my
8	work specifies virgin carbon. Also, with the
9	contracts that I do, it's all required that I have all
10	of my carbon reactivated, and it kind of gives it a
11	smaller competition field out there when you don't
12	have many people that can reactivate, and Calgon and
13	Norit both can reactivate it, and it's kind of hard to
14	find a Chinese importer that can make it an equal bid
15	as far as trying to keep it fair across the board
16	because it's hard to compare with Calgon and Norit
17	having it where they can reactivate it.
18	MR. FISHBERG: Are you only getting your
19	pure activated carbon returned to you, are you
20	accepting reactivated carbon?
21	MR. CLARK: I only use virgin carbon, so I
22	don't reuse it. I send it back to get reactivated,
23	but I don't reuse reactivated carbon.
24	MR. FISHBERG: So you only use your own.
25	MR. CLARK: I only use virgin carbon, but

- the contracts that I do require that you have your
- 2 carbon reactivated, your spent carbon, as opposed to
- 3 taking it to a dump or landfill or whatever.
- 4 MR. FISHBERG: Why do you use only virgin?
- 5 Why is that a requirement?
- 6 MR. CLARK: It's the specifications from the
- 7 state or from whoever, the municipality. The majority
- 8 of them want virgin carbon.
- 9 MR. FISHBERG: I mean, do they want virgin
- 10 because there is a notion that reactivated would
- 11 potentially --
- MR. CLARK: Well, it's not real easy to
- explain to them without some kind of -- if you had a
- study or something to show them, you might be able to
- get them to change it. We've brought up reactivated
- 16 carbon to both of the people we do our contracts with,
- and they just don't want to hear about it, and that's
- 18 just because they don't know enough about it,
- 19 basically.
- 20 MR. ENNIKING: Joe Enniking with Nucon. I
- 21 think the carbon that he sends to a reactivator is
- 22 reactivated and goes somewhere else. It's just it
- 23 doesn't go back to you. Is that correct? It's what
- 24 we call "pool reactivation," where used carbon goes
- 25 back to a producer and is accumulated with other

- 1 sources of spent carbon and then reactivated and then
- 2 sold as a reactivated product to whoever will purchase
- 3 it.
- 4 MR. CLARK: But in the same sense, the Army
- 5 Corps has contracts that they use only their same
- 6 carbon that they have used. They have got a site in
- 7 Jacksonville that they have been working on since
- 8 1962, and they are constantly, every day, taking out
- 9 spent carbon and having it reactivated and put in some
- 10 virgin with it and bringing it back. But with the
- 11 contracts I did with them, they specified right along
- 12 with the state that you've got to have it reactivated,
- and that was mainly just to keep it from being taken
- to a landfill or discarded like that.
- 15 MR. JORDAN: Dave Jordan, U.S. Filter. Let
- 16 me expand upon that a little bit. Two titles or two
- 17 labels for reactivated carbon. One is the pooled
- 18 reactivated carbon that Joe talked about. In other
- 19 words, reactivated carbon comes back to a facility,
- 20 it's reactivated, and then it's sold as a reactivated
- 21 product. Then there is the custom reactivated product
- that is actually removed from the particular site,
- 23 reactivated, and sent back to that same site.
- There are many applications where the
- 25 reactivated and the virgin carbon can be interchanged

- 1 for a particular use. The one application that you
- 2 positively cannot use a pooled reactivated carbon is
- for drinking water. You have to have your own -- it's
- 4 mandated by the EPA that they segregate and custom
- 5 reactivate their own carbon, so it's custom
- 6 reactivated and returned. There are other people who
- 7 do that, too. We do both, by the way, both custom and
- 8 pooled reactivation.
- 9 MR. FISHBERG: Mr. Clark, you commented that
- 10 you've had problems with domestically produced,
- 11 activated carbon. Could you elaborate on that? Is
- 12 your problem with the carbon itself or the services
- that they provide?
- 14 MR. CLARK: Just getting the carbon that I
- need for the jobs that I do that specify carbon.
- 16 Mainly, my problem in the past has been with high
- 17 carbon binds, and with the work we do, most of our
- 18 sites for the State of Florida are private wells that
- 19 are contaminated, and a lot of carbon filters, you can
- 20 back wash them out, but these kinds of filters with
- 21 the specs on the state, you can't back wash them, and
- 22 they are not something that is an automatically back-
- 23 wash filter. It's a carbon filter that water goes in
- and goes out of it, and it doesn't get back washed
- 25 regularly.

1	So we specify that we have to have low-fine
2	carbon, and a truck load of carbon that's full of
3	fines really makes a world of difference. It can just
4	stop you completely with all your work in the field
5	until you get more carbon in anyway. In the past,
6	it's come close to shutting me down every time I've
7	ended up stuck with a load of it. I've had it from
8	Barnaby Sutcliffe, from Norit, and from Calgon, all
9	three, and everything that I do is with the State of
10	Florida, and so every bit of it was all done and all
11	verified with the state, so it's all stuff that is
12	definitely on record with the State of Florida,
13	everything that I'm telling you.
14	MR. FISHBERG: Would anyone on the panel
15	like to comment about the role nonsubject imports play
16	in the market? Are they increasing? Activated carbon
17	that's being imported from countries either than
18	China; is it increasing from other countries?
19	Petitioners have discussed that the Chinese imports
20	account for 50 percent of all of the imports into the
21	U.S. and that it's replacing their market share.
22	Would anyone like to comment about the role that
23	nonsubjects are playing? Is that replacing market
24	share?
25	MR. KOVACH: Well, if I understand your

- 1 question correctly, I would like to clarify. I think
- 2 the statement was made that about 50 percent of the
- 3 imports from China were by Calgon, not that they were
- 4 importing from elsewhere. As an example, we also
- 5 import from India and Philippines and Sri Lanka.
- 6 MR. FISHBERG: And are imports increasing
- 7 from those countries?
- 8 MR. KOVACH: Yes, they are. There is very
- 9 little coconut shell carbon made in the U.S., so any
- increase in the marketing of the coconut shell carbon
- 11 has to be from those countries that produce it.
- 12 MR. SKEINI: This is Anders Skeini with
- 13 Jacobi Carbons. I'm glad you asked the question. I
- 14 haven't personally studied the import stats from the
- other countries in comparison to the Chinese import
- 16 stats, but it's important to recognize that the
- 17 Chinese carbons primarily -- the carbon is controlled
- 18 by primarily its raw material, and China is sitting on
- a huge pile of coal, and most of what's coming in is
- 20 coal based.
- The other imports coming into the United
- 22 States from Asia are primarily coconut shell from all
- 23 over Southeast Asia and the subcontinent. These are
- 24 products that are more higher performance. Obviously,
- 25 they are not made in the United States. But also of

- 1 late, China has also started small production of
- 2 coconut shell activated carbon going into various
- 3 kinds of industries.
- 4 MR. FISHBERG: I think I might know the
- 5 answer to this, but, Mr. Vander Schaaf, do you agree
- 6 with Petitioners' definition of the domestic like
- 7 product, and if not, how would you want the Commission
- 8 to define the domestic like product?
- 9 MR. VANDER SCHAAF: We do not agree with the
- 10 Petitioners' definition of the domestic like product.
- 11 The Petitioners, this morning, indicated that our
- 12 position is for expanding the like product to include
- the reactivated. We have requested and do believe
- 14 that the like product should be expanded to include
- 15 chemical activated.
- 16 We also asked the Commerce Department to
- 17 expand to include chemical and reactivated, and they
- 18 did not do so. We also asked this Commission to
- 19 expand the questions in the questionnaires to include
- 20 reactivated so that issue could be before this agency
- in the prelim., but the Commission chose not to
- include questions in the questionnaires about
- 23 reactivated.
- I do not see it as appropriate for this
- 25 Commission to go to a final investigation solely

- 1 because of a like product issue that essentially will
- 2 not have an outcome determinative effect because if
- 3 the Commission decides to include reactivated carbon,
- 4 it will merely increase the likelihood that they would
- 5 issue a negative determination, which, I believe, is
- 6 what the Commission would do absent a like product
- 7 lingering issue.
- 8 Everybody who practices before this agency
- 9 knows that if the Commission decides to expand a like
- 10 product or to question a like product, and they
- 11 haven't done so in the prelim., they have got to go to
- 12 a final. So we're mindful of that, and we don't want
- 13 to beat a dead horse, and we don't believe that it's
- 14 appropriate for the Petitioners to gerrymander the
- like product the way they have to create these
- 16 ambiguities solely for the purpose of passing through
- the prelim. phase to get to the final phase.
- 18 So we do believe that the facts, as we see
- 19 them, show that activated and reactivated are
- interchangeable, have the same end uses, and people
- 21 blend, and there are similarities in the production
- 22 processes and facilities and so forth, and under the
- 23 factors, the facts tend to suggest that reactivated
- and activated are similar, but because we don't have
- 25 questionnaires on that, and because I think this is an

- 1 extremely weak preliminary, I don't want the like
- 2 product issue to be the only reason why the Commission
- 3 goes to a final investigation.
- If reactivated is included, you heard the
- 5 numbers, the domestic market share of the Chinese
- 6 product is going to go down to an insignificant level.
- 7 The volumes of reactivated are very high. If you
- 8 calculate the quantity of the internal transfers at
- 9 market rates, which is the instruction this agency
- 10 provides in the questionnaires, imagine the value, the
- 11 revenue, that that is going to represent.
- 12 It's ludicrous to think that the imports
- from China are somehow injuring a domestic industry
- 14 that includes steam activated, chemical activated, and
- 15 reactivated. So including reactivated would only
- 16 improve our case for a negative, and yet it could be
- the basis the Commission used to go to a final because
- 18 it's a lingering issue that hasn't been resolved in
- 19 the prelim.
- 20 So I believe, factually, that we've got it
- 21 right on the reactivated, but I'm troubled by the fact
- 22 that there is this legal quirk under the American Land
- 23 standard by the Federal Circuit that if the Commission
- decides to expand the like product, we go to a final.
- 25 You know, I think it's the result of lack of

2	petition, and argument on facts that's inaccurate.
3	MR. FISHBERG: Just to get this straight,
4	for purposes of the preliminary investigation, will
5	you be asking us to expand the like product to include
6	chemistry activated as well as reactivated?
7	MR. VANDER SCHAAF: We will definitely be
8	asking for the Commission to expand for chemical
9	because there were questions asked in the
10	questionnaires. You've sent the questionnaires to the
11	producers, and we have the quantities and values and
12	the information to draw an assessment on an industry
13	that includes chemical activated.
14	But although we do believe that the like

information in the petition, misinformation in the

2.1

2.2

product should include reactivated, we're troubled by having to take a position that the Commission should expand to include reactivated when they don't have the data to make a decision. Essentially, they could use the narrowest product for which they have the data, which would be chemical and steam activated, but I'm just troubled by the fact that the Petitioners have created this ambiguity, and this ambiguity is what's going to be the basis that could conceivably be the only issue that causes this case to go to a final.

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I see this as an extremely weak case. I

- don't see the numbers as supporting their position. I
- 2 see them as importing the bulk of the imports from
- 3 China, setting up the production in China. I think a
- 4 good portion of the imports from China should be
- 5 excluded from an assessment of injury because they are
- invited by the domestic producers, the Petitioners.
- 7 So when you take those factors into account,
- 8 I think it's an extremely weak case for the
- 9 Petitioners, and we're not going to be arguing as a
- 10 legal matter that the Commission expand the like
- 11 product to include reactivated, but we do agree that
- 12 the facts support that.
- MR. KOVACH: May I add something? I realize
- 14 that you are looking more at the legal question, but
- for the life of me I can't understand how they can ask
- 16 for punitive duties on products that they do not
- 17 produce in the United States: coconut shell carbon
- 18 and pelleted, steam-activated carbon. They are not
- 19 domestic producers of these two grades. At the same
- 20 time, they include it in the definition of certain
- 21 activated carbons. How can somebody claim injury for
- 22 something that he doesn't produce by dumping? I'm
- sorry, but it's beyond me.
- MR. FISHBERG: Thank you. Mr. Vander
- 25 Schaaf, are you also planning to make related-party

<pre>1 arguments?</pre>

MR. VANDER SCHAAF: Yes. Those will 2 probably rely on confidential information, but 3 obviously we have witnesses who know publicly. 4 are using their best information available. We'll 5 look at the actual import levels in making our 6 7 arguments, but we do believe it's appropriate to at least probe the issue of exclusion of Calgon as a 8 9 related party, particularly considering the significant amount of the investments we're seeing in 10 the different documents that the clients here have 11 12 shown us. This is probably for the 13 MR. FISHBERG: 14 Do you agree with Petitioners that the average panel. unit value of imported activated carbon from China is 15 16 substantially lower than the AUV of domestic activated carbon, and if that is the case, to the extent you can 17 state publicly to what you attribute the lower AUV? 18 19 MR. NELSON: You have to be careful in looking at the numbers. As Calgon itself vehemently 20 argued in an article published about two years ago 2.1 2.2 that will be an exhibit, they were arguing that two 23 products that they consider before you to be like 24 products, but in the public and to their customers they were arquing that reagglomerated granular carbon 25

- is a totally different product than direct-activated,
- 2 granular, steam-activated carbon. In that article,
- 3 they go to great lengths to point out that the high-
- 4 quality, reagglomerated product that Calgon produces
- 5 has such significantly more capacity that you only
- 6 need to use about a third or half of it relative to
- 7 imported, direct-activated, Chinese carbon, or what
- 8 they call "offshore carbon" but meaning Chinese
- 9 carbon.
- 10 So, consequently, you need to change out
- 11 your beds two or three times as much, and they give a
- 12 lot of data, a lot of examples of their customers
- 13 testifying to this effect in this article.
- 14 So you're asking the wrong question,
- 15 frankly. The answer to the question is you cannot
- 16 compare price. Everything is based on cost
- 17 effectiveness. It's price divided by how much use you
- 18 get out of the carbon, and this Calgon themselves try
- 19 to make a big point of.
- 20 MR. FISHBERG: Anyone else have anything to
- 21 add on that?
- 22 MR. SKEINI: Anders Skeini with Jacobi.
- 23 Your question was relating to why the panel feels that
- they are making statements that Chinese carbons are
- 25 lower in price than their manufacturing cost. Is that

- 1 the question?
- MR. FISHBERG: Why the average unit values
- of the Chinese production are so much lower than
- 4 domestic production? It's an argument that
- 5 Petitioners are making, so I just wanted to know if
- 6 you have a response to that.
- 7 MR. SKEINI: It's important, just as Mr.
- 8 Nelson said, to recognize that Calgon themselves are
- 9 stating that their carbons of similar specifications
- 10 are much more efficient and effective. What they are
- 11 trying to market to their customers, which, in some
- 12 cases, may or may not be true, depending on the final
- application, is that you can use one pound of our
- 14 carbon, but two pounds of Chinese carbon will be able
- to do the same job. So that is one way that they try
- 16 to market their products and should, rightfully so, in
- those applications get a higher price for their
- 18 product.
- 19 On the manufacturing side, there is no way
- you can even remotely compare what the Chinese are
- 21 doing to what Calgon and Norit are doing as far as
- their coal-based carbon production is concerned. The
- 23 starting material is very different. They use a lower
- 24 ash coal. They crush it to powder. They blend it, as
- 25 Mr. O'Brien said this morning, with coal tar pitch

- into briquettes, and then they activate using copious
- 2 amounts of natural gas to maintain kiln temperature.
- 3 They may or may not use waste heat recovery to fire
- 4 their boilers. I don't know. And then they get a
- 5 resulting product that they sell.
- 6 The Chinese technology, you dig coal out of
- 7 the ground, you carbonize it, and you activate it as
- 8 an integral granule. You never mill it to powder, as
- 9 far as the direct activated carbons are concerned, for
- 10 water treatment mainly.
- 11 The furnaces in China rely on the volatiles
- in the coal to maintain kiln temperature and after
- 13 burners. There is no natural gas or any input of
- 14 fossil fuel used to run a Chinese activation kiln. So
- they are somewhat insensitive in China to energy costs
- other than the price of the raw material.
- But it's important to recognize that the
- 18 U.S. producers, if they really wanted to compete,
- 19 could buy land and set up Chinese types of furnaces
- using no natural gas, buy a higher ash grade coal, and
- 21 that would effectively reduce their costs quite
- 22 substantially.
- 23 MR. JORDAN: This is Dave Jordan from U.S.
- 24 Filter. In my presentation, referring to what the
- 25 Petitioners referred to, sometimes there are

- 1 performance-based specifications, and the one I
- 2 referred to in my presentation was the City of
- 3 Cincinnati Waterworks in which they did what they call
- 4 a rapid, small-scale column test, which basically
- 5 compares the differences between carbons. I believe
- 6 the domestic product did outperform the Chinese
- 7 product. It was still an open bid, and they still bid
- 8 it lower just on price, but they do evaluate the
- 9 performance as well as the price on some of these
- 10 performance-based specs even in municipalities.
- 11 MR. SKEINI: This is Anders Skeini with
- 12 Jacobi. On that note, because Calgon has widely used
- 13 the Greater Cincinnati Waterworks as a marketing tool,
- this is one of the largest users of granular carbon
- for municipal water treatment in the country, and they
- 16 are sometimes looked upon as an authority in granular
- 17 carbon use.
- 18 They have a specification that does not
- 19 exclude Chinese carbons, as many municipalities do
- 20 with what was discussed earlier, the Buy America
- 21 clause. The Cincinnati bid allows any carbon to
- 22 participate, but the ash content of the product and
- 23 the activity and the density combinations make it
- 24 almost impossible for a Chinese carbon to even
- 25 participate.

1	My company participated three or four years
2	ago with a type of coal and a type of product that met
3	the specification but failed to meet the performance
4	specification, and Calgon, they picked up on that very
5	well, which they should have; it's good marketing. In
6	spite of picking up on that, when the next bid came
7	around, they were still the lowest bidder in price per
8	pound. Although the test data from Cincinnati show
9	that the Calgon product was three times as effective,
10	still they chose to bid the lowest price per pound.
11	MR. FISHBERG: Finally, just for Mr. Vander
12	Schaaf, in your post-conference brief, if you could
13	just address the factors the Commission evaluates in
14	making a threat-of-material-injury determination. I
15	would appreciate that.
16	MR. VANDER SCHAAF: We'll do so.
17	MR. FISHBERG: Great. Thank you for your
18	testimony.
19	MR. CARPENTER: Mr. Trost?
20	MR. TROST: Good afternoon. Steve Trost,
21	Office of Economics. I have a few questions. Let me
22	start out getting this one out of the way, one more on
23	reactivation.
24	This is basically open to anyone. Have you
25	seen a trend in the use of reactivated carbon you

- can answer this both for the pooled as well as the
- 2 customer specific. Has it gone up in the past three
- years, I guess, or has it go down, or has it stayed
- 4 fairly level? Are more people using that instead of
- 5 virgin activated or not?
- 6 MR. KOVACH: This is Louis Kovach. Let me
- 7 start with this. Because we are in a high-specialty
- 8 end of the business, we are not reactivating as much
- 9 as we could. However, many of our customers now are
- 10 faced with potential disposal problems, and there is a
- 11 preference for reuse rather than dispose materials.
- 12 We have continuous inquiries to do R&D work relating
- to reactivation of product to increase the quantity
- 14 that is reactivated and decrease the quantity that is
- 15 dumped unreactivated.
- 16 MR. TROST: So that the customer specific,
- 17 then, you just reactivate it and send it back to the
- 18 same customer.
- MR. KOVACH: Well, in some cases, it may be
- 20 so, but it depends on the product type. As an
- 21 example, if you are using an application where you may
- 22 be exposed to radioactive material, you would send it
- 23 certainly back to the facility, but you have to make
- 24 sure that you don't lose any radioactivity at your
- 25 facility.

- 1 MR. JORDAN: Dave Jordan, U.S. Filter.
- 2 We've seen the reactivation numbers going up over the
- 3 years, but we can provide more information,
- 4 confidential information, as far as capacities and
- 5 whatnot.
- 6 MR. TROST: Okay. I appreciate that.
- 7 Anyone else on that one?
- 8 MR. SKEINI: Anders Skeini with Jacobi.
- 9 Just a short note on what the future may hold as far
- 10 as reactivation is concerned. There is presently a
- 11 supply shortage of activated carbon, steam activated.
- 12 I don't know if that relates to chemistry activated or
- not, but we're discussing steam. As far as
- 14 reactivation is concerned, it's the steam-activated
- 15 products that are mostly reactivated.
- 16 If I wanted to buy five truck loads of
- 17 carbon from China today, I would have to wait three
- 18 months before it was shipped. So there is currently a
- 19 supply shortage. That will lead to prices going up,
- and they have already started going up. The more
- virgin carbon prices go up, as happened last year and
- 22 as shown by import stats, the better times for the
- 23 reactivators because as the raw material goes up, it
- 24 makes more sense to reactivate it.
- MR. TROST: Okay. Thanks.

1	My next couple of questions have to do with
2	between this morning and this afternoon, we've heard
3	very different stories regarding whether or not this
4	is a commodity we're dealing with and whether or not
5	there are these nonprice differences that matter. The
6	sense I'm getting this afternoon is that, you know,
7	price is a factor, but it's not the primary factor.
8	There are performance and quality issues. I'm just
9	trying to understand how prevalent these are.
10	One question I have is this might be
11	actually for Mr. Kovach because he made two statements
12	saying that first is that activated carbon is not a
13	commodity, and, second, that there are basically two
14	levels. There is the high-end level, and then there
15	is the lower level that is used mainly for water-
16	treatment facilities.
17	Do you see the grades that are used for
18	water-treatment facilities as being more commodity
19	like, the prices matter more on those than they do on
20	the high end, or is it all varied?
21	MR. KOVACH: I think you should ask that
22	from the people who are selling into the business. We
23	are not selling into it. We always found it to be
24	generally a low grade of carbon compared to other
25	grades of carbon that are used in gas phase and other

- 1 applications.
- Joe Enniking has one year less on me. He
- 3 has 46 years' experience. I have 47 in the carbon
- 4 industry. But it often happens that someone comes to
- 5 us for a particular problem, and we have to test, even
- 6 based on our knowledge, maybe five different carbon
- 7 bases to see if we treat them equally, will they
- 8 behave equally before we select one. So it is not a
- 9 price-based use; it is strictly quality and product-
- 10 behavior based.
- 11 MR. TROST: I'll open this up to anyone
- 12 else, the water-treatment industry.
- 13 MR. NELSON: Sid Nelson. If I can just add
- 14 something, part of the confusion really is semantics.
- 15 The words "activated carbon" describe a class of
- 16 materials. It's synonymous more like the word
- 17 "metals." You have many different metals that go into
- 18 many different uses, and it depends. That's activated
- 19 carbon. It's like ceramics or metals or polymers, and
- even if you go academically, you can major in it like
- you can major in metallurgy or polymer science. You
- can major in carbon science. In fact, at Penn State,
- 23 my alma mater, I came close to doing that. A lot of
- it just has to do with semantics.
- 25 Properly done, it's not to say that it's

- 1 impossible to have a legitimate, antidumping petition,
- 2 but it has to be product specific, much, much more
- 3 specific than what you have here. You would never
- 4 consider antidumping for metals, would you?
- 5 MR. ENNIKING: I had a thought about
- 6 commodity. I think what happens is that any product
- 7 that you're selling becomes a commodity when the
- 8 purchasing operation gets it defined to specifications
- 9 and then opens it up to everybody who can meet the
- 10 specific specification and chooses the lowest price.
- I think the water-treatment carbons have gotten to
- that point. I don't participate in that, but I've
- heard other people mention that since a lot of the
- 14 water-treatment carbon specifications include a 500
- 15 Iodine number, it's possible to make a 1,000 Iodine
- 16 number and mix it with something that is not even
- 17 active at all and meet the specification, and that's
- when it becomes a commodity.
- 19 MR. SKEINI: Anders Skeini with Jacobi.
- 20 I've only been in this industry in the U.S. for five
- years, and I came here in 2001 to help my staff work
- 22 in this market. I have experience with Europe and
- 23 Asia and other markets.
- Coming here, I thought the U.S. was going to
- 25 be a simple thing to compete, firstly, in the

1	municipal market where there was a bid situation. You
2	put in a bid, you're the lowest, and you win, but we
3	were not the lowest. Chinese carbons have one of the
4	lowest penetration success rates in the muni market,
5	municipal drinking water. The Buy America clause
6	prohibits 30 percent of the bids roughly from us even
7	entering. Norit, Calgon, and the chemical-activation
8	guys, MeadWestvaco, they beat themselves up so bad in
9	this market, and prices have fallen without any
10	intervention from Chinese, and we can give in
11	confidential briefs results of bids where the prices
12	are just down to ridiculous numbers without any
13	interference from Chinese carbons.
14	So in the market that's open for anyone to
15	participate, on a low-cost basis, on a price-per-pound
16	basis, even, when performance is not even evaluated,
17	Chinese carbons have a very, very low penetration
18	success rate.
19	MR. JORDAN: Dave Jordan from U.S. Filter.
20	Once again, my presentation about the Norit brochure,
21	they have 150 different products, and the important
22	part of the whole evaluation process is to speak to
23	the experts and evaluate the specific needs, the
24	specifications, and the application in order to get

the right product for the right application. So it's

25

- 1 very important to do that. It's not all carbons are
- 2 alike kind of thing.
- MR. TROST: Okay. Thanks for that.
- 4 Based on that, I'm thinking of things like
- 5 the Cincinnati story we keep hearing about, are there
- 6 any cases where either the municipality tests the
- 7 carbon, or even in nonmunicipal customers where
- 8 quality may be more of an issue or performance may be
- 9 more of an issue, is there a domestic premium? Say
- 10 you have the same specs, except the domestic product
- 11 may perform better. Do you see domestic product
- selling at a higher price or else beating out imported
- 13 product at the same price?
- 14 MR. SKEINI: Can you explain "same price"?
- MR. TROST: If there are two bids, one using
- 16 Chinese product, one using domestic product, and they
- 17 bid at the same price, is there ever a case where,
- 18 based on quality issues, the customer has chosen
- 19 domestic?
- 20 MR. SKEINI: That's often the case.
- 21 Cincinnati is a good example. They proved their
- 22 carbon lasted three times as long, and they still
- 23 chose the lowest bidder in price per pound. Actually,
- the price they offered was 25 percent lower from the
- last go-around two years prior.

1	MR. TROST: In the Cincinnati case,
2	Cincinnati was taking the quality into account when
3	evaluating the bids.
4	MR. SKEINI: Absolutely. They measure a
5	dollar per organic removed or something like that. In
6	addition, there are many other industries, private
7	sector companies, that just cannot get the efficiency
8	required from Chinese carbon, and they are completely
9	captive to U.S. domestic carbon production. That's a
10	lot of the corn-sweetener market, sugar markets, as
11	well as glycerin. There are markets that Norit and
12	Calgon have locked up entirely for themselves because
13	they have very good products. Even if the Chinese
14	carbon would be half the price, it might take two
15	times of use to get there, so they have done a good

job with those.

MR. NELSON: Sid Nelson. For private clients, the industrial clients as opposed to the municipal, but eve with the municipal, there are private consulting, activated carbon consulting companies out there that run these cost-effectiveness tests for the clients. Pax is an example. They will test. So it's not just based on price. It's dollars per X quantities of gallons of treated or dollars per whatever removed. There is a whole little consulting

- 1 industry that provides this data.
- 2 MR. TROST: To the extent that you guys have
- any of this information, if you could include it in a
- 4 post-conference brief, that would be really useful, as
- 5 well as if you have any sense of how much of a price
- 6 premium the domestic product gets in situations where
- 7 they are tested like that.
- 8 And I think that's all the questions I have,
- 9 unless anyone has anything to add on this.
- 10 MR. JORDAN: I have one more thing. This is
- 11 Dave Jordan from U.S. Filter. There is one business
- center in U.S. Filter that buys some specific
- 13 activated carbon for some water and wastewater
- 14 treatment, and they buy it strictly from both Calgon
- and Norit, and where they could buy it from maybe
- 16 somebody else in the room, they choose to buy it from
- 17 them. It's a performance-based material, and it tends
- 18 to be reactivated, for the most part, as well.
- 19 MR. CLARK: Steve Clark with Water Tech.
- 20 There's a lot of municipalities that prefer American
- 21 made over imported carbon, whether it has to do with
- 22 performance or not. It's just something that has
- 23 always been more for the municipalities that I deal
- 24 with anyway, they would rather see American-made
- 25 carbon.

1	MR. TROST: I know a lot of the
2	municipalities must accept the lowest bid, no matter
3	what. Are these ones that aren't bound by that rule?
4	MR. CLARK: Well, the specs, you know, they
5	all say they will do the same and perform the same,
6	but in most cases it's not a concern whether they
7	require it or not. There's red flags that go up when
8	you start bringing up you're bidding imported carbon,
9	and you're bidding against American carbon, so it does
10	cause a little conflict.
11	MR. TROST: All right. Thanks.
12	MR. JORDAN: This is Dave Jordan from U.S.
13	Filter. There are a number of end users that are de
14	facto buy American. They just don't want to have
15	anything to do with an imported product. They want to
16	buy American, and a lot of them are big, multinational
17	companies, but they are based in the United States,
18	and they prefer to buy American, although there is

- MR. TROST: Okay. Thanks.
- MR. CARPENTER: Mr. Yost?

19

20

- MR. YOST: Good afternoon. Charles Yost,
- Office of Investigations. A question for Mr. Skeini

else. It's just buy American or hit the road.

25 and Mr. Nelson. I see that you drew extensively from

Heritage Reporting Corporation (202) 628-4888

nothing in the specifications or the price or anything

- 1 the third-quarter Calgon's earnings conference call.
- 2 If you could, please, with the post-conference brief,
- 3 attach a DVD or a transcript of the conversation, the
- 4 conference call itself.
- 5 MR. VANDER SCHAAF: Yes. We'll do that.
- 6 MR. YOST: Then a comment for Mr. Nelson.
- 7 In your Exhibit 3, which is the assessment grid of
- 8 Calgon's business, I noticed that -- is this from
- 9 Calgon itself?
- 10 MR. NELSON: Yes. This is their
- 11 presentation to financial analysts.
- MR. YOST: Okay. And you provided a place
- where we could take a look at that on the Internet Web
- 14 site?
- MR. NELSON: Exactly. At least a month ago
- when I got it, it was on their Web site.
- 17 MR. YOST: Okay. Is that, indeed, dated
- 18 November 19, 2003?
- MR. NELSON: Right, the end of 2003. Now,
- the only change I made was the thing in yellow, I
- 21 highlighted to call your attention to.
- 22 MR. YOST: I noticed that that upper-right-
- 23 hand corner indicates that the expected market growth
- 24 would be low, and that doesn't quite accord with your
- 25 estimations of how a power plant emissions market

- 1 might grow.
- MR. NELSON: Well, actually, this slide came
- from a presentation, with the yellow in there, that I
- 4 actually made to Calgon back in 2003 or 2004. Norit
- 5 is the one that is most active. They have had theirs
- 6 tested exclusively, the plants that are in the
- 7 exhibits. Calgon --
- 8 MR. YOST: Is that because Calgon might be
- 9 more in the granular side of the business than the
- 10 powdered?
- 11 MR. NELSON: Precisely. Calgon is stronger
- in granular and in water. Norit is stronger in gas
- phased and in powder. And it's also a matter of
- 14 Calgon has been doing other things where I think Norit
- 15 recognized that earlier.
- 16 The issue on the markets that I talked about
- in Mercury, the issue was when are they coming? Is it
- 18 going to be five years from now? The Clean Air
- 19 Mercury Rule that came out by the feds doesn't talk
- about strong growth until 2018, 70 percent
- 21 requirements, and when the states found that out, they
- jumped in in the last year or even the last six
- 23 months.
- So it's only within the last three, four,
- 25 six months that it's kind of been crystallized that

- this thing is really coming by 2008, 2009, and even
- 2 then it's still a little bit up in the air because the
- 3 large states that have a lot of plants, like Illinois
- 4 and Pennsylvania, it's taking them six months or more
- 5 going through the process, and it hasn't actually
- 6 happened. It's only happened in three New England
- 7 states so far. It's just that now we have 15 states
- 8 that are considering it, and some major ones are very
- 9 seriously considering it.
- 10 MR. YOST: What do you expect to see the
- 11 window?
- MR. NELSON: Unless the federal government,
- through legislation, jumps in, you're going to see a
- 14 patchwork over a period of five or six years where
- different states will come in at different times.
- 16 Plants don't actually have to get serious
- and begin their planning and testing and buying the
- 18 feeders and silos until a year before the requirements
- 19 are due, and as we get more and more experience at
- 20 more and more plants, that's going to shrink. People
- are going to become more and more confident that the
- technology works at their plant.
- 23 So there are still questions, but it's, I
- think, politically -- my own opinion is that it's not
- 25 a question of if; it's a question of when, and unless

- things change federally, it's going to be a roll out,
- 2 different states in different timeframes over the next
- 3 five years.
- 4 MR. YOST: The next five years. All right.
- 5 Thank you very much. That ends my questions.
- 6 MR. CARPENTER: Mr. Stone?
- 7 MR. STONE: Yes. Philip Stone, industry
- 8 analyst. I have, first, a question about pooled
- 9 carbon perhaps for Mr. Enniking.
- 10 There has been some talk of a cross-
- 11 contamination issue if you're using reactivated
- 12 carbon, that a user would be worried about whatever it
- was previously used for contaminating their process.
- 14 When you use pooled, reactivated carbon, is it
- specified what the carbon was used for originally, or
- do you not put any spent carbon in there that would
- 17 have anything toxic on it?
- 18 MR. ENNIKING: Pool reactivation is done
- 19 primarily on gas-phased carbons where there is no
- 20 contaminant that could leach out in a water system or
- 21 something like that, and so you'll find most of the
- 22 pool reactivated carbon, I believe -- correct me if
- 23 I'm wrong. Gas-phased carbons, for example, when tank
- 24 ran emission control, exhaust emissions that are too
- 25 small to actually put a continuous-process system on

- it, that sort of thing, they will use large containers
- of activated carbon until they are spent, and then
- 3 they will send them back. In those cases, they are
- 4 relatively small uses, so they really can't afford to
- 5 custom reactivate, so that's where pool reactivation
- 6 becomes a big thing.
- 7 But then there are clients who say, I don't
- 8 want anything from anybody else to get into my
- 9 reactivated carbon, and so they specify that it be
- 10 custom reactivated, and there are a number of people
- 11 who do that, and I believe everybody does both, custom
- 12 and pool reactivation.
- MR. JORDAN: Dave Jordan, U.S. Filter. One
- of the things, first of all, hydrothermal steam
- 15 reactivation, all of the organic material that had
- been absorbed will be destroyed, so regardless of
- where it's coming from or where it's going, whether
- 18 it's pooled or custom, you would expect not to have
- any absorbed organics on the reactivated carbon.
- In the pooled versus react, we do both, and
- it's also kind of a two-way street because some folks,
- 22 like maybe the military -- I'm not sure exactly --
- 23 they don't want their waste mixed up with anybody
- 24 else's. In other words, they just want to make sure
- 25 that their spent carbon gets reactivated and comes

- 1 back to them. They don't want any trailing issues
- with less than viable reactivators, so they want to
- 3 make sure they control it.
- 4 On the other hand, it does, for the
- 5 municipalities now, for drinking water, it's
- 6 segregated for just reactivation of their carbon so
- 7 they get it back, so there isn't any cross-
- 8 contamination. That's more by law than by technology.
- 9 As far as my opinion is, there is no reason
- 10 why you could not use drinking water carbon here
- 11 versus drinking water carbon there, but the laws are
- what they are, so you can't use it that way, so there
- is no cross-contamination that way.
- MR. STONE: Thank you.
- For Mr. Nelson, about mercury capture using
- 16 powdered carbon, is post-treatment after activation,
- is that required for mercury capture, or does that
- 18 enhance mercury capture? What's your view on that?
- MR. NELSON: That's going to depend on who
- 20 you ask. My company's view is that plain carbons will
- 21 not compete cost effectively in this market in the
- 22 vast majority of cases. We've shown that brominated
- 23 carbon, in particular, works four or 500 percent more
- 24 cost effectively than plain carbon, particularly for
- the western coals. It's still a little bit of an open

- 1 case on the eastern coals, and Norit and my company
- 2 have different views, but it has to do with our
- 3 different products.
- 4 The technologies are still evolving on this,
- 5 so I think different people will give you different
- 6 answers, but I think the majority of the carbons will
- 7 be specially made and post processed, as we do, that
- 8 will be successful and the most cost effective here,
- 9 but there may be niches where a few plain carbons, for
- 10 example, fabric filters on bituminous coals, may be
- 11 more cost effective because we do add a little bit of
- 12 cost in the extra processing.
- 13 MR. STONE: Thank you. That is all I have.
- 14 MR. McCLURE: Jim McClure, Office of
- 15 Investigations. As I discussed, and I think I
- 16 mentioned it to you guys this morning, on the values
- of the shipments -- I just want to be sure -- services
- 18 are out of there. So check your submissions.
- 19 MR. VANDER SCHAAF: I will canvass our
- 20 importers and make sure that they are certain about
- 21 that.
- 22 MR. McCLURE: Okay. One other housekeeping
- 23 thing. When this is over, for the parties, there is
- 24 an APO release. That takes care of my questions.
- 25 MR. CARPENTER: Thank you again, gentlemen,

- 1 for your testimony and for your responses to our
- questions. At this point, we'll take about a 10-
- minute break, and when we resume, we'll have the
- 4 closing statements and rebuttal statements, beginning
- 5 with the Petitioners.
- 6 (Whereupon, a short recess was taken.)
- 7 MR. CARPENTER: All right. We're all set.
- 8 Please proceed.
- 9 MR. HARTQUIST: Thank you, Mr. Carpenter.
- 10 I'm going to try to do some tidying up here in my
- 11 remaining time, and then there are a number of issues,
- of course, that we'll be dealing with in the brief.
- 13 One of the allegations that the Respondents'
- 14 panel made that really shocked us was that there are
- shortages in the marketplace these days. That is just
- 16 absolutely not true, and on behalf of both Calgon and
- 17 Norit, I would urge any prospective buyers to see them
- 18 after the conference, and they will be happy to take
- orders and ship them promptly. There are no shortages
- 20 whatsoever.
- There was a question about whether the
- 22 Chinese participate in both the carbon material and
- 23 service bids, and the answer is, yes, they do sort of
- in a combination of ways that Mr. O'Brien referred to
- in his testimony in that they will bid for the carbon,

- and then they will join with that the provision of
- 2 services by domestic companies, like U.S. Filter, for
- 3 example, that testified today, to complete the whole
- 4 package. So the Chinese can and do participate in
- 5 those bids.
- There were comments about natural gas usage,
- 7 and, of course, I think everybody in the room is
- 8 familiar with the differences between U.S. and Chinese
- 9 environmental requirements. They are much looser in
- 10 China. Most of the use of natural gas is for
- 11 pollution-control reasons in the United States, which
- the Chinese don't have to contend with or be as
- 13 concerned with as we do here. But we couldn't use the
- 14 type of furnaces that the Chinese use here because we
- wouldn't meet EPA requirements if we were to do so.
- 16 But the point is that the Chinese end
- 17 product clearly does compete with the U.S. end product
- 18 and has been very successfully doing that and has cost
- 19 us a lot of market share and lost sales.
- 20 Pelletized carbon; there were some comments
- 21 about that. Calgon made pelletized carbon in the
- 22 United States but shut down that production in the
- 23 1990s primarily because of Chinese competition. This
- 24 was really the first type of material that the Chinese
- 25 began to bring in when they started to come into the

- 1 U.S. marketplace.
- 2 Price increases; we'll have some more on
- 3 this in the brief. There was a note of price increase
- 4 by Calgon. Calgon did have a small price increase in
- 5 2005 of about 2 percent but which was nowhere close to
- 6 covering the increased costs of raw materials, of
- 7 labor and energy, and so forth. It didn't come close.
- Jordan, in their testimony, claimed that
- 9 domestic producers like Calgon underbid the Chinese.
- You have confidential data that tells the true story,
- and when you look at the lost sales data, you'll see
- 12 that domestic producers are generally underbid unless,
- in some cases, they made a decision to try to match
- the foreign price, and that cost them in profitability
- when they tried to maintain market share on that
- 16 basis. But we think the questionnaire responses are
- 17 quite clear in that respect.
- 18 Attachment 7 of the Jordan presentation
- 19 related to one of the municipalities, Suffolk, which
- 20 provided for a foreign bid on one of the zones. There
- 21 was Zone A, I think, and B in that respect. This is
- an example of testing the market with the foreign
- 23 material and opening up these bids to competition from
- the Chinese, and we're seeing that. We're going to
- 25 see more of that, and you'll have a lot of evidence of

- 1 lost sales in that respect.
- 2 Mr. Skeini made some comments about gaming
- 3 the system with the antidumping petition. You'll see
- 4 in the data that Calgon's imports from China have
- decreased in 2005 over 2004, and also it should be
- 6 noted, as you all are very aware, that if we win this
- 7 case, any imports that Calgon would bring in from
- 8 China will be affected by the antidumping duties, just
- 9 as everyone else's will. So their dedication, as I
- indicated, is, as a U.S. producer, they want to
- 11 produce here, and they want the market to be fairly
- 12 priced rather than unfairly priced as it is today.
- In Exhibit 7 of Mr. Skeini's materials,
- 14 there was a quote from John Stanik. I just want to
- note for the record, he was talking about
- 16 manufacturers in the U.S. and Europe, not Chinese
- 17 manufacturers, when he was making that statement. So
- 18 just a clarification for the record.
- 19 Now, Mr. Nelson. I almost hardly know where
- 20 to start, and we'll deal with this in the brief, too.
- We do agree with Mr. Nelson that demand for this
- 22 product is growing, but we still see substantial
- 23 underselling and lost sales, and we're very concerned
- about what's going to happen in the future with the
- 25 Chinese taking this potential market growth.

1	The issue about the removal of mercury;
2	we'll talk about this in the brief, too. We think
3	that the estimate of the growth of that market is
4	overestimated. We're going to have competition from
5	other materials for that purpose, and we don't have
6	great confidence that that is going to be the savior
7	of this industry in future years, and the Chinese are
8	going to compete in that end of the market also.
9	Exhibit 10 in Mr. Nelson's materials; it was
10	a European announcement of price increases, not a U.S.
11	announcement of price increases by Norit, as was
12	implied in his material.
13	Calgon's financial data, which were cited in
14	Mr. Nelson's materials, contain more than just
15	activated carbon. You have the specific data on
16	activated carbon, and I think they show quite a
17	different picture.
18	Exhibit 3 in Mr. Nelson's materials, the
19	cash cow that was referred to in this grid, November
20	19, 2003; things have changed, and that's why we're
21	here. Things have changed significantly from 2003,
22	and they are not looking at the kind of picture that
23	they thought they might have had several years ago
24	primarily because of the growth of Chinese
25	competition.

1	With that, I would like to thank you for
2	your time and attention. We appreciate it very much.
3	MR. CARPENTER: Thank you, Mr. Hartquist.
4	Mr. Vander Schaaf, would you come forward
5	now?
6	MR. VANDER SCHAAF: Thank you. Lyle Vander
7	Schaaf from Bryan Cave. A couple of points just to
8	make that we were not asked about in our Q&A session
9	and just to respond to some of the things that were
10	testified to as well by the Petitioners' group this
11	morning.
12	We were interested to hear, because I have
13	heard a number of times, that the powdered activated
14	carbon produced by Calgon is a byproduct and that it
15	gets this from fines in the producing of granular
16	activated carbon. We think that's an important
17	statement that they didn't include earlier and believe
18	that it's important in the Commission's analysis of
19	how they price their powdered product and what the
20	costs are for producing that product.
21	I also want to paraphrase and confirm some
22	of the information provided about the nature of
23	attenuated competition in the market. You heard our
24	witnesses testify that there is no coconut-based
25	carbon produced in the United States. There is no

- 1 pelleted carbon in the United States or acid-washed
- pelleted. We heard a moment ago that Calgon ceased
- 3 producing pelleted in the nineties because of imports
- 4 from Chinese. The import levels at that time,
- 5 however, were very low.
- There also is the reverse situation where
- 7 the domestic like product is sold where imports cannot
- 8 participate. You heard Mr. Jordan identify a number
- 9 of sectors in his Exhibit 3 of his testimony. He
- 10 identifies fructose, sucrose, glycerin, acids, sugar,
- and many municipalities have Buy America requirements.
- 12 This, of course, again attenuates the competition
- 13 significantly.
- One of the things that we think you'll see,
- and we're going to try to provide as much information
- 16 as possible in our post-conference brief on this, is
- 17 that you see Calgon and Norit offering prices as
- 18 equally low in situations where the Chinese cannot
- 19 compete and do not compete as where the Chinese are a
- 20 player, and you'll see in many instances that Calgon
- and Norit are offering prices far below the Chinese in
- 22 places where the imported material does compete.
- 23 We're going to try to get as many examples of that as
- 24 possible in our post-conference brief, working with
- 25 our coalition members.

1	We believe that the Commission should
2	consider the volumes imported by Calgon and Norit as
3	noninjurious. They were invited by Calgon and Norit.
4	Particularly for Calgon, the imports come as a result
5	of significant investments that they have made in
6	China. You heard some of the witnesses testify about
7	Calgon making a good portion of its money from its
8	activated carbon operations and then using that
9	revenue to produce other products and to research and
10	develop other products and, in this case, use that
11	activated carbon revenue to invest in China. We do
12	not believe, therefore, that at least their volume of
13	imports and the increase in volume in imports that
14	they represent indicates in any way any form of injury
15	for the two Petitioners.
16	Also with respect to pricing, we believe
17	that the Commission will have to take a very close
18	look at how services and also capital equipment or
19	equipment are combined with sales of activated carbon
20	Another thing that needs to be taken into
21	account when evaluating prices is performance, not
22	just with respect to whether the product performs well
23	but whether you can use less of a material for a
24	slightly higher price and whether that material will
25	last longer We'll be providing some information to

1	show you that Calgon's product lasts much longer than
2	the products from China, and if you take that into
3	account, even if the Calgon product is slightly
4	higher, it's going to last longer. You will actually
5	incur less cost by purchasing the higher-priced
6	product because it will last longer. It may also
7	allow you to use less of the material. So although
8	the price per pound may be higher, if you're using
9	less, the cost to you may be lower. We'll be going
10	through some of that in our post-conference brief.
11	I don't know that they disputed the fact
12	that the domestic industry cannot currently meet
13	domestic demand. It's certainly something that our
14	witnesses said. Imports have to come into this
15	country in order for customers to be able to purchase
16	the quantity that they need. As you heard from Mr.
17	Nelson, demand is likely to increase significantly on
18	the horizon, and that situation is only going to get
19	worse.

During the testimony of the Petitioners this morning, during the Q&A, Mr. Thompson indicated that they had reduced employment, one example of their aspect of injury, and Mr. Hudgens indicated that the producers had closed a facility. I believe both of those instances were examples of chemical activated

- 1 carbon production operations being shuttered. I think
- that they have made very clear that they disagree with
- 3 chemical activated being part of the domestic
- 4 industry, so I would ask that the Commission take a
- 5 close look at what they are talking about when they
- 6 said that.
- One other thing. During one of the breaks,
- 8 I was informed by Carbochem that they have developed a
- 9 product they believe competes with MeadWestvaco in the
- 10 auto sector. It's a steam-based activated carbon, and
- 11 we had been asked a question about that issue in our
- 12 question-and-answer session. So it's worth noting
- that at least Carbochem is another entity, I'm
- informed, that produces a competing product that's
- 15 steam activated.
- 16 Those are my observations from the testimony
- 17 today. I would like to reassert our view that this
- 18 investigation is extraordinarily unique because of the
- 19 nature of the fact that the petition was filed and
- 20 withdrawn, the Petitioners have changed their position
- on factual issues relating to the like product, the
- 22 Petitioners have invested in the subject country and
- are the source of the major imports from the subject
- 24 country. So this case just doesn't strike me as the
- 25 type of case where relief from imports under the

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- antidumping law are warranted. Thank you very much. 1 Thank you, Mr. Vander 2 MR. CARPENTER: Schaaf. 3 On behalf of the Commission and the staff, I want to thank all of the witnesses who came here today to share their knowledge with us and help us develop 6 the record in this investigation. Before concluding, let me mention a few 8 9 dates to keep in mind. The deadline for both the 10 submission of corrections to the transcript and for briefs in the investigation is Tuesday, April 4. 11 Commission has tentatively scheduled its --12 13 investigation for April 21 at 11 a.m. and will report 14 its determination to the secretary of commerce on April 24. Commissioners' opinions will be transmitted 15 16 to Commerce on May 1. Thank you for coming. This conference is 17 adjourned. 18 19 (Whereupon, at 2:32 p.m., the preliminary conference in the above-entitled matter was 20
- 22 // 23 // 24 // 25 //

2.1

concluded.)

CERTIFICATION OF TRANSCRIPTION

TITLE: Certain Activated Carbon from China

INVESTIGATION NO.: 731-TA-1103

HEARING DATE: March 30, 2006

LOCATION: Washington, D.C.

NATURE OF HEARING: Hearing

I hereby certify that the foregoing/attached transcript is a true, correct and complete record of the above-referenced proceeding(s) of the U.S. International Trade Commission.

DATE: <u>3/30/06</u>

SIGNED: <u>LaShonne Robinson</u>

Signature of the Contractor or the Authorized Contractor's Representative 1220 L Street, N.W. - Suite 600 Washington, D.C. 20005

I hereby certify that I am not the Court Reporter and that I have proofread the above-referenced transcript of the proceeding(s) of the U.S. International Trade Commission, against the aforementioned Court Reporter's notes and recordings, for accuracy in transcription in the spelling, hyphenation, punctuation and speaker-identification, and did not make any changes of a substantive nature. The foregoing/attached transcript is a true, correct and complete transcription of the proceeding(s).

SIGNED: <u>Carlos Gamez</u>

Signature of Proofreader

I hereby certify that I reported the abovereferenced proceeding(s) of the U.S. International Trade Commission and caused to be prepared from my tapes and notes of the proceedings a true, correct and complete verbatim recording of the

proceeding(s).

SIGNED: <u>Christina Chesley</u>

Signature of Court Reporter